

66300501

VERY IMPORTANT: INSTRUCTION: READ CAREFULLY TO ENSURE SAFE USE OF THIS RIFLE.

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Made in Illinois, Inc. Reg. U.S. Pat. & Tm. Off. Marks Registered Parquet Deposee.

SERIAL NO. **66300501**
ORDER NO. **25716**

46

08KX

5716 66300501

ORDER 25716

M/24 7.62 NATO S.W.S. (COMPLETE SYST

UPC



ORDER 25716

M/24 7.62 NATO S.W.S. (COMPLETE SYST

UPC



SERIAL NO.



M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

46 FORM

proof of purchase



owner registration sticker



ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

G6300501

UPC



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6300501

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		3-25-03	RTL
600	PROOF			
607	CHECK HEADSPACE	MAGNA-FLUX INSPECTED	3-26-03	RTL
610	DIS-ASSEMBLE GUN		3-26-03	RTL
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	JAN 2 - 2000 OPERATOR <i>RL</i>		
615	ROLLMARK CALIBER		3/27/03	JB
617	DRILL AND TAP SIGHT HOLES		3-26-03	TRW
620	APPLY COATINGS (BARREL ACTION)		4-4	TA
	(BOLT)		4-4	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		4/9/03	DA
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		4/9/03	DA
	C) INSPECT EJECTOR HOLE FOR CHAMFER		4/9/03	DA
	D) OIL FIRING PIN ASSEMBLY		4/9/03	DA
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		5-7-03	TRW

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>8 lbs</u> <u>9 lbs</u> <u>9 lbs</u>	5-7-03	AC
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>2.5 lbs</u> <u>2.5 lbs</u> <u>3 lbs</u>	5-7-03	AC
	H) TRIGGER PULL TEST AND RETAINABILITY		5-7-03	RTL
	I) FIRING PIN INDENT .020 MIN	<u>.022</u> <u>.022</u> <u>.022</u>	5-7-03	AC
	J) ASSEMBLE STOCK		04-09-03	RTL
	K) ASSEMBLE SWIVEL STUDS		5-7-03	RTL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		5-7-03	RTL
	M) IRON SIGHT ALIGNMENT		5-7-03	RTL
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		5-7-03	RTL
640	GALLERY TEST AND TARGET	PASS FAIL	4-15-03	TRW
	MALFUNCTION	CORRECTION	4-15-03	TRW
	MALFUNCTION	CORRECTION	4-15-03	TRW
	MALFUNCTION	CORRECTION	4-15-03	TRW
	MALFUNCTION	CORRECTION	4-15-03	TRW
645	INSPECT FOR LIVE AMMO		4-15-03	TRW
655	FINAL INSPECTION A) HEADSPACE		5-7-03	RTL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.68</u> <u>2.26</u> <u>2.30</u> <u>2.29</u> <u>2.28</u>	5-7-03	TRW
	C) FUNCTION		5-7-03	RTL
660	PACK		5/7/03	WFA

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# + .50#
3.00# + .75#
4.00# + 1.00#

SERIAL NO.

DATE 11-22-02

TESTER TRW

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.43	2.41		2.22	MIN. SETTING
PULL #2	2.28	2.34		2.29	NO AVG. OF 5
PULL #3	2.53	2.36		2.28	READINGS ACCEPT
PULL #4	2.55	2.39		2.32	ABLE LESS THAN
PULL #5	2.70	2.43		2.22	
TOTAL	12.49	11.93		11.33	
AVG.	2.49	2.38		2.26	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.13	3.18		
PULL #2	3.32	3.11		
PULL #3	3.36	3.10		
PULL #4	3.19	3.12		
PULL #5	3.16	3.12		
TOTAL	16.16	15.63		
AVG.	3.23	3.12		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# & TARGET & ACCU
PULL #1	4.27	4.03		4.27
PULL #2	4.14	4.00		4.26
PULL #3	4.13	4.01		4.25
PULL #4	4.16	4.00		4.20
PULL #5	4.17	4.04		4.46
TOTAL	20.87	20.08		21.44
AVG.	4.17	4.01		4.28

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6300501. __0
FILE DATE AND TIME: 04/16/2003 01:00

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

Ave. mean 6975

SERIAL NUMBER: G6300501. __0

TARGET NUMBER: 1

FILE DATE: 04/16/2003

FILE TIME: 01:00

POINT#	X	Y
1:	0.671	0.381
2:	0.216	0.423
3:	-0.311	-0.116
4:	-0.121	-0.976
5:	-0.962	0.443

X CENTROID: -0.101

Y CENTROID: 0.031

POA TO CENTROID: 0.106

HORZ SPREAD: 1.633

VERT SPREAD: 1.419

GROUP SPREAD: 1.649

MIN RADIUS: 0.256

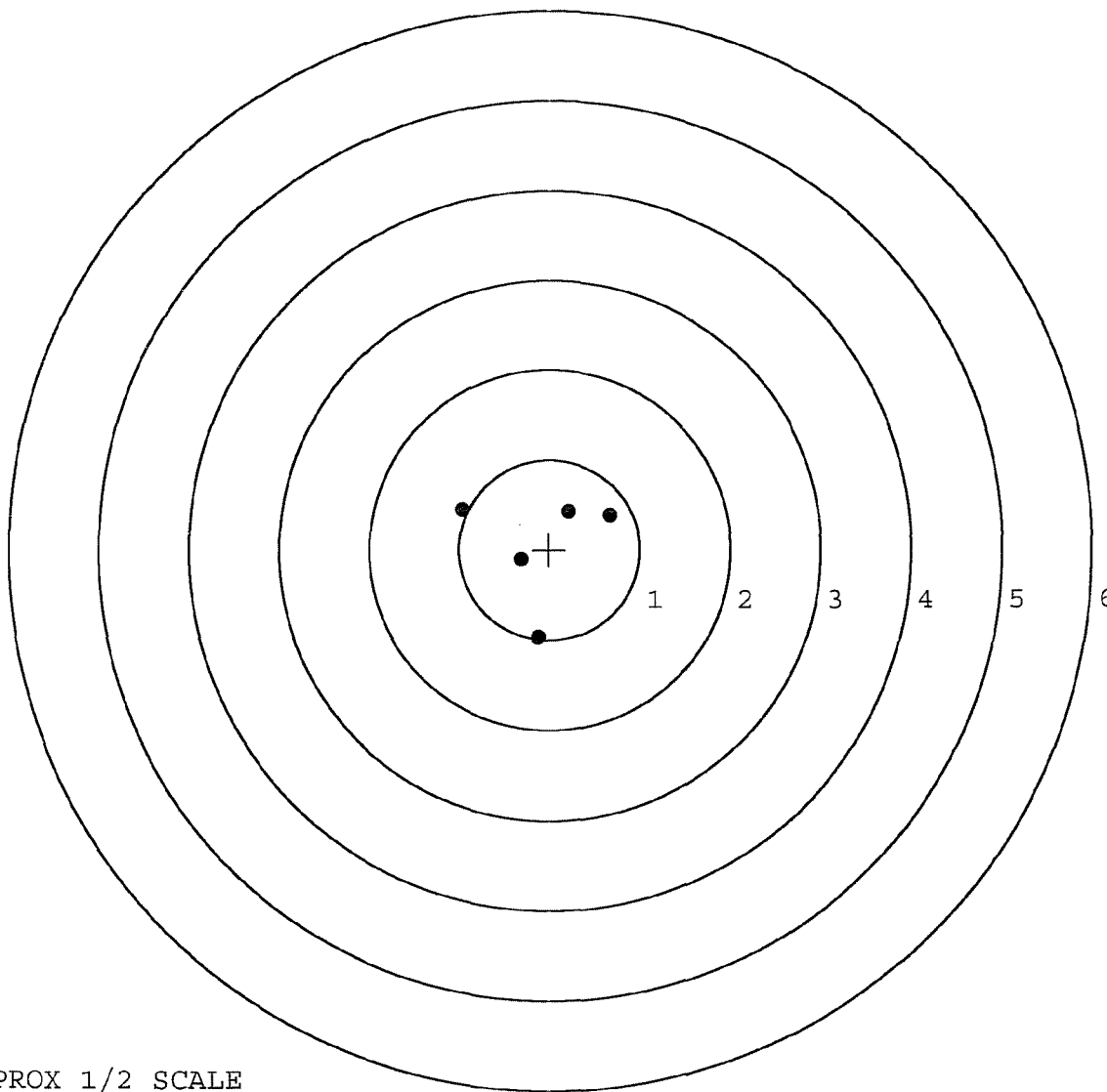
MAX RADIUS: 1.007

MEAN RADIUS: 0.714

IN 1 IN DIAMETER: 1

IN 2 IN DIAMETER: 4

in 3 IN DIAMETER: 5

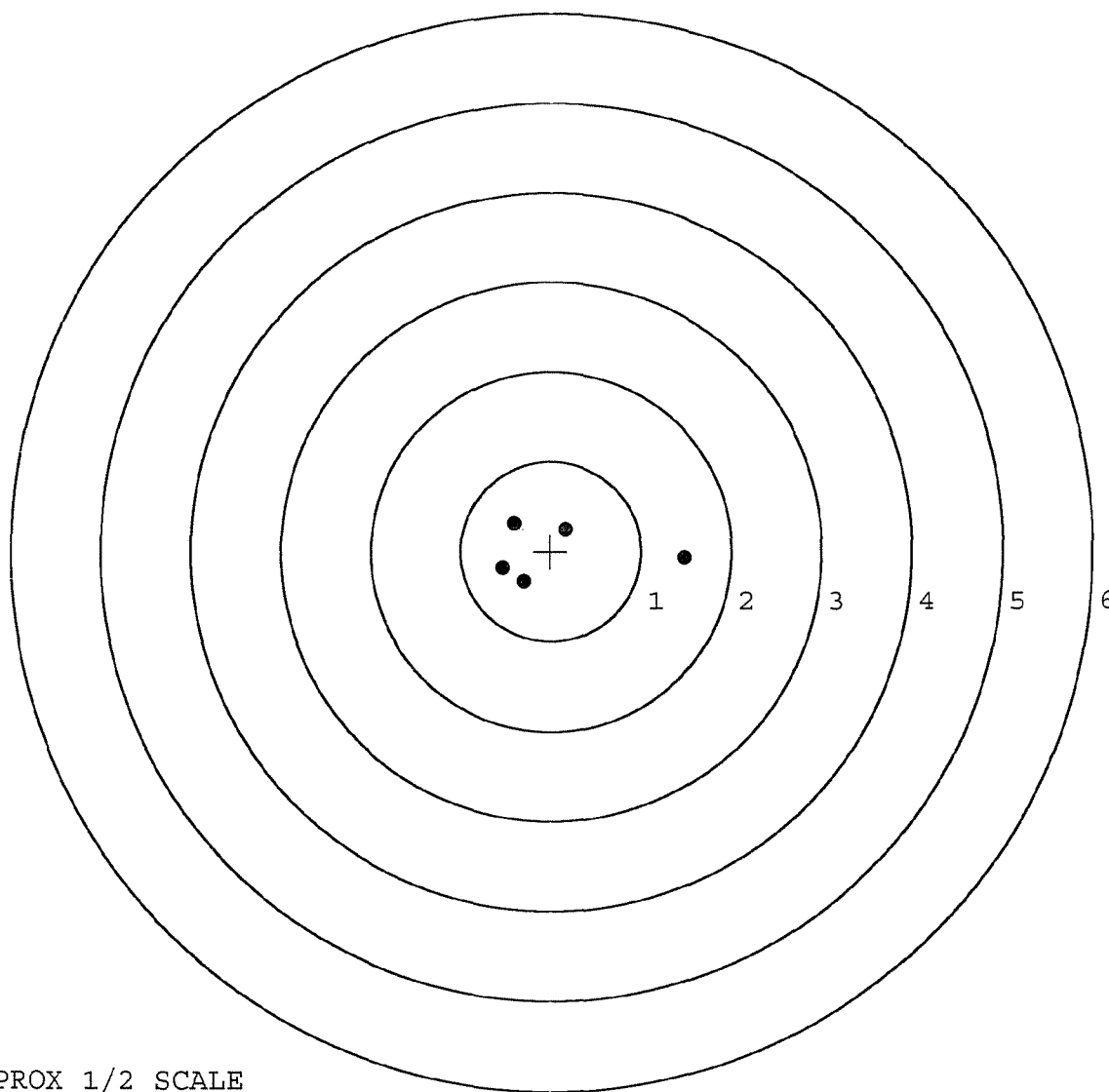


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6300501. __0
TARGET NUMBER: 2
FILE DATE: 04/16/2003
FILE TIME: 01:00

POINT#	X	Y
1:	1.485	-0.076
2:	0.166	0.243
3:	-0.407	0.310
4:	-0.532	-0.193
5:	-0.299	-0.343

X CENTROID: 0.083
Y CENTROID: -0.012
POA TO CENTROID: 0.083
HORZ SPREAD: 2.017
VERT SPREAD: 0.653
GROUP SPREAD: 2.020
MIN RADIUS: 0.268
MAX RADIUS: 1.404
MEAN RADIUS: 0.681
IN 1 IN DIAMETER: 1
IN 2 IN DIAMETER: 4
in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE