

G6300503

VERY IMPORTANT! INSTRUCTION BOOK ENCLOSED TO ASSURE SAFE USE OF THIS PRODUCT.

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Made in Union, NY Reg. U.S. Pat. & Tar. Off. Marks Registered. Marque Déposée.

SERIAL NO. **66300503**
 ORDER NO. **25716**

46

08KX

5716 66300503

ORDER 25716

M/24 7.62 NATO S.W.S. (COMPLETE SYST

UPC



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M/24 7.62 NATO S.W.S. (COMPLETE SYST

UPC



SERIAL NO.

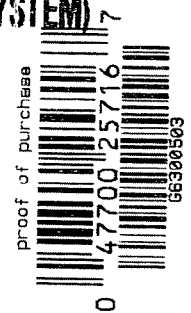


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BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

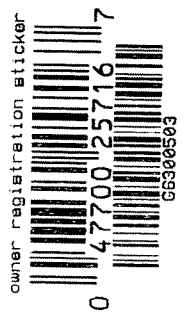
- INSTRUCTION BOOK 3518

46 FORM

proof of purchase



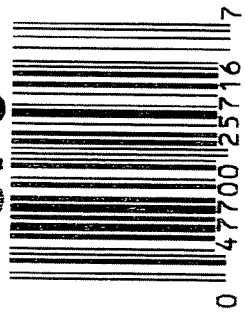
owner registration sticker



ORDER NO.	25716
BARREL LENGTH	24"
CAPACITY	6

G6300503

UPC



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6300503

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		3-26-03	RTL
600	PROOF		3-26-03	Ac
607	CHECK HEADSPACE	MAGNA-FLUX INSPECTED	3-26-03	RTL
610	DIS-ASSEMBLE GUN	MAG 2.7.2003	3-26-03	RTL
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	OPERATOR <i>RL</i>		
615	ROLLMARK CALIBER		4-3-03	JB
617	DRILL AND TAP SIGHT HOLES		3-27-03	TRW
620	APPLY COATINGS (BARREL ACTION)		4-5	TA
	(BOLT)		4-5	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS	4-30-03	TRW

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>8.75</u> <u>8.75</u> <u>9.25</u>	4-30-03	TRW
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>2.75</u> <u>3.0</u> <u>3.0</u>	4-30-03	TRW
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.023</u>	4-30-03	TRW
	J) ASSEMBLE STOCK		4-29-03	RW
	K) ASSEMBLE SWIVEL STUDS		5-1-03	RR
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		4-29-03	RW
	M) IRON SIGHT ALIGNMENT		4-29-03	RW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		4-29-03	RW
640	GALLERY TEST AND TARGET	PASS FAIL	4-30-03	TRW
	MALFUNCTION	CORRECTION	4-30-03	TRW
	MALFUNCTION	CORRECTION	4-30-03	TRW
	MALFUNCTION	CORRECTION	4-30-03	TRW
	MALFUNCTION	CORRECTION	4-30-03	TRW
645	INSPECT FOR LIVE AMMO		4-30-03	TRW
655	FINAL INSPECTION A) HEADSPACE		5-1-03	RTL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.85</u> <u>2.83</u> <u>2.84</u> <u>2.86</u> <u>2.85</u>	4-30-03	TRW
	C) FUNCTION		5-1-03	RTL
660	PACK		5-8-03	RAH

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. _____

DATE 12-10-02

TESTER TRW

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.42	2.34		2.48	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT ABLE LESS THAN
PULL #2	2.35	2.39		2.50	
PULL #3	2.42	2.34		2.46	
PULL #4	2.33	2.27		2.49	
PULL #5	2.41	2.29		2.46	
TOTAL	11.93	11.63		12.39	
AVG.	2.38	2.32		2.47	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.15	3.22		
PULL #2	3.13	3.16		
PULL #3	3.19	3.06		
PULL #4	3.07	3.18		
PULL #5	3.17	3.37		
TOTAL	15.71	15.99		
AVG.	3.14	3.19		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# TARGET & ACCU
PULL #1	4.19	4.09		4.31
PULL #2	4.24	4.29		4.28
PULL #3	4.20	4.24		4.13
PULL #4	4.24	4.20		4.38
PULL #5	4.25	4.24		4.37
TOTAL	21.12	21.06		21.47
AVG.	4.22	4.21		4.29

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6300503.__0
FILE DATE AND TIME: 05/01/2003 00:17

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

AVE. MEAN .8745

SERIAL NUMBER: G6300503.___0

TARGET NUMBER: 1

FILE DATE: 05/01/2003

FILE TIME: 00:17

POINT#	X	Y
1:	0.887	-0.271
2:	0.502	0.225
3:	-0.333	-0.128
4:	-0.369	0.086
5:	-0.506	0.235

X CENTROID: 0.036

Y CENTROID: 0.029

POA TO CENTROID: 0.047

HORZ SPREAD: 1.393

VERT SPREAD: 0.506

GROUP SPREAD: 1.482

MIN RADIUS: 0.401

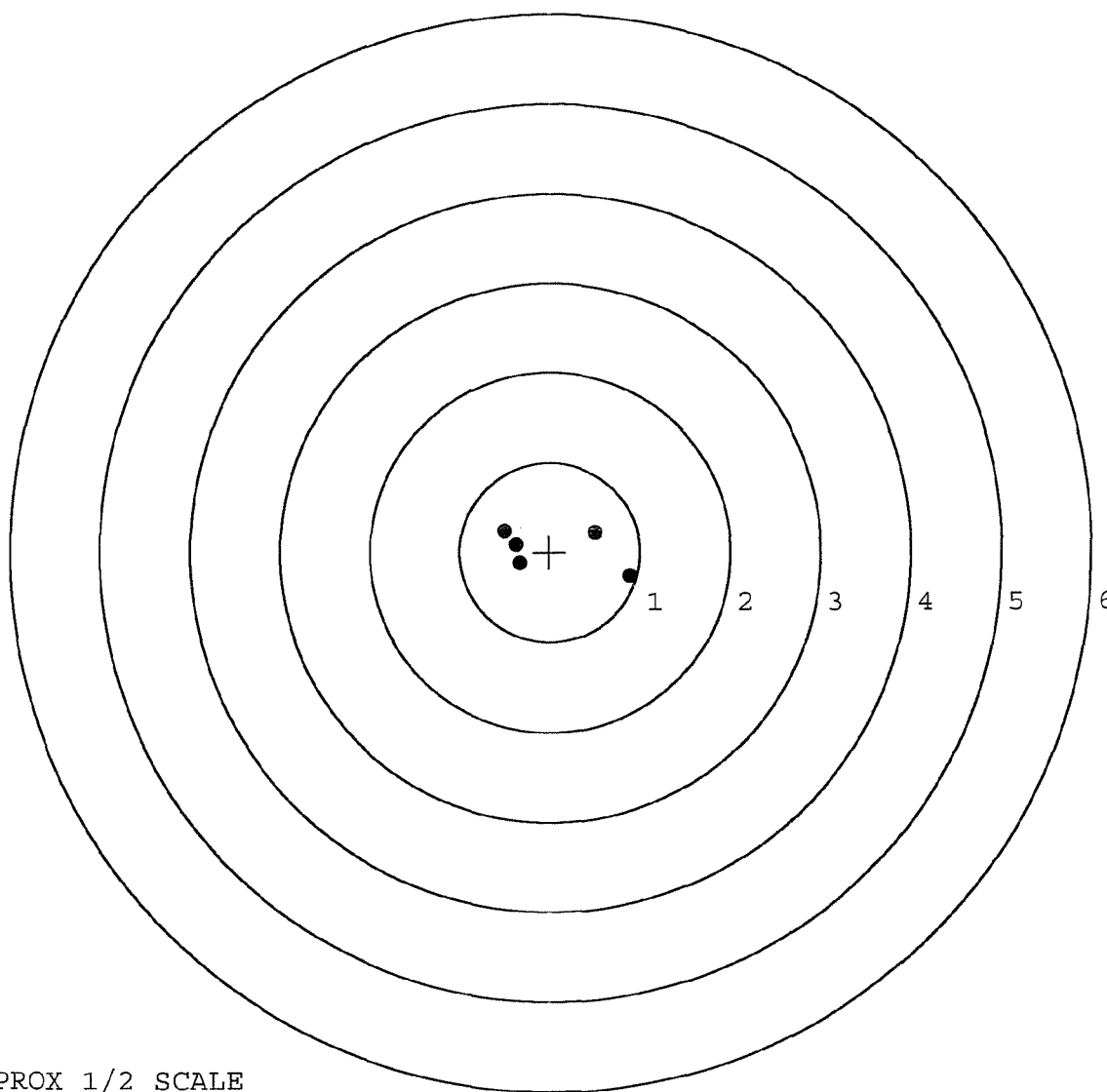
MAX RADIUS: 0.902

MEAN RADIUS: 0.560

IN 1 IN DIAMETER: 2

IN 2 IN DIAMETER: 5

in 3 IN DIAMETER: 5

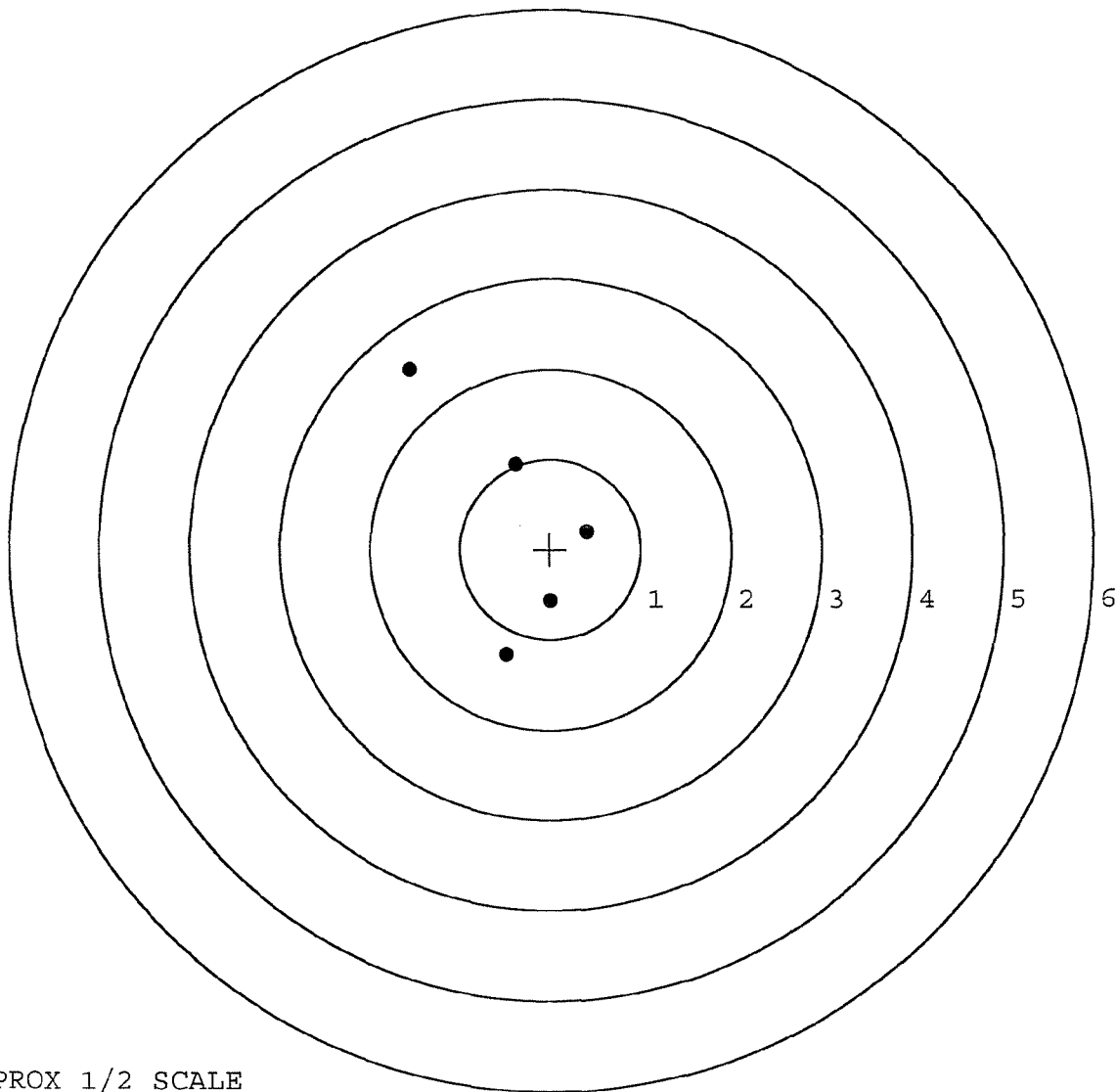


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6300503. __0
TARGET NUMBER: 2
FILE DATE: 05/01/2003
FILE TIME: 00:17

POINT#	X	Y
1:	-0.002	-0.577
2:	-0.482	-1.170
3:	0.406	0.203
4:	-0.382	0.941
5:	-1.565	1.994

X CENTROID: -0.405
Y CENTROID: 0.278
POA TO CENTROID: 0.491
HORZ SPREAD: 1.971
VERT SPREAD: 3.164
GROUP SPREAD: 3.344
MIN RADIUS: 0.663
MAX RADIUS: 2.071
MEAN RADIUS: 1.189
IN 1 IN DIAMETER: 0
IN 2 IN DIAMETER: 3
in 3 IN DIAMETER: 4



TARGET APPROX 1/2 SCALE