

G 6300504

VERY IMPORTANT
Instructions
enclosed
Safe use
firearm.

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Made in Ilion, NY Reg. U.S. Pat. & tm. Off. Marca Registrada Marque Deposee.

SERIAL
G63

ORDER
25

46

08



5716 G6300504

ORDER

25716

M/24 7.62 NATO S.W.S. (COMPLETE SYST

UPC



0 47700 25716 7

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25716

M/24 7.62 NATO S.W.S. (COMPLETE SYST

UPC



0 47700 25716 7

SERIAL NO.



G6300504

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

46 FORM

proof of purchase



owner registration sticker



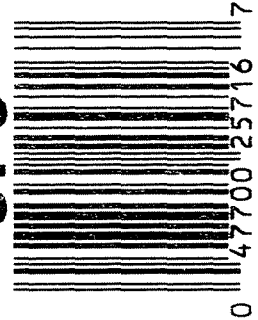
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

G6300504

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6300504

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		3-25-03	RTL
600	PROOF			
607	CHECK HEADSPACE	MAGNA-FLUX INSPECTED	3-26-03	RTL
610	DIS-ASSEMBLE GUN	JAN 27 2004	3-26-03	RTL
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	OPERATOR <u>RK</u>		
615	ROLLMARK CALIBER		3/27/03	KS
617	DRILL AND TAP SIGHT HOLES		3-26-03	TRW
620	APPLY COATINGS (BARREL ACTION)		4-4	TA
	(BOLT)		4-4	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		4/9/03	RA
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		4/9/03	RA
	C) INSPECT EJECTOR HOLE FOR CHAMFER		4/9/03	RA
	D) OIL FIRING PIN ASSEMBLY		4/9/03	RA
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS	5-7-03	TRW

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>8 lbs</u> <u>8 lbs</u> <u>8 lbs</u>	5-7-03	AC
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>2.5 lbs</u> <u>2.5 lbs</u> <u>2.5 lbs</u>	5-7-03	AC
	H) TRIGGER PULL TEST AND RETAINABILITY		5-7-03	RTL
	I) FIRING PIN INDENT .020 MIN	<u>.022</u> <u>.023</u> <u>.023</u>	5-7-03	AC
	J) ASSEMBLE STOCK		5-9-03	RTL
	K) ASSEMBLE SWIVEL STUDS		5-9-03	RTL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		5-9-03	RTL
	M) IRON SIGHT ALIGNMENT		5-9-03	RTL
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		5-9-03	RTL
640	GALLERY TEST AND TARGET	PASS FAIL	4-15-03	TRW
	MALFUNCTION	CORRECTION	4-15-03	TRW
	MALFUNCTION	CORRECTION	4-15-03	TRW
	MALFUNCTION	CORRECTION	4-15-03	TRW
	MALFUNCTION	CORRECTION	4-15-03	TRW
645	INSPECT FOR LIVE AMMO		4-15-03	TRW
655	FINAL INSPECTION A) HEADSPACE		5-9-03	RTL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.84</u> <u>2.78</u> <u>2.80</u> <u>2.92</u> <u>2.89</u>	5-7-03	TRW
	C) FUNCTION		5-9-03	RTL
660	PACK		5/9/03	DA

INITIAL & CYCLE TESTS
 2.50# + .50#
 3.00# + .75#
 4.00# + 1.00#

DATE 12-2-02

TESTER TRW

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.54	2.42		2.33	MIN. SETTING
PULL #2	2.25	2.45		2.34	NO AVG. OF 5
PULL #3	2.48	2.48		2.31	READINGS ACCEPT
PULL #4	2.46	2.49		2.20	ABLE LESS THAN
PULL #5	2.50	2.42		2.38	
TOTAL	12.23	12.26		11.56	
AVG.	2.44	2.45		2.31	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.21	3.15		
PULL #2	3.16	3.03		
PULL #3	3.15	2.98		
PULL #4	3.19	3.14		
PULL #5	3.22	3.10		
TOTAL	15.93	15.40		
AVG.	3.18	3.08		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# & TARGET & ACCU
PULL #1	4.26	4.44		4.10
PULL #2	4.16	4.27		4.16
PULL #3	4.22	4.22		4.12
PULL #4	4.28	4.17		4.14
PULL #5	4.08	4.20		4.13
TOTAL	21.00	21.30		20.65
AVG.	4.20	4.26		4.13

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6300504.___0
FILE DATE AND TIME: 04/16/2003 01:09

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

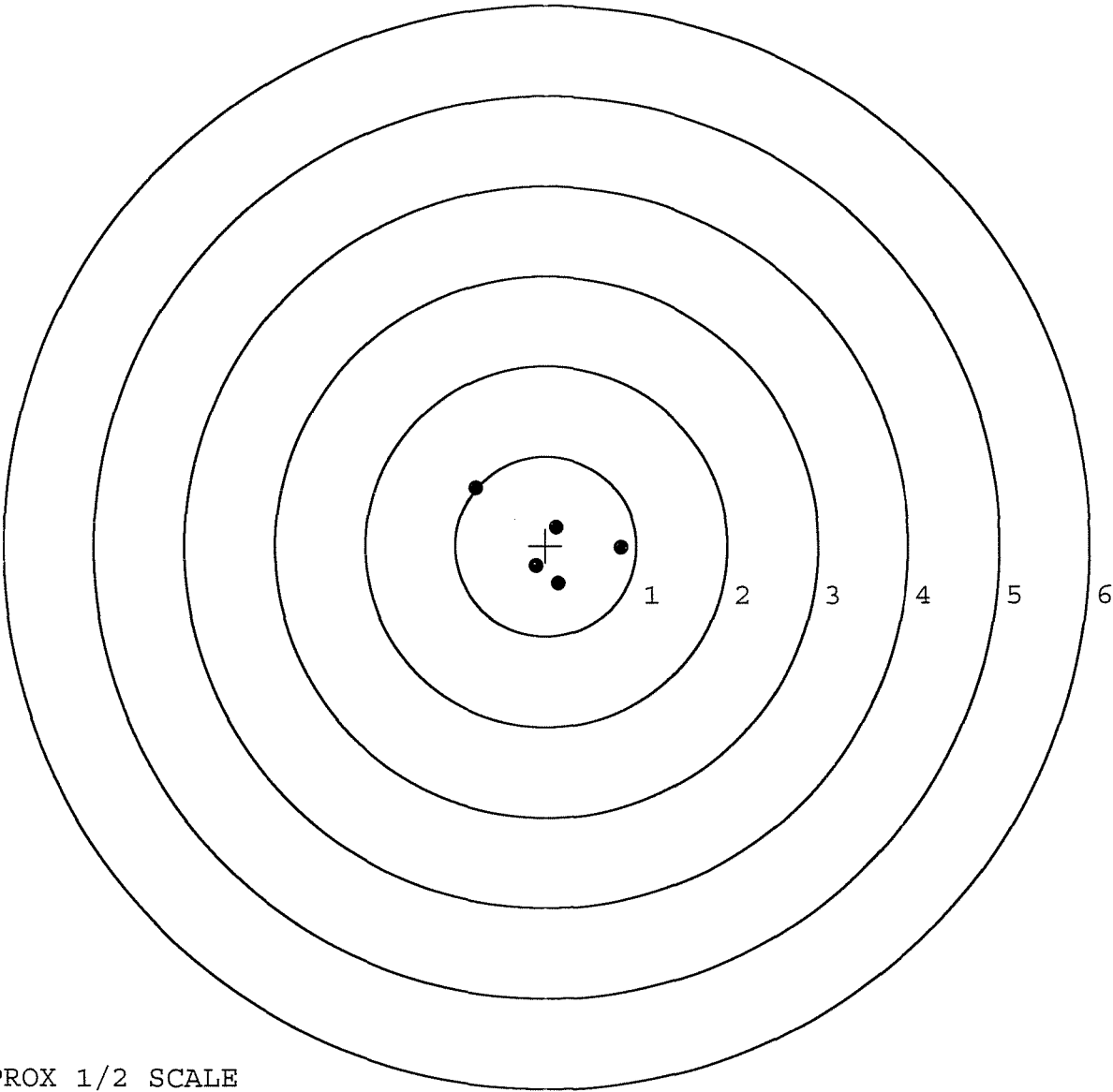
ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

AVE. MEAN .7775

SERIAL NUMBER: G6300504. __0
TARGET NUMBER: 1
FILE DATE: 04/16/2003
FILE TIME: 01:09

POINT#	X	Y
1:	0.828	-0.025
2:	0.125	0.202
3:	-0.107	-0.232
4:	0.141	-0.425
5:	-0.774	0.650

X CENTROID: 0.043
Y CENTROID: 0.034
POA TO CENTROID: 0.055
HORZ SPREAD: 1.602
VERT SPREAD: 1.075
GROUP SPREAD: 1.738
MIN RADIUS: 0.187
MAX RADIUS: 1.023
MEAN RADIUS: 0.554
IN 1 IN DIAMETER: 3
IN 2 IN DIAMETER: 4
in 3 IN DIAMETER: 5

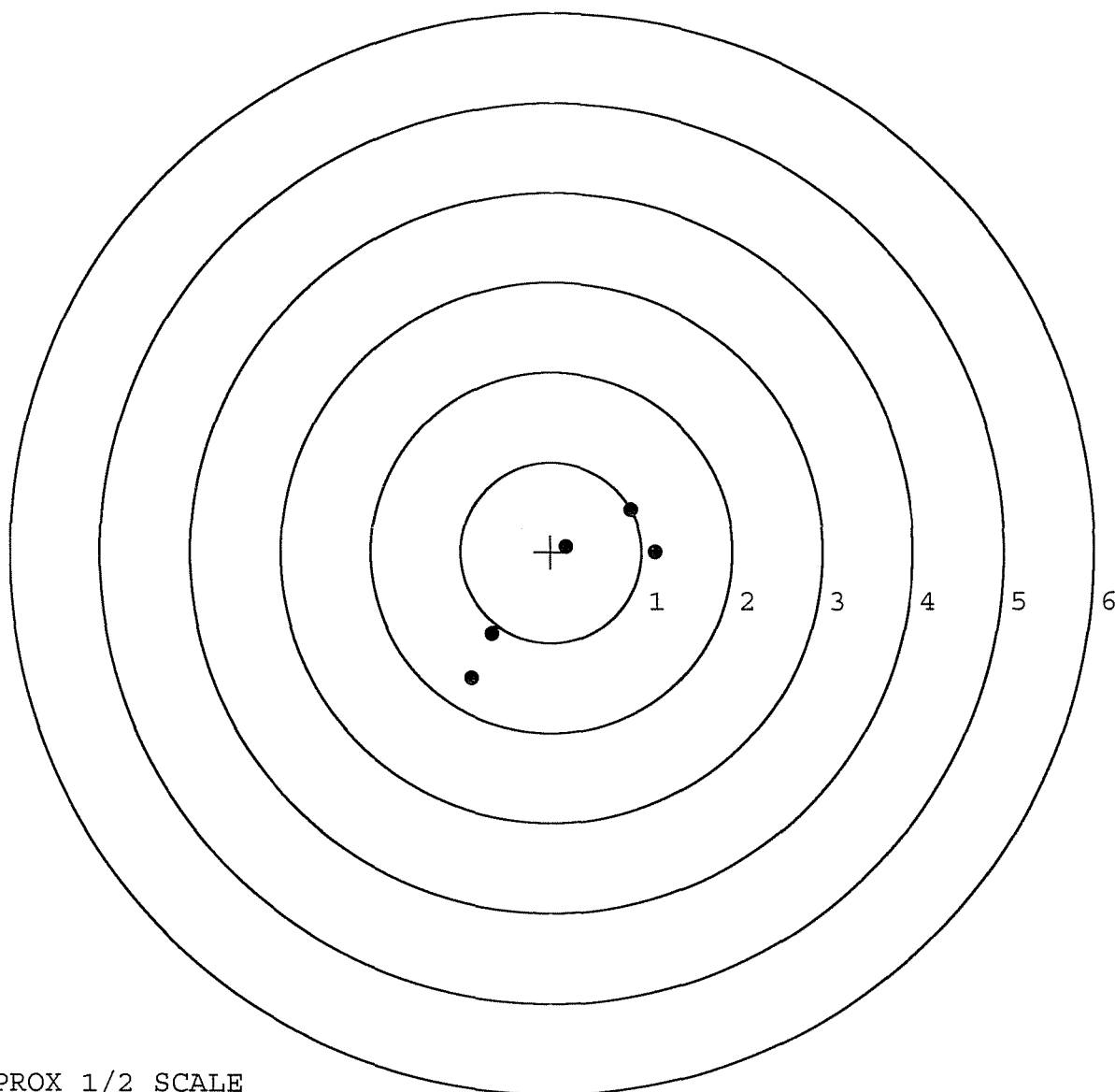


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6300504. __0
TARGET NUMBER: 2
FILE DATE: 04/16/2003
FILE TIME: 01:09

POINT#	X	Y
1:	1.150	-0.011
2:	0.877	0.467
3:	0.172	0.058
4:	-0.650	-0.901
5:	-0.880	-1.396

X CENTROID: 0.134
Y CENTROID: -0.357
POA TO CENTROID: 0.381
HORZ SPREAD: 2.030
VERT SPREAD: 1.863
GROUP SPREAD: 2.561
MIN RADIUS: 0.416
MAX RADIUS: 1.452
MEAN RADIUS: 1.001
IN 1 IN DIAMETER: 1
IN 2 IN DIAMETER: 2
in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE