

G6300510

VERY IMPORTANT:
Instruction Book
enclosed to assure
safe use of this
firearm.

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

28

Reg. U.S. Pat. & Tr. Off. Marca Registrada. Marque Deposee.
Made in Illinois, NY

SERIAL NO.
G6300510

ORDER NO.
25716

07EX


5716 G6300510

ORDER 25716
M/24 7.62 NATO S.W.S. (COMPLETE SYST

UPC



ORDER 25716
M/24 7.62 NATO S.W.S. (COMPLETE SYST

UPC



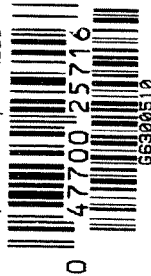
SERIAL NO.



M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

proof of purchase



owner registration sticker



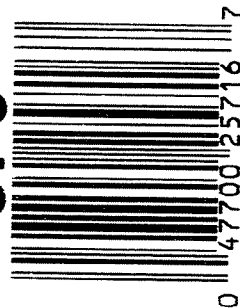
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

G6300510

UPC



28 FORM

M-24
INSPECTION CHECKLIST-NEW GUNS

G6300510
GUN SERIAL # G300040

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		3-23-03	RTL
600	PROOF		3-24-03	RW
607	CHECK HEADSPACE	MAGNA-FLUX	3-24-03	RW
610	DIS-ASSEMBLE GUN	INSPECTED	3-25-03	A
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	MAR 24 2003 OPERATOR <i>DRS</i>		
615	ROLLMARK CALIBER		3/27/03	B
617	DRILL AND TAP SIGHT HOLES		3-25-03	TRW
620	APPLY COATINGS (BARREL ACTION)		4-3	TA
	(BOLT)		4-3	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		4-7-03	DA
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		4-7-03	DA
	C) INSPECT EJECTOR HOLE FOR CHAMFER		4-7-03	DA
	D) OIL FIRING PIN ASSEMBLY		4-7-03	DA
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS	5-6-03	TRW

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>816s</u> <u>816s</u> <u>816s</u>	5-6-03	Ac
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>316s</u> <u>316s</u> <u>316s</u>	5-6-03	Ac
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.021</u> <u>.021</u> <u>.021</u>	5-6-03	Ac
	J) ASSEMBLE STOCK		4-07-03	RJL
	K) ASSEMBLE SWIVEL STUDS		10-1-03	RW
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		9-30-03	RW
	M) IRON SIGHT ALIGNMENT		9-30-03	RW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		9-30-03	RW
640	GALLERY TEST AND TARGET	PASS FAIL	4-10-03	A
	MALFUNCTION	CORRECTION	4-10-03	A
	MALFUNCTION	CORRECTION	4-10-03	A
	MALFUNCTION	CORRECTION	4-10-03	A
	MALFUNCTION	CORRECTION	4-10-03	A
645	INSPECT FOR LIVE AMMO		4-10-03	A
655	FINAL INSPECTION A) HEADSPACE		10-1-03	RW
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.78</u> <u>2.60</u> <u>2.59</u> <u>2.61</u> <u>2.65</u>	5-6-03	TRW
	C) FUNCTION		10-1-03	RW
660	PACK		10/6/03	RA

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# + .50#
3.00# + .75#
4.00# + 1.00#

SERIAL NO. _____

DATE 12-3-02

TESTER TRW

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.72	2.50		2.44	MIN. SETTING
PULL #2	2.62	2.47		2.52	NO AVG. OF 5
PULL #3	2.62	2.46		2.41	READINGS ACCEPT
PULL #4	2.66	2.49		2.46	ABLE LESS THAN
PULL #5	2.60	2.45		2.38	
TOTAL	13.22	12.37		12.21	
AVG.	2.64	2.47		2.44	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.25	3.44		
PULL #2	3.33	3.42		
PULL #3	3.34	3.44		
PULL #4	3.32	3.34		
PULL #5	3.44	3.35		
TOTAL	16.68	16.99		
AVG.	3.33	3.39		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# TARGET & ACCU
PULL #1	4.28	4.41		4.24
PULL #2	4.46	4.50		4.16
PULL #3	4.39	4.49		4.19
PULL #4	4.35	4.19		4.06
PULL #5	4.34	4.25		4.16
TOTAL	21.82	21.84		20.81
AVG.	4.36	4.36		4.16

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6300510.___0
FILE DATE AND TIME: 04/11/2003 01:53

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

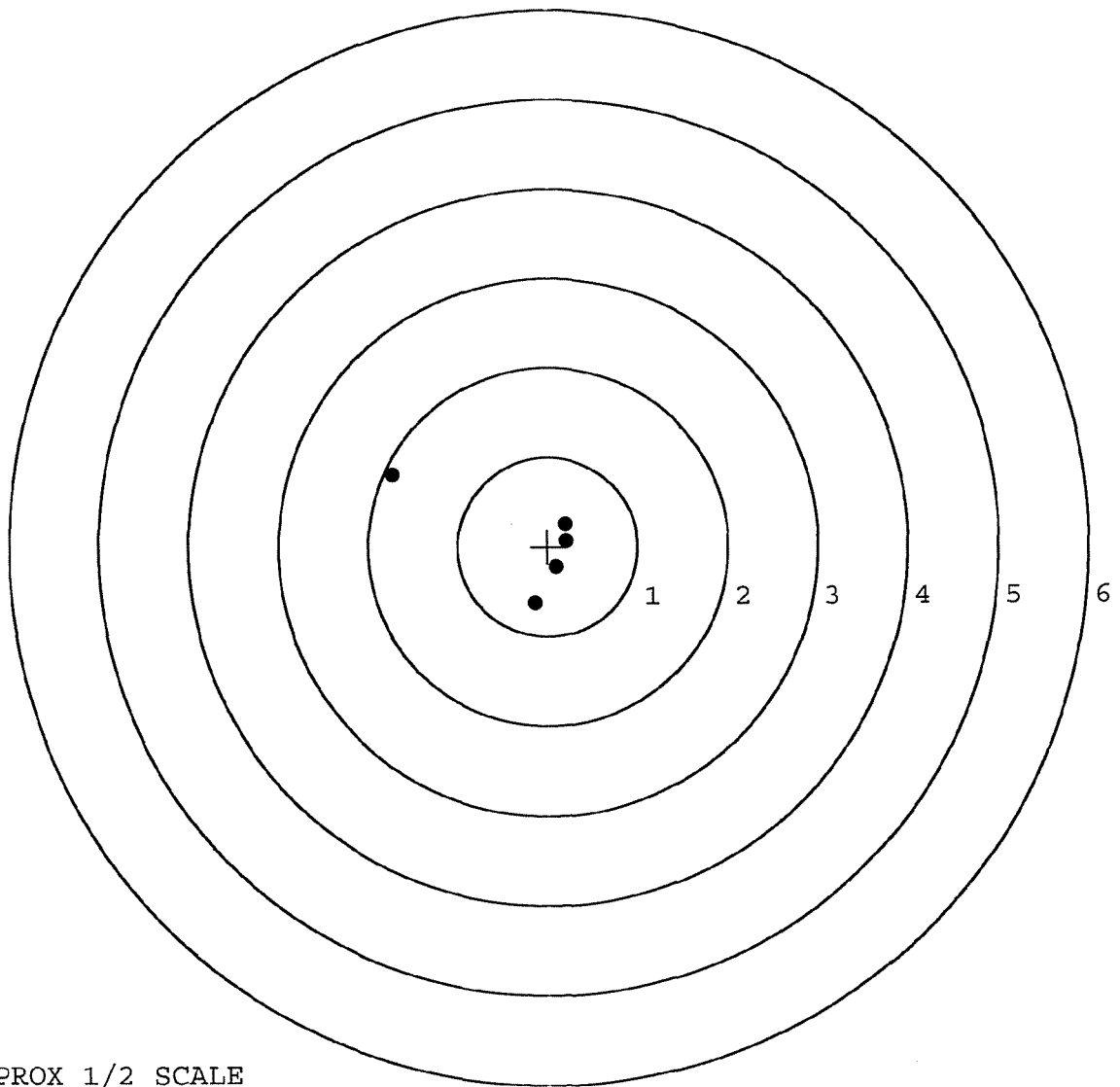
ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

Ave. mean .8325

SERIAL NUMBER: G6300510. __0
TARGET NUMBER: 1
FILE DATE: 04/11/2003
FILE TIME: 01:53

POINT#	X	Y
1:	-0.143	-0.638
2:	0.096	-0.227
3:	0.213	0.060
4:	0.200	0.247
5:	-1.728	0.813

X CENTROID: -0.272
Y CENTROID: 0.051
POA TO CENTROID: 0.277
HORZ SPREAD: 1.941
VERT SPREAD: 1.451
GROUP SPREAD: 2.149
MIN RADIUS: 0.462
MAX RADIUS: 1.643
MEAN RADIUS: 0.760
IN 1 IN DIAMETER: 2
IN 2 IN DIAMETER: 4
in 3 IN DIAMETER: 4

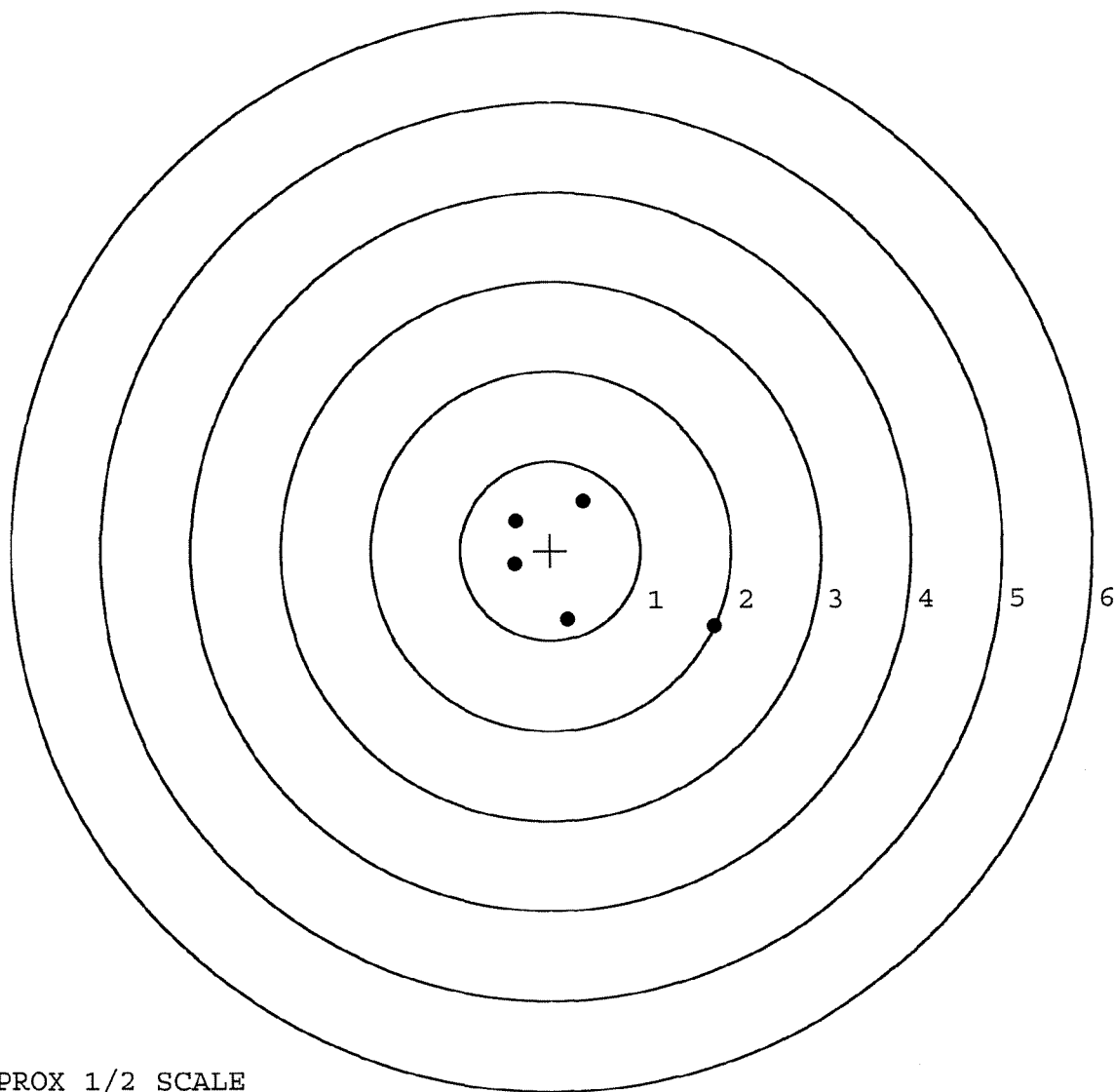


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6300510. __0
TARGET NUMBER: 2
FILE DATE: 04/11/2003
FILE TIME: 01:53

POINT#	X	Y
1:	1.807	-0.853
2:	0.193	-0.779
3:	0.363	0.558
4:	-0.388	0.328
5:	-0.395	-0.157

X CENTROID: 0.316
Y CENTROID: -0.181
POA TO CENTROID: 0.364
HORZ SPREAD: 2.202
VERT SPREAD: 1.411
GROUP SPREAD: 2.493
MIN RADIUS: 0.611
MAX RADIUS: 1.636
MEAN RADIUS: 0.913
IN 1 IN DIAMETER: 0
IN 2 IN DIAMETER: 4
in 3 IN DIAMETER: 4



TARGET APPROX 1/2 SCALE