

G-6300513

VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Serial No. J
66300513

Order No. 25716

46

Made in Illinois, U.S.A. Pat. & Reg. Off. Marks Registered. Remington-Union

07KX

5716 66300513

ORDER 25716

M/24 7.62 NATO S.W.S. (COMPLETE SYST

UPC



ORDER 25716

M/24 7.62 NATO S.W.S. (COMPLETE SYST

UPC



SERIAL NO.



M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

46 FORM

proof of purchase



owner registration sticker



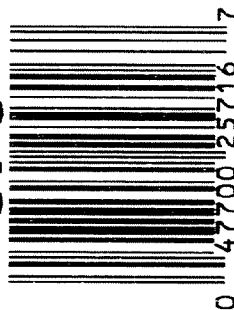
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

G6300513

UPC



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6300513

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		3-26-03	RTL
600	PROOF		3-27-03	Ac
607	CHECK HEADSPACE	MAGNA-FLUX INSPECTED	3-27-03	RTL
610	DIS-ASSEMBLE GUN		3-27-03	RTL
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	MAR 28 2003 OPERATOR <i>RL</i>		
615	ROLLMARK CALIBER		4-3-03	ls
617	DRILL AND TAP SIGHT HOLES		3-27-03	TRW
620	APPLY COATINGS (BARREL ACTION)		4-5	TA
	(BOLT)		4-5	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		4-29-03	TRW

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>8.75</u> <u>9.25</u> <u>9.25</u>	4-29-03	TRW
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>2.75</u> <u>3.0</u> <u>3.0</u>	4-29-03	TRW
	H) TRIGGER PULL TEST AND RETAINABILITY		4-30-03	RTL
	I) FIRING PIN INDENT .020 MIN	<u>.0225</u> <u>.0225</u> <u>.023</u>	4-29-03	TRW
	J) ASSEMBLE STOCK		4-28-03	RW
	K) ASSEMBLE SWIVEL STUDS		4-30-03	RTL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		4-28-03	RW
	M) IRON SIGHT ALIGNMENT		4-28-03	RW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		4-28-03	RW
640	GALLERY TEST AND TARGET	PASS FAIL	4-28-03	K
	MALFUNCTION	CORRECTION	4-28-03	A
	MALFUNCTION	CORRECTION	4-28-03	A
	MALFUNCTION	CORRECTION	4-28-03	A
	MALFUNCTION	CORRECTION	4-28-03	A
645	INSPECT FOR LIVE AMMO		4-29-03	A
655	FINAL INSPECTION A) HEADSPACE		4-30-03	RTL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.76</u> <u>2.72</u> <u>2.74</u> <u>2.79</u> <u>2.78</u>	4-29-03	TRW
	C) FUNCTION		4-30-03	RTL
660	PACK		5/1/03	AA

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# + .50#
3.00# + .75#
4.00# + 1.00#

SERIAL NO. _____
DATE 12-10-02
TESTER TRW

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.62	2.51		2.62	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT ABLE LESS THAN
PULL #2	2.55	2.57		2.65	
PULL #3	2.59	2.52		2.62	
PULL #4	2.51	2.53		2.60	
PULL #5	2.58	2.48		2.62	
TOTAL	12.85	12.61		13.11	
AVG.	2.57	2.52		2.62	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.38	3.46		
PULL #2	3.25	3.42		
PULL #3	3.20	3.40		
PULL #4	3.33	3.35		
PULL #5	3.29	3.17		
TOTAL	16.45	16.80		
AVG.	3.29	3.36		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# TARGET & ACCUR
PULL #1	4.35	4.33		4.40
PULL #2	4.08	4.05		4.47
PULL #3	4.36	4.20		4.46
PULL #4	4.31	4.24		4.36
PULL #5	4.30	4.32		4.41
TOTAL	21.40	21.14		22.10
AVG.	4.28	4.22		4.42

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6300513.__0
FILE DATE AND TIME: 04/30/2003 00:42

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

Ave. mean 902

SERIAL NUMBER: G6300513. __0

TARGET NUMBER: 1

FILE DATE: 04/30/2003

FILE TIME: 00:42

POINT#	X	Y
1:	0.853	-0.661
2:	-0.173	-0.494
3:	-0.459	-0.329
4:	0.325	0.803
5:	-0.369	1.010

X CENTROID: 0.035

Y CENTROID: 0.066

POA TO CENTROID: 0.075

HORZ SPREAD: 1.312

VERT SPREAD: 1.671

GROUP SPREAD: 2.070

MIN RADIUS: 0.597

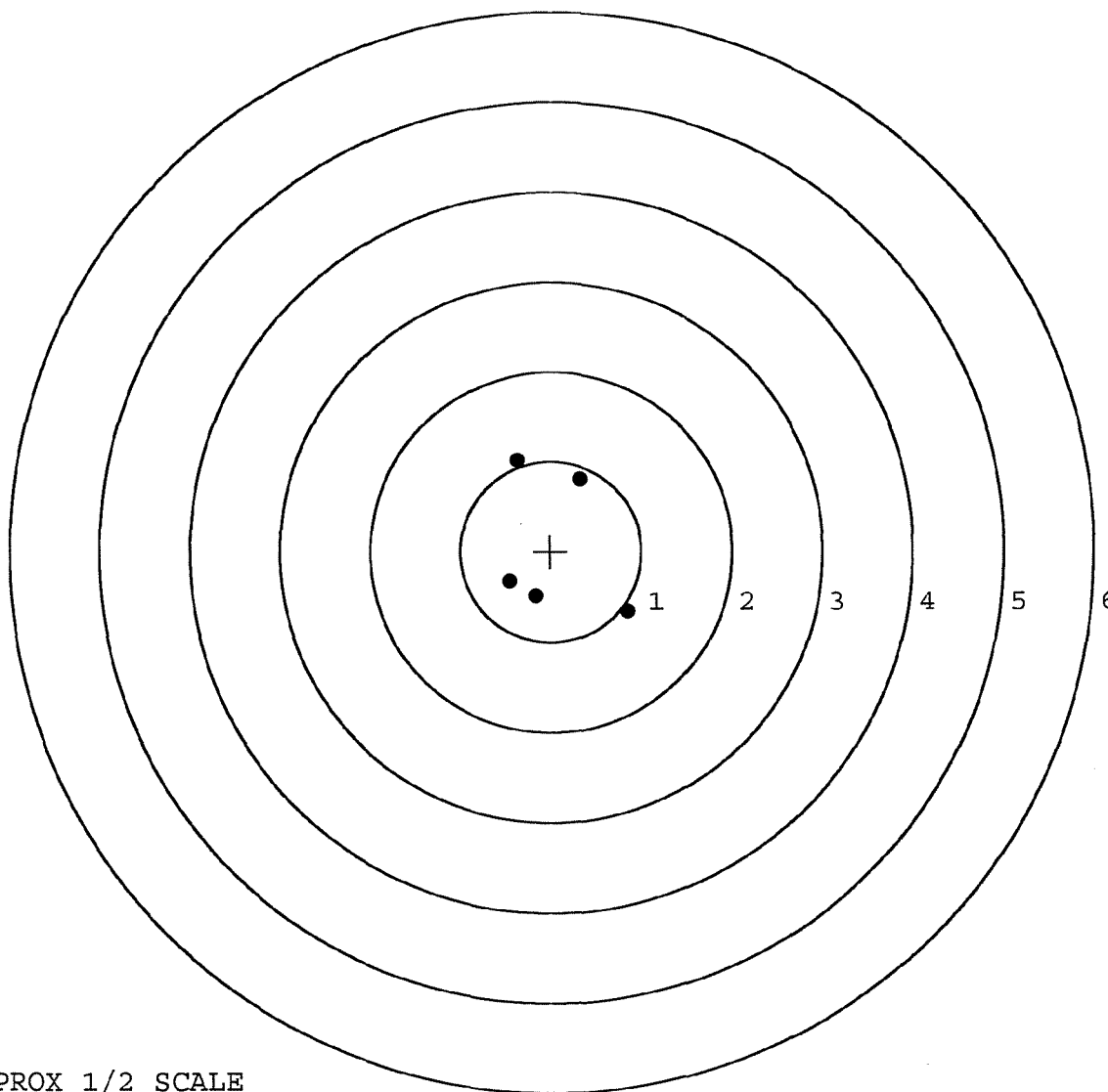
MAX RADIUS: 1.094

MEAN RADIUS: 0.829

IN 1 IN DIAMETER: 0

IN 2 IN DIAMETER: 3

in 3 IN DIAMETER: 5

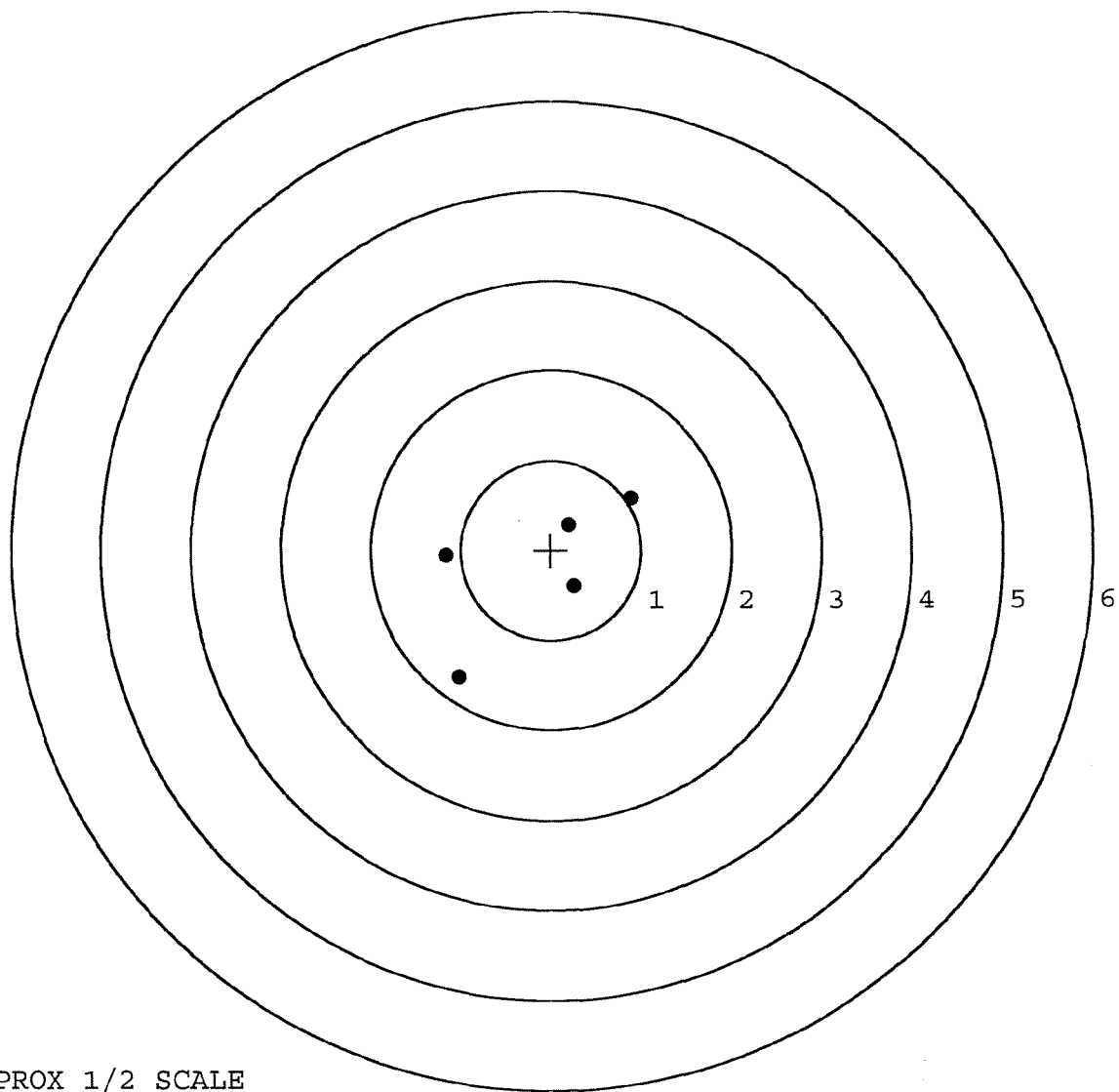


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6300513. __0
TARGET NUMBER: 2
FILE DATE: 04/30/2003
FILE TIME: 00:42

POINT#	X	Y
1:	0.257	-0.404
2:	0.195	0.280
3:	0.880	0.584
4:	-1.161	-0.060
5:	-1.020	-1.420

X CENTROID: -0.170
Y CENTROID: -0.204
POA TO CENTROID: 0.265
HORZ SPREAD: 2.041
VERT SPREAD: 2.004
GROUP SPREAD: 2.762
MIN RADIUS: 0.471
MAX RADIUS: 1.484
MEAN RADIUS: 0.975
IN 1 IN DIAMETER: 1
IN 2 IN DIAMETER: 2
in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE