

G6300519

VERY IMPORTANT
INSTRUCTION BOOK
ENCLOSED TO ASSURE
SAFE USE OF THIS
FIREARM

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

46

Serial No. **66300519**
Order No. **25716**

Made in Illinois, U.S.A. Pat. & Reg. U.S. Pat. & Reg. Office. Remco Registered Trademark

22CX

5716 66300519

ORDER 25716
M/24 7.62 NATO S.W.S. (COMPLETE SYSTI
UPC



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UPC

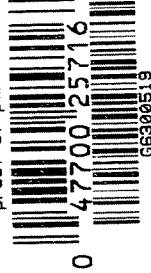


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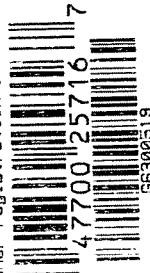
- INSTRUCTION BOOK 3518

46 50PM

proof of purchase



owner registration sticker



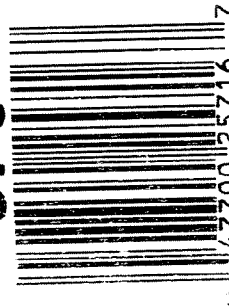
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

G6300519

UPC



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6300519

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		3-23-03	RTL
600	PROOF		3-24-03	RW
607	CHECK HEADSPACE	MAGNA-FLUX INSPECTED	3-24-03	RW
610	DIS-ASSEMBLE GUN	MAR 2 2003	3-25-03	AC
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	OPERATOR <u>PK</u>		
615	ROLLMARK CALIBER		3/27/03	IB
617	DRILL AND TAP SIGHT HOLES		3-25-03	TRL
620	APPLY COATINGS (BARREL ACTION)		4-2	TA
	(BOLT)		4-2	TR
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		4-2-03	A
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		4-2-03	A
	C) INSPECT EJECTOR HOLE FOR CHAMFER		4-2-03	A
	D) OIL FIRING PIN ASSEMBLY		4-2-03	A
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS	4-3-03	TRW

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>9.5</u> <u>9.0</u> <u>9.5</u>	4-3-03	TRW
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.5</u> <u>4.0</u> <u>3.75</u>	4-3-03	TRW
	H) TRIGGER PULL TEST AND RETAINABILITY		4-3-03	RTL
	I) FIRING PIN INDENT .020 MIN	<u>.022</u> <u>.024</u> <u>.0205</u>	4-3-03	TRW
	J) ASSEMBLE STOCK		4-2-03	TRW
	K) ASSEMBLE SWIVEL STUDS		04-14-03	RTL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		04-14-03	RTL
	M) IRON SIGHT ALIGNMENT		04-14-03	RTL
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		04-14-03	RTL
640	GALLERY TEST AND TARGET	PASS FAIL	4-3-03	TRW
	MALFUNCTION	CORRECTION	4-3-03	TRW
	MALFUNCTION	CORRECTION	4-3-03	TRW
	MALFUNCTION	CORRECTION	4-3-03	TRW
	MALFUNCTION	CORRECTION	4-3-03	TRW
645	INSPECT FOR LIVE AMMO		4-3-03	TRW
655	FINAL INSPECTION A) HEADSPACE		04-14-03	RTL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.73</u> <u>2.61</u> <u>2.63</u> <u>2.61</u> <u>2.62</u>	4-3-03	TRW
	C) FUNCTION		04-14-03	RTL
660	PACK		4/15/03	RTA

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# + .50#
3.00# + .75#
4.00# + 1.00#

SERIAL NO.

DATE 4-1-03

TESTER

TRW

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.75	2.50		2.69	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2
PULL #2	2.76	2.61		2.67	
PULL #3	2.53	2.67		2.83	
PULL #4	2.61	2.49		2.70	
PULL #5	2.65	2.67		2.83	
TOTAL	13.30	12.94		13.72	
AVG.	2.66	2.58		2.74	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.42	3.31		
PULL #2	3.44	3.12		
PULL #3	3.42	3.15		
PULL #4	3.44	3.22		
PULL #5	3.30	3.21		
TOTAL	17.02	16.01		
AVG.	3.40	3.20		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCUR
PULL #1	4.22	4.17		4.33
PULL #2	4.17	4.47		3.96
PULL #3	4.04	4.35		4.27
PULL #4	4.17	4.39		3.99
PULL #5	4.23	4.35		4.07
TOTAL	20.83	21.73		20.62
AVG.	4.16	4.35		4.12

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6300519.___0
FILE DATE AND TIME: 04/04/2003 02:31

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

Ave. Mean .6785

SERIAL NUMBER: G6300519. __0

TARGET NUMBER: 1

FILE DATE: 04/04/2003

FILE TIME: 02:31

POINT#	X	Y
1:	1.547	-0.239
2:	0.328	0.014
3:	0.015	0.173
4:	-0.373	0.604
5:	-0.297	-0.408

X CENTROID: 0.244

Y CENTROID: 0.029

POA TO CENTROID: 0.246

HORZ SPREAD: 1.920

VERT SPREAD: 1.012

GROUP SPREAD: 2.097

MIN RADIUS: 0.085

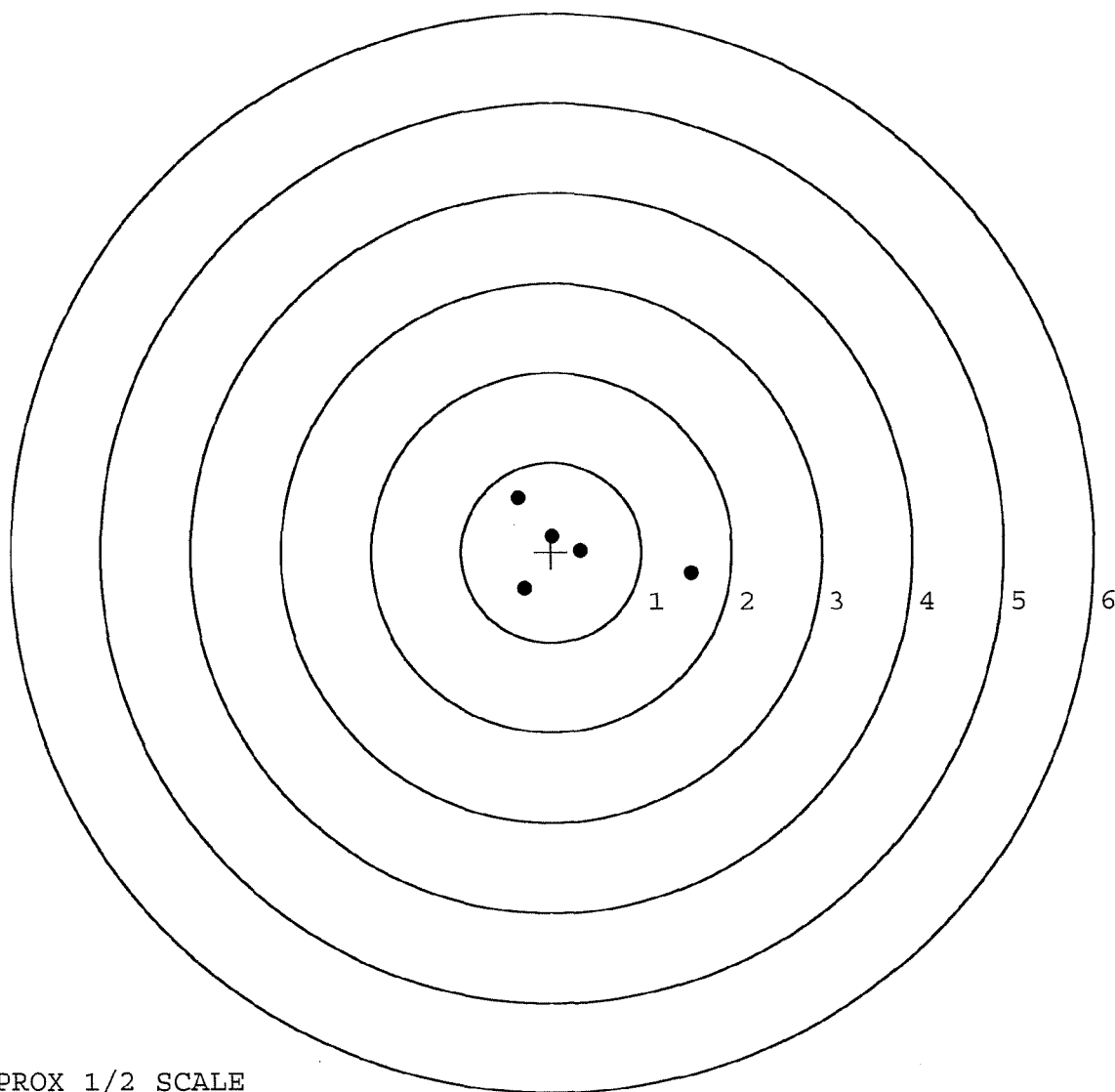
MAX RADIUS: 1.330

MEAN RADIUS: 0.645

IN 1 IN DIAMETER: 2

IN 2 IN DIAMETER: 4

in 3 IN DIAMETER: 5

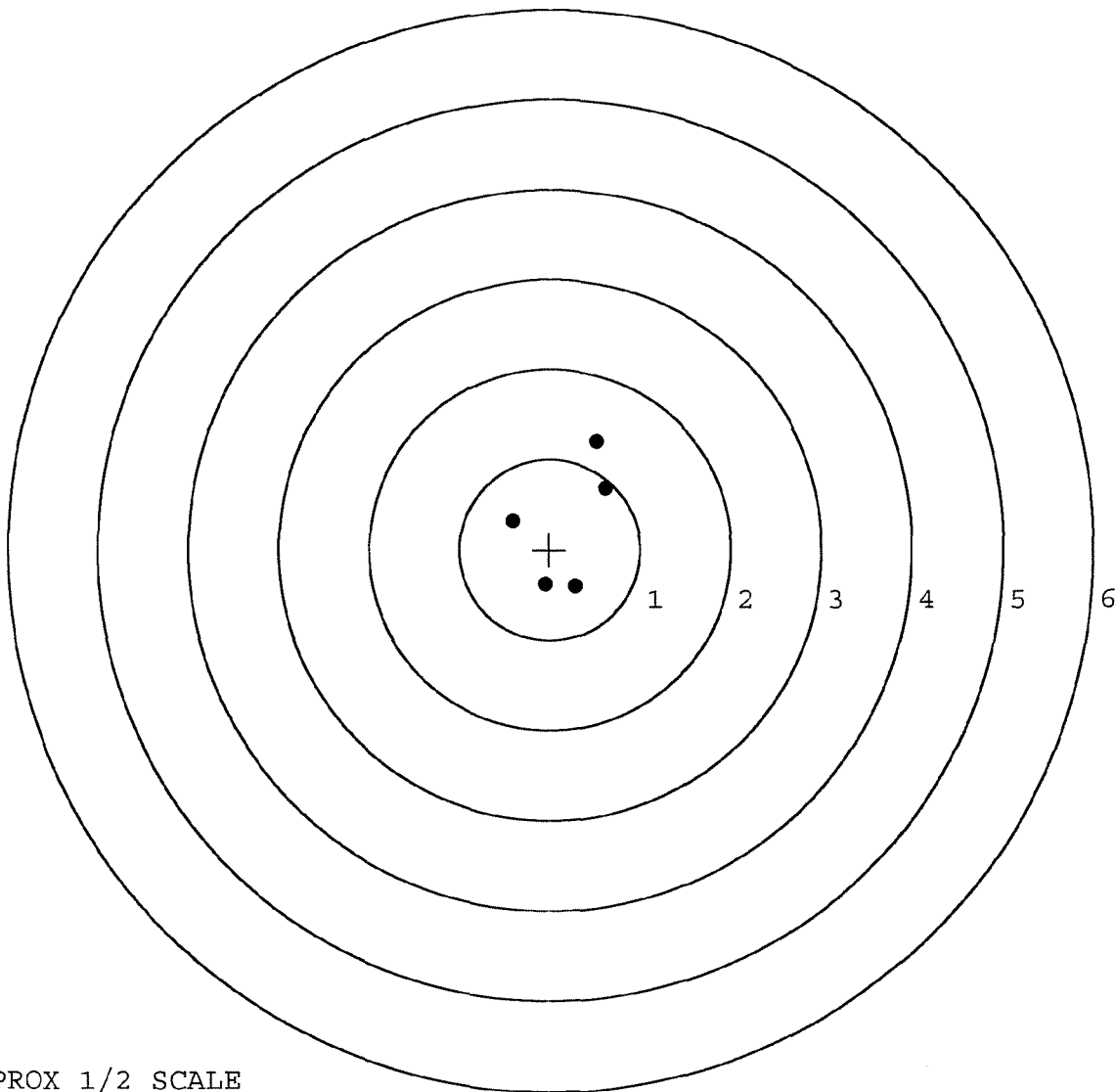


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6300519. __0
TARGET NUMBER: 2
FILE DATE: 04/04/2003
FILE TIME: 02:31

POINT#	X	Y
1:	0.291	-0.407
2:	-0.048	-0.388
3:	-0.407	0.314
4:	0.615	0.682
5:	0.526	1.194

X CENTROID: 0.195
Y CENTROID: 0.279
POA TO CENTROID: 0.341
HORZ SPREAD: 1.022
VERT SPREAD: 1.601
GROUP SPREAD: 1.683
MIN RADIUS: 0.582
MAX RADIUS: 0.973
MEAN RADIUS: 0.712
IN 1 IN DIAMETER: 0
IN 2 IN DIAMETER: 5
in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE