

G-6300522

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

46 FORM

proof of purchase



owner registration sticker



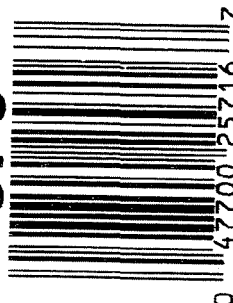
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

G6300522

UPC



VERY IMPORTANT!
Instruction Book
enclosed to assure
safe use of this
firearm.

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Made in Ilion, NY Reg. U.S. Pat. & tm. Off. Marca Registrada Marque Deposee.

SERIAL NO. J G6300522	ORDER NO. 25716	29CX
 5716 66300522		

ORDER 25716
M/24 7.62 NATO S.W.S. (COMPLETE SYST

UPC



ORDER 25716
M/24 7.62 NATO S.W.S. (COMPLETE SYST

UPC



SERIAL NO.



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6300522

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		3-25-03	RTL
600	PROOF			
607	CHECK HEADSPACE	MAGNA-FLUX INSPECTED	3-26-03	RTL
610	DIS-ASSEMBLE GUN		3-26-03	RTL
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	JAN 27 2003 OPERATOR <i>RE</i>		
615	ROLLMARK CALIBER		3/27/03	RS
617	DRILL AND TAP SIGHT HOLES		3-26-03	TRLW
620	APPLY COATINGS (BARREL ACTION)		4-4	TH
	(BOLT)		4-4	TH
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY		4/8/03	RA
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		4/8/03	RA
	C) INSPECT EJECTOR HOLE FOR CHAMFER		4/8/03	RA
	D) OIL FIRING PIN ASSEMBLY		4/8/03	RA
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		4-22-03	TRLW

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>9.5</u> <u>9.5</u> <u>9.5</u>	4-22-03	TRW
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.5</u> <u>3.5</u> <u>4.0</u>	4-22-03	TRW
	H) TRIGGER PULL TEST AND RETAINABILITY		4-22-03	RTL
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.022⁵</u> <u>.022⁵</u>	4-22-03	TRW
	J) ASSEMBLE STOCK		4-11-03	RW
	K) ASSEMBLE SWIVEL STUDS		4-22-03	RTL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		4-11-03	RW
	M) IRON SIGHT ALIGNMENT		4-11-03	RW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		4-11-03	RW
640	GALLERY TEST AND TARGET	PASS FAIL	4-17-03	A
	MALFUNCTION	CORRECTION	4-17-03	A
	MALFUNCTION	CORRECTION	4-17-03	A
	MALFUNCTION	CORRECTION	4-17-03	A
	MALFUNCTION	CORRECTION	4-17-03	A
645	INSPECT FOR LIVE AMMO		4-17-03	A
655	FINAL INSPECTION A) HEADSPACE		4-22-03	RTL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.81</u> <u>2.84</u> <u>2.87</u> <u>2.80</u> <u>2.95</u>	4-22-03	TRW
	C) FUNCTION		4-22-03	RTL
660	PACK		4/25/03	RPA

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# $\pm$.50#
3.00# $\pm$.75#
4.00# $\pm$ 1.00#

SERIAL NO. _____
DATE 11-20-02
TESTER TRW

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.54	2.40		2.33	MIN. SETTING
PULL #2	2.61	2.35		2.36	NO AVG. OF 5
PULL #3	2.28	2.33		2.39	READINGS ACCEPT
PULL #4	2.61	2.52		2.46	ABLE LESS THAN
PULL #5	2.53	2.31		2.43	
TOTAL	12.57	11.91		11.97	
AVG.	2.51	2.38		2.39	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.43	3.30		
PULL #2	3.45	3.31		
PULL #3	3.30	3.20		
PULL #4	3.38	3.18		
PULL #5	3.39	3.25		
TOTAL	16.95	16.24		
AVG.	3.39	3.24		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# & TARGET & ACCU
PULL #1	4.04	4.00		4.25
PULL #2	4.12	4.01		4.49
PULL #3	4.10	4.13		4.22
PULL #4	4.11	4.02		4.33
PULL #5	4.04	4.06		4.30
TOTAL	20.41	20.22		21.59
AVG.	4.08	4.04		4.31

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6300522.__0
FILE DATE AND TIME: 04/18/2003 01:50

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

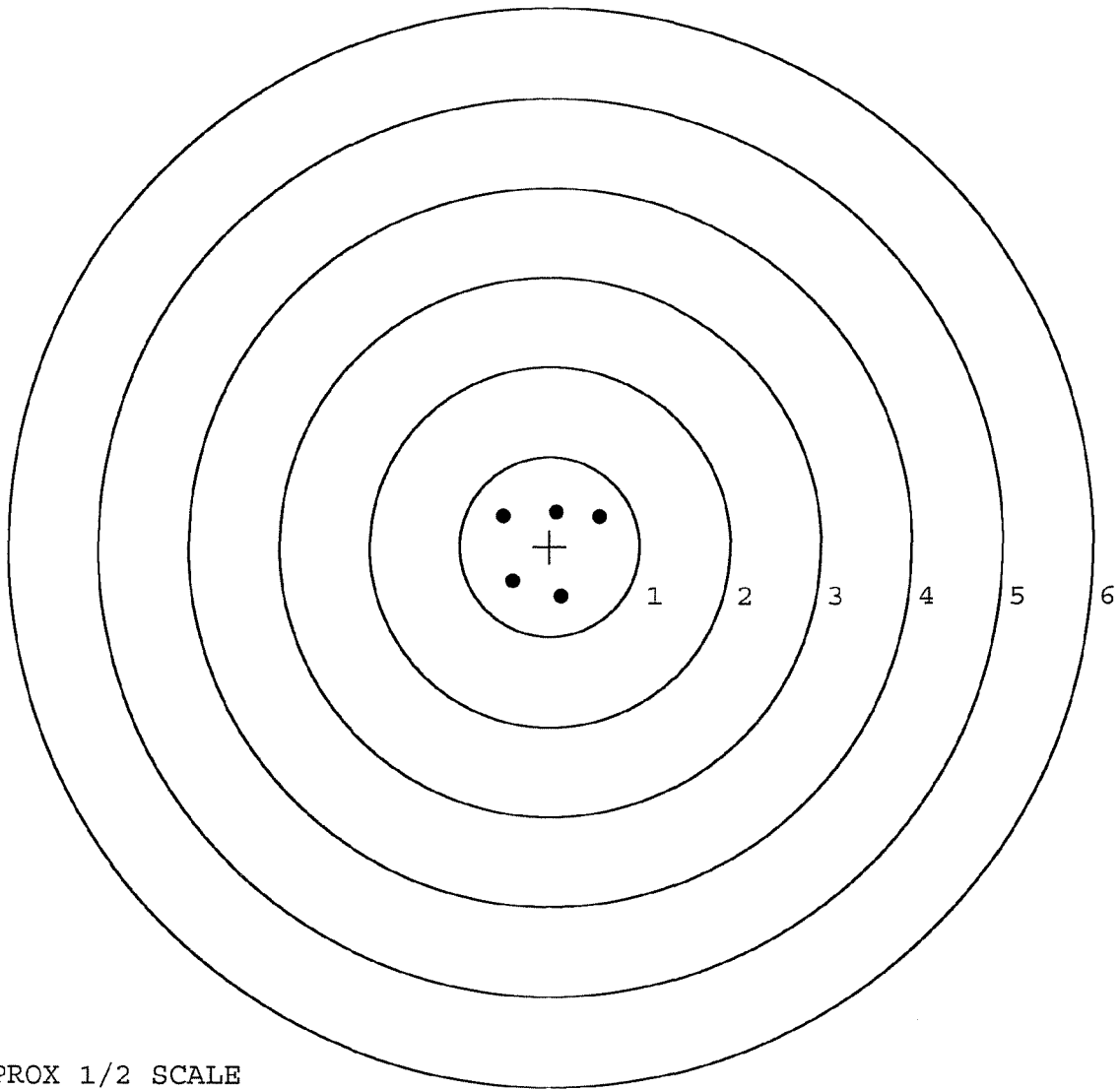
ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

Ave. mean .538

SERIAL NUMBER: G6300522. __0
TARGET NUMBER: 1
FILE DATE: 04/18/2003
FILE TIME: 01:50

POINT#	X	Y
1:	0.131	-0.566
2:	-0.407	-0.392
3:	-0.523	0.336
4:	0.069	0.384
5:	0.551	0.333

X CENTROID: -0.036
Y CENTROID: 0.019
POA TO CENTROID: 0.041
HORZ SPREAD: 1.074
VERT SPREAD: 0.950
GROUP SPREAD: 1.201
MIN RADIUS: 0.380
MAX RADIUS: 0.666
MEAN RADIUS: 0.558
IN 1 IN DIAMETER: 1
IN 2 IN DIAMETER: 5
in 3 IN DIAMETER: 5

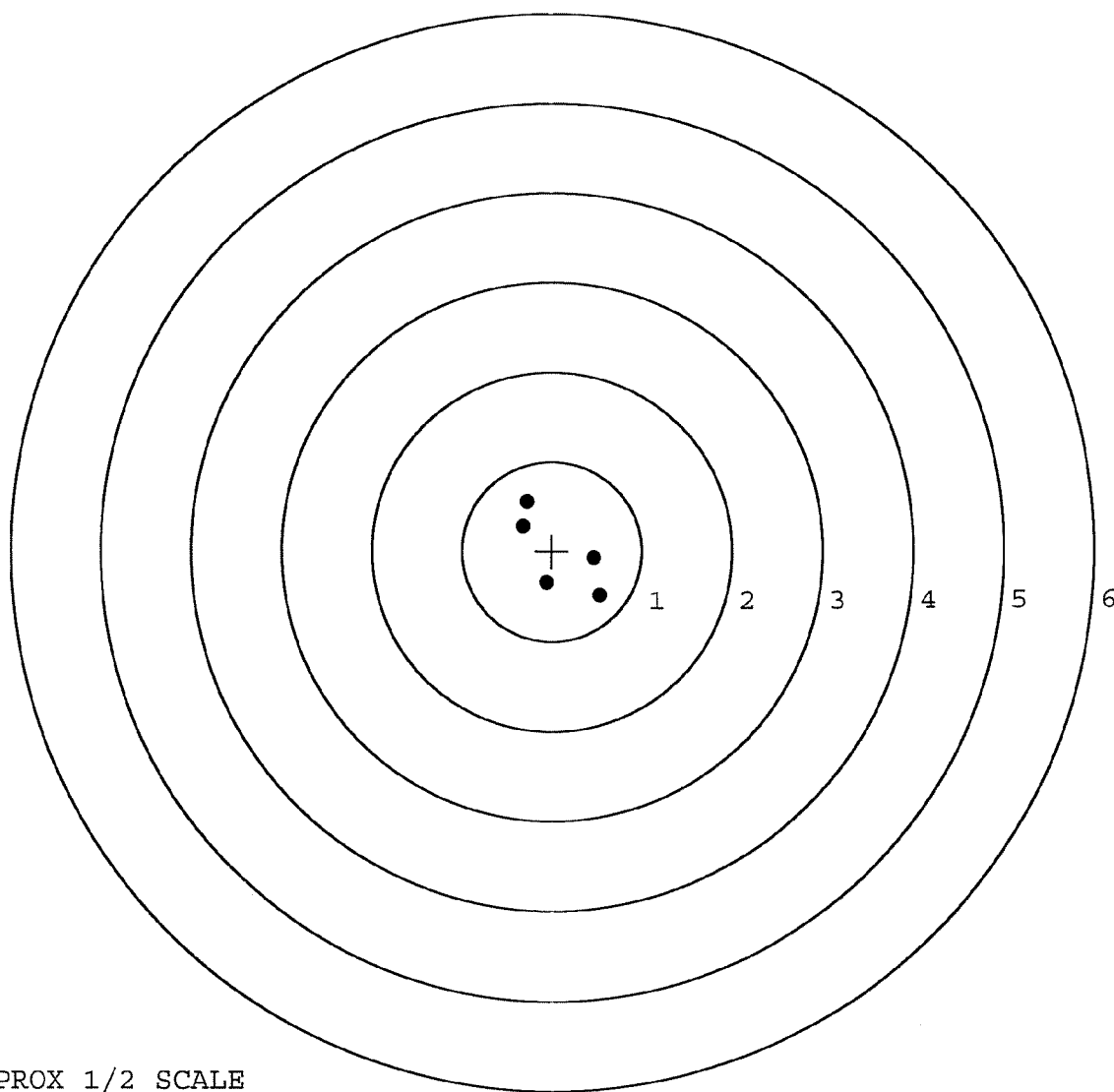


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6300522. __0
TARGET NUMBER: 2
FILE DATE: 04/18/2003
FILE TIME: 01:50

POINT#	X	Y
1:	0.538	-0.494
2:	0.470	-0.080
3:	-0.064	-0.358
4:	-0.326	0.274
5:	-0.277	0.547

X CENTROID: 0.068
Y CENTROID: -0.022
POA TO CENTROID: 0.072
HORZ SPREAD: 0.864
VERT SPREAD: 1.041
GROUP SPREAD: 1.322
MIN RADIUS: 0.361
MAX RADIUS: 0.666
MEAN RADIUS: 0.518
IN 1 IN DIAMETER: 3
IN 2 IN DIAMETER: 5
in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE