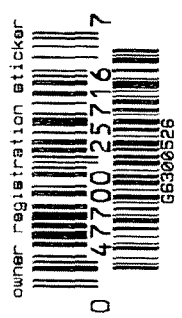


G-6300526

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

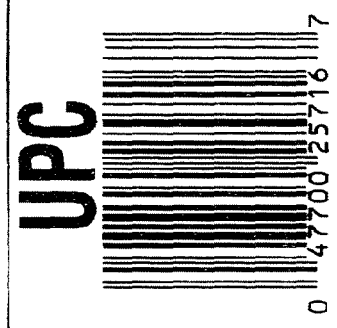
- INSTRUCTION BOOK 3518

46 FORM



ORDER NO.	25716
BARREL LENGTH	24"
CAPACITY	6

G6300526



VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Made in Ilion, NY Reg. U.S. Pat. & Tm. Off. Marca Registrada Marque Deposee.

SERIAL NO. **J**
G6300526

ORDER NO. **25716**

46

07KX

5716 G6300526

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M/24 7.62 NATO S.W.S. (COMPLETE SYST

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M/24 7.62 NATO S.W.S. (COMPLETE SYST

UPC



SERIAL NO.



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6300526

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		3-26-03	RTL
600	PROOF		3-27-03	AC
607	CHECK HEADSPACE	MAGNA-FLUX	3-27-03	RTL
610	DIS-ASSEMBLE GUN	INSPECTED	3-27-03	RTL
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	INSPECTED MAG. 27-03 OPERATOR <i>PK</i>		
615	ROLLMARK CALIBER		4-3-03	B
617	DRILL AND TAP SIGHT HOLES		3-27-03	TRW
620	APPLY COATINGS (BARREL ACTION)		4-5	TA
	(BOLT)		4-5	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		4-29-03	TRW

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>8.75</u> <u>8.5</u> <u>8.75</u>	4-29-03	TRW
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.0</u> <u>2.5</u> <u>2.5</u>	4-29-03	TRW
	H) TRIGGER PULL TEST AND RETAINABILITY		4-29-03	RTL
	I) FIRING PIN INDENT .020 MIN	<u>.0225</u> <u>.023</u> <u>.023</u>	4-29-03	TRW
	J) ASSEMBLE STOCK		4-29-03	RW
	K) ASSEMBLE SWIVEL STUDS		4-30-03	RTL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		4-22-03	RW
	M) IRON SIGHT ALIGNMENT		4-22-03	RW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		4-22-03	RW
640	GALLERY TEST AND TARGET	PASS FAIL	4-28-03	TRW
	MALFUNCTION	CORRECTION	4-28-03	TRW
	MALFUNCTION	CORRECTION	4-28-03	TRW
	MALFUNCTION	CORRECTION	4-28-03	TRW
	MALFUNCTION	CORRECTION	4-28-03	TRW
645	INSPECT FOR LIVE AMMO		4-28-03	TRW
655	FINAL INSPECTION A) HEADSPACE		4-30-03	RTL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.35</u> <u>2.29</u> <u>2.33</u> <u>2.27</u> <u>2.30</u>	4-29-03	TRW
	C) FUNCTION		4-30-03	RTL
660	PACK		4-30-03	DA

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# + .50#
3.00# + .75#
4.00# + 1.00#

SERIAL NO. _____
DATE 12-11-02
TESTER TRW

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.33	2.34		2.25	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT ABLE LESS THAN
PULL #2	2.42	2.41		2.23	
PULL #3	2.44	2.51		2.11	
PULL #4	2.24	2.38		2.16	
PULL #5	2.32	2.34		2.05	
TOTAL	11.75	11.98		10.80	
AVG.	2.35	2.39		2.16	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.16	3.35		
PULL #2	3.23	3.32		
PULL #3	3.33	3.34		
PULL #4	3.25	3.25		
PULL #5	3.29	3.35		
TOTAL	16.26	16.61		
AVG.	3.25	3.32		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# TARGET & ACCUR
PULL #1	4.40	4.37		4.41
PULL #2	4.25	4.29		4.15
PULL #3	4.23	4.25		4.18
PULL #4	4.30	4.08		4.25
PULL #5	4.27	4.11		4.16
TOTAL	21.45	21.10		21.15
AVG.	4.29	4.22		4.23

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6300526.__0

FILE DATE AND TIME: 04/29/2003 01:06

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

Ave. mean .7675

SERIAL NUMBER: G6300526. __0

TARGET NUMBER: 1

FILE DATE: 04/29/2003

FILE TIME: 01:06

POINT#	X	Y
1:	0.584	-0.301
2:	0.566	0.064
3:	-0.159	-0.105
4:	-0.340	0.130
5:	-1.463	-0.630

X CENTROID: -0.162

Y CENTROID: -0.168

POA TO CENTROID: 0.234

HORZ SPREAD: 2.047

VERT SPREAD: 0.760

GROUP SPREAD: 2.144

MIN RADIUS: 0.063

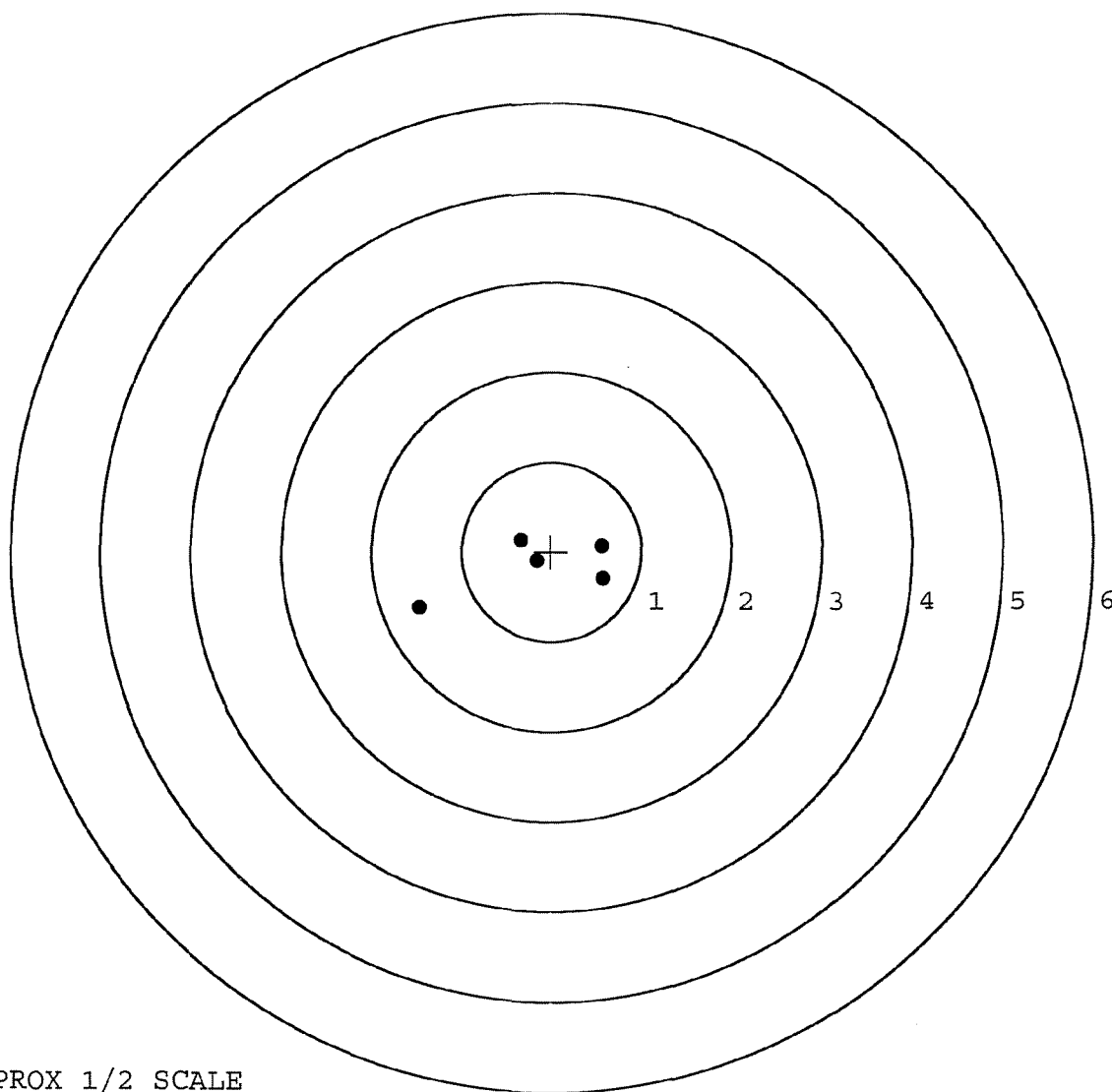
MAX RADIUS: 1.380

MEAN RADIUS: 0.663

IN 1 IN DIAMETER: 2

IN 2 IN DIAMETER: 4

in 3 IN DIAMETER: 5

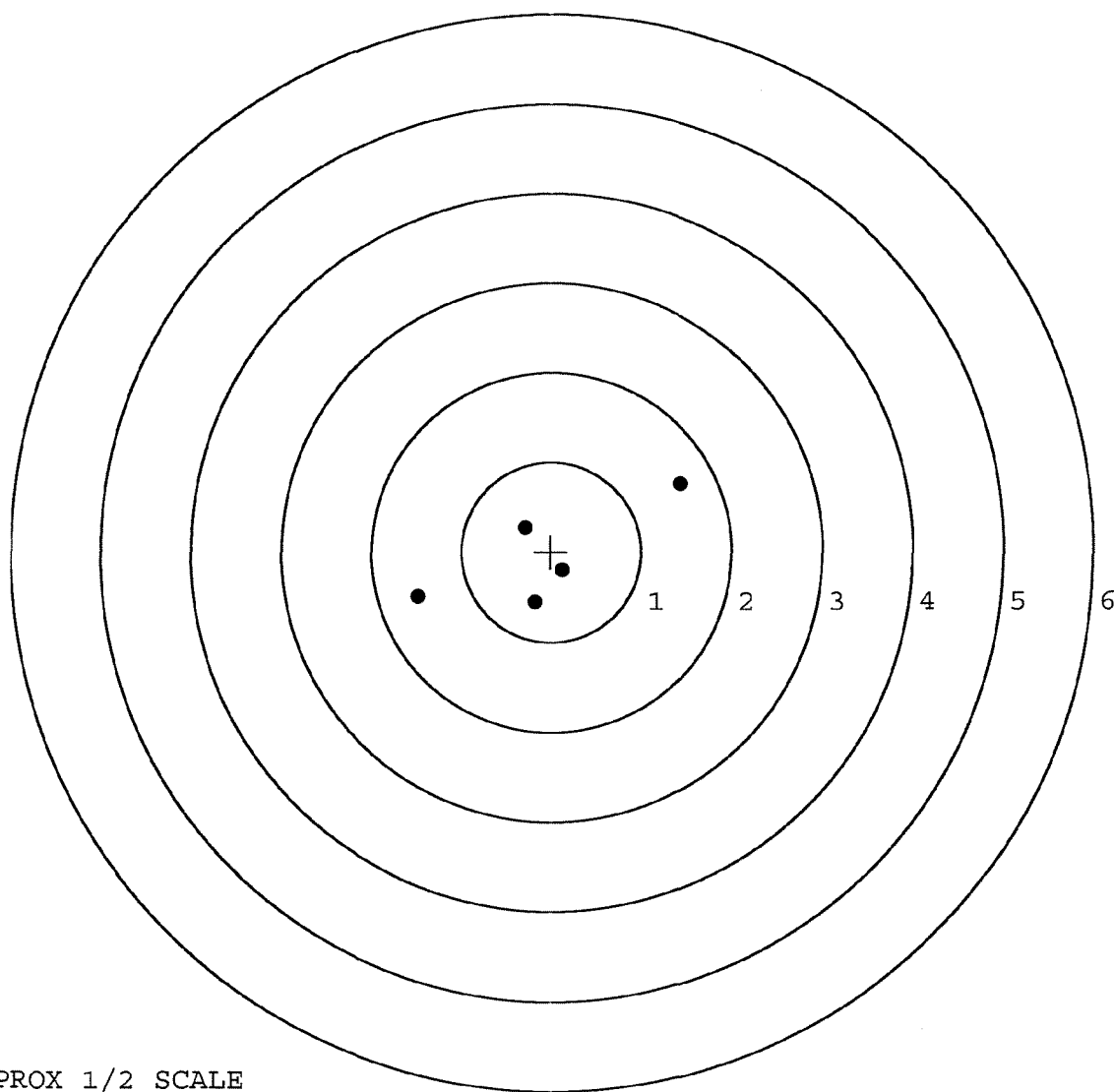


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6300526. __0
TARGET NUMBER: 2
FILE DATE: 04/29/2003
FILE TIME: 01:06

POINT#	X	Y
1:	0.131	-0.212
2:	-0.184	-0.562
3:	-0.296	0.269
4:	1.429	0.761
5:	-1.480	-0.500

X CENTROID: -0.080
Y CENTROID: -0.049
POA TO CENTROID: 0.094
HORZ SPREAD: 2.909
VERT SPREAD: 1.323
GROUP SPREAD: 3.171
MIN RADIUS: 0.267
MAX RADIUS: 1.713
MEAN RADIUS: 0.872
IN 1 IN DIAMETER: 2
IN 2 IN DIAMETER: 3
in 3 IN DIAMETER: 4



TARGET APPROX 1/2 SCALE