

G6300529

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

FORM

proof of purchase



owner registration sticker



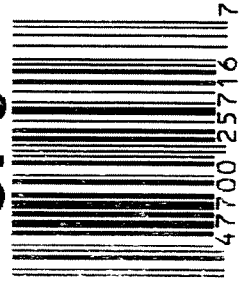
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

G6300529

UPC



VERY IMPORTANT!
Instruction Book
enclosed to assure
safe use of this
firearm.

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Made in Ilion, NY Reg. U.S. Pat. & tm. Off. Marco Registrada Marque Deposee.

SERIAL NO. 66300529	J
ORDER NO. 25716	

22CX

5716 66300529

ORDER 25716
M/24 7.62 NATO S.W.S. (COMPLETE SYSTI

UPC



ORDER 25716
M/24 7.62 NATO S.W.S. (COMPLETE SYSTI

UPC



SERIAL NO.



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6300529

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		3-25-03	RTL
600	PROOF			
607	CHECK HEADSPACE	MAGNA-FLUX INSPECTED	3-26-03	RTL
610	DIS-ASSEMBLE GUN		3-26-03	RTL
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	JAN 27 2003 OPERATION <i>RR</i>		
615	ROLLMARK CALIBER		3/27/03	JS
617	DRILL AND TAP SIGHT HOLES		3-26-03	TRLW
620	APPLY COATINGS (BARREL ACTION)		4-4	TH
	(BOLT)		4-4	TH
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		7/8/03	DA
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		4/8/03	DA
	C) INSPECT EJECTOR HOLE FOR CHAMFER		4/8/03	DA
	D) OIL FIRING PIN ASSEMBLY		4/8/03	DA
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		4-14-03	TRLW

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>8.0</u> <u>7.0</u> <u>7.0</u>	4-14-03	TRW
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.0</u> <u>3.25</u> <u>3.0</u>	4-14-03	TRW
	H) TRIGGER PULL TEST AND RETAINABILITY		4-14-03	RTL
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.022</u>	4-14-03	TRW
	J) ASSEMBLE STOCK		4-10-03	RW
	K) ASSEMBLE SWIVEL STUDS		04-15-03	RTL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		4-10-03	RW
	M) IRON SIGHT ALIGNMENT		4-10-03	RW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		4-10-03	RW
640	GALLERY TEST AND TARGET	PASS FAIL	4-14-03	TRW
	MALFUNCTION	CORRECTION	4-14-03	TRW
	MALFUNCTION	CORRECTION	4-14-03	TRW
	MALFUNCTION	CORRECTION	4-14-03	TRW
	MALFUNCTION	CORRECTION	4-14-03	TRW
645	INSPECT FOR LIVE AMMO		4-14-03	TRW
655	FINAL INSPECTION A) HEADSPACE		04-15-03	RTL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.76</u> <u>2.48</u> <u>2.46</u> <u>2.57</u> <u>2.55</u>	4-14-03	TRW
	C) FUNCTION		04-15-03	RTL
660	PACK		4/14/03	RW

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. _____
DATE 11-21-02

TESTER TRW

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.63	2.47		2.23	MIN. SETTING,
PULL #2	2.55	2.26		2.28	NO AVG. OF 5
PULL #3	2.47	2.28		2.22	READINGS ACCEPT
PULL #4	2.53	2.26		2.33	ABLE LESS THAN
PULL #5	2.50	2.21		2.34	
TOTAL	12.68	11.48		11.40	
AVG.	2.53	2.29		2.28	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.05	3.00 ^{TRW}		
PULL #2	3.09	3.11		
PULL #3	3.19	3.12		
PULL #4	2.99	3.10		
PULL #5	3.01	3.14		
TOTAL	15.33	15.47		
AVG.	3.06	3.09		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# & TARGET & ACCU
PULL #1	4.23	4.12		4.44
PULL #2	4.12	4.19		4.18
PULL #3	4.10	4.09		4.32
PULL #4	4.19	4.05		4.23
PULL #5	4.14	4.10		4.35
TOTAL	20.78	20.55		21.52
AVG.	4.15	4.11		4.30

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6300529.__0

FILE DATE AND TIME: 04/15/2003 01:22

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

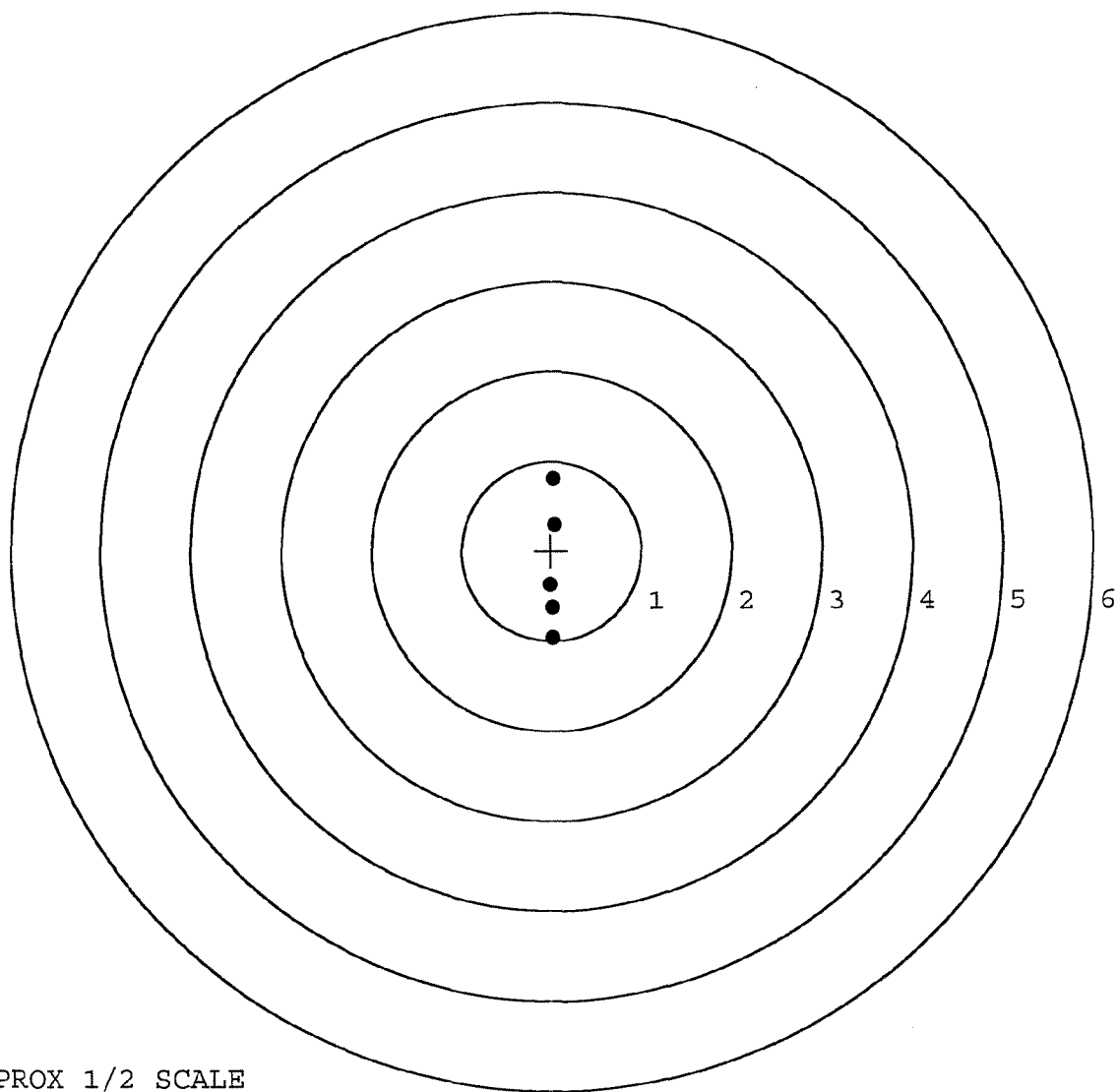
ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

ave. mean .7375

SERIAL NUMBER: G6300529. __0
TARGET NUMBER: 1
FILE DATE: 04/15/2003
FILE TIME: 01:22

POINT#	X	Y
1:	0.017	-0.976
2:	0.019	-0.637
3:	-0.019	-0.382
4:	0.036	0.293
5:	0.025	0.805

X CENTROID: 0.016
Y CENTROID: -0.179
POA TO CENTROID: 0.180
HORZ SPREAD: 0.055
VERT SPREAD: 1.781
GROUP SPREAD: 1.781
MIN RADIUS: 0.206
MAX RADIUS: 0.984
MEAN RADIUS: 0.583
IN 1 IN DIAMETER: 3
IN 2 IN DIAMETER: 5
in 3 IN DIAMETER: 5

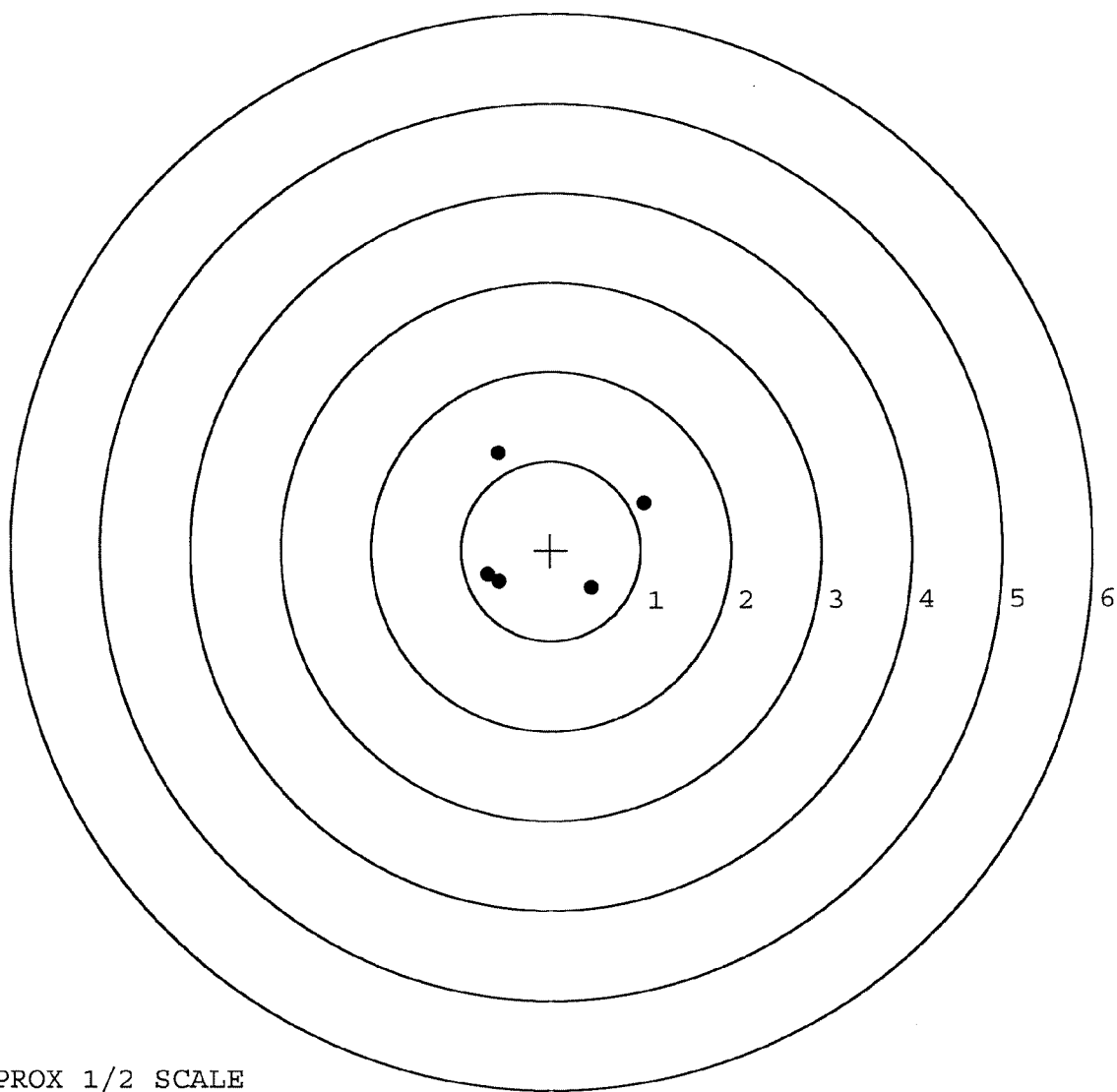


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6300529. __0
TARGET NUMBER: 2
FILE DATE: 04/15/2003
FILE TIME: 01:22

POINT#	X	Y
1:	0.455	-0.419
2:	-0.577	-0.351
3:	-0.702	-0.268
4:	-0.585	1.089
5:	1.038	0.531

X CENTROID: -0.074
Y CENTROID: 0.116
POA TO CENTROID: 0.138
HORZ SPREAD: 1.740
VERT SPREAD: 1.508
GROUP SPREAD: 1.915
MIN RADIUS: 0.686
MAX RADIUS: 1.187
MEAN RADIUS: 0.892
IN 1 IN DIAMETER: 0
IN 2 IN DIAMETER: 3
in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE