

G 6300531

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

46 FORM

proof of purchase



owner registration sticker



ORDER NO.

25716

BARREL LENGTH

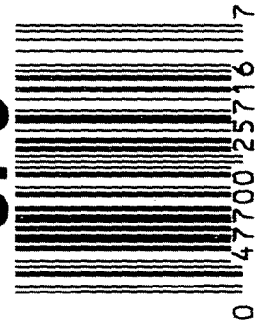
24"

CAPACITY

6

G6300531

UPC



Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Made in Ilion, NY Reg. U.S. Pat. & tm. Off. Marca Registrada Marque D.

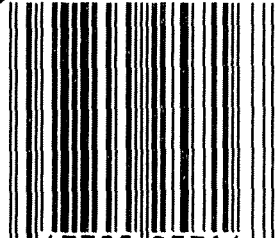


5716 66300531

ORDER 25716

M/24 7.62 NATO S.W.S. (COMPLETE SYST

UPC

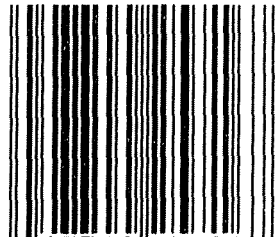


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M/24 7.62 NATO S.W.S. (COMPLETE SYST

UPC



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SERIAL NO.



66300531

M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6300531

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		3-23-03	RTL
600	PROOF		3-24-03	RLW
607	CHECK HEADSPACE	MAGNA-FLUX	3-24-03	RLW
610	DIS-ASSEMBLE GUN	INSPECTED	3-25-03	AC
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	MAR 23 2003 OPERATOR <u>ARR</u>		
615	ROLLMARK CALIBER		3/27/03	JB
617	DRILL AND TAP SIGHT HOLES		3-25-03	TRLW
620	APPLY COATINGS (BARREL ACTION)		4-3	TH
	(BOLT)		4-3	TH
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		4/7/03	DA
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		4/7/03	DA
	C) INSPECT EJECTOR HOLE FOR CHAMFER		4/7/03	DA
	D) OIL FIRING PIN ASSEMBLY		4/7/03	DA
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS	5-1-03	TRLW

CP #	OPERATION NAME		READINGS			DATE	INITIAL		
625	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>8.0</u>	<u>8.0</u>	<u>8.6</u>	5-1-03	TRW		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	<u>2.5</u>	<u>2.25</u>	<u>2.5</u>	5-1-03	TRW		
	H) TRIGGER PULL TEST AND RETAINABILITY					5-1-03	RTL		
	I) FIRING PIN INDENT	.020 MIN	<u>.024</u>	<u>.024</u>	<u>.020⁵</u>	5-1-03	TRW		
	J) ASSEMBLE STOCK					4-7-03	RW		
	K) ASSEMBLE SWIVEL STUDS					5-6-03	RTL		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S					5-6-03	RTL		
	M) IRON SIGHT ALIGNMENT					5-6-03	RTL		
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER					5-6-03	RTL		
640	GALLERY TEST AND TARGET		PASS FAIL			4-9-03	A		
	MALFUNCTION		CORRECTION			4-9-03	A		
	MALFUNCTION		CORRECTION			4-9-03	A		
	MALFUNCTION		CORRECTION			4-9-03	A		
	MALFUNCTION		CORRECTION			4-9-03	A		
645	INSPECT FOR LIVE AMMO					4-9-03	A		
655	FINAL INSPECTION A) HEADSPACE					5-6-03	RTL		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.76</u>	<u>2.65</u>	<u>2.69</u>	<u>2.65</u>	<u>2.71</u>	5-1-03	TRW
	C) FUNCTION					5-6-03	RTL		
660	PACK					5/6/03	DA		

2.50# + .50#
3.00# + .75#
4.00# + 1.00#

DATE 12-2-02

TESTER TRW

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.50	2.49		2.56	MIN. SETTING,
PULL #2	2.34	2.55		2.70	NO AVG. OF 5
PULL #3	2.50	2.53		2.62	READINGS ACCEPT
PULL #4	2.49	2.54		2.51	ABLE LESS THAN
PULL #5	2.52	2.49		2.62	
TOTAL	12.35	12.60		13.01	
AVG.	2.47	2.52		2.60	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.11	3.14		
PULL #2	3.19	3.10		
PULL #3	3.18	3.13		
PULL #4	3.23	3.10		
PULL #5	3.20	3.14		
TOTAL	15.91	15.61		
AVG.	3.18	3.12		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# IF TARGET & ACCU
PULL #1	4.02	4.17		4.12
PULL #2	4.25	4.09		4.10
PULL #3	4.11	4.12		4.16
PULL #4	4.13	4.20		4.25
PULL #5	4.11	4.19		4.13
TOTAL	20.62	20.77		20.76
AVG.	4.12	4.15		4.15

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6300531.__0
FILE DATE AND TIME: 04/10/2003 03:05

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

AVE MEAN .831

SERIAL NUMBER: G6300531. __0

TARGET NUMBER: 1

FILE DATE: 04/10/2003

FILE TIME: 03:05

POINT#	X	Y
1:	0.566	-0.846
2:	0.282	-0.362
3:	-0.948	-0.245
4:	-0.549	0.532
5:	0.339	1.103

X CENTROID: -0.062

Y CENTROID: 0.036

POA TO CENTROID: 0.072

HORZ SPREAD: 1.514

VERT SPREAD: 1.949

GROUP SPREAD: 1.962

MIN RADIUS: 0.526

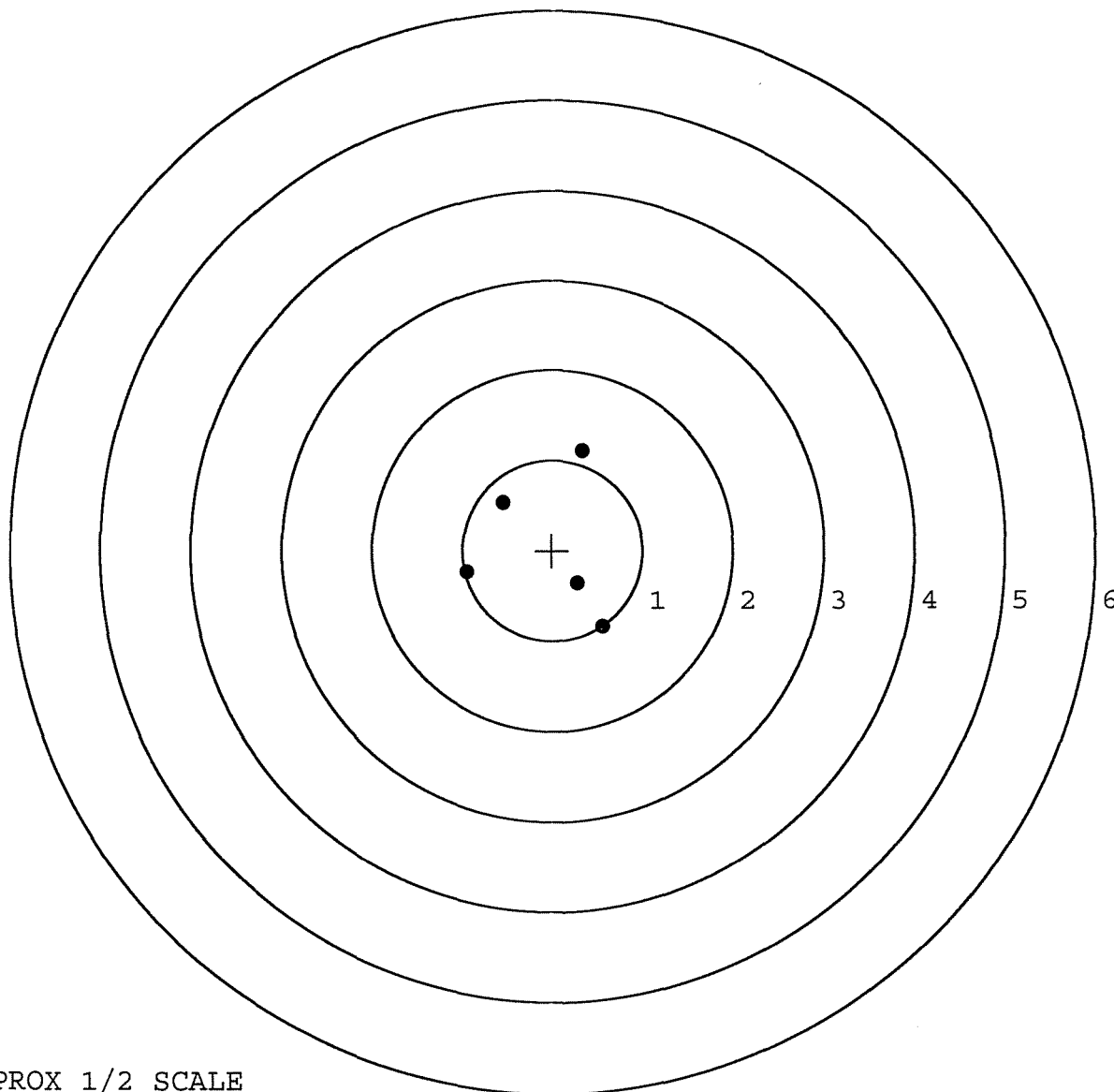
MAX RADIUS: 1.139

MEAN RADIUS: 0.875

IN 1 IN DIAMETER: 0

IN 2 IN DIAMETER: 3

in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6300531. __0

TARGET NUMBER: 2

FILE DATE: 04/10/2003

FILE TIME: 03:05

X CENTROID: -0.043

Y CENTROID: 0.108

POA TO CENTROID: 0.116

HORZ SPREAD: 0.986

VERT SPREAD: 2.416

GROUP SPREAD: 2.449

MIN RADIUS: 0.369

MAX RADIUS: 1.503

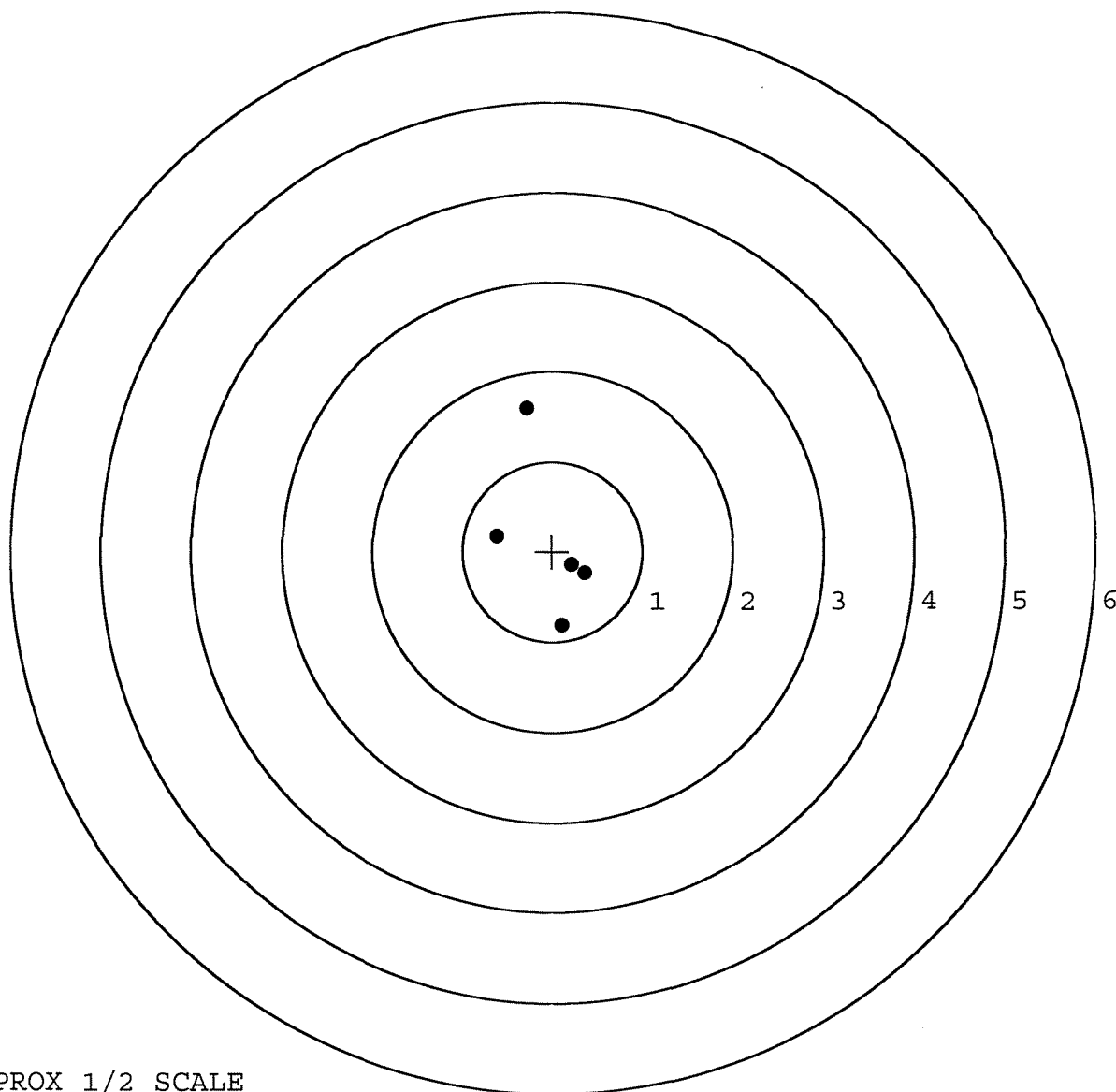
MEAN RADIUS: 0.787

IN 1 IN DIAMETER: 1

IN 2 IN DIAMETER: 4

in 3 IN DIAMETER: 4

POINT#	X	Y
1:	0.110	-0.825
2:	0.365	-0.242
3:	0.217	-0.153
4:	-0.621	0.169
5:	-0.288	1.591



TARGET APPROX 1/2 SCALE