

66300533

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

proof of purchase



owner registration sticker



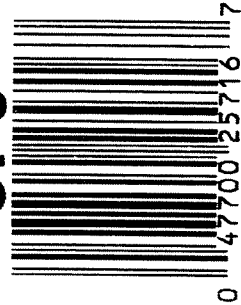
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

G6300533

UPC



46 FORM

VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Made in Illinois, NY Reg. U.S. Pat. & tm. Off. Marca Registrada. Marque Déposée.

SERIAL NO. 66300533	J
ORDER NO. 25716	46

08KX

5716 66300533

ORDER 25716
M/24 7.62 NATO S.W.S. (COMPLETE SYST
UPC



ORDER 25716
M/24 7.62 NATO S.W.S. (COMPLETE SYST
UPC



SERIAL NO.



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6300533

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		3-26-03	RTL
600	PROOF		3-27-03	AC
607	CHECK HEADSPACE	MAGNA-FLUX INSPECTED	3-27-03	RTL
610	DIS-ASSEMBLE GUN	MAR 27 2003	3-27-03	RTL
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	OPERATOR <i>RL</i>		
615	ROLLMARK CALIBER		4-3-03	JB
617	DRILL AND TAP SIGHT HOLES		3-27-03	TRW
620	APPLY COATINGS (BARREL ACTION)		4-5	TA
	(BOLT)		4-5	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		5-2-03	TRW

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>8.25</u> <u>8.0</u> <u>8.0</u>	5-2-03	TRW
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.0</u> <u>3.75</u> <u>4.0</u>	5-2-03	TRW
	H) TRIGGER PULL TEST AND RETAINABILITY		5-9-03	RTL
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.0235</u> <u>.0225</u>	5-2-03	TRW
	J) ASSEMBLE STOCK		4-15-03	PRW
	K) ASSEMBLE SWIVEL STUDS		5-9-03	RTL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		4-15-03	PRW
	M) IRON SIGHT ALIGNMENT		4-15-03	PRW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		4-15-03	PRW
640	GALLERY TEST AND TARGET	PASS FAIL	4-21-03	A
	MALFUNCTION	CORRECTION	4-21-03	A
	MALFUNCTION	CORRECTION	4-21-03	A
	MALFUNCTION	CORRECTION	4-21-03	A
	MALFUNCTION	CORRECTION	4-21-03	A
645	INSPECT FOR LIVE AMMO		4-21-03	A
655	FINAL INSPECTION A) HEADSPACE		5-9-03	RTL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.76</u> <u>2.74</u> <u>2.68</u> <u>2.65</u> <u>2.64</u>	5-2-03	TRW
	C) FUNCTION		5-8-03	RTL
660	PACK		5-8-03	DA

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# + .50#
3.00# + .75#
4.00# + 1.00#

SERIAL NO. _____
DATE 12-13-02
TESTER TRW

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.33	2.37		2.16	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT ABLE LESS THAN
PULL #2	2.18	2.60		2.20	
PULL #3	2.30	2.38		2.33	
PULL #4	2.26	2.35		2.12	
PULL #5	2.30	2.28		2.20	
TOTAL	11.37	11.98		11.01	
AVG.	2.27	2.39		2.20	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.17	3.33		
PULL #2	3.12	3.31		
PULL #3	3.09	3.28		
PULL #4	3.11	3.15		
PULL #5	3.19	3.18		
TOTAL	15.68	16.25		
AVG.	3.13	3.25		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# F. TARGET & ACCU
PULL #1	4.07	4.36		4.33
PULL #2	4.31	4.22		4.43
PULL #3	4.18	4.36		4.29
PULL #4	4.15	4.26		4.25
PULL #5	4.30	4.20		4.30
TOTAL	21.01	21.40		21.60
AVG.	4.20	4.28		4.32

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6300533.__0
FILE DATE AND TIME: 04/22/2003 01:13

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

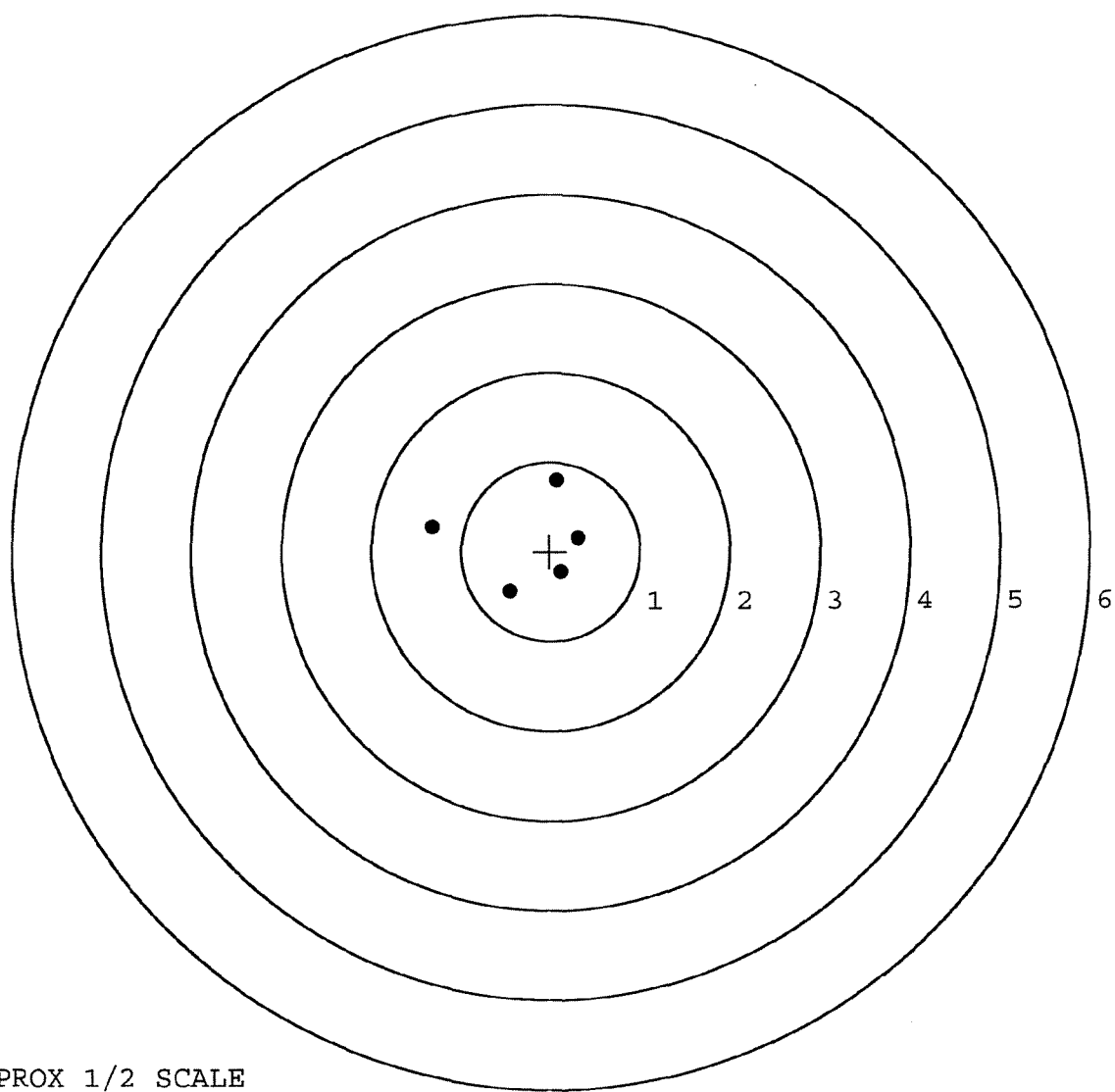
ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

Ave. mean **0.618**

SERIAL NUMBER: G6300533. __0
TARGET NUMBER: 1
FILE DATE: 04/22/2003
FILE TIME: 01:13

POINT#	X	Y
1:	0.125	-0.222
2:	0.313	0.155
3:	-0.448	-0.450
4:	0.079	0.794
5:	-1.320	0.271

X CENTROID: -0.250
Y CENTROID: 0.110
POA TO CENTROID: 0.273
HORZ SPREAD: 1.633
VERT SPREAD: 1.244
GROUP SPREAD: 1.637
MIN RADIUS: 0.501
MAX RADIUS: 1.082
MEAN RADIUS: 0.700
IN 1 IN DIAMETER: 0
IN 2 IN DIAMETER: 4
in 3 IN DIAMETER: 5

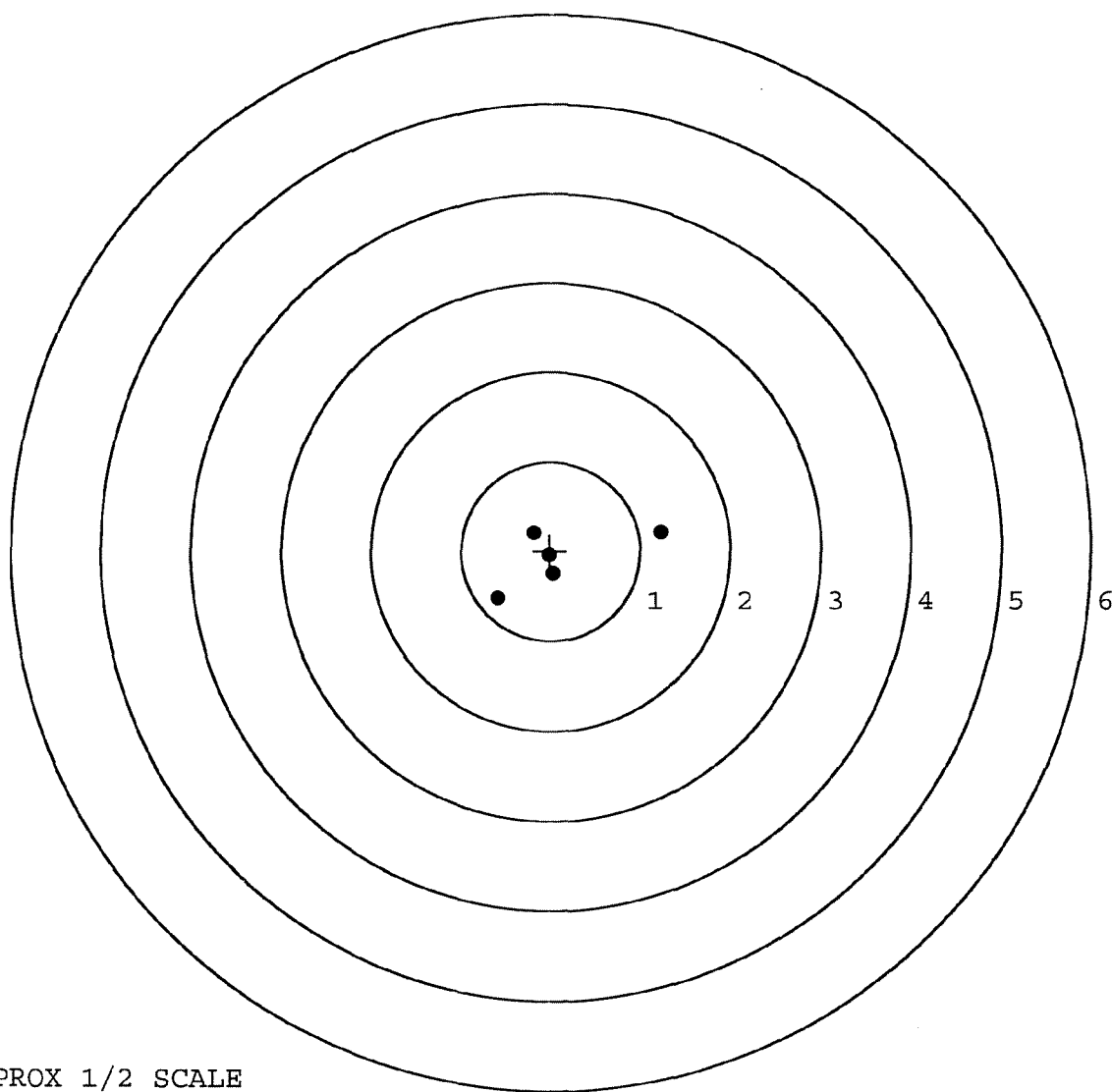


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6300533. __0
TARGET NUMBER: 2
FILE DATE: 04/22/2003
FILE TIME: 01:13

POINT#	X	Y
1:	1.222	0.216
2:	0.037	-0.259
3:	-0.009	-0.049
4:	-0.188	0.204
5:	-0.592	-0.532

X CENTROID: 0.094
Y CENTROID: -0.084
POA TO CENTROID: 0.126
HORZ SPREAD: 1.814
VERT SPREAD: 0.748
GROUP SPREAD: 1.962
MIN RADIUS: 0.109
MAX RADIUS: 1.167
MEAN RADIUS: 0.536
IN 1 IN DIAMETER: 3
IN 2 IN DIAMETER: 4
in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE