

G 6300536

25716

ORDER

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)

BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

proof of purchase



gun registration sticker



46 FROM

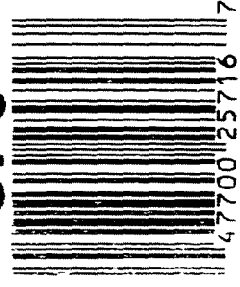
ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

G6300536

UPC



VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

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Reg. U.S. Pat. & Tar. Off. Marca Registrada. Marque Deposee.
Made in U.S.A., NY

SERIAL NO. **J**
G6300536

ORDER NO. **25716**

24CX

5716 G6300536

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M/24 7.62 NATO S.W.S. (COMPLETE SYST

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SERIAL NO.



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6300 536

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		3-25-03	RTL
600	PROOF			
607	CHECK HEADSPACE	MAGNA-FLUX	3-26-03	RTL
610	DIS-ASSEMBLE GUN	INSPECTED	3-26-03	RTL
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	JAN 27 2003 OPERATOR <u>RL</u>		
615	ROLLMARK CALIBER		3/27/03	13
617	DRILL AND TAP SIGHT HOLES		3-26-03	TRW
620	APPLY COATINGS (BARREL ACTION)		4-4	TA
	(BOLT)		4-4	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		4-8-03	DA
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		4-8-03	DA
	C) INSPECT EJECTOR HOLE FOR CHAMFER		4-8-03	DA
	D) OIL FIRING PIN ASSEMBLY		4-8-03	DA
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		4-22-03	TRW

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>9.0</u> <u>9.0</u> <u>9.5</u>	4-22-03	TRW
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.25</u> <u>3.25</u> <u>3.5</u>	4-22-03	TRW
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.023⁵</u>	4-22-03	TRW
	J) ASSEMBLE STOCK		4-11-03	RW
	K) ASSEMBLE SWIVEL STUDS		4-23-03	RTL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		4-11-03	RW
	M) IRON SIGHT ALIGNMENT		4-11-03	RW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		4-11-03	RW
640	GALLERY TEST AND TARGET	PASS FAIL	4-17-03	A
	MALFUNCTION	CORRECTION	4-17-03	A
	MALFUNCTION	CORRECTION	4-17-03	A
	MALFUNCTION	CORRECTION	4-17-03	A
	MALFUNCTION	CORRECTION	4-17-03	A
645	INSPECT FOR LIVE AMMO		4-17-03	A
655	FINAL INSPECTION A) HEADSPACE		4-23-03	RTL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.80</u> <u>2.74</u> <u>2.67</u> <u>2.67</u> <u>2.69</u>	4-22-03	TRW
	C) FUNCTION		4-23-03	RTL
660	PACK		4/23/03	RAA

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. _____
DATE 11-20-02

TESTER TRLW

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.53	2.61		2.62	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT ABLE LESS THAN
PULL #2	2.62	2.64		2.68	
PULL #3	2.55	2.53		2.70	
PULL #4	2.50	2.43		2.66	
PULL #5	2.47	2.37		2.50	
TOTAL	12.57	12.58		13.16	
AVG.	2.51	2.51		2.63	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.12	3.20		
PULL #2	2.96	3.44		
PULL #3	3.29	3.39		
PULL #4	3.37	3.37		
PULL #5	3.20	3.16		
TOTAL	15.94	16.56		
AVG.	3.18	3.31		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# IF TARGET & ACCU
PULL #1	4.24	4.04		4.36
PULL #2	4.29	4.21		4.20
PULL #3	4.25	4.19		4.13
PULL #4	4.27	4.20		4.26
PULL #5	4.25	4.18		4.19
TOTAL	21.30	20.75		21.14
AVG.	4.26	4.15		4.22

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6300536.__0

FILE DATE AND TIME: 04/18/2003 01:58

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

AVE. MEAN .8935

SERIAL NUMBER: G6300536. __0

TARGET NUMBER: 1

FILE DATE: 04/18/2003

FILE TIME: 01:58

POINT#	X	Y
1:	0.358	-0.253
2:	0.184	0.143
3:	0.568	0.842
4:	-0.521	-0.337
5:	-1.264	-0.078

X CENTROID: -0.135

Y CENTROID: 0.063

POA TO CENTROID: 0.149

HORZ SPREAD: 1.832

VERT SPREAD: 1.179

GROUP SPREAD: 2.050

MIN RADIUS: 0.329

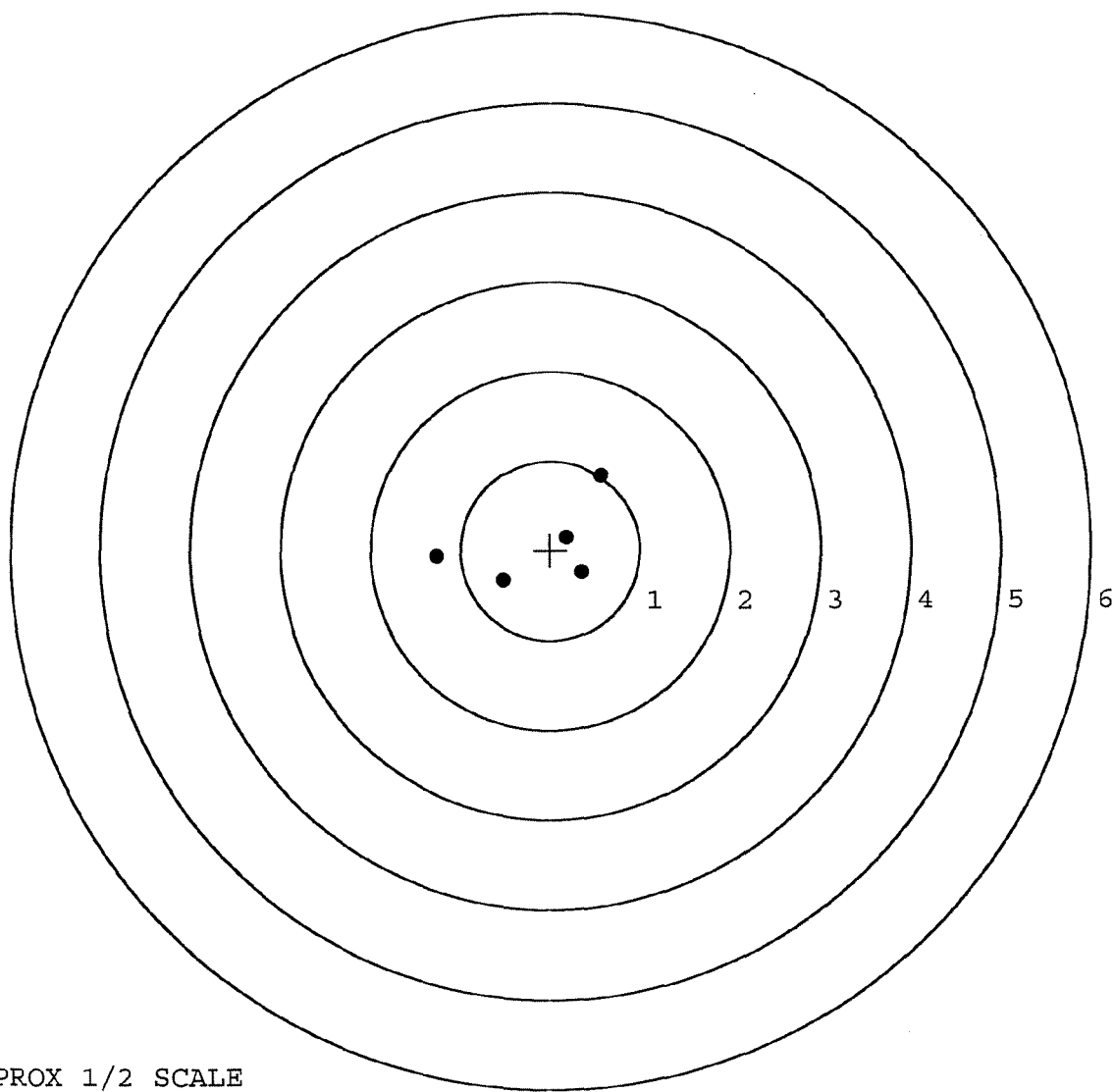
MAX RADIUS: 1.138

MEAN RADIUS: 0.732

IN 1 IN DIAMETER: 1

IN 2 IN DIAMETER: 3

in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6300536. 0

TARGET NUMBER: 2

FILE DATE: 04/18/2003

FILE TIME: 01:58

POINT#	X	Y
1:	0.396	-0.682
2:	-0.038	-0.343
3:	0.000	0.427
4:	-0.965	1.010
5:	1.686	-1.758

X CENTROID: 0.216

Y CENTROID: -0.269

POA TO CENTROID: 0.345

HORZ SPREAD: 2.651

VERT SPREAD: 2.768

GROUP SPREAD: 3.833

MIN RADIUS: 0.264

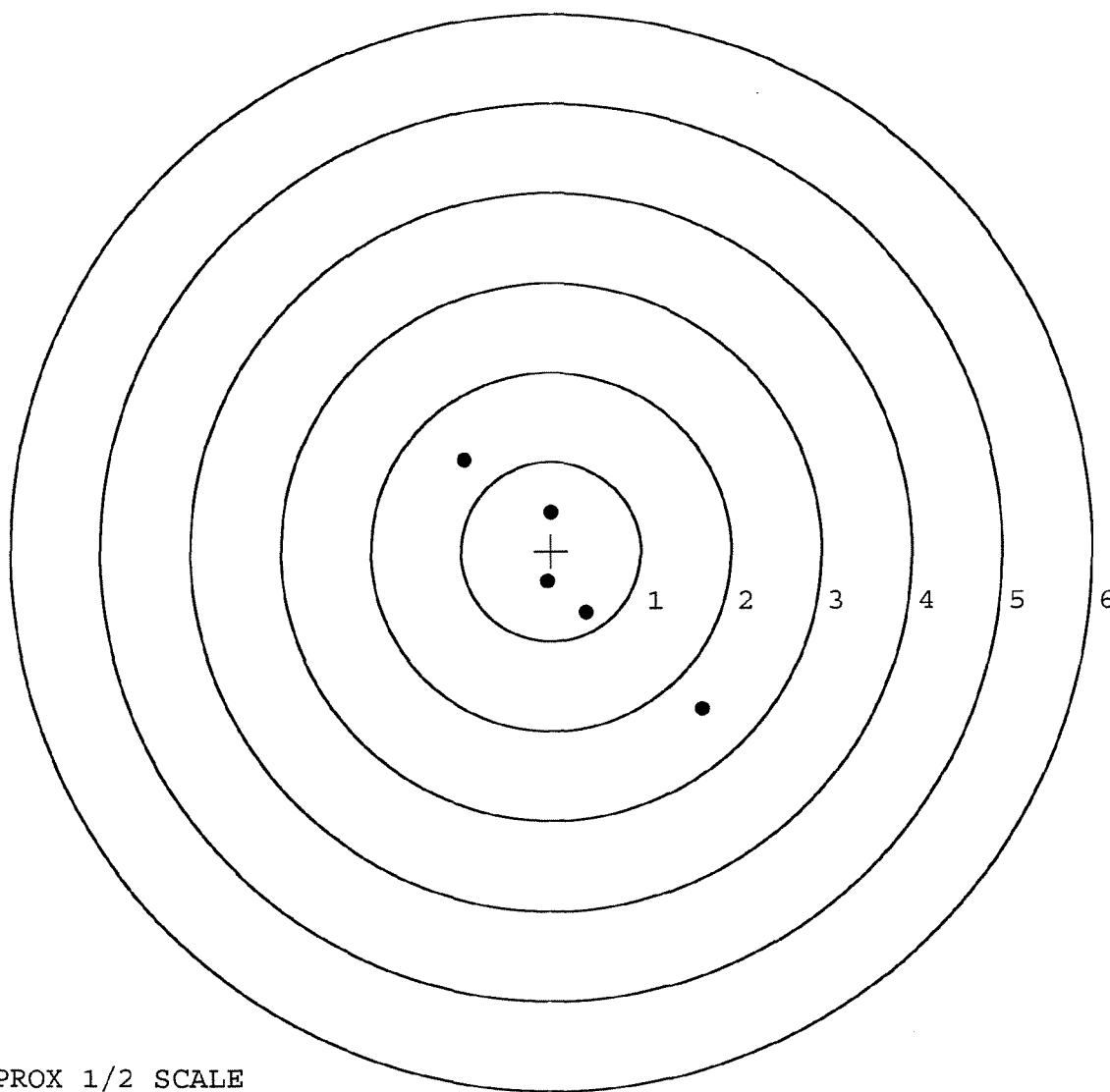
MAX RADIUS: 2.092

MEAN RADIUS: 1.055

IN 1 IN DIAMETER: 2

IN 2 IN DIAMETER: 3

in 3 IN DIAMETER: 3



TARGET APPROX 1/2 SCALE