

G 6300538

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)

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BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

proof of purchase



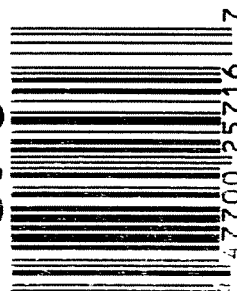
owner registration sticker



ORDER NO.	25716
BARREL LENGTH	24"
CAPACITY	6

G6300538

UPC



VERY IMPORTANT:
Instruction Book
enclosed to assure
safe use of this
firearm.

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Made in Ilion, NY Reg. U.S. Pat. & tm. Off. Marca Registrada Marque Deposee.

SERIAL NO. **J**
G6300538

ORDER NO. **25716**

46

22CX



5716 G6300538

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M/24 7.62 NATO S.W.S. (COMPLETE SYSTI

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ORDER 25716
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SERIAL NO.



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6300538

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		3-23-03	RTL
600	PROOF		3-24-03	RW
607	CHECK HEADSPACE	MAGNA-FLUX INSPECTED	3-24-03	RW
610	DIS-ASSEMBLE GUN		3-25-03	AC
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	MAR 27 2003 OPERATOR <u>RK</u>		
615	ROLLMARK CALIBER		3/27/03	AB
617	DRILL AND TAP SIGHT HOLES		3-25-03	TRW
620	APPLY COATINGS (BARREL ACTION)		4-2	TA
	(BOLT)		4-2	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		4-3-03	A
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		4-3-03	AC
	C) INSPECT EJECTOR HOLE FOR CHAMFER		4-3-03	AC
	D) OIL FIRING PIN ASSEMBLY		4-3-03	AC
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		4-8-03	TRW

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>8.0</u> <u>8.5</u> <u>8.25</u>	4-8-03	TRW
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>2.5</u> <u>2.0</u> <u>2.5</u>	4-8-03	TRW
	H) TRIGGER PULL TEST AND RETAINABILITY		04-11-03	RTL
	I) FIRING PIN INDENT .020 MIN	<u>.020⁵</u> <u>.023⁵</u> <u>.024</u>	4-8-03	TRW
	J) ASSEMBLE STOCK		4-4-03	RTL
	K) ASSEMBLE SWIVEL STUDS		04-11-03	RTL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		04-11-03	RTL
	M) IRON SIGHT ALIGNMENT		04-11-03	RTL
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		04-11-03	RTL
640	GALLERY TEST AND TARGET	PASS FAIL	4-8-03	TRW
	MALFUNCTION	CORRECTION	4-8-03	TRW
	MALFUNCTION	CORRECTION	4-8-03	TRW
	MALFUNCTION	CORRECTION	4-8-03	TRW
	MALFUNCTION	CORRECTION	4-8-03	TRW
645	INSPECT FOR LIVE AMMO		4-8-03	TRW
655	FINAL INSPECTION A) HEADSPACE		04-11-03	RTL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.75</u> <u>2.86</u> <u>2.79</u> <u>2.67</u> <u>2.74</u>	4-8-03	TRW
	C) FUNCTION		04-11-03	RTL
660	PACK		4/11/03	DA

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#
3.00# + .75#
4.00# + 1.00#

SERIAL NO.

DATE 12-16-02

TESTER TRW

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.48	2.61		2.67	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT ABLE LESS THAN
PULL #2	2.61	2.56		2.47	
PULL #3	2.63	2.57		2.41	
PULL #4	2.30	2.54		2.58	
PULL #5	2.44	2.38		2.55	
TOTAL	12.46	12.66		12.68	
AVG.	2.49	2.53		2.53	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.20	3.01		
PULL #2	3.31	2.95		
PULL #3	3.00	3.17		
PULL #4	3.11	3.40		
PULL #5	2.95	3.44		
TOTAL	15.57	15.97		
AVG.	3.11	3.19		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# & TARGET & ACCU
PULL #1	4.35	4.15		4.28
PULL #2	4.17	4.09		4.30
PULL #3	4.13	3.94		4.29
PULL #4	4.15	4.00		4.13
PULL #5	4.05	4.15		4.22
TOTAL	20.85	20.33		21.22
AVG.	4.17	4.06		4.24

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6300538.___0
FILE DATE AND TIME: 04/09/2003 01:05

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

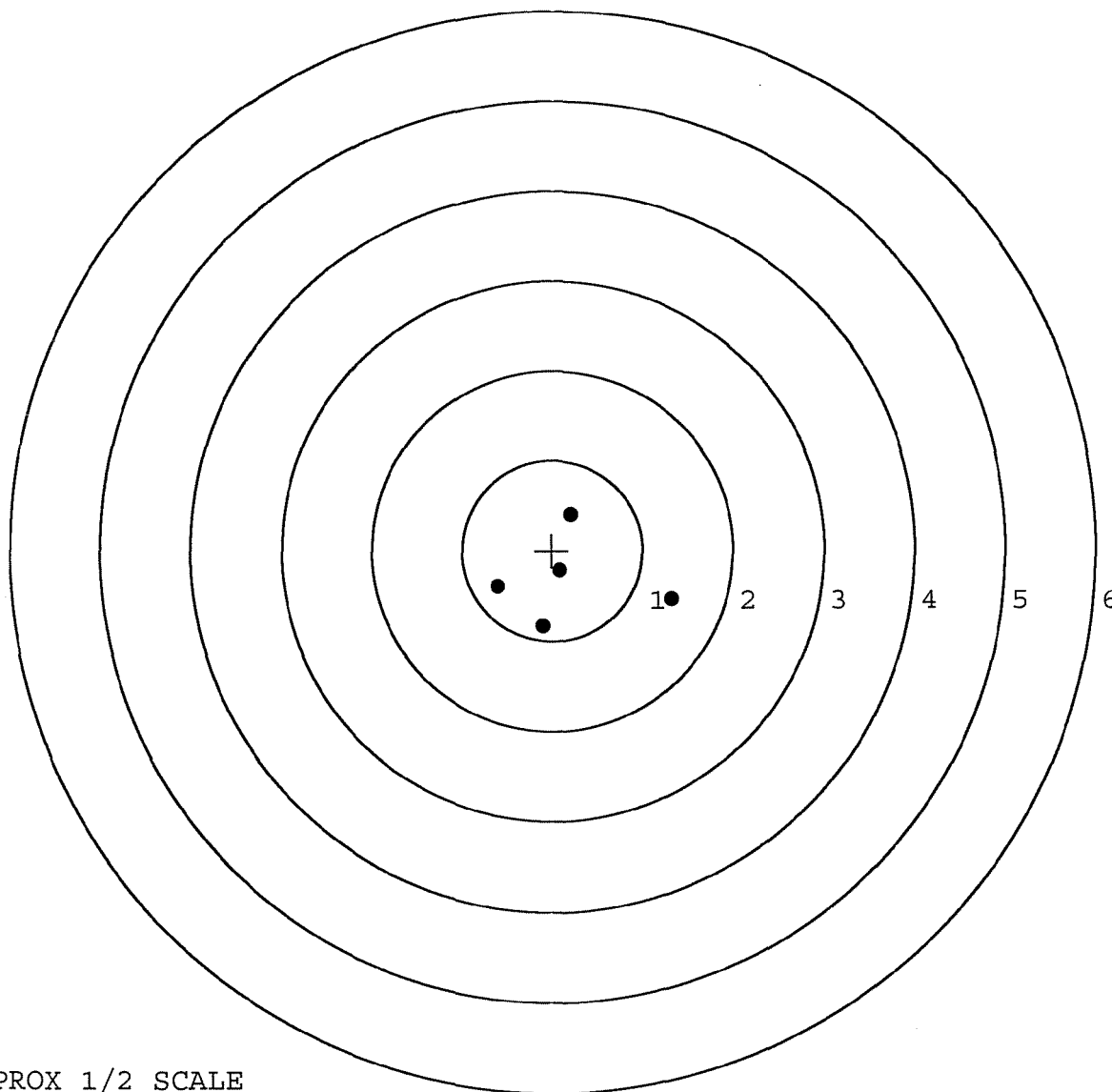
ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

Ave. mean .8235

SERIAL NUMBER: G6300538. __0
TARGET NUMBER: 1
FILE DATE: 04/09/2003
FILE TIME: 01:05

POINT#	X	Y
1:	-0.105	-0.843
2:	0.089	-0.226
3:	0.213	0.405
4:	-0.601	-0.404
5:	1.326	-0.537

X CENTROID: 0.184
Y CENTROID: -0.321
POA TO CENTROID: 0.370
HORZ SPREAD: 1.927
VERT SPREAD: 1.248
GROUP SPREAD: 1.932
MIN RADIUS: 0.135
MAX RADIUS: 1.162
MEAN RADIUS: 0.682
IN 1 IN DIAMETER: 1
IN 2 IN DIAMETER: 4
in 3 IN DIAMETER: 5

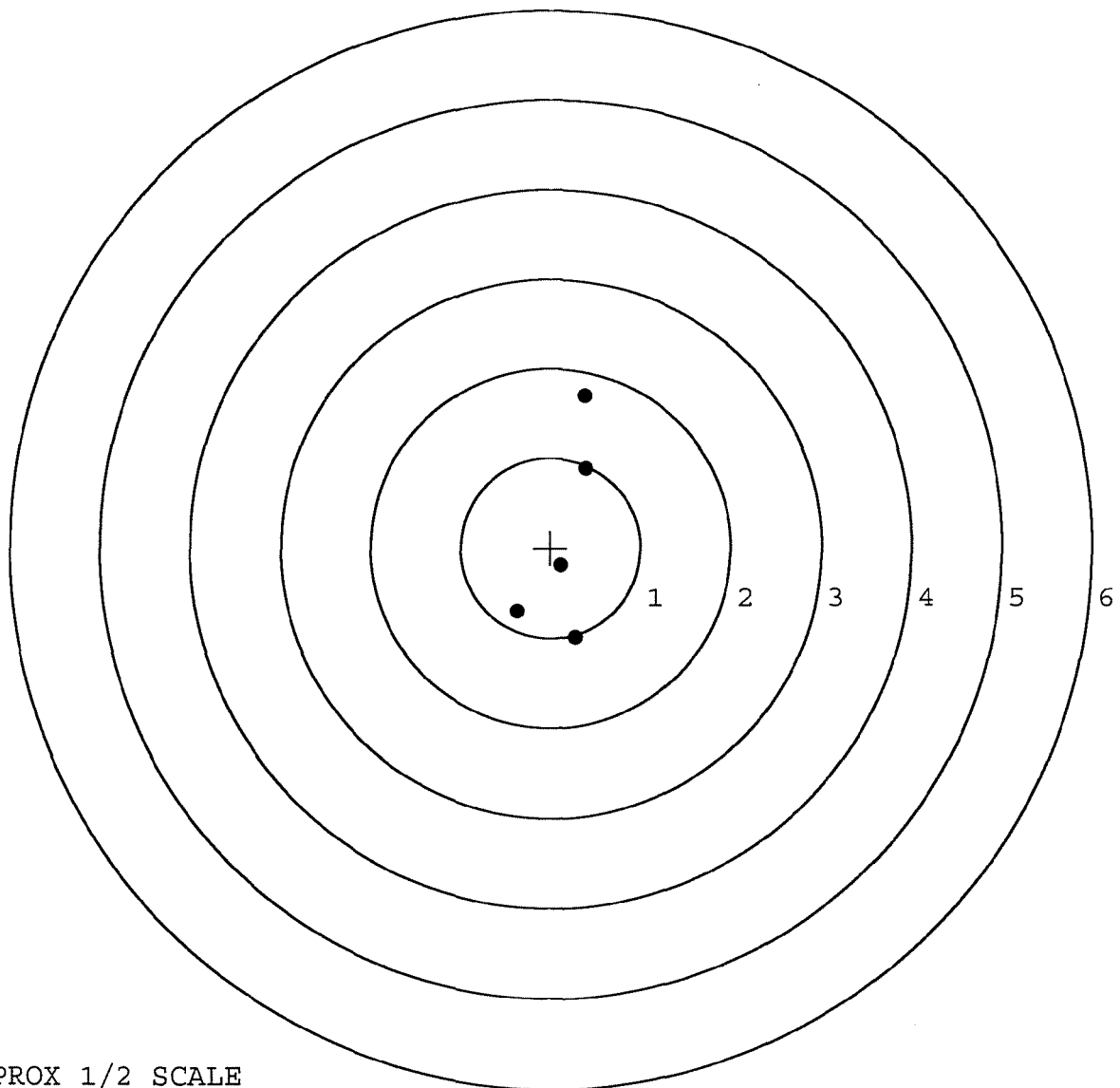


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6300538. __0
TARGET NUMBER: 2
FILE DATE: 04/09/2003
FILE TIME: 01:05

POINT#	X	Y
1:	0.281	-1.000
2:	0.125	-0.194
3:	-0.372	-0.708
4:	0.395	0.880
5:	0.381	1.696

X CENTROID: 0.162
Y CENTROID: 0.135
POA TO CENTROID: 0.211
HORZ SPREAD: 0.767
VERT SPREAD: 2.696
GROUP SPREAD: 2.698
MIN RADIUS: 0.331
MAX RADIUS: 1.576
MEAN RADIUS: 0.965
IN 1 IN DIAMETER: 1
IN 2 IN DIAMETER: 3
in 3 IN DIAMETER: 4



TARGET APPROX 1/2 SCALE