

6300539

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

46 FORM

proof of purchase



owner registration sticker



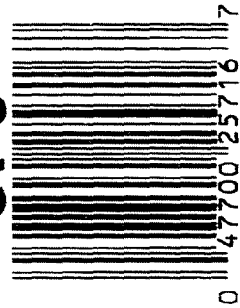
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

G6300539

UPC



VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Made in Illinois, NY Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Deposee.

SERIAL NO. **G6300539**

ORDER NO. **25716**

08KX

46

5716 G6300539

ORDER 25716
M/24 7.62 NATO S.W.S. (COMPLETE SYST

UPC



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UPC



SERIAL NO.



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6300539

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		3-23-03	RTL
600	PROOF		3-24-03	RW
607	CHECK HEADSPACE	MAGNA-FLUX INSPECTED	3-24-03	RW
610	DIS-ASSEMBLE GUN	MAR 26 2003	3-25-03	Ac
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	OPERATOR <i>BK</i>		
615	ROLLMARK CALIBER		3/27/03	KB
617	DRILL AND TAP SIGHT HOLES		3-25-03	TRLW
620	APPLY COATINGS (BARREL ACTION)		4-2	TA
	(BOLT)		4-2	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		4-4-03	RA
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		4-4-03	RA
	C) INSPECT EJECTOR HOLE FOR CHAMFER		4-4-03	RA
	D) OIL FIRING PIN ASSEMBLY		4-4-03	RA
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS	5-1-03	TRLW

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>5.15</u> <u>5.5</u> <u>5.75</u>	5-1-03	TRW
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>2.5</u> <u>2.25</u> <u>2.0</u>	5-1-03	TRW
	H) TRIGGER PULL TEST AND RETAINABILITY		5-1-03	RTL
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.023</u>	5-1-03	TRW
	J) ASSEMBLE STOCK		4-4-03	RTL
	K) ASSEMBLE SWIVEL STUDS		5-6-03	RR
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		5-6-03	RR
	M) IRON SIGHT ALIGNMENT		5-6-03	RTL
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		5-6-03	RTL
640	GALLERY TEST AND TARGET	PASS FAIL	4-9-03	TRW
	MALFUNCTION	CORRECTION	4-9-03	TRW
	MALFUNCTION	CORRECTION	4-9-03	TRW
	MALFUNCTION	CORRECTION	4-9-03	TRW
	MALFUNCTION	CORRECTION	4-9-03	TRW
645	INSPECT FOR LIVE AMMO		4-9-03	TRW
655	FINAL INSPECTION A) HEADSPACE		5-6-03	RTL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.77</u> <u>2.54</u> <u>2.57</u> <u>2.65</u> <u>2.74</u>	5-1-03	TRW
	C) FUNCTION		5-6-03	RTL
660	PACK		5/6/03	RA

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# + .50#
3.00# + .75#
4.00# + 1.00#

SERIAL NO. _____

DATE 12-13-02

TESTER TRW

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.35	2.35		2.33	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT ABLE LESS THAN
PULL #2	2.21	2.40		2.41	
PULL #3	2.40	2.32		2.26	
PULL #4	2.44	2.27		2.34	
PULL #5	2.40	2.28		2.27	
TOTAL	11.80	11.62		11.61	
AVG.	2.36	2.32		2.32	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.31	3.12		
PULL #2	3.36	3.43		
PULL #3	3.38	3.49		
PULL #4	3.47	3.43		
PULL #5	3.45	3.41		
TOTAL	16.97	16.88		
AVG.	3.39	3.37		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# F. TARGET & ACCU
PULL #1	4.18	4.49		4.11
PULL #2	4.30	4.44		4.29
PULL #3	4.39	4.39		4.20
PULL #4	4.36	4.40		4.08
PULL #5	4.35	4.33		4.67
TOTAL	21.58	22.05		20.75
AVG.	4.31	4.41		4.15

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6300539.__0
FILE DATE AND TIME: 04/10/2003 02:59

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

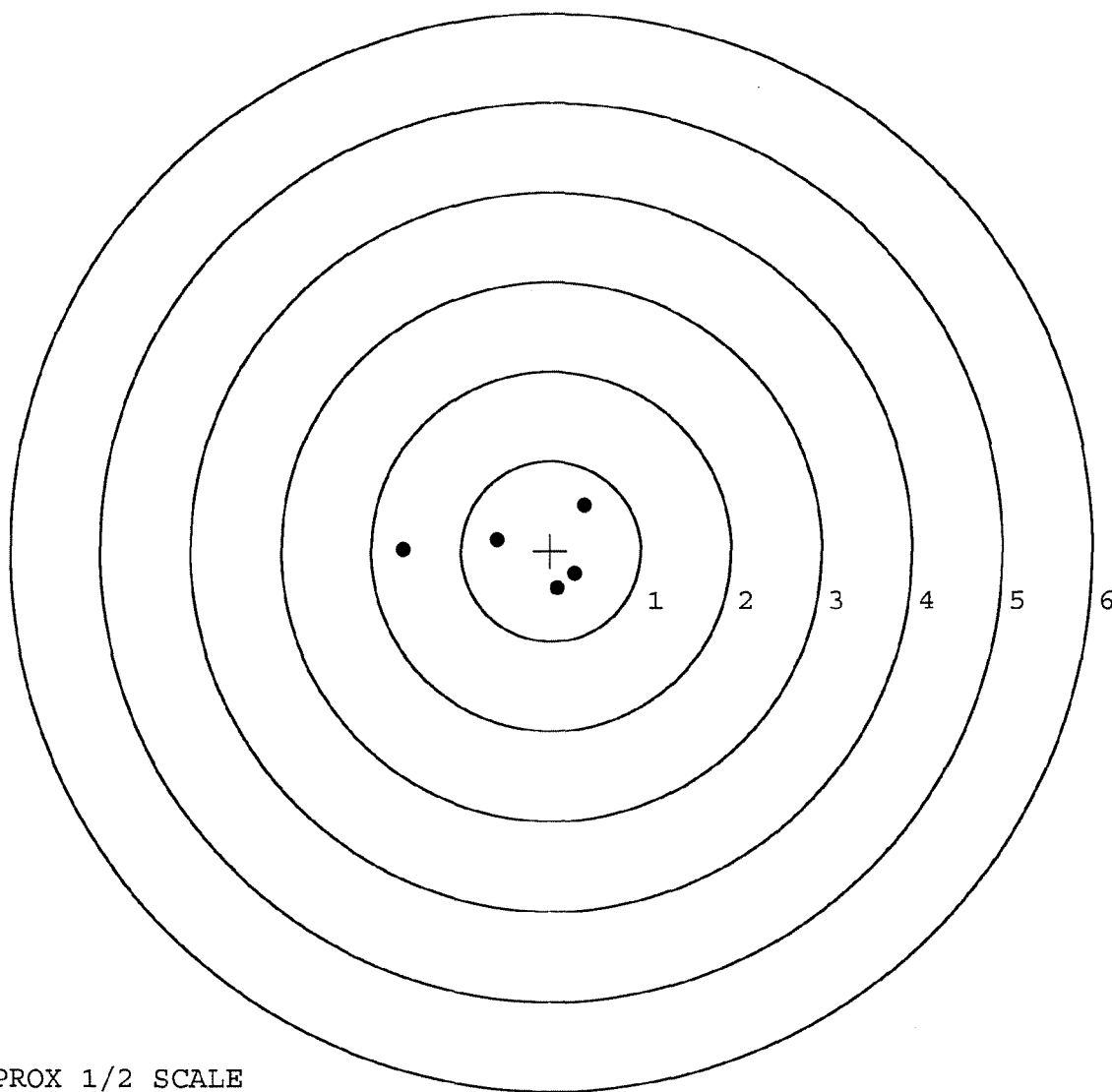
ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

AVE. MEAN .743

SERIAL NUMBER: G6300539. __0
TARGET NUMBER: 1
FILE DATE: 04/10/2003
FILE TIME: 02:59

POINT#	X	Y
1:	0.272	-0.252
2:	0.078	-0.416
3:	-0.604	0.123
4:	0.378	0.508
5:	-1.643	0.013

X CENTROID: -0.304
Y CENTROID: -0.005
POA TO CENTROID: 0.304
HORZ SPREAD: 2.021
VERT SPREAD: 0.924
GROUP SPREAD: 2.081
MIN RADIUS: 0.326
MAX RADIUS: 1.339
MEAN RADIUS: 0.741
IN 1 IN DIAMETER: 1
IN 2 IN DIAMETER: 4
in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6300539. __0

TARGET NUMBER: 2

FILE DATE: 04/10/2003

FILE TIME: 02:59

POINT#	X	Y
1:	0.792	0.170
2:	0.114	-0.649
3:	-0.210	-0.562
4:	-0.677	0.087
5:	0.119	0.962

X CENTROID: 0.028

Y CENTROID: 0.002

POA TO CENTROID: 0.028

HORZ SPREAD: 1.469

VERT SPREAD: 1.611

GROUP SPREAD: 1.611

MIN RADIUS: 0.612

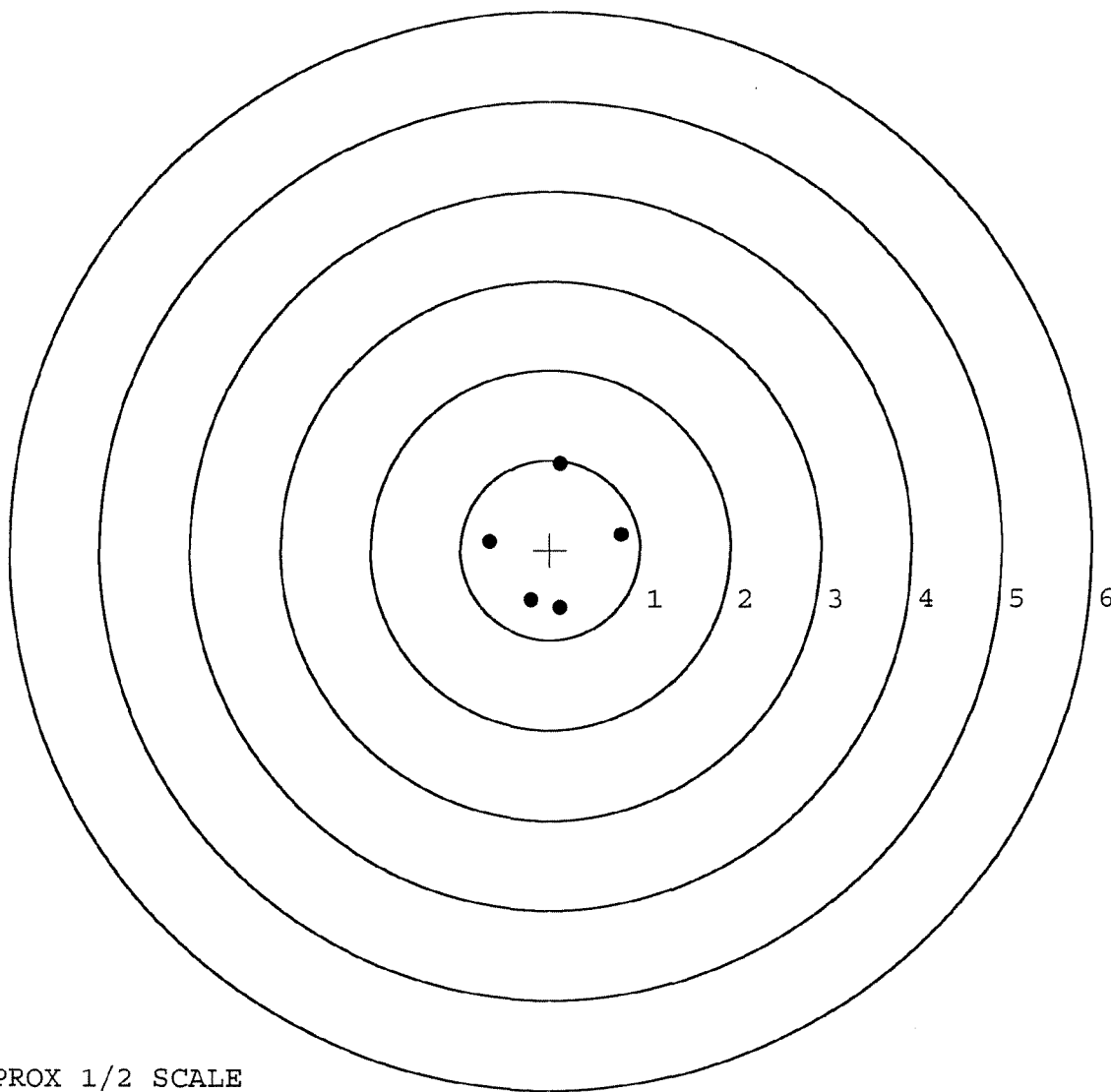
MAX RADIUS: 0.965

MEAN RADIUS: 0.745

IN 1 IN DIAMETER: 0

IN 2 IN DIAMETER: 5

in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE