

G-6308 544

VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Made in Illinois, NY Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Deposee.

SERIAL NO. **66300544**
ORDER NO. **25716**
22CX

46

5716 66300544

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M/24 7.62 NATO S.W.S. (COMPLETE SYSTI
UPC



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UPC



SERIAL NO.



- INSTRUCTION BOOK 3518

47 FORM

proof of purchase

NOTIFICATION SLIP

ORDER NO. 25716

BARREL LENGTH	24"
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CAPACITY	6
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G6300544

UPC

M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # GL300544

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		3-25-03	RTL
600	PROOF			
607	CHECK HEADSPACE	MAGNA-FLUX INSPECTED	3-26-03	RTL
610	DIS-ASSEMBLE GUN	JAN 27 2003	3-26-03	RTL
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	OPERATOR <i>RL</i>		
615	ROLLMARK CALIBER		3/27/03	RL
617	DRILL AND TAP SIGHT HOLES		3-26-03	TRL
620	APPLY COATINGS (BARREL ACTION)		4-4	TH
	(BOLT)		4-4	TH
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		4-9-03	DA
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		4-9-03	DA
	C) INSPECT EJECTOR HOLE FOR CHAMFER		4-9-03	DA
	D) OIL FIRING PIN ASSEMBLY		4-9-03	DA
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS	4-14-03	TRW

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>8.25</u> <u>8.5</u> <u>8.75</u>	4-14-03	TRW
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.75</u> <u>4.0</u> <u>3.25</u>	4-14-03	TRW
	H) TRIGGER PULL TEST AND RETAINABILITY		4-14-03	RTL
	I) FIRING PIN INDENT .020 MIN	<u>.022</u> <u>.023⁵</u> <u>.023⁵</u>	4-14-03	TRW
	J) ASSEMBLE STOCK		04-10-03	RTL
	K) ASSEMBLE SWIVEL STUDS		04-15-03	RTL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		04-10-03	RTL
	M) IRON SIGHT ALIGNMENT		04-10-03	RTL
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		04-10-03	RTL
640	GALLERY TEST AND TARGET	PASS FAIL	4-11-03	TRW
	MALFUNCTION	CORRECTION	4-11-03	TRW
	MALFUNCTION	CORRECTION	4-11-03	TRW
	MALFUNCTION	CORRECTION	4-11-03	TRW
	MALFUNCTION	CORRECTION	4-11-03	TRW
645	INSPECT FOR LIVE AMMO		4-11-03	TRW
655	FINAL INSPECTION A) HEADSPACE		04-15-03	RTL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.70</u> <u>2.67</u> <u>2.66</u> <u>2.63</u> <u>2.66</u>	4-14-03	RTL
	C) FUNCTION		04-15-03	RTL
660	PACK		4-16-03	DA

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. _____

DATE 11-22-02

TESTER TRW

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.31	2.70		2.59	MIN. SETTING,
PULL #2	2.50	2.72		2.55	NO AVG. OF 5
PULL #3	2.49	2.52		2.54	READINGS ACCEPT
PULL #4	2.45	2.60		2.52	ABLE LESS THAN
PULL #5	2.47	2.67		2.51	
TOTAL	12.22	13.21		12.71	
AVG.	2.44	2.64		2.54	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.14	3.29		
PULL #2	3.19	3.20		
PULL #3	3.09	3.15		
PULL #4	3.27	3.20		
PULL #5	3.16	3.18		
TOTAL	15.85	16.02		
AVG.	3.17	3.20		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# & TARGET & ACCU
PULL #1	4.27	4.21		4.24
PULL #2	4.24	4.23		4.34
PULL #3	4.21	4.17		4.43
PULL #4	4.20	4.12		4.31
PULL #5	4.16	4.10		4.32
TOTAL	21.08	20.83		21.64
AVG.	4.21	4.16		4.32

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6300544.___0
FILE DATE AND TIME: 04/12/2003 00:16

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

AVE. MEAN .815

SERIAL NUMBER: G6300544. __0

TARGET NUMBER: 1

FILE DATE: 04/12/2003

FILE TIME: 00:16

POINT#	X	Y
1:	0.851	-0.950
2:	-0.211	-0.616
3:	-0.004	0.212
4:	0.656	0.664
5:	-1.653	0.878

X CENTROID: -0.072

Y CENTROID: 0.038

POA TO CENTROID: 0.081

HORZ SPREAD: 2.504

VERT SPREAD: 1.828

GROUP SPREAD: 3.100

MIN RADIUS: 0.187

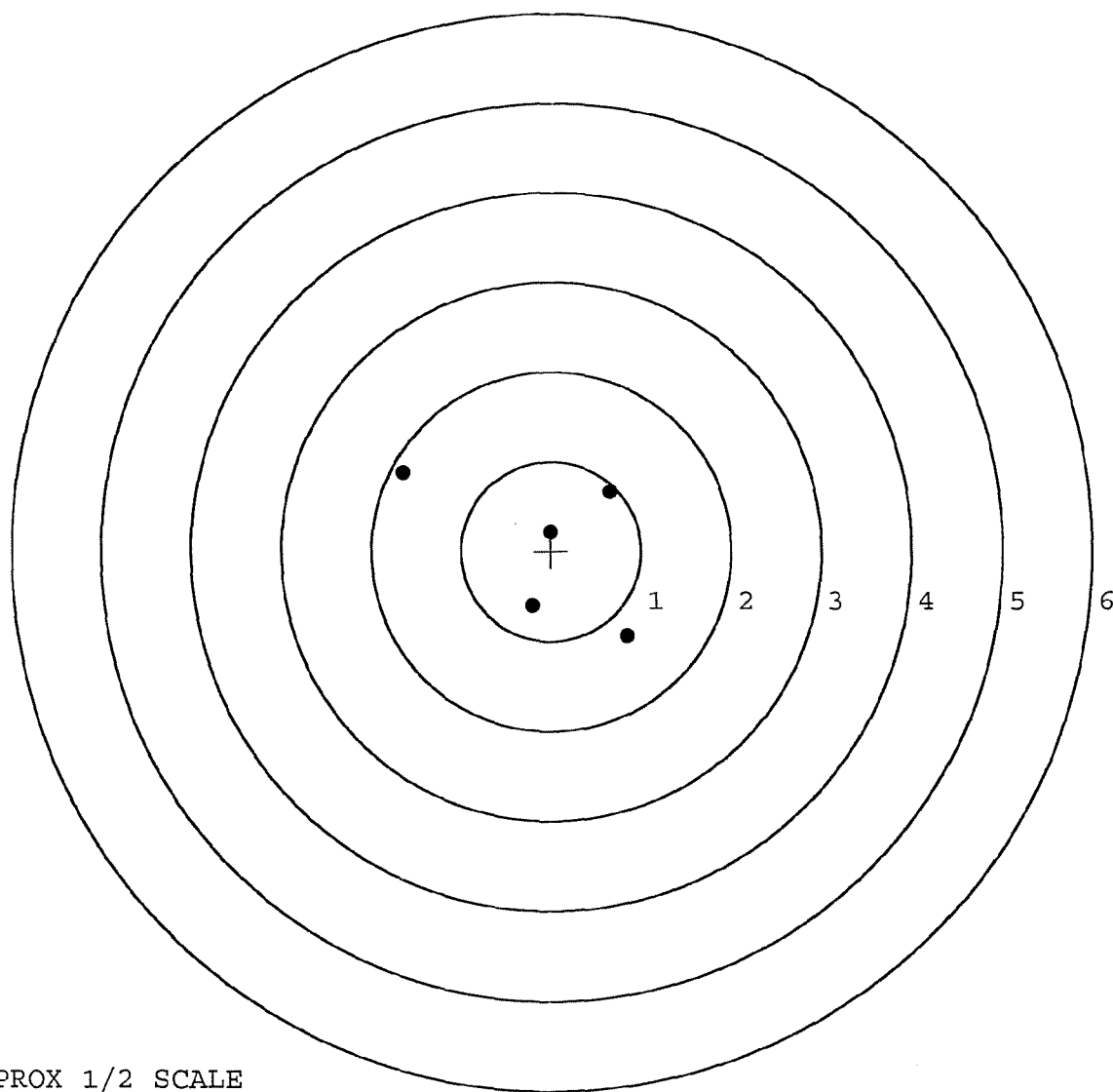
MAX RADIUS: 1.790

MEAN RADIUS: 0.992

IN 1 IN DIAMETER: 1

IN 2 IN DIAMETER: 3

in 3 IN DIAMETER: 4



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6300544. __0

TARGET NUMBER: 2

FILE DATE: 04/12/2003

FILE TIME: 00:16

POINT#	X	Y
1:	-1.031	0.081
2:	0.070	-0.598
3:	-0.287	0.108
4:	-0.054	0.267
5:	0.320	-0.972

X CENTROID: 0.216

Y CENTROID: -0.223

POA TO CENTROID: 0.310

HORZ SPREAD: 1.318

VERT SPREAD: 1.239

GROUP SPREAD: 1.318

MIN RADIUS: 0.403

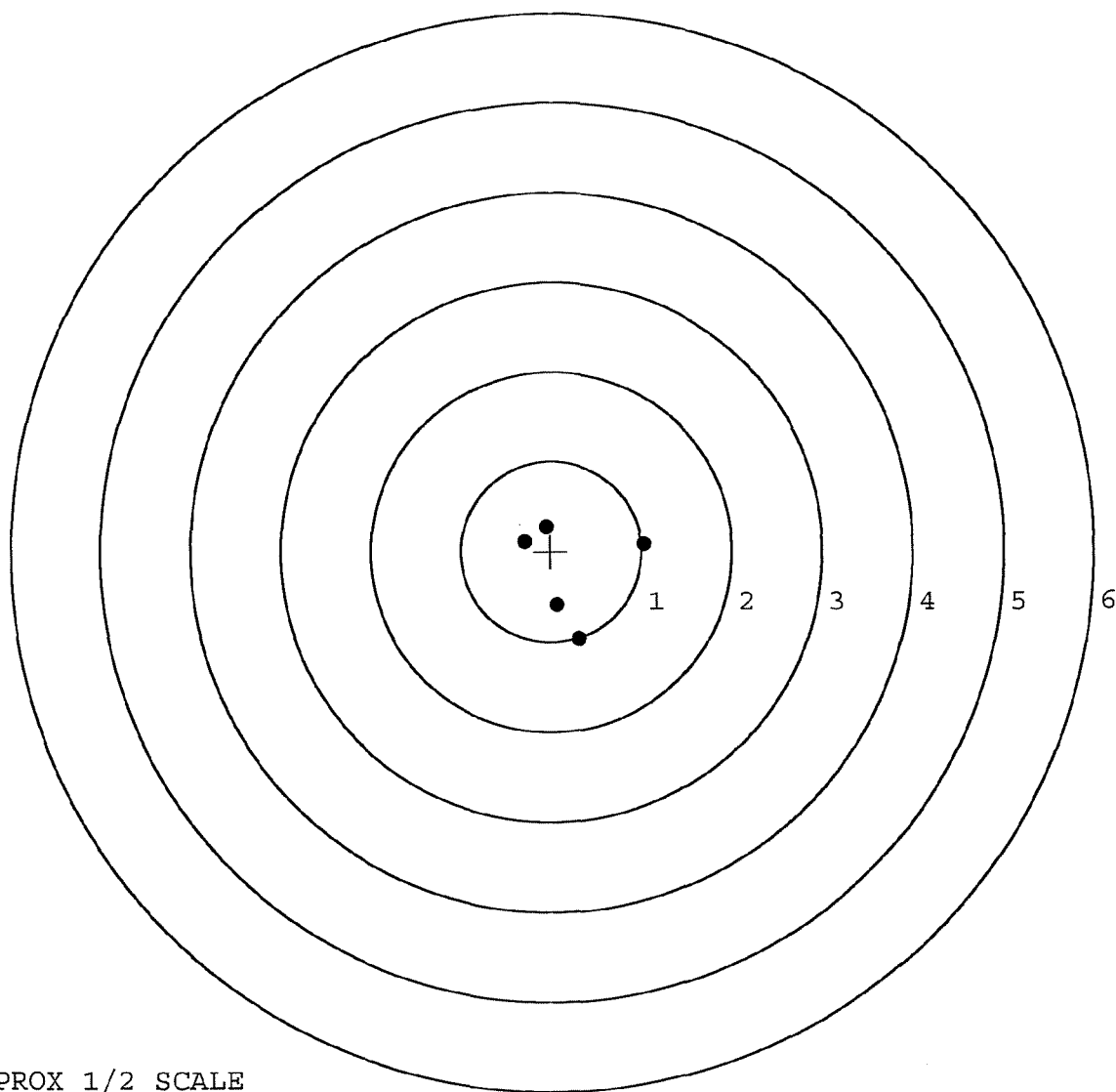
MAX RADIUS: 0.870

MEAN RADIUS: 0.638

IN 1 IN DIAMETER: 1

IN 2 IN DIAMETER: 5

in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE