

G 6306548

VERY IMPORTANT
Instructions
enclosed
safe use
firearm

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

46

Made in Ilion, NY Reg. U.S. Pat. & tm. Off. Marca Registrada Marque Deposee.

SERIAL
G630

ORDER N
257

240



5716 G6300548

ORDER

25716

M/24 7.62 NATO S.W.S. (COMPLETE SYST

UPC



0 47700 25716 7

ORDER

25716

M/24 7.62 NATO S.W.S. (COMPLETE SYST

UPC



0 47700 25716 7

SERIAL NO.



66300548

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BOLT ACTION CENTERFIRE RIFLE
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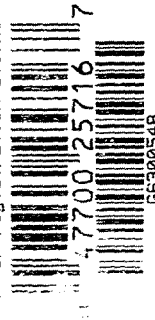
- INSTRUCTION BOOK 3518

46 FORM

proof of purchase



owner registration sticker



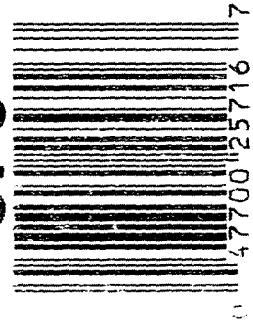
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

G6300548

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6300548

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		3-25-03	RTL
600	PROOF			
607	CHECK HEADSPACE	MAGNA-FLUX INSPECTED	3-26-03	RTL
610	DIS-ASSEMBLE GUN		3-26-03	RTL
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	JAN 27 2003 OPERATOR <i>PK</i>		
615	ROLLMARK CALIBER		3/27/03	RS
617	DRILL AND TAP SIGHT HOLES		3-26-03	TRW
620	APPLY COATINGS (BARREL ACTION)		4-4	TH
	(BOLT)		4-4	TH
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		4/9/03	DA
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		4/9/03	DA
	C) INSPECT EJECTOR HOLE FOR CHAMFER		4/9/03	DA
	D) OIL FIRING PIN ASSEMBLY		4/9/03	DA
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS	4-21-03	TRW

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>8.0</u> <u>7.0</u> <u>7.5</u>	4-21-03	TRW
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.5</u> <u>3.5</u> <u>3.5</u>	4-21-03	TRW
	H) TRIGGER PULL TEST AND RETAINABILITY		4-21-03	RTL
	I) FIRING PIN INDENT .020 MIN	<u>.023⁵</u> <u>.024⁵</u> <u>.021</u>	4-21-03	TRW
	J) ASSEMBLE STOCK		4-14-03	RW
	K) ASSEMBLE SWIVEL STUDS		4-22-03	RTK
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		4-14-03	RW
	M) IRON SIGHT ALIGNMENT		4-14-03	RW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		4-14-03	RW
640	GALLERY TEST AND TARGET	PASS FAIL	4-17-03	A
	MALFUNCTION	CORRECTION	4-17-03	A
	MALFUNCTION	CORRECTION	4-17-03	A
	MALFUNCTION	CORRECTION	4-17-03	A
	MALFUNCTION	CORRECTION	4-17-03	A
645	INSPECT FOR LIVE AMMO		4-17-03	A
655	FINAL INSPECTION A) HEADSPACE		4-22-03	RTL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.46</u> <u>2.41</u> <u>2.44</u> <u>2.43</u> <u>2.46</u>	4-21-03	TRW
	C) FUNCTION		4-22-03	RTL
660	PACK		4/22/03	RAA

INITIAL & CYCLE TESTS
 2.50# ± .50#
 3.00# ± .75#
 4.00# ± 1.00#

DATE 11-21-02

TESTER TRLW

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.57	2.36		2.41	MIN. SETTING
PULL #2	2.55	2.43		2.42	NO AVG. OF 5
PULL #3	2.51	2.34		2.57	READINGS ACCEPT
PULL #4	2.56	2.31		2.15	ABLE LESS THAN
PULL #5	2.48	2.37		2.38	
TOTAL	12.67	11.81		11.93	
AVG.	2.53	2.36		2.38	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.29	3.27		
PULL #2	3.28	3.26		
PULL #3	3.39	3.38		
PULL #4	3.32	3.31		
PULL #5	3.35	3.38		
TOTAL	16.63	16.60		
AVG.	3.32	3.32		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# IF TARGET & ACCU
PULL #1	4.18	4.39		4.00
PULL #2	4.22	4.16		4.10
PULL #3	4.33	4.12		4.21
PULL #4	4.29	4.22		4.11
PULL #5	4.26	4.35		4.14
TOTAL	21.28	21.24		20.56 ^{TRLW}
AVG.	4.25	4.24		4.11

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6300548.__0
FILE DATE AND TIME: 04/18/2003 02:10

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

Ave. mean .679

SERIAL NUMBER: G6300548. __0

TARGET NUMBER: 1

FILE DATE: 04/18/2003

FILE TIME: 02:10

POINT#	X	Y
1:	0.609	-0.560
2:	0.178	-0.299
3:	0.127	0.336
4:	-0.877	0.635
5:	-0.512	-1.207

X CENTROID: -0.095

Y CENTROID: -0.219

POA TO CENTROID: 0.239

HORZ SPREAD: 1.486

VERT SPREAD: 1.842

GROUP SPREAD: 1.907

MIN RADIUS: 0.284

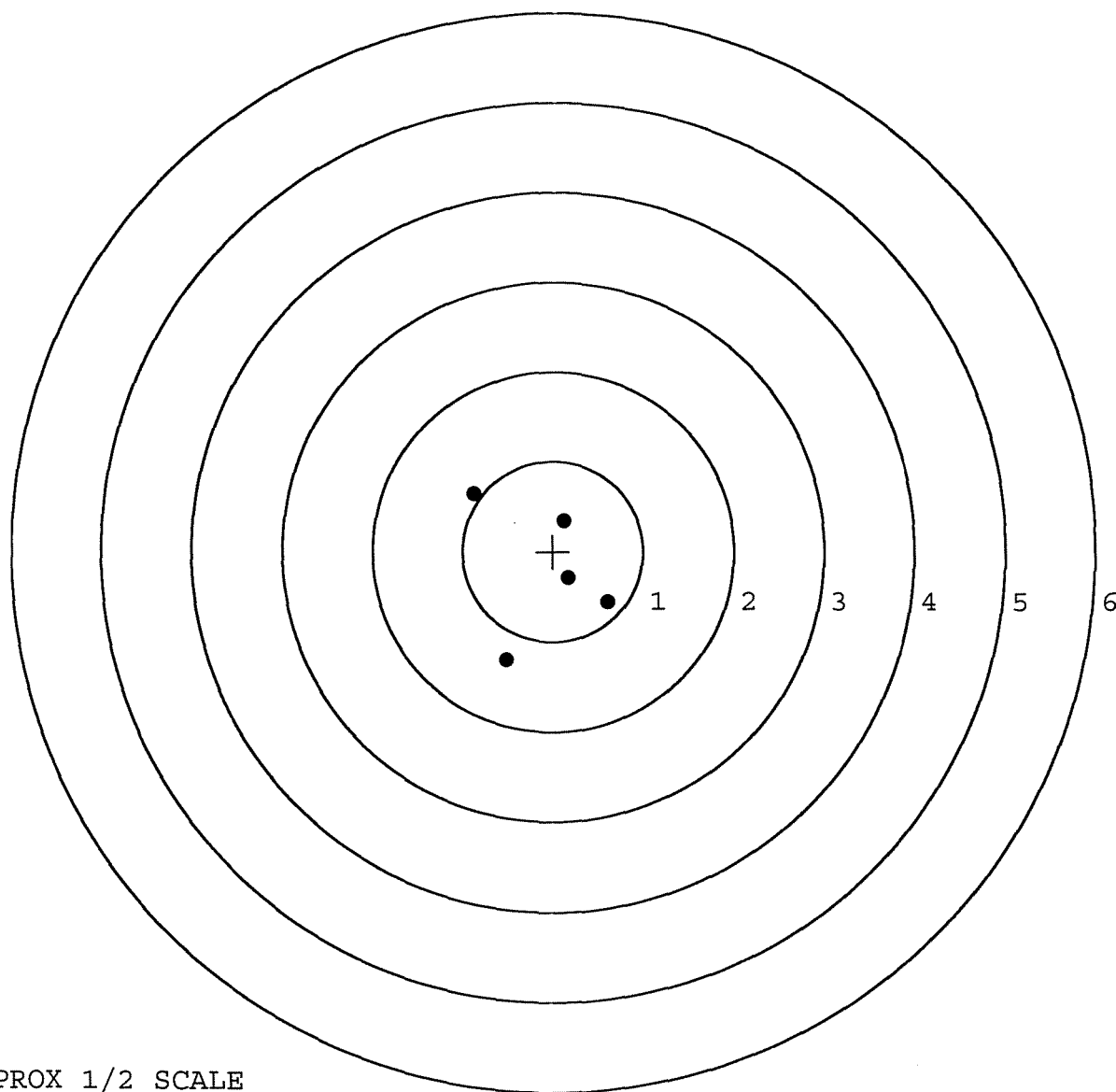
MAX RADIUS: 1.158

MEAN RADIUS: 0.779

IN 1 IN DIAMETER: 1

IN 2 IN DIAMETER: 3

in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6300548. __0

TARGET NUMBER: 2

FILE DATE: 04/18/2003

FILE TIME: 02:10

POINT#	X	Y
1:	0.454	-0.641
2:	0.231	-0.444
3:	0.156	0.135
4:	-0.738	-0.011
5:	-0.338	0.551

X CENTROID: -0.047

Y CENTROID: -0.082

POA TO CENTROID: 0.095

HORZ SPREAD: 1.192

VERT SPREAD: 1.192

GROUP SPREAD: 1.431

MIN RADIUS: 0.297

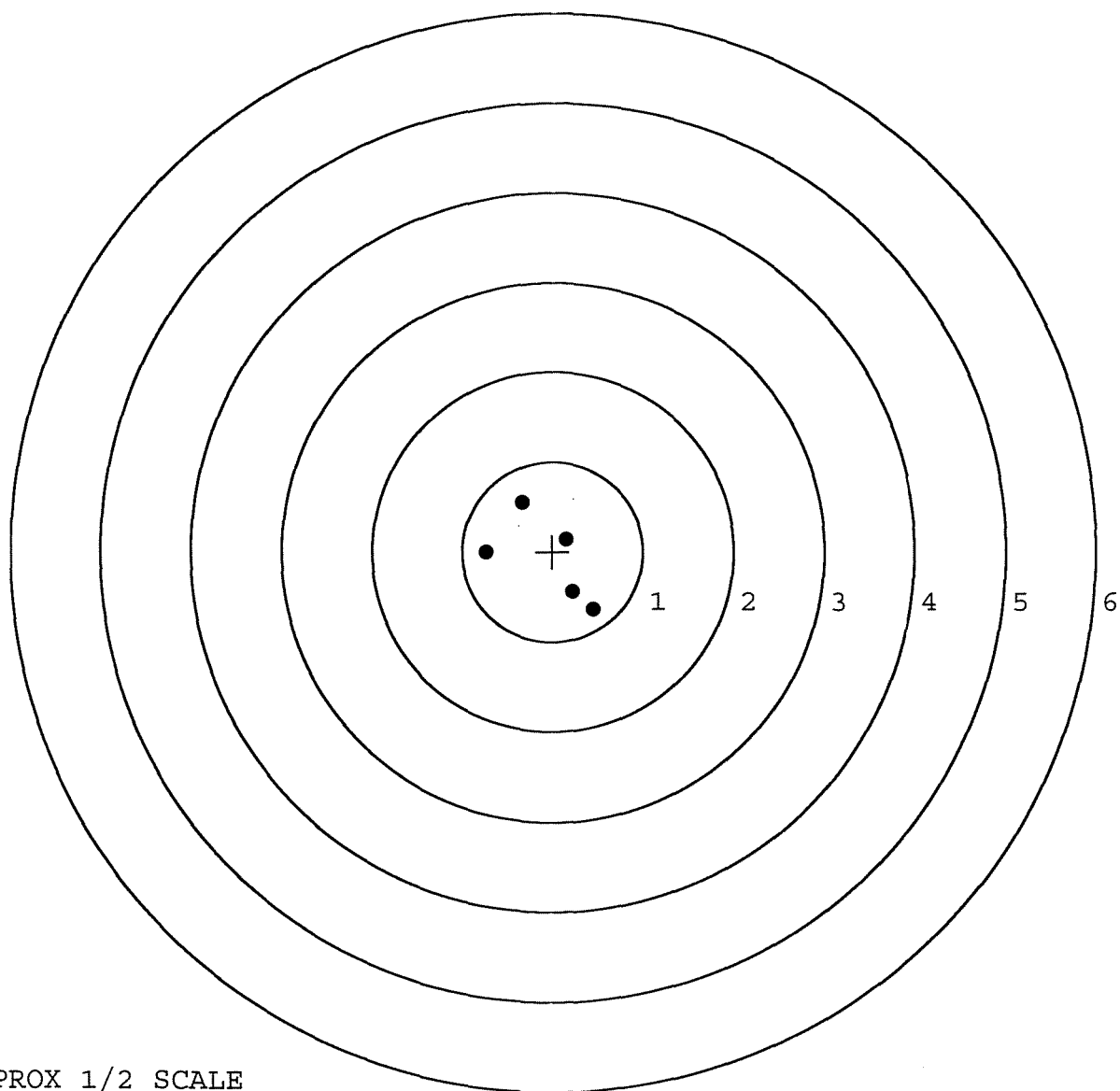
MAX RADIUS: 0.751

MEAN RADIUS: 0.579

IN 1 IN DIAMETER: 2

IN 2 IN DIAMETER: 5

in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE