

6630055-6

VERY IMPORTANT:
Instruction Book
enclosed to assure
safe use of this
weapon.

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Made in Illinois, NT Reg. U.S. Pat. & Tm. Office. Marca Registrada. Marque Deposee.

SERIAL NO. **J**
66300556

ORDER NO. **25716**

08KX

46

5716 66300556

ORDER 25716
M/24 7.62 NATO S.W.S. (COMPLETE SYST
UPC



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UPC



SERIAL NO.



M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

proof of purchase



owner registration sticker



46 FORM

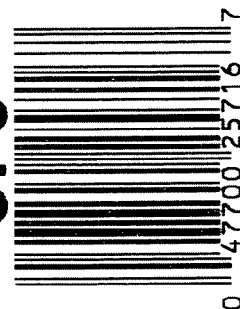
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

G6300556

UPC



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6300556

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		3-25-03	RTL
600	PROOF		3-24-03	RW
607	CHECK HEADSPACE	MAGNA-FLUX INSPECTED	3-24-03	RW
610	DIS-ASSEMBLE GUN	MAR 1 2003	3-25-03	AC
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	OPERATOR <u>RL</u>		
615	ROLLMARK CALIBER		3/27/03	LB
617	DRILL AND TAP SIGHT HOLES		3-25-03	TRL
620	APPLY COATINGS (BARREL ACTION)		4-2	TA
	(BOLT)		4-7	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		4-3-03	<u>RL</u>
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		4-3-03	<u>RL</u>
	C) INSPECT EJECTOR HOLE FOR CHAMFER		4-3-03	<u>RL</u>
	D) OIL FIRING PIN ASSEMBLY		4-3-03	<u>RL</u>
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS	5-1-03	TRW

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6.5</u> <u>6.5</u> <u>6.0</u>	5-1-03	TRW
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>2.5</u> <u>2.0</u> <u>2.75</u>	5-1-03	TRW
	H) TRIGGER PULL TEST AND RETAINABILITY		5-1-03	RTL
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.024</u>	5-1-03	TRW
	J) ASSEMBLE STOCK		4-4-03	RTL
	K) ASSEMBLE SWIVEL STUDS		5-6-03	RTL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		5-6-03	RTL
	M) IRON SIGHT ALIGNMENT		5-6-03	RTL
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		5-6-03	RTL
640	GALLERY TEST AND TARGET	PASS FAIL	4-8-03	TRW
	MALFUNCTION	CORRECTION	4-8-03	TRW
	MALFUNCTION	CORRECTION	4-8-03	TRW
	MALFUNCTION	CORRECTION	4-8-03	TRW
	MALFUNCTION	CORRECTION	4-8-03	TRW
645	INSPECT FOR LIVE AMMO		4-8-03	TRW
655	FINAL INSPECTION A) HEADSPACE		5-6-03	RTL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.77</u> <u>2.37</u> <u>2.42</u> <u>2.25</u> <u>2.16</u>	5-1-03	TRW
	C) FUNCTION		5-6-03	RTL
660	PACK		5/7/03	ORA

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. _____
DATE 12-16-02
TESTER TRW

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.58	2.29		2.36	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT ABLE LESS THAN
PULL #2	2.73	2.17		2.25	
PULL #3	2.52	2.18		2.27	
PULL #4	2.75	2.14		2.34	
PULL #5	2.77	2.13		2.19	
TOTAL	13.35	10.91		11.41	
AVG.	2.67	2.18		2.28	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.29	3.45		
PULL #2	3.36	3.38		
PULL #3	3.43	3.37		
PULL #4	3.32	3.34		
PULL #5	3.45	3.16		
TOTAL	16.85	16.70		
AVG.	3.37	3.34		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# TARGET & ACCU
PULL #1	4.26	4.46		4.14
PULL #2	4.19	4.36		4.11
PULL #3	4.17	4.32		4.09
PULL #4	4.15	4.38		4.05
PULL #5	4.13	4.30		4.06
TOTAL	20.90	21.82		20.45
AVG.	4.18	4.36		4.09

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6300556.___0
FILE DATE AND TIME: 04/09/2003 01:11

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

Ave. mean .736

SERIAL NUMBER: G6300556. __0

TARGET NUMBER: 1

FILE DATE: 04/09/2003

FILE TIME: 01:11

POINT#	X	Y
1:	0.795	0.253
2:	0.263	0.591
3:	0.196	0.102
4:	-0.875	0.124
5:	-0.050	-1.206

X CENTROID: 0.066

Y CENTROID: -0.027

POA TO CENTROID: 0.071

HORZ SPREAD: 1.670

VERT SPREAD: 1.797

GROUP SPREAD: 1.824

MIN RADIUS: 0.183

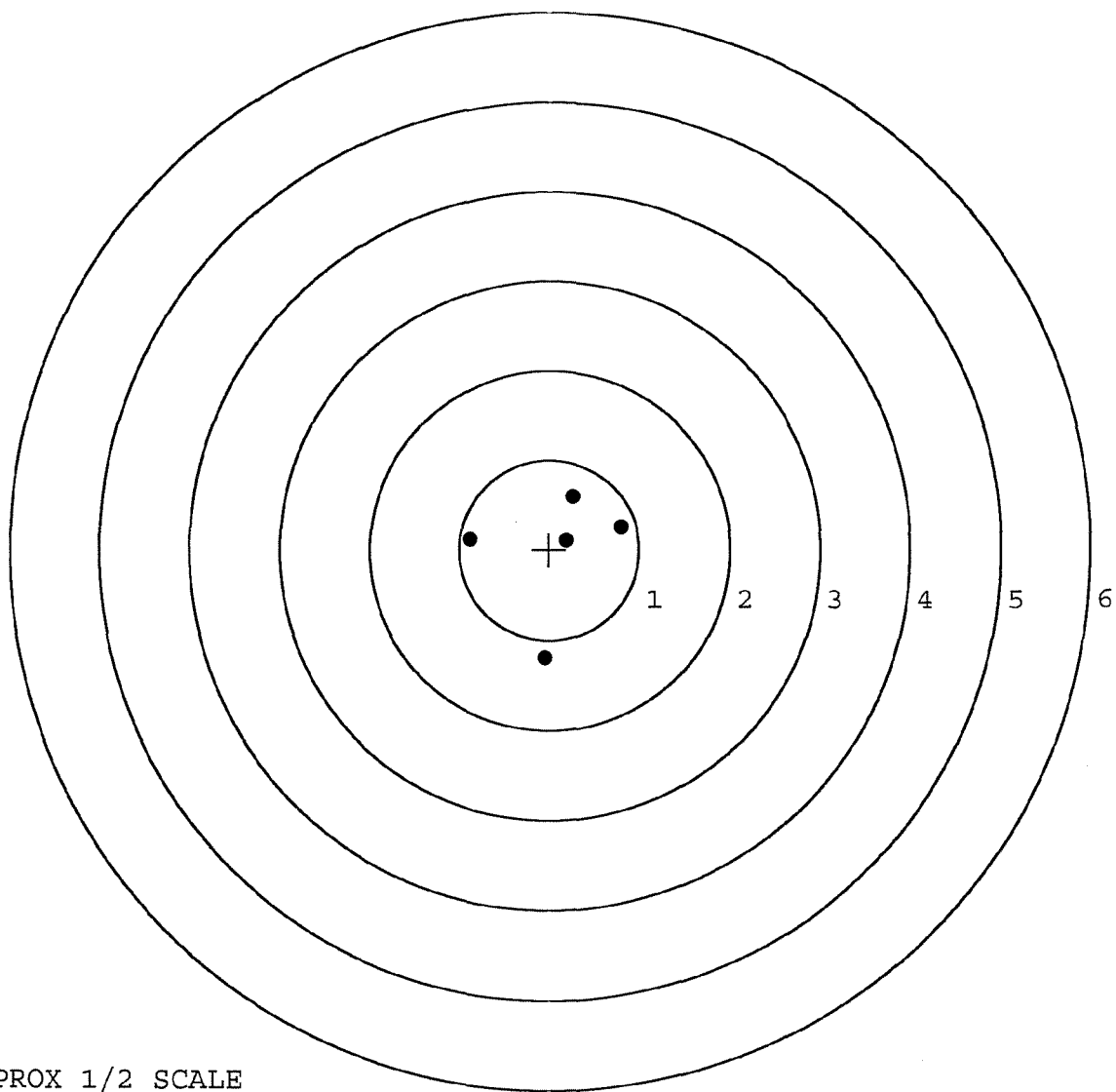
MAX RADIUS: 1.184

MEAN RADIUS: 0.750

IN 1 IN DIAMETER: 1

IN 2 IN DIAMETER: 4

in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6300556. __0

TARGET NUMBER: 2

FILE DATE: 04/09/2003

FILE TIME: 01:11

POINT#	X	Y
1:	0.178	0.796
2:	0.474	0.316
3:	-0.245	0.366
4:	-0.909	-0.092
5:	0.929	-0.596

X CENTROID: 0.085

Y CENTROID: 0.158

POA TO CENTROID: 0.180

HORZ SPREAD: 1.838

VERT SPREAD: 1.392

GROUP SPREAD: 1.906

MIN RADIUS: 0.390

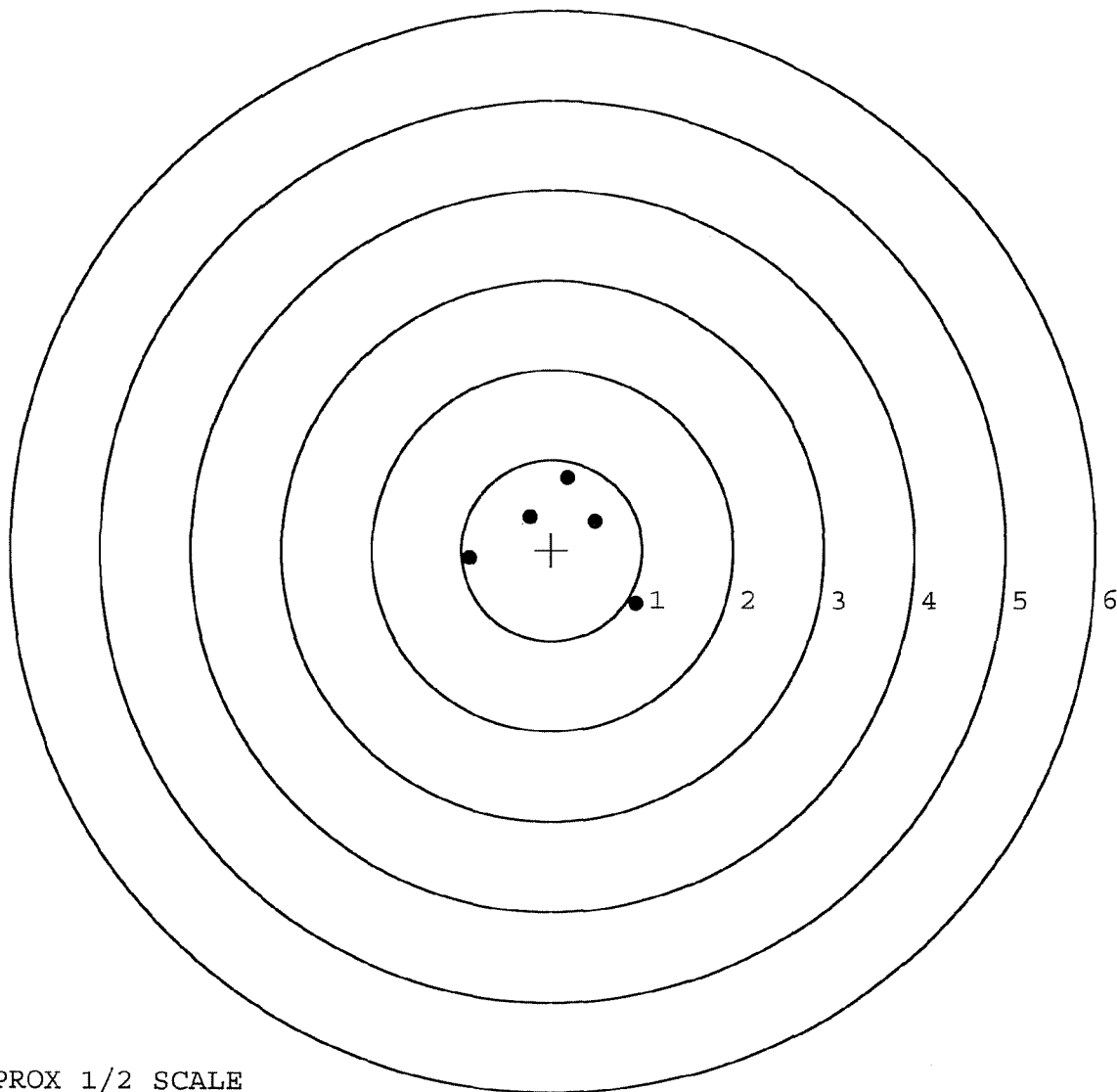
MAX RADIUS: 1.131

MEAN RADIUS: 0.722

IN 1 IN DIAMETER: 2

IN 2 IN DIAMETER: 3

in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE