

G6300560

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

DD FORM

proof of purchase



owner registration sticker



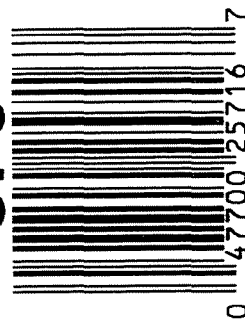
ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

G6300560

UPC



VERY IMPORTANT:
Instruction Book
enclosed to assure
safe use of this
firearm.

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

DD

Made in Ilion, NY Reg. U.S. Pat & tm. Off. Marca Registrada Marque Deposee.

SERIAL NO.
G6300560

ORDER NO.
25716



5716 G6300560

27CY

ORDER 25716
M/24 7.62 NATO S.W.S. (COMPLETE SYST
UPC



ORDER 25716
M/24 7.62 NATO S.W.S. (COMPLETE SYST
UPC



SERIAL NO.



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # 66300560

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		2-17-04	RW
600	PROOF		2-17-04	RW
607	CHECK HEADSPACE		2-17-04	RW
610	DIS-ASSEMBLE GUN		2-17-04	RW
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	INSPECTED FEB 17 2004 OPERATOR <i>RY</i>		
615	ROLLMARK CALIBER		2/25/04	LB
617	DRILL AND TAP SIGHT HOLES		2-20-04	TRW
620	APPLY COATINGS (BARREL ACTION)		3-5	TA
	(BOLT)		3-5	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		3/23/04	DA
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		3/23/04	DA
	C) INSPECT EJECTOR HOLE FOR CHAMFER		3/23/04	DA
	D) OIL FIRING PIN ASSEMBLY		3/23/04	DA
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>8⁰</u> <u>8⁰</u> <u>8⁰</u>	4/22-04	RTZ
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>2²⁵</u> <u>2²⁵</u> <u>2²⁵</u>	4/22-04	RTZ
	H) TRIGGER PULL TEST AND RETAINABILITY		4/22-04	RTZ
	I) FIRING PIN INDENT .020 MIN	<u>.022</u> <u>.022</u> <u>.022</u>	4/21-04	RTZ
	J) ASSEMBLE STOCK		3/31-04	RTZ
	K) ASSEMBLE SWIVEL STUDS		4/23-04	RTZ
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		3/31-04	RTZ
	M) IRON SIGHT ALIGNMENT		3/31-04	RTZ
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		3/31-04	RTZ
640	GALLERY TEST AND TARGET	PASS FAIL	4.15.04	TRW
	MALFUNCTION	CORRECTION	4.15.04	TRW
	MALFUNCTION	CORRECTION	4.15.04	TRW
	MALFUNCTION	CORRECTION	4.15.04	TRW
	MALFUNCTION	CORRECTION	4.15.04	TRW
645	INSPECT FOR LIVE AMMO		4.15.04	TRW
655	FINAL INSPECTION A) HEADSPACE		4/23-04	RTZ
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.30</u> <u>2.28</u> <u>2.40</u> <u>2.48</u> <u>2.30</u>	4/22-04	RTZ
	C) FUNCTION		4.22-04	RTZ
660	PACK		4/24/04	DX

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50 LBS (plus or minus 0.50 LBS)
3.00 LBS (plus or minus 0.75 LBS)
4.00 LBS (plus or minus 1.00 LBS)

SERIAL NO. _____

DATE

3-30-04

TESTER

RW

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	2.41	2.36		2.36	
PULL #2	2.41	2.36		2.35	
PULL #3	2.50	2.44		2.36	
PULL #4	2.58	2.50		2.35	
PULL #5	2.53	2.34		2.32	
TOTAL	12.43	12.00		11.74	
AVERAGE	2.49	2.40		2.35	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	3.07	3.02		
PULL #2	3.20	3.05		
PULL #3	3.06	3.00		
PULL #4	3.02	3.03		
PULL #5	3.03	3.00		
TOTAL	15.38	15.10		
AVERAGE	3.08	3.02		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	4.21	4.17		4.28
PULL #2	4.23	4.16		4.23
PULL #3	4.24	4.15		4.43
PULL #4	4.23	4.21		4.42
PULL #5	4.03	4.18		4.23
TOTAL	20.94	20.87		21.59
AVERAGE	4.19	4.17		4.32

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6300560.___0
FILE DATE AND TIME: 04/15/2004 07:54

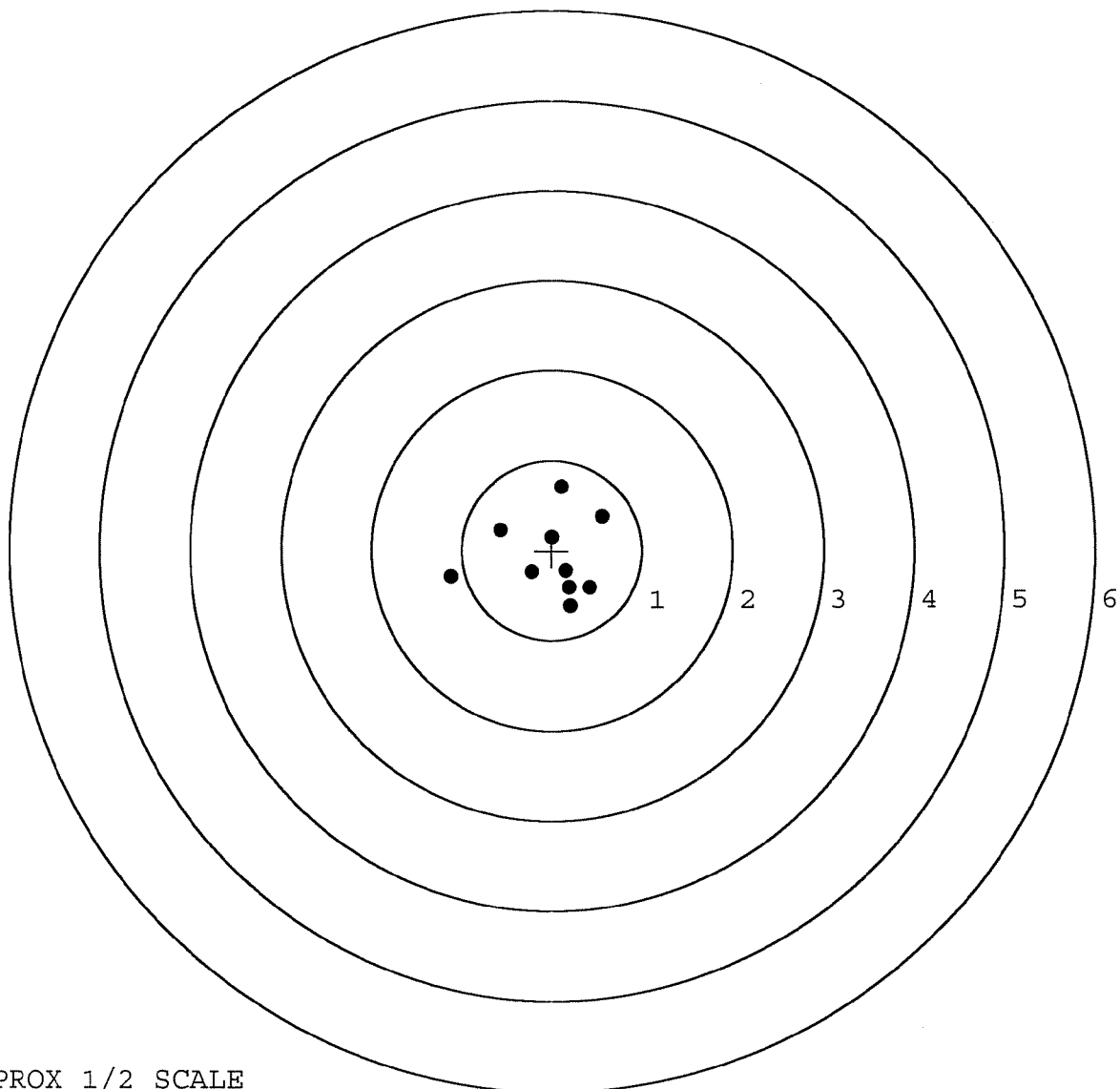
THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

The Average X Centroid of the Five Target Set:	-0.007
The Average Y Centroid of the Five Target Set:	0.044
The Average Point of Impact of the Five Target Set:	0.045
The Average Mean Radius of the Five Target Set:	0.985
The Distance from POA to Centroid Target #1:	0.080
The Distance from Centroid Target #2 to Centroid Target #1:	0.419
The Distance from Centroid Target #3 to Centroid Target #1:	0.290
The Distance from Centroid Target #4 to Centroid Target #1:	0.203
The Distance from Centroid Target #5 to Centroid Target #1:	0.041

SERIAL NUMBER: G6300560. 0
TARGET NUMBER: 1
FILE DATE: 04/15/2004
FILE TIME: 07:54

X CENTROID: -0.026
Y CENTROID: -0.075
POA TO CENTROID: 0.080
HORZ SPREAD: 1.690
VERT SPREAD: 1.334
GROUP SPREAD: 1.822
MIN RADIUS: 0.227
MAX RADIUS: 1.121
MEAN RADIUS: 0.559
IN 1 IN DIAMETER: 4
IN 2 IN DIAMETER: 9
in 3 IN DIAMETER: 10

POINT#	X	Y
1:	0.565	0.385
2:	-0.003	0.151
3:	0.112	0.709
4:	-0.570	0.232
5:	-1.125	-0.297
6:	-0.223	-0.245
7:	0.158	-0.231
8:	0.420	-0.415
9:	0.207	-0.625
10:	0.198	-0.417

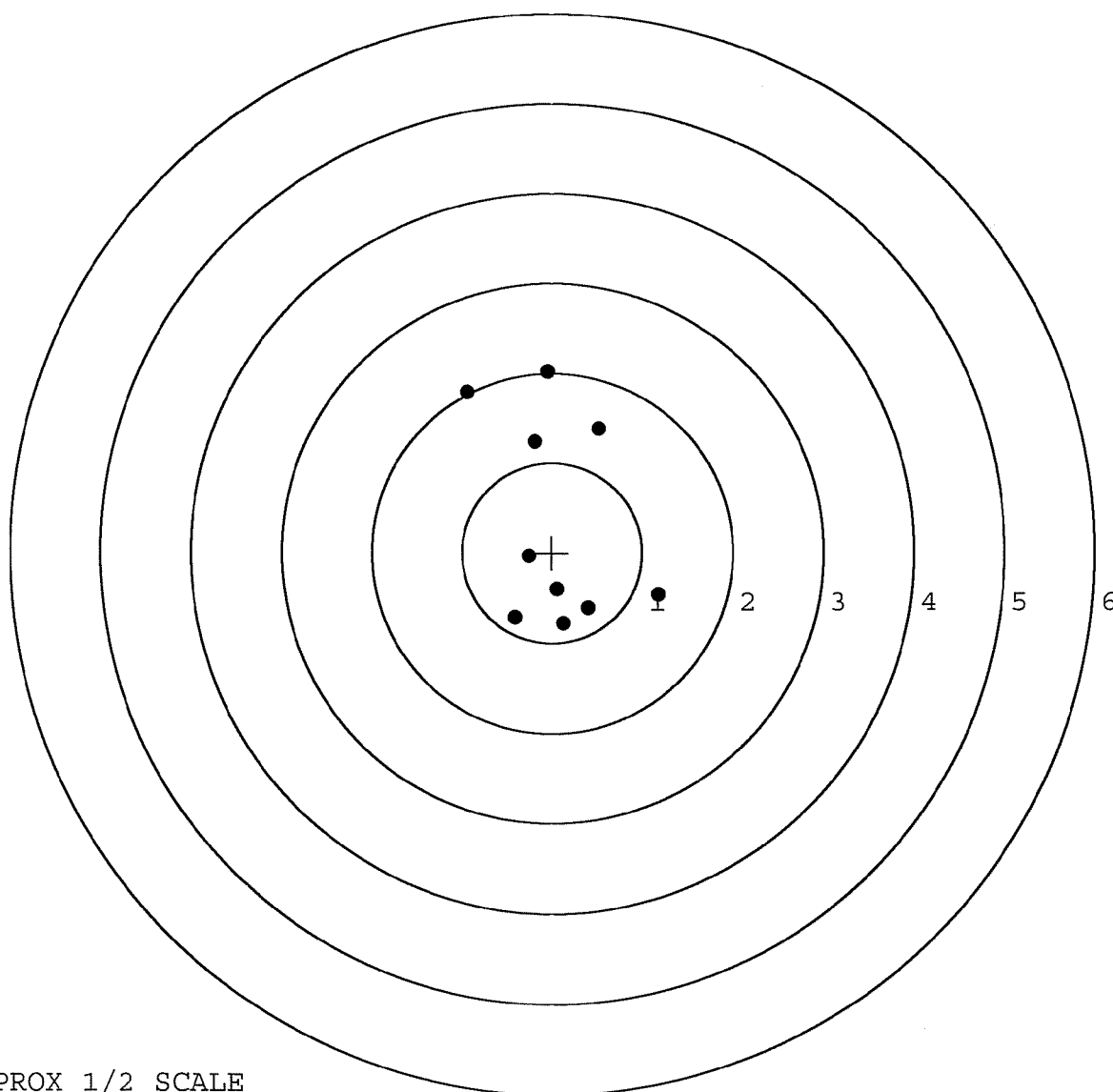


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6300560. __0
TARGET NUMBER: 2
FILE DATE: 04/15/2004
FILE TIME: 07:54

POINT#	X	Y
1:	-0.191	1.235
2:	0.523	1.381
3:	-0.050	2.017
4:	-0.943	1.789
5:	-0.260	-0.040
6:	1.176	-0.468
7:	0.402	-0.617
8:	0.055	-0.409
9:	-0.413	-0.721
10:	0.131	-0.787

X CENTROID: 0.043
Y CENTROID: 0.338
POA TO CENTROID: 0.341
HORZ SPREAD: 2.119
VERT SPREAD: 2.804
GROUP SPREAD: 3.096
MIN RADIUS: 0.484
MAX RADIUS: 1.754
MEAN RADIUS: 1.143
IN 1 IN DIAMETER: 1
IN 2 IN DIAMETER: 3
in 3 IN DIAMETER: 8

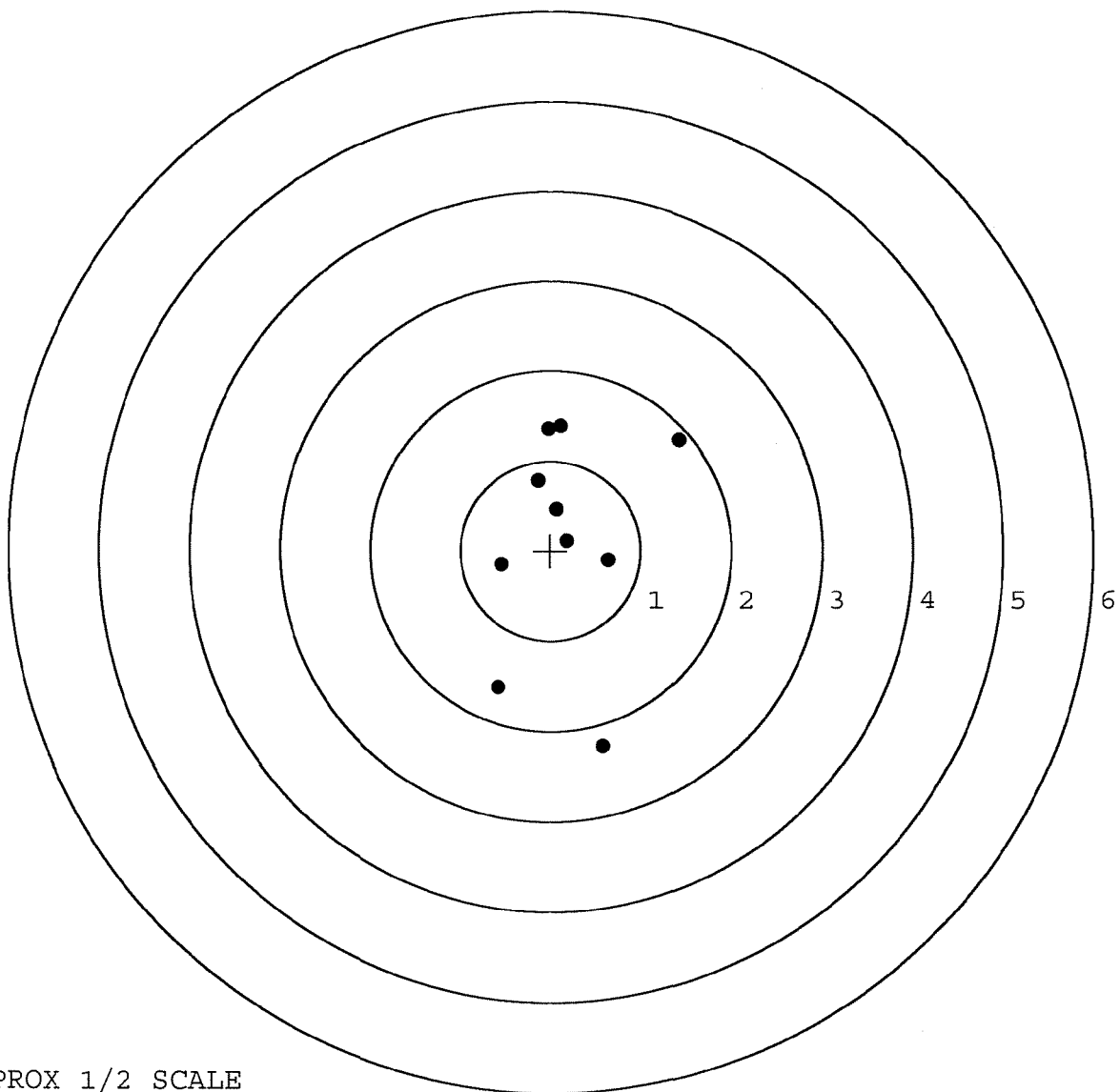


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6300560.___0
TARGET NUMBER: 3
FILE DATE: 04/15/2004
FILE TIME: 07:54

POINT#	X	Y
1:	0.581	-2.167
2:	-0.586	-1.518
3:	-0.542	-0.159
4:	0.646	-0.108
5:	0.180	0.110
6:	0.067	0.462
7:	-0.139	0.784
8:	-0.032	1.355
9:	0.107	1.388
10:	1.419	1.235

X CENTROID: 0.170
Y CENTROID: 0.138
POA TO CENTROID: 0.219
HORZ SPREAD: 2.005
VERT SPREAD: 3.555
GROUP SPREAD: 3.586
MIN RADIUS: 0.030
MAX RADIUS: 2.342
MEAN RADIUS: 1.070
IN 1 IN DIAMETER: 2
IN 2 IN DIAMETER: 5
in 3 IN DIAMETER: 7



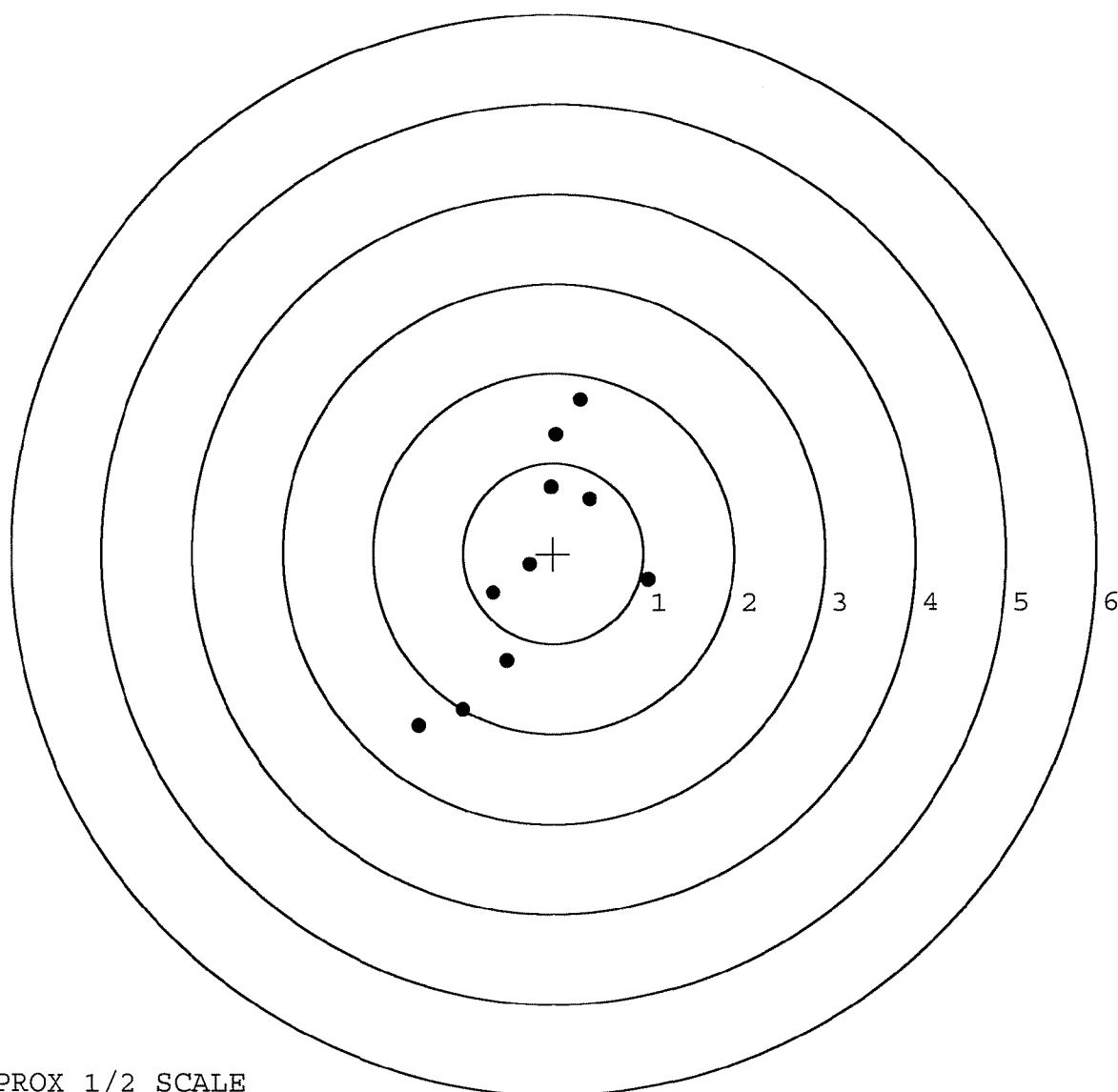
TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6300560. __0
TARGET NUMBER: 4
FILE DATE: 04/15/2004
FILE TIME: 07:54

X CENTROID: -0.220
Y CENTROID: -0.136
POA TO CENTROID: 0.258
HORZ SPREAD: 2.550
VERT SPREAD: 3.619
GROUP SPREAD: 4.045
MIN RADIUS: 0.048
MAX RADIUS: 2.195
MEAN RADIUS: 1.220

IN 1 IN DIAMETER: 1
IN 2 IN DIAMETER: 4
in 3 IN DIAMETER: 7

POINT#	X	Y
1:	1.048	-0.299
2:	-0.670	-0.440
3:	-0.266	-0.124
4:	0.408	0.603
5:	-0.026	0.739
6:	0.030	1.315
7:	0.306	1.702
8:	-0.517	-1.200
9:	-1.010	-1.735
10:	-1.502	-1.917

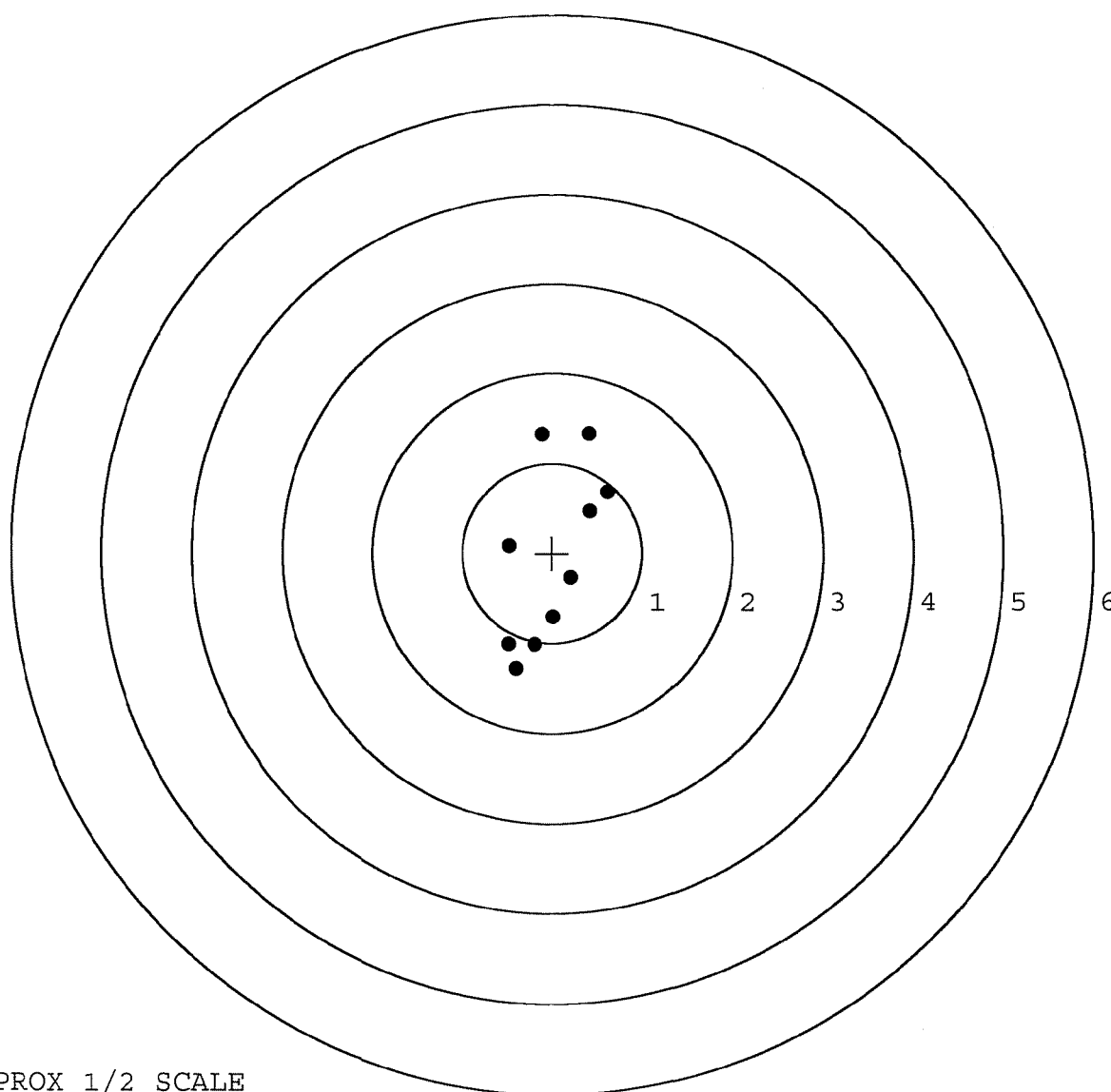


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6300560.___0
TARGET NUMBER: 5
FILE DATE: 04/15/2004
FILE TIME: 07:54

POINT#	X	Y
1:	0.425	0.467
2:	0.623	0.681
3:	0.211	-0.274
4:	-0.478	0.082
5:	-0.117	1.322
6:	0.413	1.328
7:	0.008	-0.717
8:	-0.197	-1.025
9:	-0.405	-1.290
10:	-0.482	-1.018

X CENTROID: 0.000
Y CENTROID: -0.044
POA TO CENTROID: 0.044
HORZ SPREAD: 1.105
VERT SPREAD: 2.618
GROUP SPREAD: 2.743
MIN RADIUS: 0.312
MAX RADIUS: 1.433
MEAN RADIUS: 0.930
IN 1 IN DIAMETER: 2
IN 2 IN DIAMETER: 5
in 3 IN DIAMETER: 10



TARGET APPROX 1/2 SCALE