

G-6300563

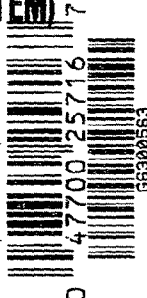
M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)

**BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO**

- INSTRUCTION BOOK 3518

28 FORM

proof of purchase



owner registration sticker



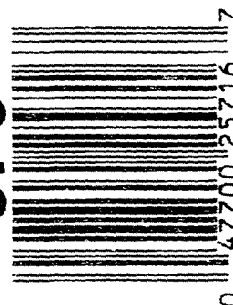
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

G6300563

UPC



CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

M2400162266

VERY IMPORTANT!
INSTRUCTION BOOK
enclosed to assist
safe use of this
rifle.

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

28

SERIAL NO.
66300563

ORDER NO.
25716

07EX

Made in Union, N.Y. Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Deposee.



5716 66300563

ORDER 25716
M/24 7.62 NATO S.W.S. (COMPLETE SYST
UPC



ORDER 25716
M/24 7.62 NATO S.W.S. (COMPLETE SYST
UPC



SERIAL NO.



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # 66300563

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		3-25-03	RTL
600	PROOF			
607	CHECK HEADSPACE	MAGNA-FLUX INSPECTED	3-26-03	RTL
610	DIS-ASSEMBLE GUN	JAN 27 2003	3-26-03	RTL
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	OPERATOR <u>RL</u>		
615	ROLLMARK CALIBER		3/27/03	RB
617	DRILL AND TAP SIGHT HOLES		3-26-03	TRW
620	APPLY COATINGS (BARREL ACTION)		4-4	TA
	(BOLT)		4-4	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		4/8/03	RTA
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		4/8/03	RTA
	C) INSPECT EJECTOR HOLE FOR CHAMFER		4/8/03	RTA
	D) OIL FIRING PIN ASSEMBLY		4/8/03	RTA
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		10-3-03	TRW

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>8.5</u> <u>7.75</u> <u>8.25</u>	10-3-03	TRW
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	^{TRW} 2.5 <u>2.75</u> <u>2.5</u>	10-3-03	TRW
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.022⁵</u> <u>.023</u>	10-3-03	TRW
	J) ASSEMBLE STOCK		10/2/03	RW
	K) ASSEMBLE SWIVEL STUDS		10-3-03	RW
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		10/2/03	RW
	M) IRON SIGHT ALIGNMENT		10/2/03	RW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		10/2/03	RW
640	GALLERY TEST AND TARGET	PASS FAIL	10-3-03	TRW
	MALFUNCTION	CORRECTION	10-3-03	TRW
	MALFUNCTION	CORRECTION	10-3-03	TRW
	MALFUNCTION	CORRECTION	10-3-03	TRW
	MALFUNCTION	CORRECTION	10-3-03	TRW
645	INSPECT FOR LIVE AMMO		10-3-03	TRW
655	FINAL INSPECTION A) HEADSPACE		10-3-03	RW
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.93</u> <u>2.74</u> <u>2.77</u> <u>2.70</u> <u>2.83</u>	10/3/03	RW
	C) FUNCTION		10-3-03	RW
660	PACK		10/6/03	RA

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50 LBS (plus or minus 0.50 LBS)
3.00 LBS (plus or minus 0.75 LBS)
4.00 LBS (plus or minus 1.00 LBS)

SERIAL NO. _____

DATE 10-2-03

TESTER TRW

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	2.61	2.68		2.73	
PULL #2	2.41	2.80		2.69	
PULL #3	2.55	2.50		2.70	
PULL #4	2.50	2.58		2.80	
PULL #5	2.42	2.47		2.76	
TOTAL	12.49	13.03		13.68	
AVERAGE	2.49	2.60		2.73	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	3.31	3.44		
PULL #2	3.42	3.36		
PULL #3	3.40	3.47		
PULL #4	3.43	3.23		
PULL #5	3.38	3.24		
TOTAL	16.94	16.74		
AVERAGE	3.38	3.34		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	4.23	4.47		4.00
PULL #2	4.21	4.33		4.29
PULL #3	4.10	4.46		4.47
PULL #4	4.31	4.06		4.36
PULL #5	4.35	4.17		4.15
TOTAL	21.20	21.49		21.27
AVERAGE	4.24	4.29		4.25

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6300563.__0
FILE DATE AND TIME: 10/03/2003 06:31

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

mean .5035

SERIAL NUMBER: G6300563. __0

TARGET NUMBER: 1

FILE DATE: 10/03/2003

FILE TIME: 06:31

POINT#	X	Y
1:	0.909	-0.191
2:	0.713	0.826
3:	0.080	-0.026
4:	-0.238	-0.147
5:	-0.667	-0.223

X CENTROID: 0.159

Y CENTROID: 0.048

POA TO CENTROID: 0.166

HORZ SPREAD: 1.576

VERT SPREAD: 1.049

GROUP SPREAD: 1.733

MIN RADIUS: 0.108

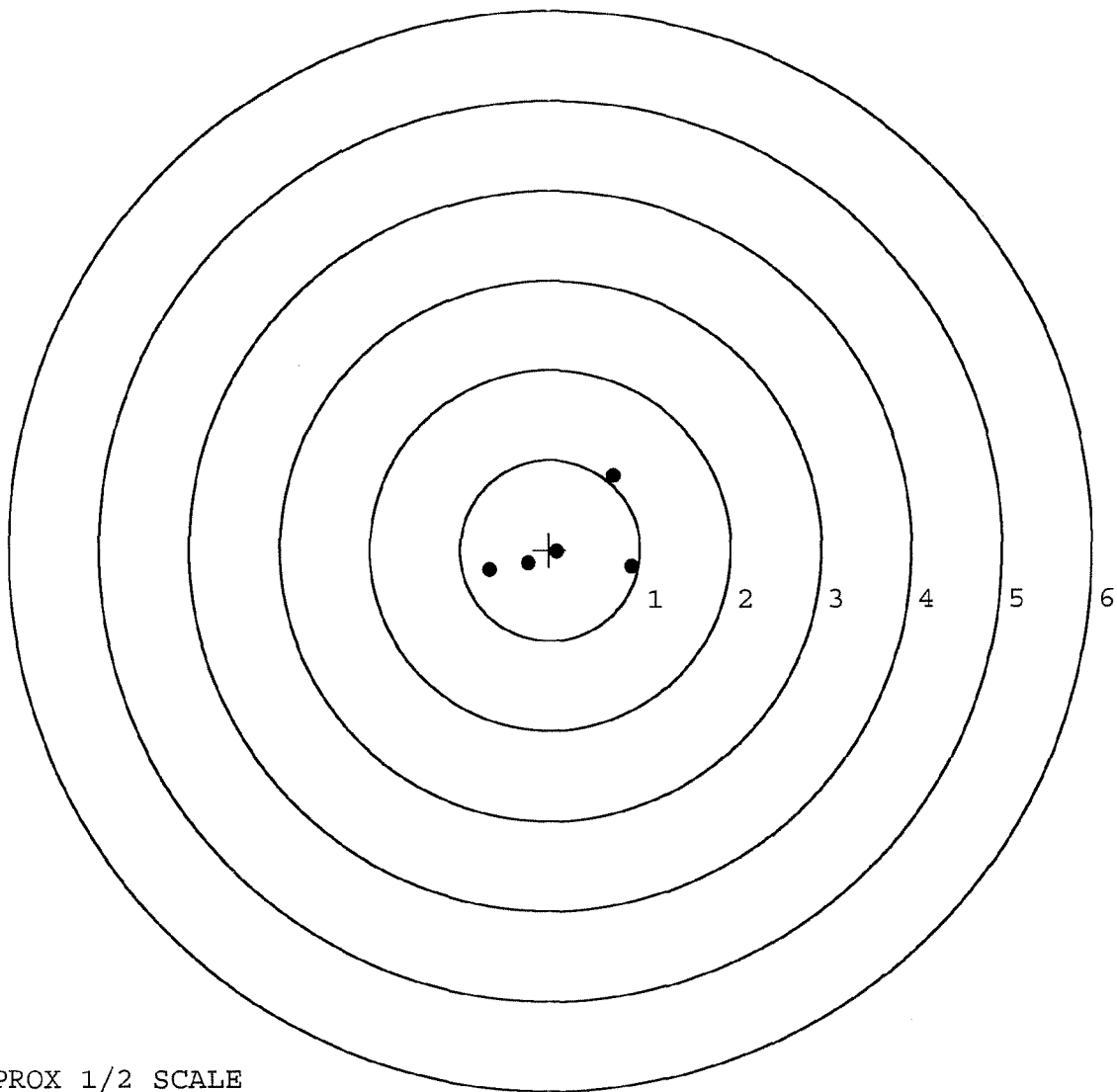
MAX RADIUS: 0.955

MEAN RADIUS: 0.632

IN 1 IN DIAMETER: 2

IN 2 IN DIAMETER: 5

in 3 IN DIAMETER: 5

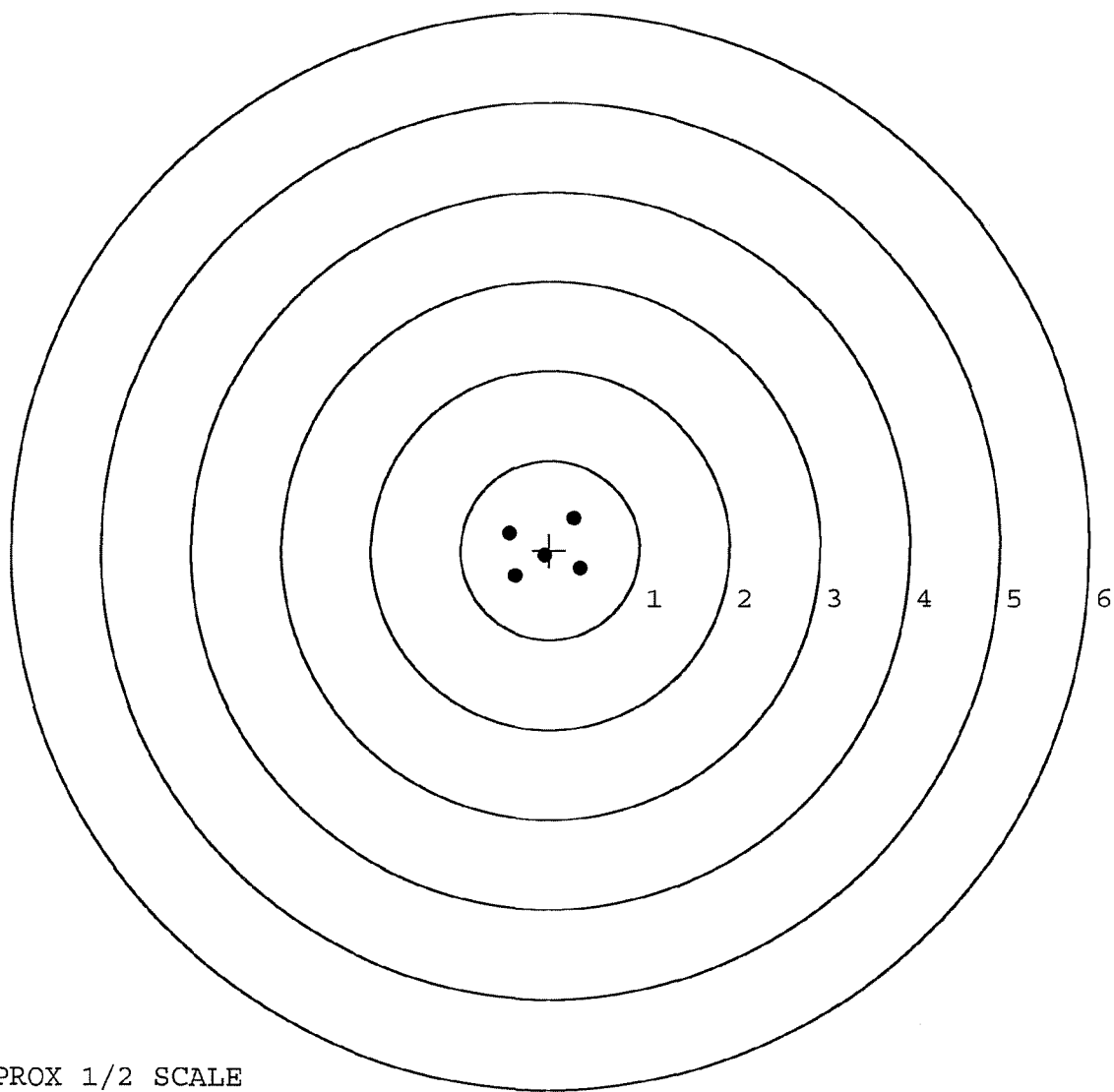


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6300563. __0
TARGET NUMBER: 2
FILE DATE: 10/03/2003
FILE TIME: 06:31

POINT#	X	Y
1:	0.345	-0.210
2:	0.270	0.356
3:	-0.460	0.184
4:	-0.060	-0.066
5:	-0.381	-0.292

X CENTROID: -0.057
Y CENTROID: -0.006
POA TO CENTROID: 0.057
HORZ SPREAD: 0.805
VERT SPREAD: 0.648
GROUP SPREAD: 0.919
MIN RADIUS: 0.060
MAX RADIUS: 0.488
MEAN RADIUS: 0.375
IN 1 IN DIAMETER: 5
IN 2 IN DIAMETER: 5
in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE