

G-6300 5-65

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

-- INSTRUCTION BOOK 3518

proof of purchase



owner registration sticker



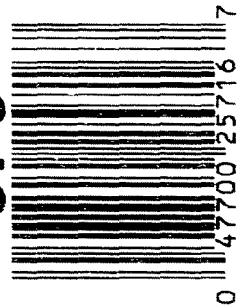
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

G6300565

UPC



46 FORM

VERY IMPORTANT! Instruction Book enclosed to assure safe use of this firearm.

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

SERIAL NO. **66300565**
ORDER NO. **25716**

46

Made in Illinois, U.S.A. Reg. U.S. Pat. & Tm. Off. Patent Registrars Marked Deposited.

02EX

5716 66300565

ORDER 25716

M/24 7.62 NATO S.W.S. (COMPLETE SYS)

UPC



0 47700 25716 7

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M/24 7.62 NATO S.W.S. (COMPLETE SYS)

UPC



0 47700 25716 7

SERIAL NO.



66300565

M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6300565

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		3-21-03	RTL
600	PROOF		3-21-03	RTL
607	CHECK HEADSPACE	MAGNA-FLUX INSPECTED	3-21-03	RTL
610	DIS-ASSEMBLE GUN		3-21-03	RTL
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	MAR 27 2003 OPERATOR <u>DRS</u>		
615	ROLLMARK CALIBER		3/27/03	JB
617	DRILL AND TAP SIGHT HOLES		3-25-03	TRLW
620	APPLY COATINGS (BARREL ACTION)		4-3	TA
	(BOLT)		4-3	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		4/7/03	DA
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		4/7/03	DA
	C) INSPECT EJECTOR HOLE FOR CHAMFER		4/7/03	DA
	D) OIL FIRING PIN ASSEMBLY		4/7/03	DA
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS	5-6-03	TRLW

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>5 lbs</u> <u>5 lbs</u> <u>5 lbs</u>	5-6-03	AC
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>3 lbs</u> <u>3 lbs</u> <u>3 lbs</u>	5-6-03	AC
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.022</u> <u>.023</u>	5-6-03	AC
	J) ASSEMBLE STOCK		4-7-03	RLW
	K) ASSEMBLE SWIVEL STUDS		9-27-03	RLZ
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		9-27-03	RLZ
	M) IRON SIGHT ALIGNMENT		9-27-03	RLZ
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		9-27-03	RLZ
640	GALLERY TEST AND TARGET	PASS FAIL	4-10-03	TRLW
	MALFUNCTION	CORRECTION	4-10-03	TRLW
	MALFUNCTION	CORRECTION	4-10-03	TRLW
	MALFUNCTION	CORRECTION	4-10-03	TRLW
	MALFUNCTION	CORRECTION	4-10-03	TRLW
645	INSPECT FOR LIVE AMMO		4-10-03	TRLW
655	FINAL INSPECTION A) HEADSPACE		9-27-03	RLZ
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.79</u> <u>2.59</u> <u>2.57</u> <u>2.58</u> <u>2.66</u>	5-6-03	TRLW
	C) FUNCTION		9-27-03	RLZ
660	PACK		9-27-03	DA

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. _____

DATE 12-3-02

TESTER TRW

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.48	2.65		2.53	MIN. SETTING
PULL #2	2.21	2.55		2.32	NO AVG. OF 5
PULL #3	2.33	2.50		2.56	READINGS ACCEPT
PULL #4	2.31	2.41		2.60	ABLE LESS THAN
PULL #5	2.26	2.40		2.36	
TOTAL	11.59	12.51		12.37	
AVG.	2.31	2.50		2.47	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.43	3.23		
PULL #2	3.24	3.31		
PULL #3	3.25	3.19		
PULL #4	3.27	3.13		
PULL #5	3.29	3.16		
TOTAL	16.48	16.02		
AVG.	3.29	3.20		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# & TARGET & ACCU
PULL #1	4.21	4.41		4.41
PULL #2	4.03	4.37		4.23
PULL #3	4.10	4.36		4.36
PULL #4	4.07	4.13		4.15
PULL #5	4.02	4.29		4.27
TOTAL	20.43	21.56		21.42
AVG.	4.08	4.31		4.28

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6300565.__0
FILE DATE AND TIME: 04/11/2003 01:51

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

AVE. MEAN 8255

SERIAL NUMBER: G6300565. __0

TARGET NUMBER: 1

FILE DATE: 04/11/2003

FILE TIME: 01:51

POINT#	X	Y
1:	0.097	-0.307
2:	-0.351	-0.227
3:	-0.475	-0.095
4:	-1.002	0.377
5:	0.718	0.552

X CENTROID: -0.203

Y CENTROID: 0.060

POA TO CENTROID: 0.211

HORZ SPREAD: 1.720

VERT SPREAD: 0.859

GROUP SPREAD: 1.729

MIN RADIUS: 0.313

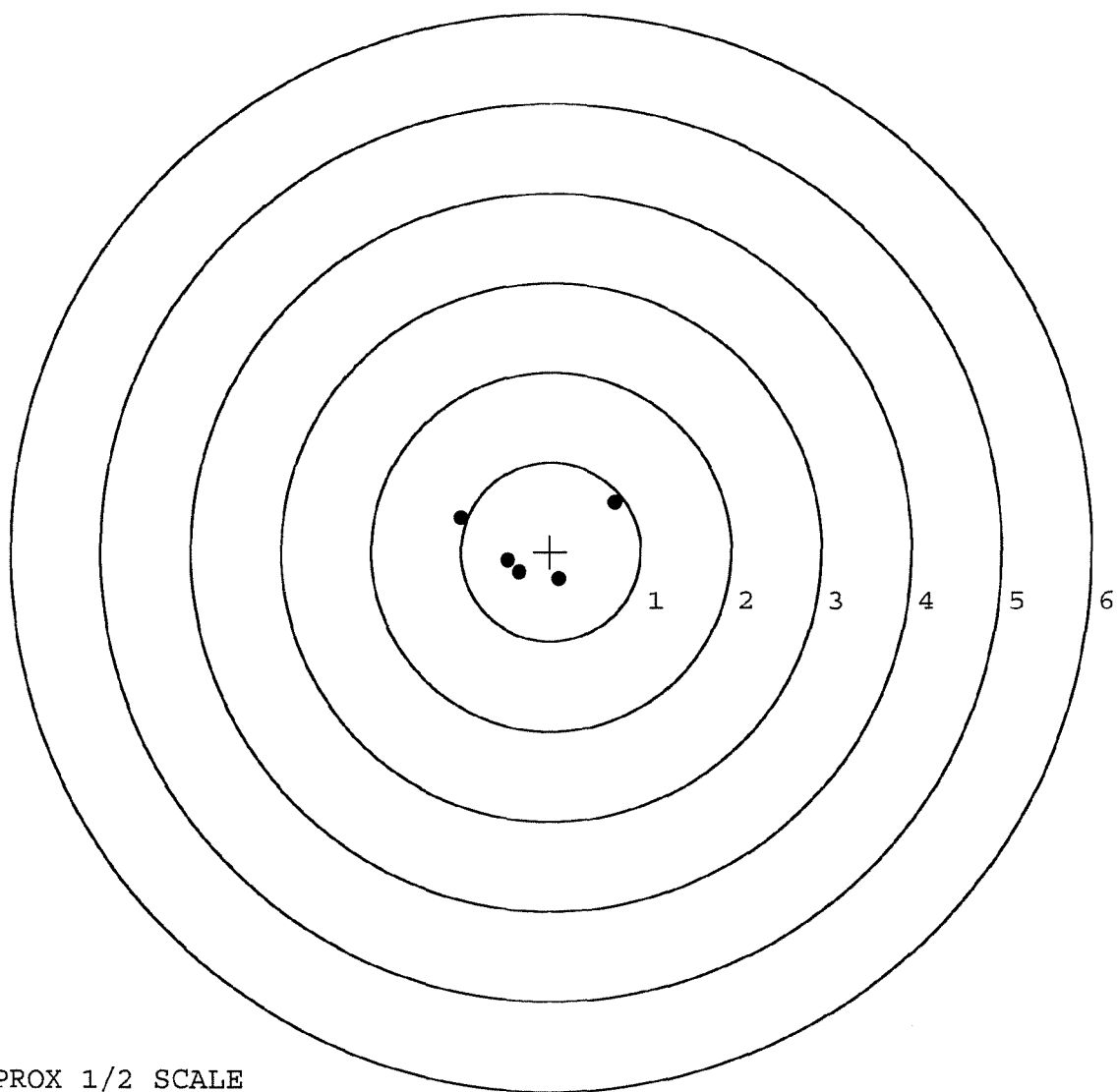
MAX RADIUS: 1.044

MEAN RADIUS: 0.603

IN 1 IN DIAMETER: 3

IN 2 IN DIAMETER: 4

in 3 IN DIAMETER: 5

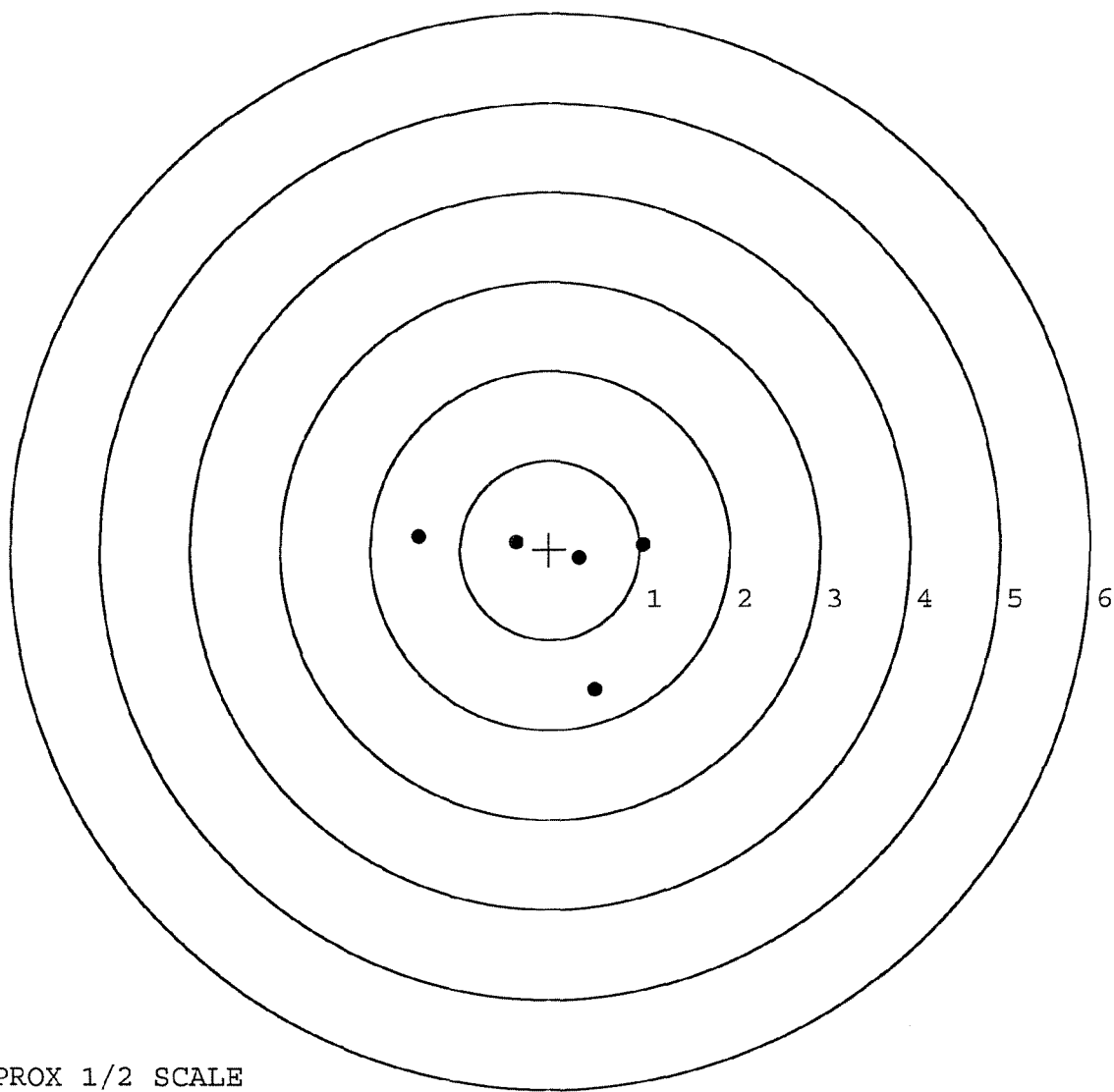


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6300565. __0
TARGET NUMBER: 2
FILE DATE: 04/11/2003
FILE TIME: 01:51

POINT#	X	Y
1:	1.036	0.047
2:	0.336	-0.096
3:	-0.374	0.081
4:	-1.461	0.146
5:	-1.461	0.144
6:	0.510	-1.554

X CENTROID: -0.236
Y CENTROID: -0.205
POA TO CENTROID: 0.313
HORZ SPREAD: 2.497
VERT SPREAD: 1.700
GROUP SPREAD: 2.603
MIN RADIUS: 0.318
MAX RADIUS: 1.541
MEAN RADIUS: 1.048
IN 1 IN DIAMETER: 1
IN 2 IN DIAMETER: 2
in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE