

C 6300566

VERY IMPORTANT! Instruction Book enclosed to assure safe use of this firearm.

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Made in Illinois, U.S.A. Pat. & Tm. Off. Marca Registrada. Marque Deposee.

SERIAL NO. 66300566	J
ORDER NO. 25716	46

24CX



5716 66300566

ORDER 25716
M/24 7.62 NATO S.W.S. (COMPLETE SYST

UPC



ORDER 25716
M/24 7.62 NATO S.W.S. (COMPLETE SYST

UPC



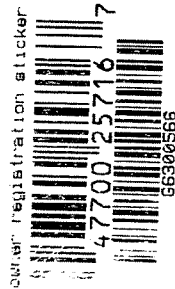
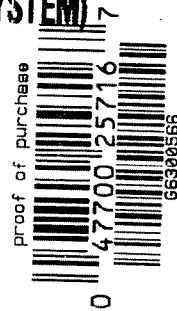
SERIAL NO.



M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

46 FOPM



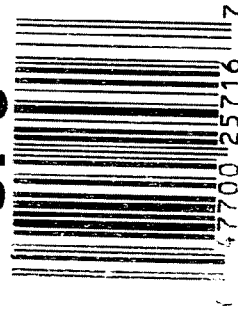
ORDER NO. **25716**

BARREL LENGTH 24"

CAPACITY 6

G6300566

UPC



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # 66300566

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		3-21-03	RTL
600	PROOF		3-21-03	RTL
607	CHECK HEADSPACE	MAGNA-FLUX INSPECTED	3-21-03	RTL
610	DIS-ASSEMBLE GUN		3-22-03	RTL
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	MAR 25 2003 OPERATOR <u>AR</u>		
615	ROLLMARK CALIBER		3/27/03	RL
617	DRILL AND TAP SIGHT HOLES		3-25-03	TRL
620	APPLY COATINGS (BARREL ACTION)		4-3	TA
	(BOLT)		4-3	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		4/7/03	DA
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		4/7/03	DA
	C) INSPECT EJECTOR HOLE FOR CHAMFER		4/7/03	DA
	D) OIL FIRING PIN ASSEMBLY		4/7/03	DA
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS	4-21-03	RTL

OP #	OPERATION NAME		READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>8.0</u> <u>8.0</u> <u>7.5</u>	4/21/03	DA
CONT.					
	G) SAFETY OFF FORCE	2 LBS MIN	<u>2.5</u> <u>2.5</u> <u>2.0</u>	4/21/03	DA
	H) TRIGGER PULL TEST AND RETAINABILITY			4-21-03	RTL
	I) FIRING PIN INDENT	.020 MIN	<u>.023</u> <u>.023</u> <u>.023</u>	4/21/03	DA
	J) ASSEMBLE STOCK			4-7-03	RW
	K) ASSEMBLE SWIVEL STUDS			4-21-03	RTL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			4-21-03	RTL
	M) IRON SIGHT ALIGNMENT			4-21-03	RTL
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			4-21-03	RTL
640	GALLERY TEST AND TARGET		PASS FAIL	4-10-03	TRW
	MALFUNCTION		CORRECTION	4-10-03	TRW
	MALFUNCTION		CORRECTION	4-10-03	TRW
	MALFUNCTION		CORRECTION	4-10-03	TRW
	MALFUNCTION		CORRECTION	4-10-03	TRW
645	INSPECT FOR LIVE AMMO			4-10-03	TRW
655	FINAL INSPECTION A) HEADSPACE			4-21-03	RTL
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>3.64</u> <u>3.64</u> <u>2.87</u> <u>2.81</u> <u>2.88</u>	4/21/03	DA
	C) FUNCTION			4-21-03	RT
660	PACK			4/22/03	DA

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# + .50#
3.00# + .75#
4.00# + 1.00#

SERIAL NO. _____

DATE 12-2-02

TESTER TRW

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.67	2.13		2.56	MIN. SETTING
PULL #2	2.56	2.27		2.23	NO AVG. OF 5
PULL #3	2.62	2.19		2.22	READINGS ACCEPT
PULL #4	2.54	2.16		2.25	ABLE LESS THAN
PULL #5	2.47	2.16		2.26	
TOTAL	12.86	10.91		11.52	
AVG.	2.57	2.18		2.30	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.16	3.01		
PULL #2	3.11	3.02		
PULL #3	3.08	3.03		
PULL #4	3.04	3.05		
PULL #5	3.05	3.05		
TOTAL	15.44	15.16		
AVG.	3.08	3.03		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# & TARGET & ACCU
PULL #1	4.14	4.09		4.12
PULL #2	4.15	4.08		4.09
PULL #3	4.12	4.06		4.13
PULL #4	4.04	4.03		4.05
PULL #5	4.05	4.06		3.98
TOTAL	20.50	20.32		20.37
AVG.	4.10	4.06		4.07

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6300566.__0
FILE DATE AND TIME: 04/11/2003 01:48

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

Ave. mean .902

SERIAL NUMBER: G6300566. __0

TARGET NUMBER: 1

FILE DATE: 04/11/2003

FILE TIME: 01:48

POINT#	X	Y
1:	0.727	-1.163
2:	-0.633	-0.680
3:	0.019	-0.040
4:	-0.045	0.881
5:	0.635	1.118

X CENTROID: 0.141

Y CENTROID: 0.023

POA TO CENTROID: 0.143

HORZ SPREAD: 1.360

VERT SPREAD: 2.281

GROUP SPREAD: 2.283

MIN RADIUS: 0.137

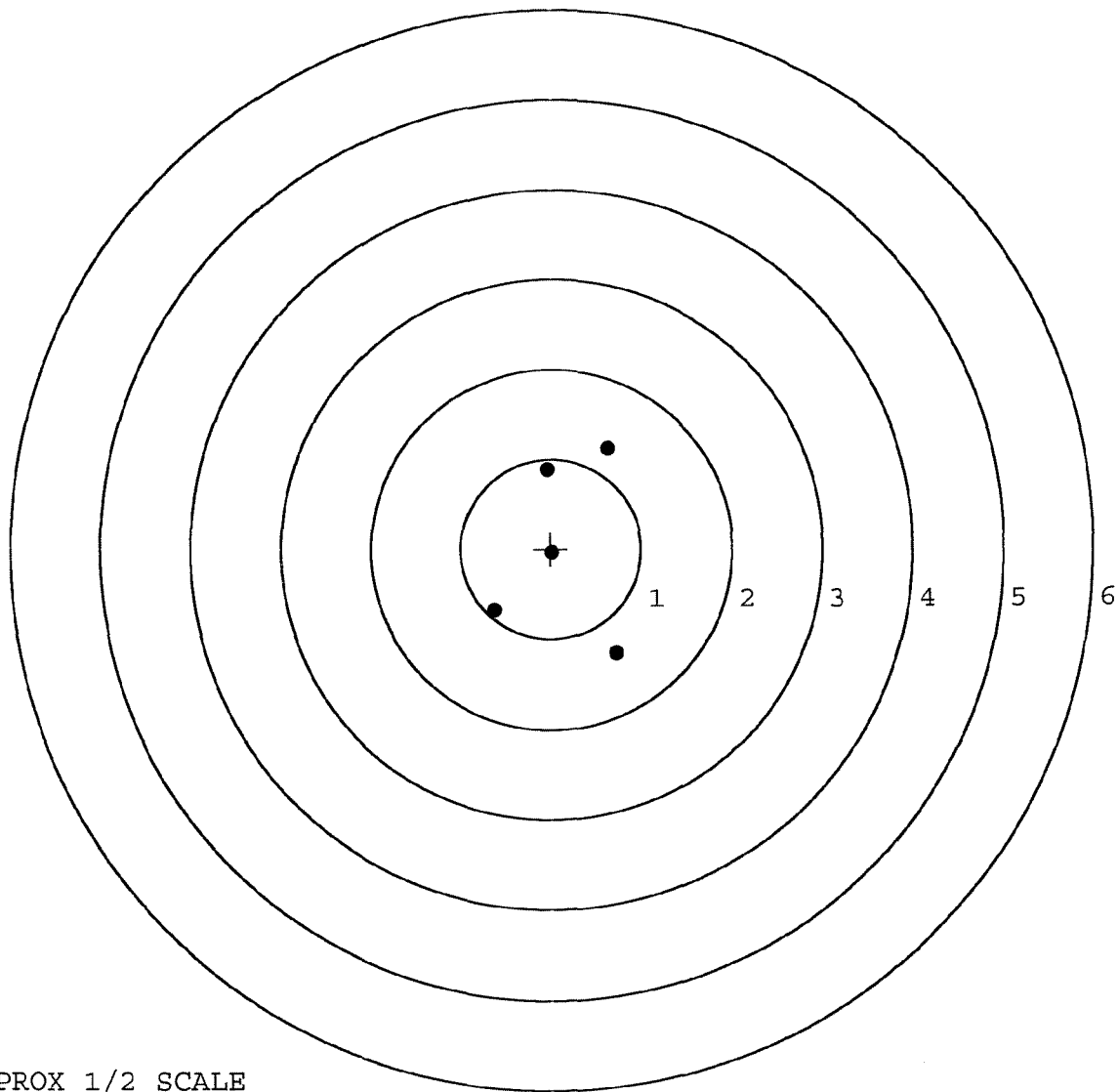
MAX RADIUS: 1.323

MEAN RADIUS: 0.917

IN 1 IN DIAMETER: 1

IN 2 IN DIAMETER: 2

in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6300566. __0

TARGET NUMBER: 2

FILE DATE: 04/11/2003

FILE TIME: 01:48

POINT#	X	Y
1:	0.905	-0.022
2:	0.406	0.054
3:	0.251	-1.242
4:	-0.720	0.059
5:	-1.166	-0.110

X CENTROID: -0.065

Y CENTROID: -0.252

POA TO CENTROID: 0.260

HORZ SPREAD: 2.071

VERT SPREAD: 1.301

GROUP SPREAD: 2.073

MIN RADIUS: 0.562

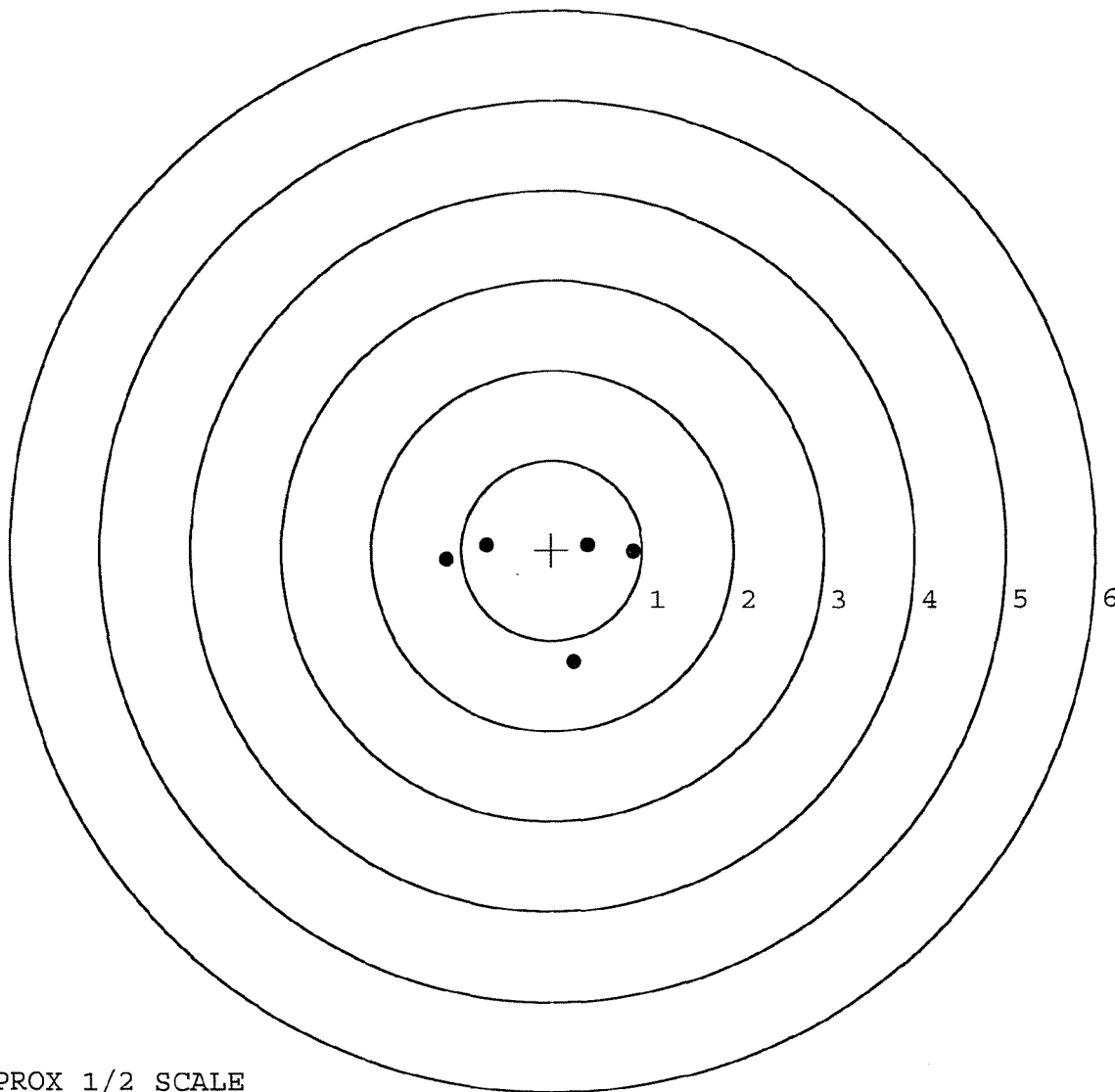
MAX RADIUS: 1.110

MEAN RADIUS: 0.887

IN 1 IN DIAMETER: 0

IN 2 IN DIAMETER: 3

in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE