

GC300564

VERY IMPORTANT:
Instruction Book
enclosed to assure
safe use of this
firearm.

SERIAL NO.
G6300567

ORDER NO.
25716

23AY

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

DD

Made in Ilion, NY Reg. U.S. Pat. & tm. Off. Marca Registrada Marque Deposee.

5716 G6300567

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M/24 7.62 NATO S.W.S. (COMPLETE SYST

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M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

proof of purchase



owner registration sticker



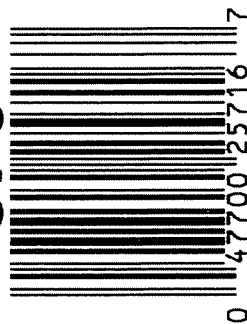
ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

G6300567

UPC



DD FORM

M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6300567

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		1-27-04	RTZ
600	PROOF		1-27-04	RW
607	CHECK HEADSPACE		1-27-04	RW
610	DIS-ASSEMBLE GUN		1-27-04	RW
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	TEMPERATURE <i>RG</i>		
615	ROLLMARK CALIBER		1-29-04	RB
617	DRILL AND TAP SIGHT HOLES		1-28-04	TRL
620	APPLY COATINGS (BARREL ACTION)		2-7	TA
	(BOLT)		2-7	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		2-13-04	DA
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		2-13-04	DA
	C) INSPECT EJECTOR HOLE FOR CHAMFER		2-13-04	DA
	D) OIL FIRING PIN ASSEMBLY		2-13-04	DA
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>7⁰</u> <u>7⁰</u> <u>7⁰</u>	3-9-04	RTL
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>3⁰</u> <u>2³⁵</u> <u>3⁰</u>	3-9-04	RTL
	H) TRIGGER PULL TEST AND RETAINABILITY		3-9-04	RTL
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.021</u> <u>.023</u>	3-9-04	RTL
	J) ASSEMBLE STOCK		2-13-04	RW
	K) ASSEMBLE SWIVEL STUDS		3-10-04	RTL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		2-13-04	RW
	M) IRON SIGHT ALIGNMENT		2-13-04	RW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		2-13-04	RW
640	GALLERY TEST AND TARGET	PASS FAIL	3-2-04	TRW
	MALFUNCTION	CORRECTION	3-2-04	TRW
	MALFUNCTION	CORRECTION	3-2-04	TRW
	MALFUNCTION	CORRECTION	3-2-04	TRW
	MALFUNCTION	CORRECTION	3-2-04	TRW
645	INSPECT FOR LIVE AMMO		3-2-04	TRW
655	FINAL INSPECTION A) HEADSPACE		3-10-04	RTL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.66</u> <u>2.68</u> <u>2.68</u> <u>2.67</u> <u>2.67</u>	3-9-04	RTL
	C) FUNCTION		3-10-04	RTL
660	PACK		3/10/04	WHA

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50 LBS (plus or minus 0.50 LBS)
3.00 LBS (plus or minus 0.75 LBS)
4.00 LBS (plus or minus 1.00 LBS)

SERIAL NO. _____

DATE

2-11-04

TESTER

RW

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	2.42	2.67		2.79	
PULL #2	2.57	2.61		2.61	
PULL #3	2.80	2.51		2.77	
PULL #4	2.56	2.73		2.64	
PULL #5	2.88	2.80		2.73	
TOTAL	13.23	13.32		13.54	
AVERAGE	2.65	2.66		2.71	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	3.16	3.46		
PULL #2	3.46	3.25		
PULL #3	3.47	3.36		
PULL #4	3.15	3.35		
PULL #5	3.49	3.42		
TOTAL	16.73	16.84		
AVERAGE	3.35	3.37		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	4.04	4.26		4.31
PULL #2	4.12	4.25		4.36
PULL #3	4.11	4.27		4.26
PULL #4	4.26	4.01		4.27
PULL #5	4.00	4.09		4.13
TOTAL	20.53	20.88		21.33
AVERAGE	4.11	4.18		4.27

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6300567.___0
FILE DATE AND TIME: 03/04/2004 07:13

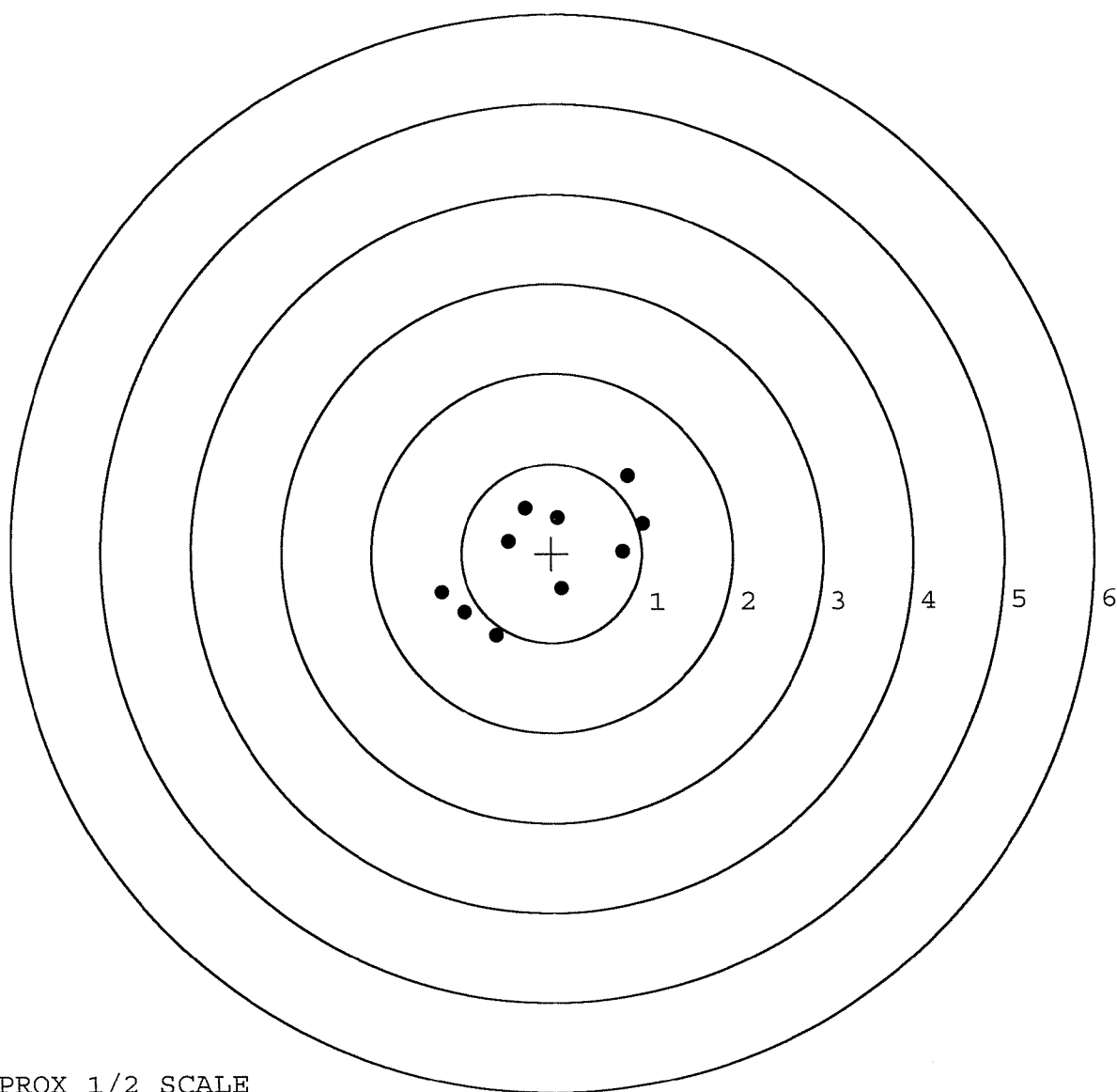
THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

The Average X Centroid of the Five Target Set:	0.013
The Average Y Centroid of the Five Target Set:	-0.005
The Average Point of Impact of the Five Target Set:	0.014
The Average Mean Radius of the Five Target Set:	0.772
The Distance from POA to Centroid Target #1:	0.077
The Distance from Centroid Target #2 to Centroid Target #1:	0.121
The Distance from Centroid Target #3 to Centroid Target #1:	0.145
The Distance from Centroid Target #4 to Centroid Target #1:	0.151
The Distance from Centroid Target #5 to Centroid Target #1:	0.135

SERIAL NUMBER: G6300567. __0
TARGET NUMBER: 1
FILE DATE: 03/04/2004
FILE TIME: 07:13

X CENTROID: -0.075
Y CENTROID: -0.017
POA TO CENTROID: 0.077
HORZ SPREAD: 2.230
VERT SPREAD: 1.774
GROUP SPREAD: 2.440
MIN RADIUS: 0.420
MAX RADIUS: 1.272
MEAN RADIUS: 0.850
IN 1 IN DIAMETER: 3
IN 2 IN DIAMETER: 5
in 3 IN DIAMETER: 10

POINT#	X	Y
1:	0.851	0.855
2:	1.009	0.325
3:	0.789	0.018
4:	0.110	-0.394
5:	-0.620	-0.919
6:	-0.973	-0.657
7:	-1.221	-0.433
8:	-0.477	0.137
9:	-0.291	0.500
10:	0.073	0.395

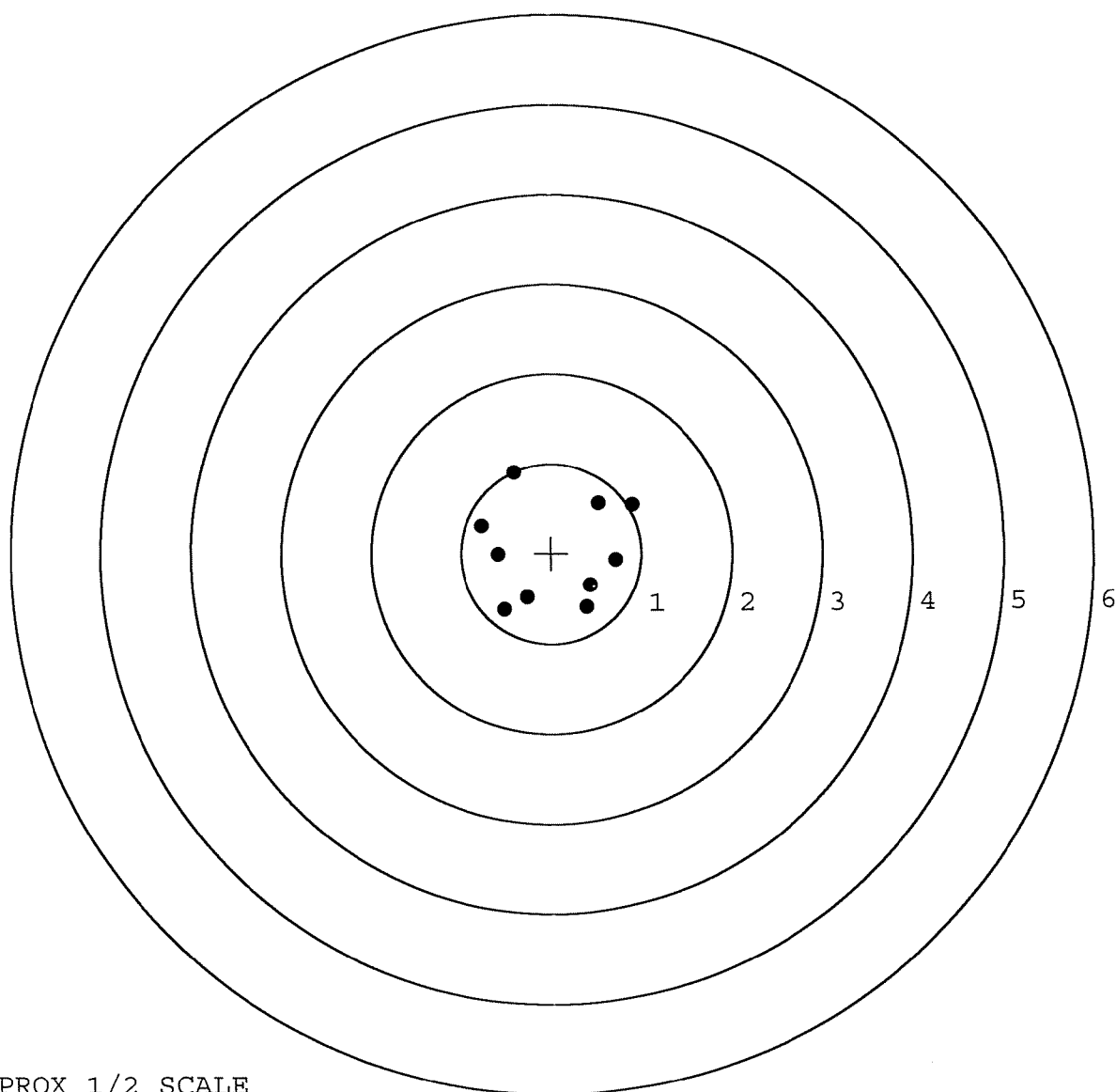


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6300567. __0
TARGET NUMBER: 2
FILE DATE: 03/04/2004
FILE TIME: 07:13

X CENTROID: 0.042
Y CENTROID: 0.014
POA TO CENTROID: 0.044
HORZ SPREAD: 1.671
VERT SPREAD: 1.529
GROUP SPREAD: 1.838
MIN RADIUS: 0.541
MAX RADIUS: 1.007
MEAN RADIUS: 0.761
IN 1 IN DIAMETER: 0
IN 2 IN DIAMETER: 9
in 3 IN DIAMETER: 10

POINT#	X	Y
1:	0.901	0.538
2:	0.531	0.559
3:	0.714	-0.081
4:	0.435	-0.357
5:	0.399	-0.600
6:	-0.269	-0.493
7:	-0.522	-0.626
8:	-0.591	-0.019
9:	-0.770	0.312
10:	-0.413	0.903

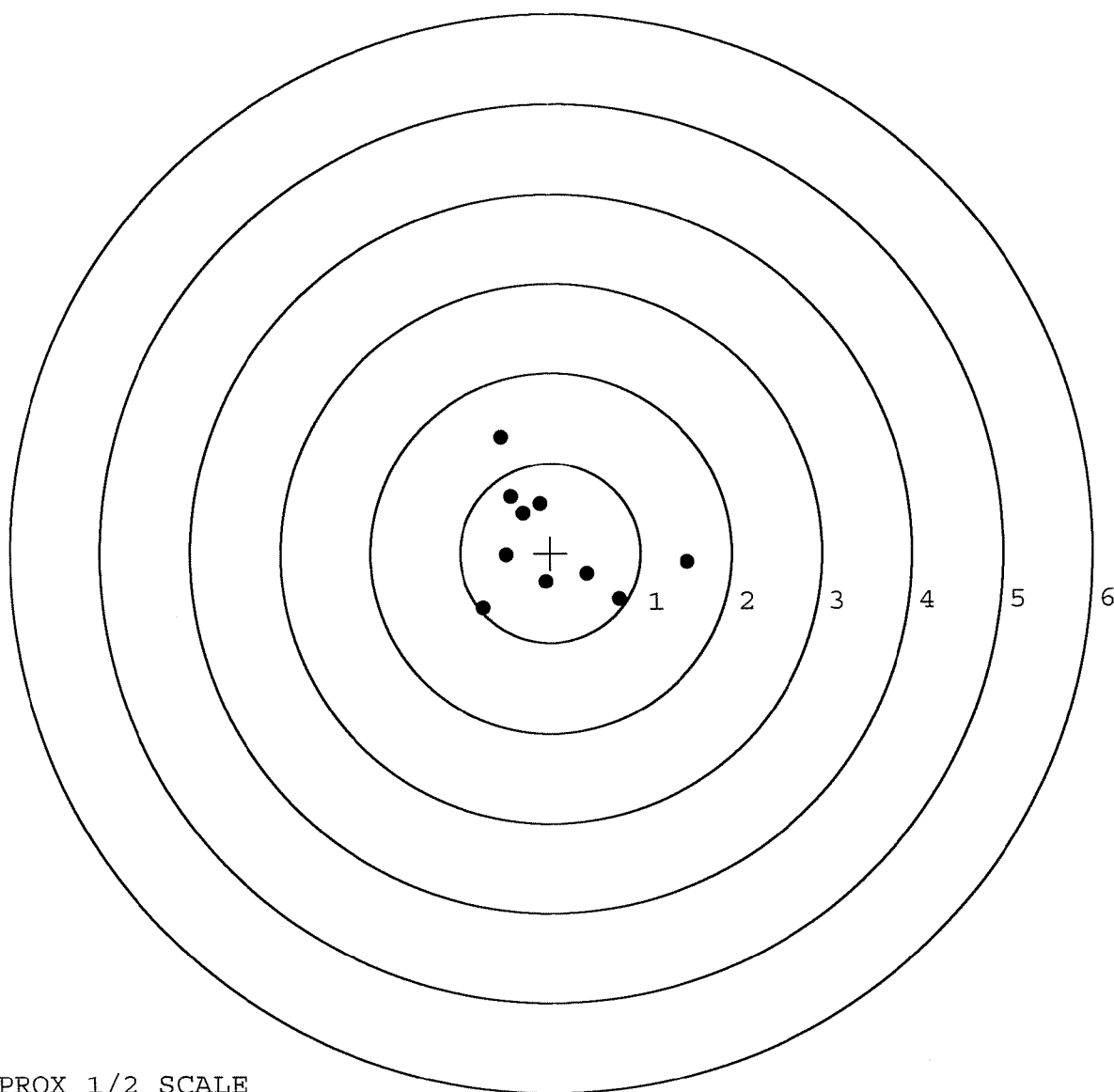


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6300567. __0
TARGET NUMBER: 3
FILE DATE: 03/04/2004
FILE TIME: 07:13

X CENTROID: -0.001
Y CENTROID: 0.108
POA TO CENTROID: 0.108
HORZ SPREAD: 2.263
VERT SPREAD: 1.909
GROUP SPREAD: 2.483
MIN RADIUS: 0.433
MAX RADIUS: 1.527
MEAN RADIUS: 0.793
IN 1 IN DIAMETER: 3
IN 2 IN DIAMETER: 7
in 3 IN DIAMETER: 9

POINT#	X	Y
1:	1.510	-0.108
2:	0.763	-0.524
3:	0.412	-0.240
4:	-0.056	-0.322
5:	-0.493	-0.023
6:	-0.753	-0.618
7:	-0.116	0.550
8:	-0.304	0.442
9:	-0.434	0.630
10:	-0.541	1.291

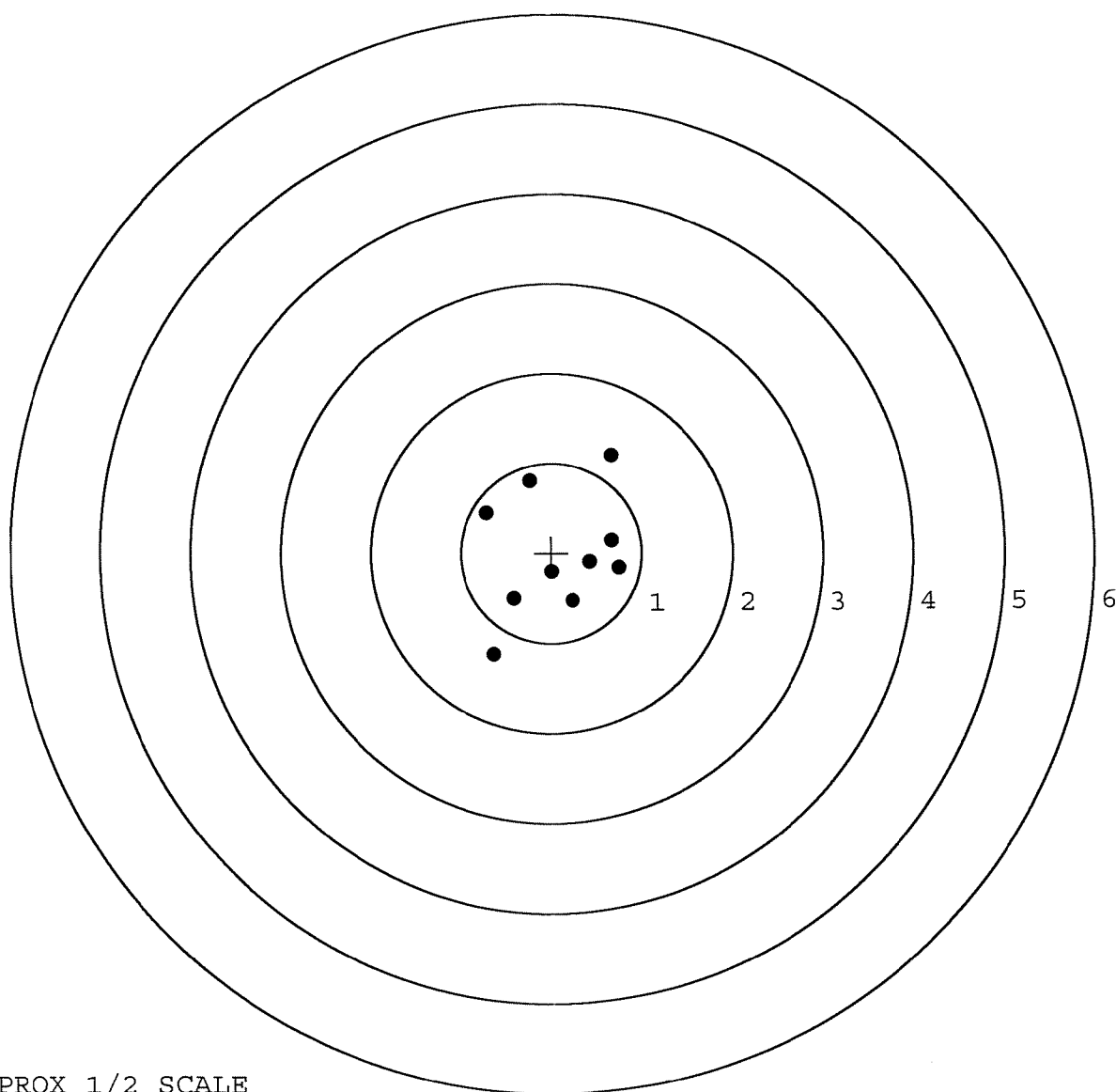


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6300567. __0
TARGET NUMBER: 4
FILE DATE: 03/04/2004
FILE TIME: 07:13

X CENTROID: 0.076
Y CENTROID: -0.018
POA TO CENTROID: 0.078
HORZ SPREAD: 1.466
VERT SPREAD: 2.206
GROUP SPREAD: 2.567
MIN RADIUS: 0.205
MAX RADIUS: 1.316
MEAN RADIUS: 0.749
IN 1 IN DIAMETER: 2
IN 2 IN DIAMETER: 8
in 3 IN DIAMETER: 10

POINT#	X	Y
1:	0.673	1.083
2:	-0.238	0.801
3:	-0.716	0.452
4:	-0.417	-0.508
5:	-0.640	-1.123
6:	0.000	-0.209
7:	0.238	-0.538
8:	0.433	-0.106
9:	0.750	-0.170
10:	0.673	0.134

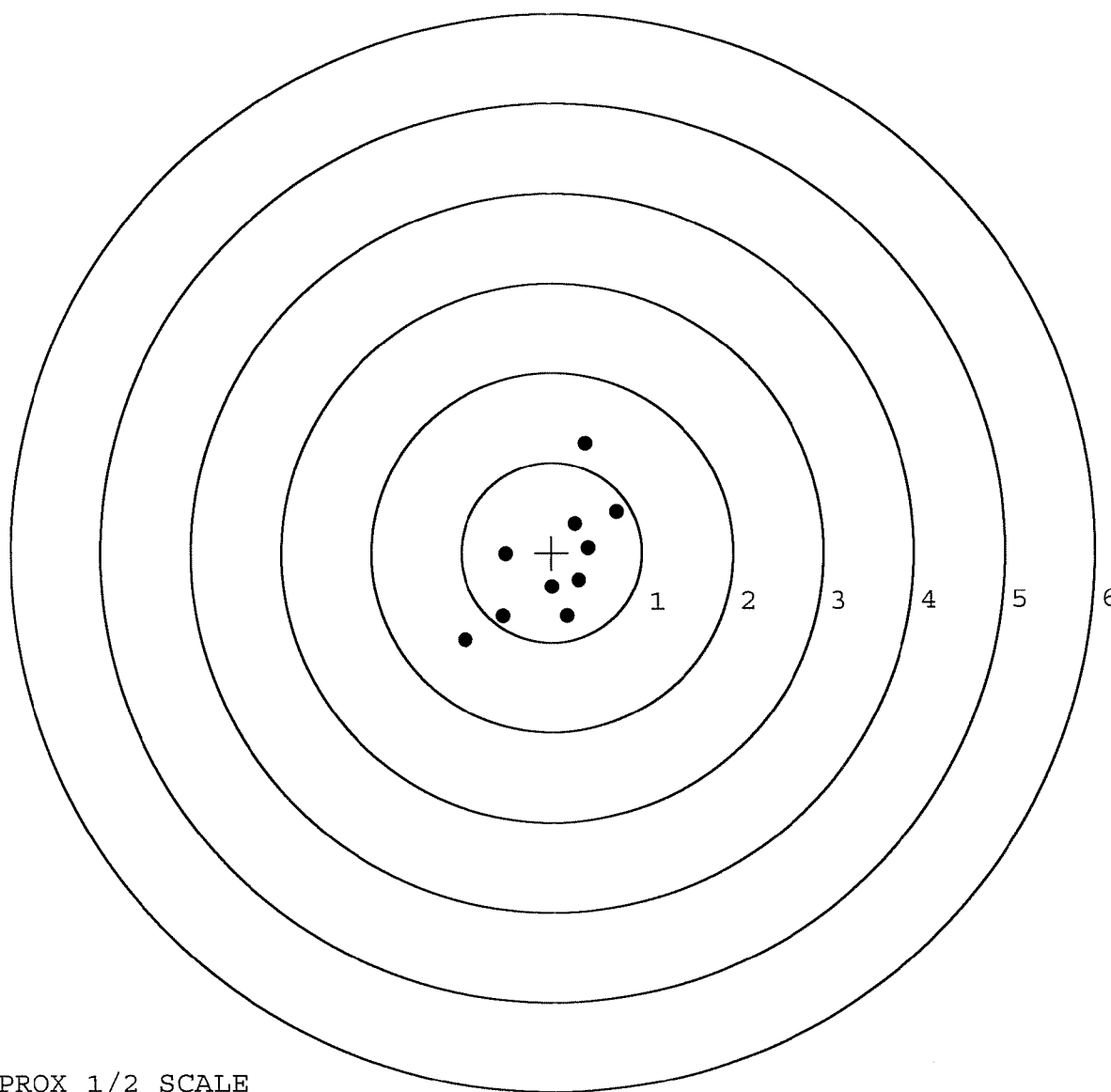


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6300567. __0
TARGET NUMBER: 5
FILE DATE: 03/04/2004
FILE TIME: 07:13

X CENTROID: 0.024
Y CENTROID: -0.109
POA TO CENTROID: 0.111
HORZ SPREAD: 1.690
VERT SPREAD: 2.181
GROUP SPREAD: 2.563
MIN RADIUS: 0.279
MAX RADIUS: 1.365
MEAN RADIUS: 0.709
IN 1 IN DIAMETER: 4
IN 2 IN DIAMETER: 8
in 3 IN DIAMETER: 10

POINT#	X	Y
1:	0.382	1.209
2:	-0.507	-0.018
3:	-0.964	-0.972
4:	-0.542	-0.711
5:	0.726	0.444
6:	0.264	0.316
7:	0.412	0.051
8:	0.306	-0.310
9:	0.173	-0.710
10:	-0.006	-0.386



TARGET APPROX 1/2 SCALE