

G6300568

VERY IMPORTANT! Instruction Book enclosed to assure safe use of this firearm.

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

SERIAL NO. **66300568**
ORDER NO. **25716**
DD

Made in Illinois, NY Reg. U.S. Pat. & tm. Off. Marca Registrada Marque Deposee.

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ORDER 25716
M/24 7.62 NATO S.W.S. (COMPLETE SYSTI

UPC



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SERIAL NO.



M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

— INSTRUCTION BOOK 3518

DD FORM

proof of purchase



owner registration sticker



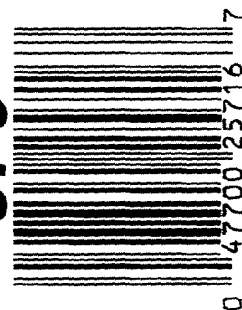
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

G6300568

UPC



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6300 568

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		1-26-04	RTT
600	PROOF		1-26-04	RW
607	CHECK HEADSPACE		1-26-04	RW
610	DIS-ASSEMBLE GUN		1-26-04	RW
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	MAGNAFLUX INSPECTED JAN 26 2004 OPERATOR <u>RK</u>		
615	ROLLMARK CALIBER		1/27/04	SB
617	DRILL AND TAP SIGHT HOLES		1-27-04	TRW
620	APPLY COATINGS (BARREL ACTION)		2-4	TA
	(BOLT)		2-4	TA
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY		2-11-04	RW
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		2-11-04	RW
	C) INSPECT EJECTOR HOLE FOR CHAMFER		2-11-04	RW
	D) OIL FIRING PIN ASSEMBLY		2-11-04	RW
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>7⁰</u> <u>7⁰</u> <u>7⁰</u>	3-9-04	RTL
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>3⁰</u> <u>3⁰</u> <u>3⁰</u>	3-9-04	RTL
	H) TRIGGER PULL TEST AND RETAINABILITY		3-9-04	RR
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.025</u>	3-9-04	RTL
	J) ASSEMBLE STOCK		2-12-04	RR
	K) ASSEMBLE SWIVEL STUDS		3-10-04	RR
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		2-12-04	RR
	M) IRON SIGHT ALIGNMENT		2-12-04	RR
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		2-12-04	RR
640	GALLERY TEST AND TARGET	PASS FAIL	3-1-04	TRW
	MALFUNCTION	CORRECTION	3-1-04	TRW
	MALFUNCTION	CORRECTION	3-1-04	TRW
	MALFUNCTION	CORRECTION	3-1-04	TRW
	MALFUNCTION	CORRECTION	3-1-04	TRW
645	INSPECT FOR LIVE AMMO		3-1-04	TRW
655	FINAL INSPECTION A) HEADSPACE		3-10-04	RR
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>256</u> <u>258</u> <u>257</u> <u>259</u> <u>267</u>	3-9-04	RTL
	C) FUNCTION		3-10-04	RTL
660	PACK		3/10/04	DA

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50 LBS (plus or minus 0.50 LBS)
3.00 LBS (plus or minus 0.75 LBS)
4.00 LBS (plus or minus 1.00 LBS)

SERIAL NO. _____

DATE 2-11-04

TESTER SW

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	2.48	2.35		2.49	
PULL #2	2.83	2.69		2.71	
PULL #3	2.75	2.77		2.80	
PULL #4	2.89	2.58		2.74	
PULL #5	2.59	2.82		2.76	
TOTAL	13.54	13.21		13.50	
AVERAGE	2.71	2.64		2.70	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	3.06	3.06		
PULL #2	3.02	3.29		
PULL #3	3.00	3.29		
PULL #4	3.05	3.08		
PULL #5	2.99	3.28		
TOTAL	15.12	16.00		
AVERAGE	3.02	3.20		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	4.19	4.18		4.19
PULL #2	4.18	4.00		4.22
PULL #3	4.14	4.12		4.20
PULL #4	4.22	4.16		4.18
PULL #5	4.27	4.13		4.13
TOTAL	21.00	20.59		20.92
AVERAGE	4.20	4.12		4.18

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6300568.___0
FILE DATE AND TIME: 03/01/2004 07:11

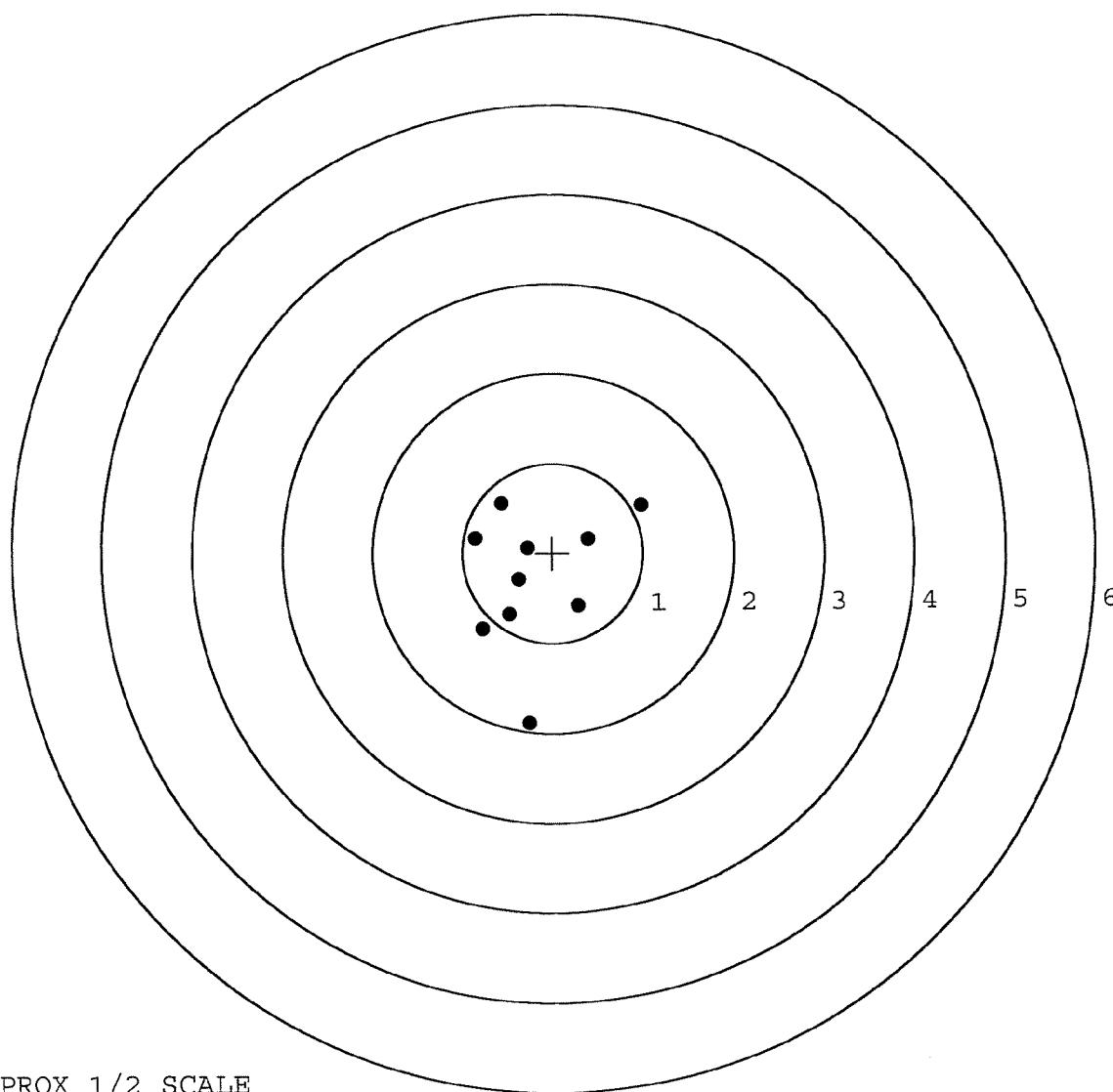
THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

The Average X Centroid of the Five Target Set:	0.011
The Average Y Centroid of the Five Target Set:	-0.110
The Average Point of Impact of the Five Target Set:	0.110
The Average Mean Radius of the Five Target Set:	0.740
The Distance from POA to Centroid Target #1:	0.344
The Distance from Centroid Target #2 to Centroid Target #1:	0.281
The Distance from Centroid Target #3 to Centroid Target #1:	0.367
The Distance from Centroid Target #4 to Centroid Target #1:	0.511
The Distance from Centroid Target #5 to Centroid Target #1:	0.248

SERIAL NUMBER: G6300568. 0
TARGET NUMBER: 1
FILE DATE: 03/01/2004
FILE TIME: 07:11

POINT#	X	Y
1:	0.282	-0.589
2:	-0.273	-1.891
3:	-0.482	-0.683
4:	-0.781	-0.843
5:	-0.378	-0.298
6:	-0.274	0.058
7:	-0.854	0.171
8:	-0.566	0.554
9:	0.394	0.155
10:	0.981	0.531

X CENTROID: -0.195
Y CENTROID: -0.284
POA TO CENTROID: 0.344
HORZ SPREAD: 1.835
VERT SPREAD: 2.445
GROUP SPREAD: 2.727
MIN RADIUS: 0.183
MAX RADIUS: 1.609
MEAN RADIUS: 0.789
IN 1 IN DIAMETER: 3
IN 2 IN DIAMETER: 8
in 3 IN DIAMETER: 9

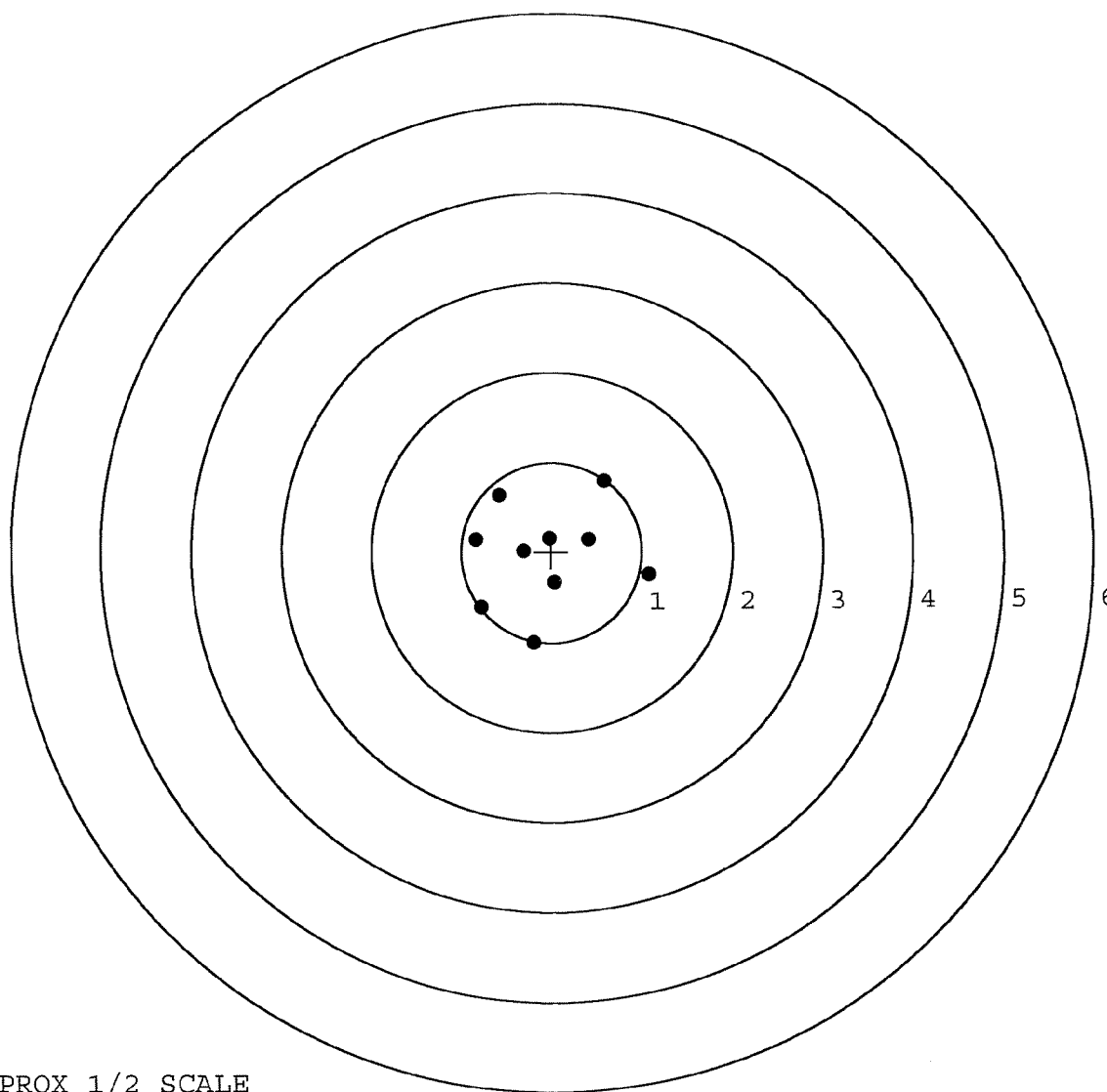


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6300568. __0
TARGET NUMBER: 2
FILE DATE: 03/01/2004
FILE TIME: 07:11

POINT#	X	Y
1:	1.076	-0.266
2:	0.039	-0.340
3:	-0.204	-1.006
4:	-0.780	-0.611
5:	0.588	0.789
6:	0.417	0.138
7:	-0.026	0.151
8:	-0.311	0.007
9:	-0.834	0.143
10:	-0.578	0.635

X CENTROID: -0.061
Y CENTROID: -0.036
POA TO CENTROID: 0.071
HORZ SPREAD: 1.910
VERT SPREAD: 1.795
GROUP SPREAD: 1.953
MIN RADIUS: 0.190
MAX RADIUS: 1.160
MEAN RADIUS: 0.702
IN 1 IN DIAMETER: 3
IN 2 IN DIAMETER: 8
in 3 IN DIAMETER: 10

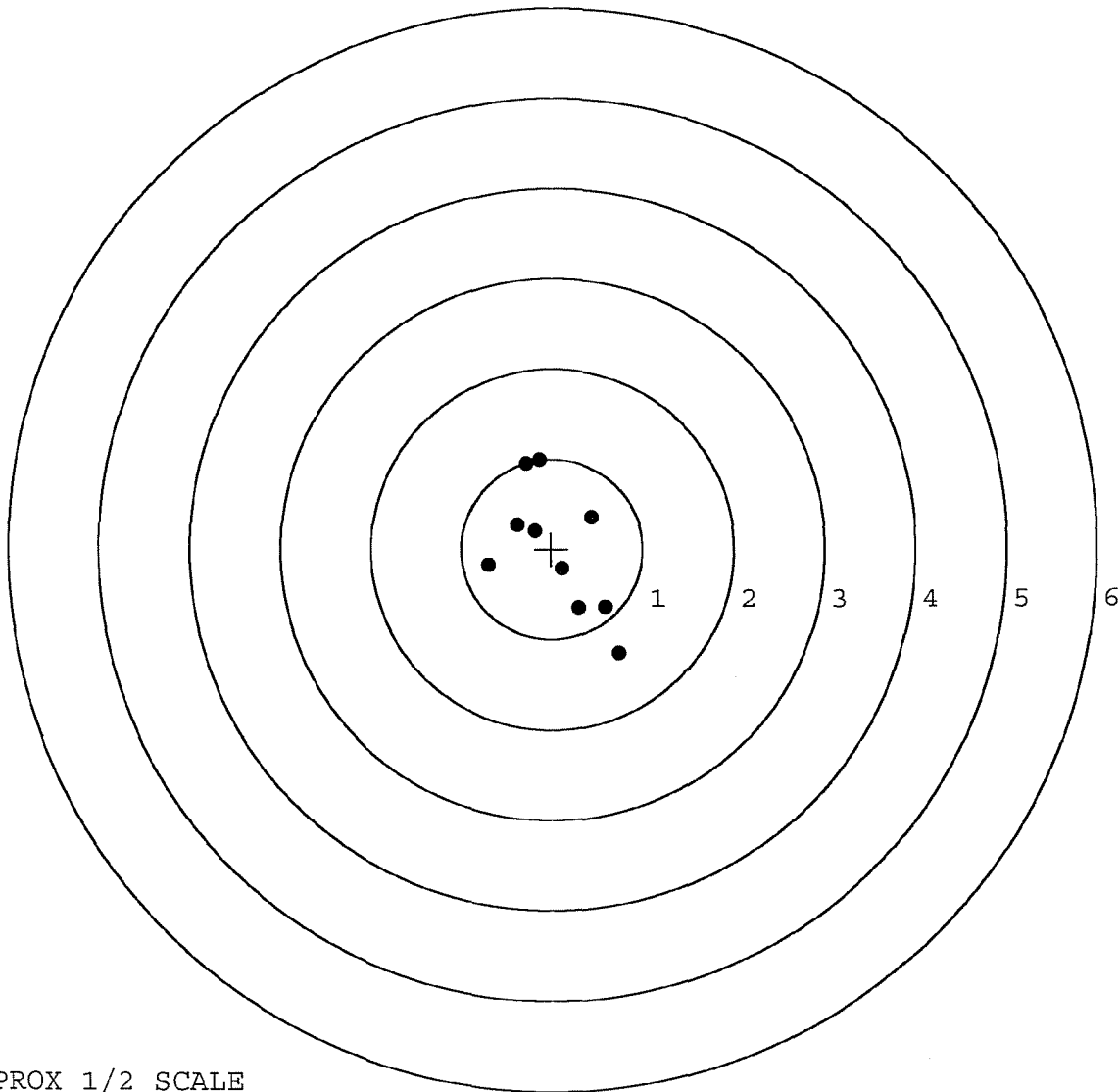


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6300568. 0
TARGET NUMBER: 3
FILE DATE: 03/01/2004
FILE TIME: 07:11

X CENTROID: 0.051
Y CENTROID: -0.012
POA TO CENTROID: 0.053
HORZ SPREAD: 1.438
VERT SPREAD: 2.158
GROUP SPREAD: 2.348
MIN RADIUS: 0.225
MAX RADIUS: 1.344
MEAN RADIUS: 0.726
IN 1 IN DIAMETER: 2
IN 2 IN DIAMETER: 7
in 3 IN DIAMETER: 10

POINT#	X	Y
1:	0.742	-1.165
2:	0.592	-0.653
3:	0.295	-0.660
4:	0.118	-0.226
5:	0.438	0.354
6:	-0.181	0.204
7:	-0.374	0.268
8:	-0.696	-0.178
9:	-0.283	0.948
10:	-0.137	0.993

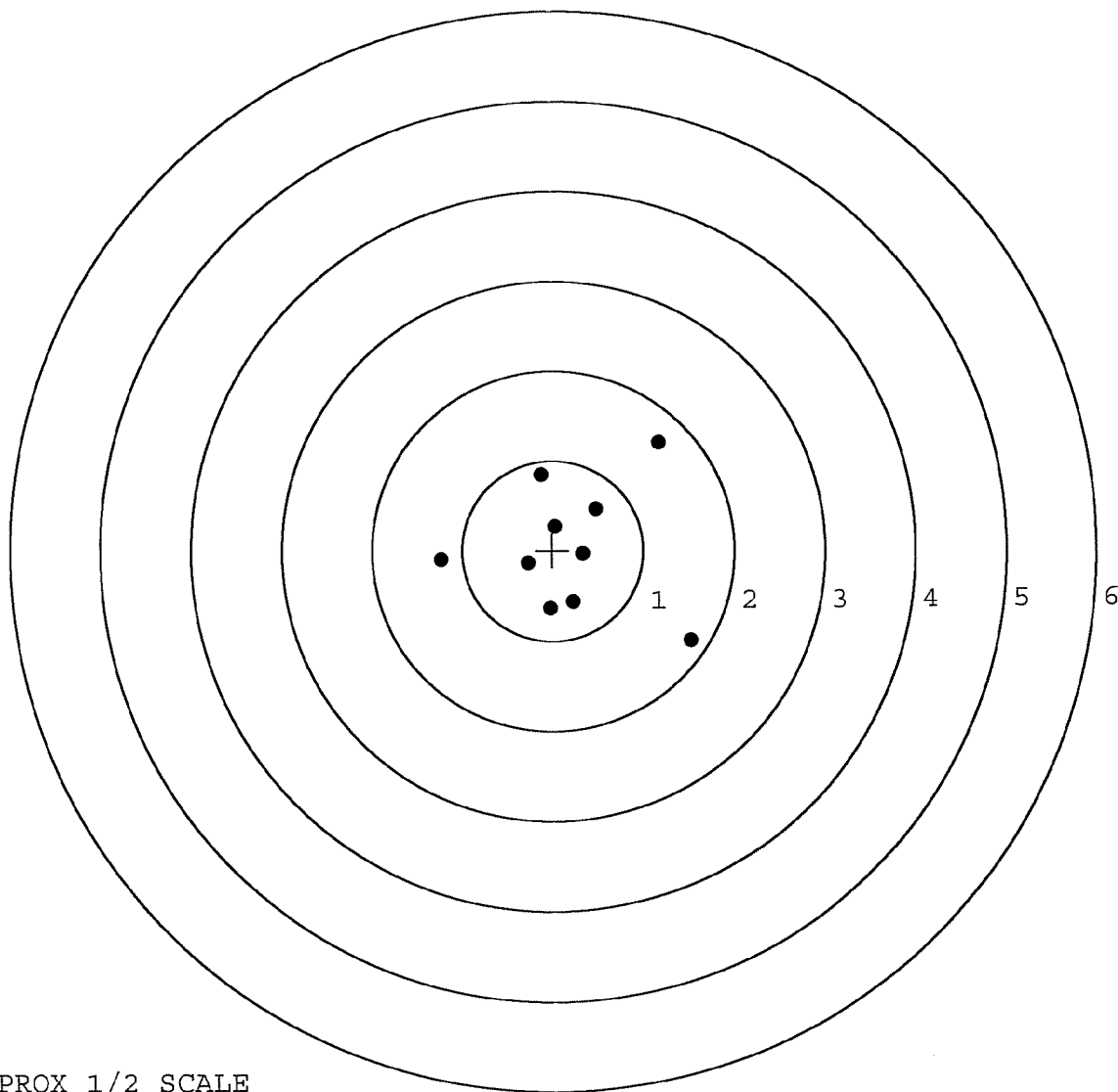


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6300568. __0
TARGET NUMBER: 4
FILE DATE: 03/01/2004
FILE TIME: 07:11

POINT#	X	Y
1:	1.515	-1.000
2:	1.178	1.197
3:	0.481	0.458
4:	0.337	-0.041
5:	0.228	-0.569
6:	-0.033	-0.641
7:	-0.270	-0.146
8:	0.033	0.263
9:	-0.123	0.844
10:	-1.234	-0.097

X CENTROID: 0.211
Y CENTROID: 0.027
POA TO CENTROID: 0.213
HORZ SPREAD: 2.749
VERT SPREAD: 2.197
GROUP SPREAD: 2.894
MIN RADIUS: 0.143
MAX RADIUS: 1.660
MEAN RADIUS: 0.828
IN 1 IN DIAMETER: 2
IN 2 IN DIAMETER: 7
in 3 IN DIAMETER: 8

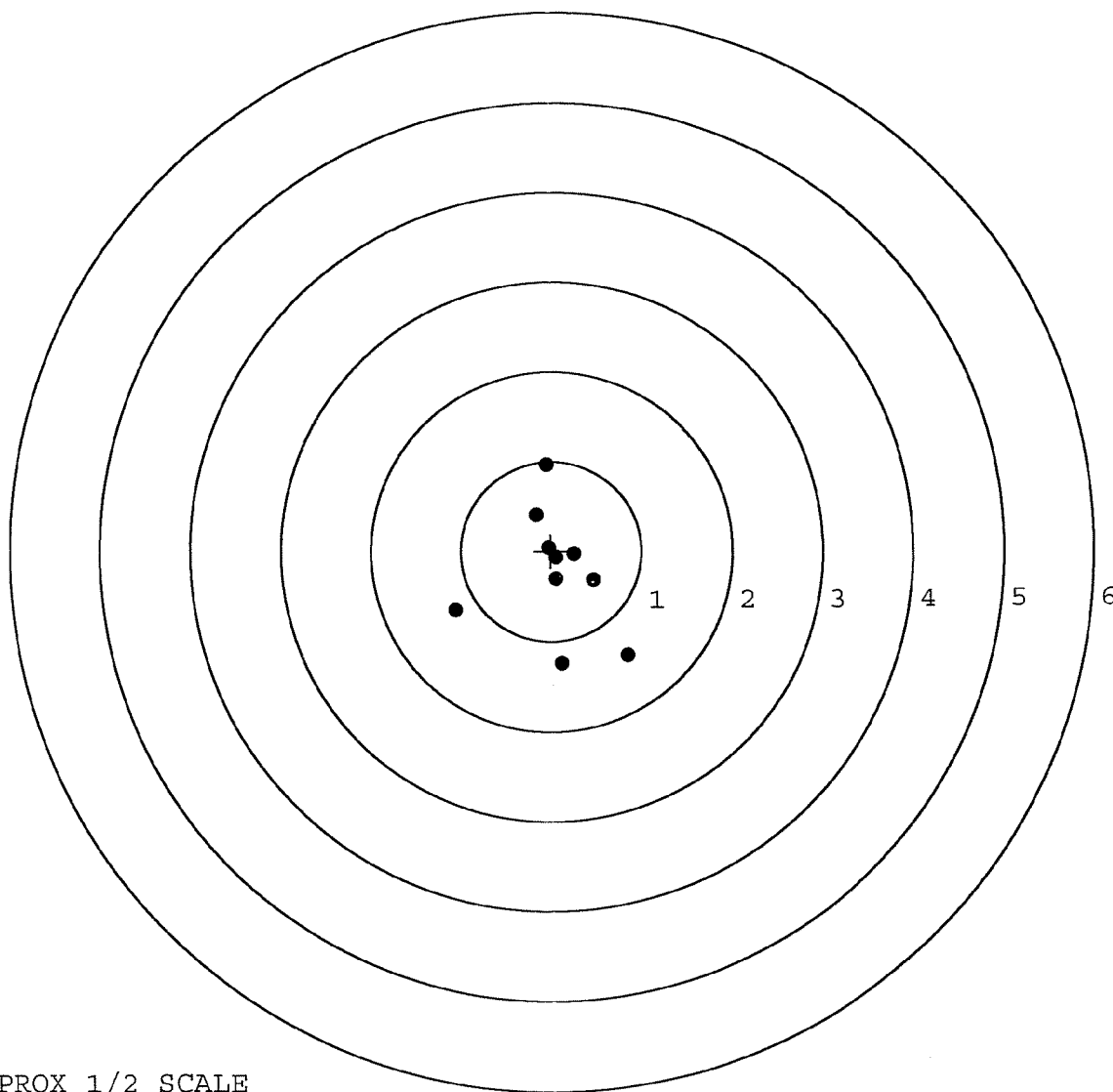


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6300568. __0
TARGET NUMBER: 5
FILE DATE: 03/01/2004
FILE TIME: 07:11

POINT#	X	Y
1:	0.845	-1.161
2:	0.118	-1.253
3:	-1.063	-0.654
4:	0.468	-0.333
5:	0.258	-0.038
6:	0.055	-0.075
7:	-0.027	0.038
8:	-0.161	0.400
9:	-0.052	0.961
10:	0.059	-0.320

X CENTROID: 0.050
Y CENTROID: -0.243
POA TO CENTROID: 0.249
HORZ SPREAD: 1.908
VERT SPREAD: 2.214
GROUP SPREAD: 2.304
MIN RADIUS: 0.077
MAX RADIUS: 1.214
MEAN RADIUS: 0.656
IN 1 IN DIAMETER: 5
IN 2 IN DIAMETER: 6
in 3 IN DIAMETER: 10



TARGET APPROX 1/2 SCALE