

G6300569

VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Serial No. **G6300569**
 Order No. **25716**

DD

Made in Illinois, NY Reg. U.S. Pat. & tm. Off. Marca Registrada. Marque Deposee.

23AY

5716 G6300569

ORDER 25716

M/24 7.62 NATO S.W.S. (COMPLETE SYSTI

UPC



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UPC



SERIAL NO.



M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

DD FORM

proof of purchase



owner registration sticker



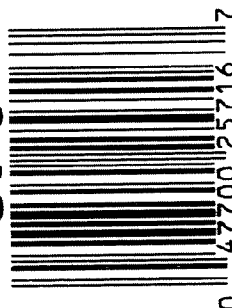
ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

G6300569

UPC



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6300569

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		1-26-04	RJL
600	PROOF		1-26-04	RW
607	CHECK HEADSPACE		1-26-04	RW
610	DIS-ASSEMBLE GUN		1-26-04	RW
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	INSPECTED DATE 1-26-04 OPERATOR RJL		
615	ROLLMARK CALIBER		1/29/04	JB
617	DRILL AND TAP SIGHT HOLES		1-28-04	TRL
620	APPLY COATINGS (BARREL ACTION)		2-7	TA
	(BOLT)		2-7	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>8⁰</u> <u>8⁰</u> <u>8⁰</u>	3-10-04	RTZ
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>4⁰</u> <u>4⁰</u> <u>4⁰</u>	3-10-04	RTZ
	H) TRIGGER PULL TEST AND RETAINABILITY		3-10-04	RTZ
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.023</u>	3-10-04	RTZ
	J) ASSEMBLE STOCK		2-13-04	RTZ
	K) ASSEMBLE SWIVEL STUDS		3-10-04	RTZ
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		2-13-04	RR
	M) IRON SIGHT ALIGNMENT		2-13-04	RR
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		2-13-04	RR
640	GALLERY TEST AND TARGET	PASS FAIL	2-19-04	A
	MALFUNCTION	CORRECTION	2-19-04	A
	MALFUNCTION	CORRECTION	2-19-04	A
	MALFUNCTION	CORRECTION	2-19-04	A
	MALFUNCTION	CORRECTION	2-19-04	A
645	INSPECT FOR LIVE AMMO		2-19-04	A
655	FINAL INSPECTION A) HEADSPACE		3-10-04	RTZ
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.62</u> <u>2.63</u> <u>2.53</u> <u>2.57</u> <u>2.44</u>	3-10-04	RTZ
	C) FUNCTION		3-10-04	RTZ
660	PACK		3-11-04	DTA

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50 LBS (plus or minus 0.50 LBS)
3.00 LBS (plus or minus 0.75 LBS)
4.00 LBS (plus or minus 1.00 LBS)

SERIAL NO. _____

DATE

2-12-04

TESTER

TRW

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	2.58	2.68		2.71	
PULL #2	2.65	2.35		2.68	
PULL #3	2.71	2.83		2.67	
PULL #4	2.65	2.89		2.57	
PULL #5	2.61	2.80		2.64	
TOTAL	13.20	13.55		13.27	
AVERAGE	2.64	2.71		2.65	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	3.26	3.24		
PULL #2	3.18	3.20		
PULL #3	3.31	3.37		
PULL #4	3.49	3.33		
PULL #5	3.54	3.34		
TOTAL	16.78	16.48		
AVERAGE	3.35	3.29		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	4.46	4.48		4.42
PULL #2	4.44	4.47		4.35
PULL #3	4.60	4.34		4.29
PULL #4	4.70	4.44		4.23
PULL #5	4.62	4.52		4.30
TOTAL	22.82	22.25		21.59
AVERAGE	4.56	4.45		4.31

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6300569.__0

FILE DATE AND TIME: 02/19/2004 07:16

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

The Average X Centroid of the Five Target Set:	0.109
The Average Y Centroid of the Five Target Set:	0.040
The Average Point of Impact of the Five Target Set:	0.116
The Average Mean Radius of the Five Target Set:	[REDACTED]
The Distance from POA to Centroid Target #1:	0.062
The Distance from Centroid Target #2 to Centroid Target #1:	0.028
The Distance from Centroid Target #3 to Centroid Target #1:	0.123
The Distance from Centroid Target #4 to Centroid Target #1:	0.158
The Distance from Centroid Target #5 to Centroid Target #1:	0.028

SERIAL NUMBER: G630056 0

TARGET NUMBER: 1

FILE DATE: 02/19/2004

FILE TIME: 07:16

X CENTROID: 0.011

Y CENTROID: 0.012

POA TO CENTROID: 0.062

HORZ SPREAD: 2.015

VERT SPREAD: 1.035

GROUP SPREAD: 2.017

MIN RADIUS: 0.015

MAX RADIUS: 2.019

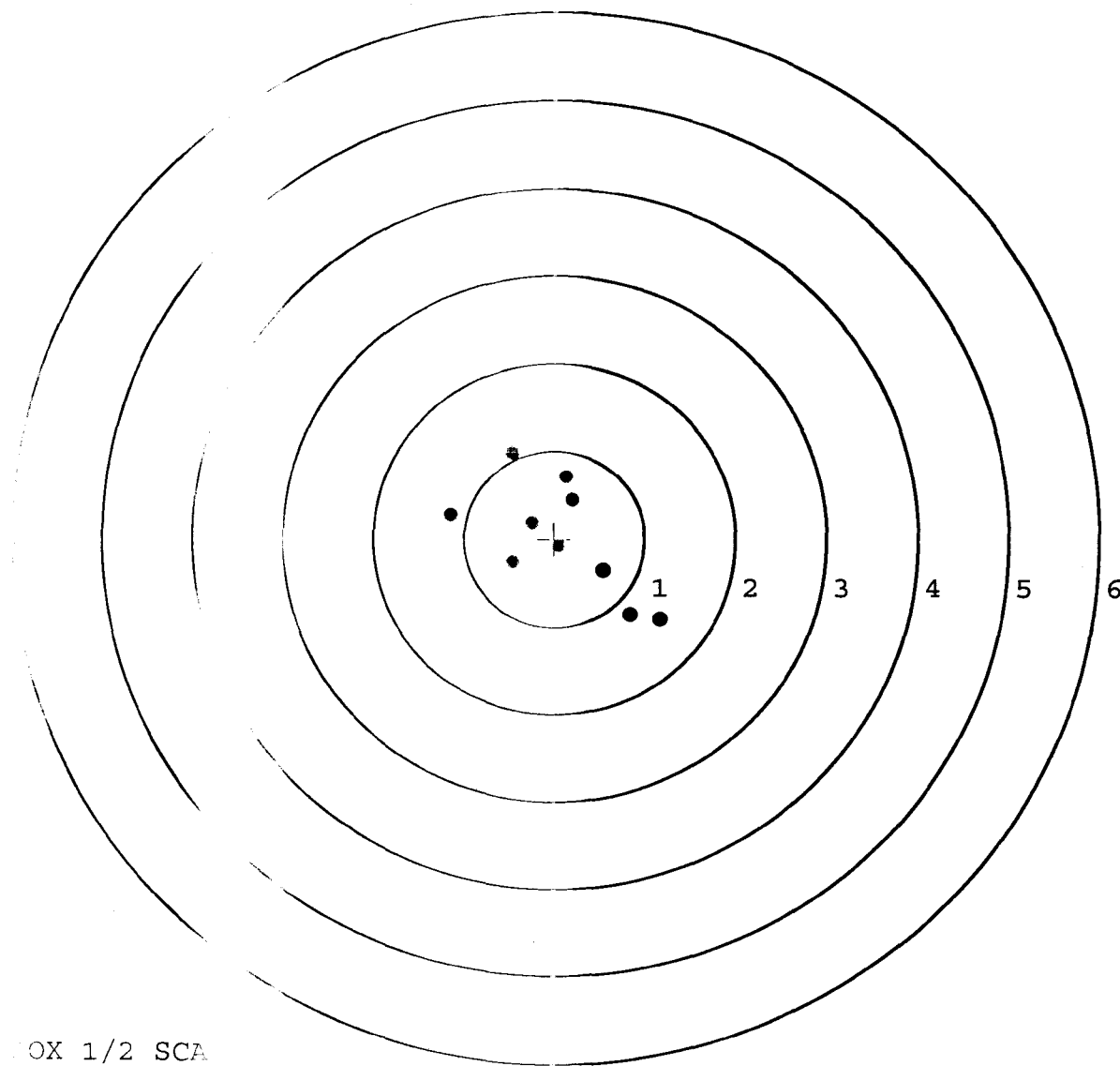
MEAN RADIUS: 0.013

IN 1 IN DIAMETER: 1

IN 2 IN DIAMETER: 2

in 3 IN DIAMETER: 3

POINT#	X	Y
1:	1.168	-0.908
2:	0.838	-0.855
3:	0.543	-0.357
4:	-0.459	-0.262
5:	0.049	-0.083
6:	-0.250	0.184
7:	-1.147	0.269
8:	0.195	0.445
9:	0.133	0.701
10:	-0.461	0.977



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G63005000_0

TARGET NUMBER: 2

FILE DATE: 02/19/2004

FILE TIME: 07:16

X CENTROID: 0.082

Y CENTROID: -0.007

POA TO CENTROID: 0.082

HORZ SPREAD: 1.483

VERT SPREAD: 1.623

GROUP SPREAD: 1.525

MIN RADIUS: 0.388

MAX RADIUS: 0.821

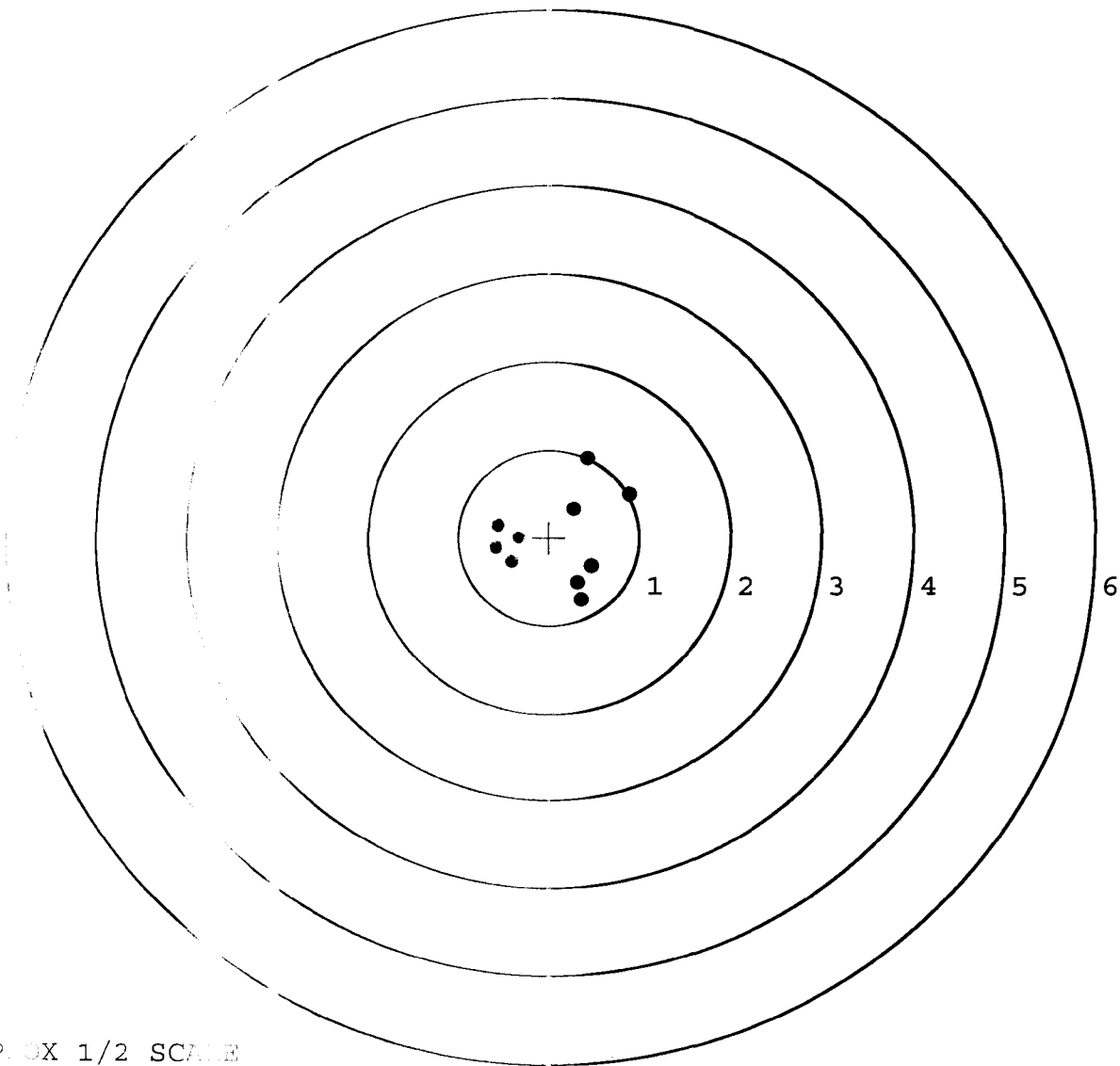
MEAN RADIUS: 0.641

IN 1 IN D AMETER: 2

IN 2 IN D AMETER: 10

IN 3 IN D AMETER: 10

POINT#	X	Y
1:	0.889	0.497
2:	0.273	0.331
3:	0.433	0.910
4:	-0.575	0.142
5:	-0.336	-0.002
6:	-0.594	-0.117
7:	-0.408	-0.276
8:	0.469	-0.329
9:	0.314	-0.514
10:	0.355	-0.713

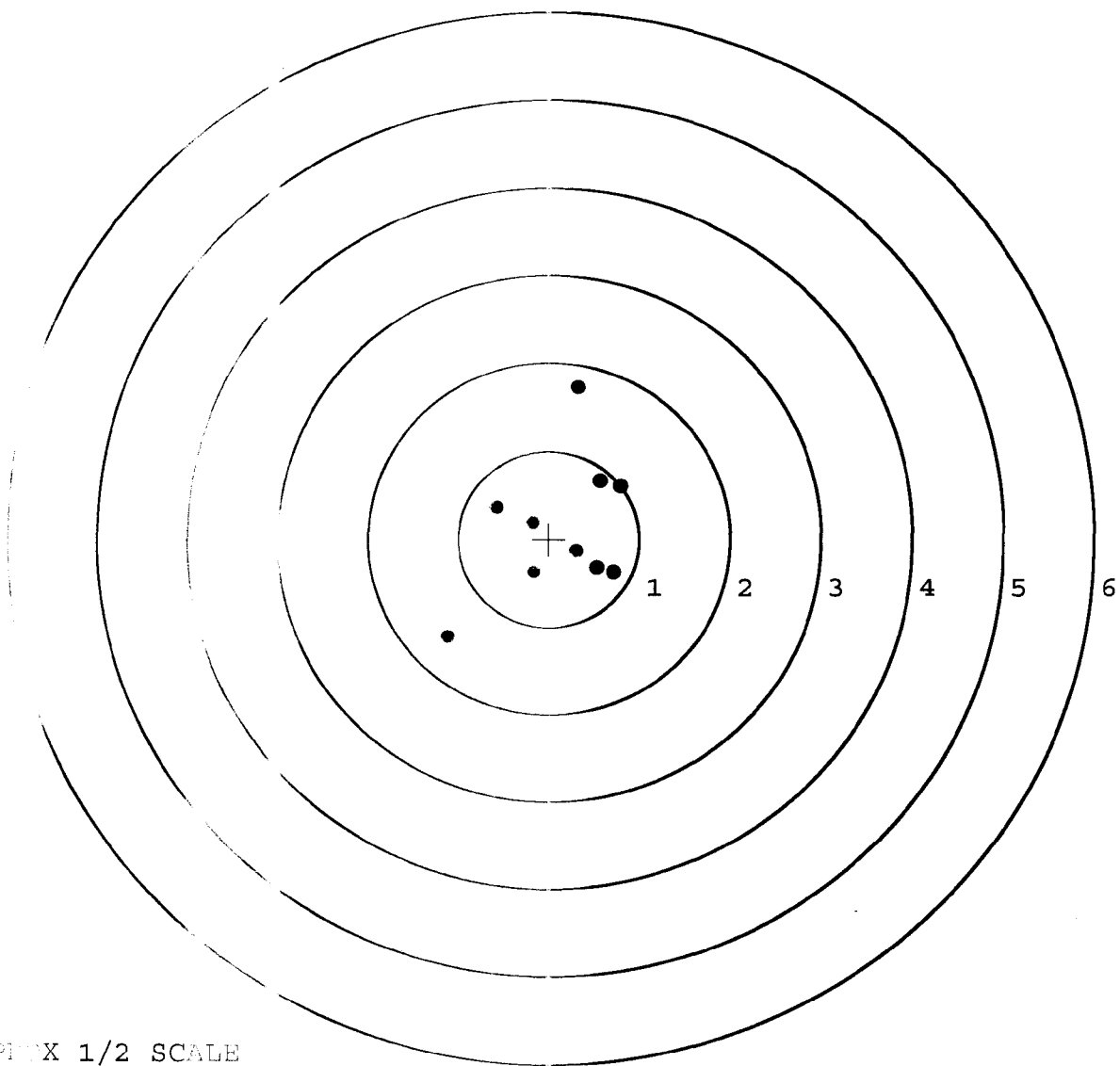


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6300569._ 0
TARGET NUMBER: 3
FILE DATE: 2/19/2004
FILE TIME: 7:16

X CENTROID: 0.117
Y CENTROID: 0.121
POA TO CENTROID: 0.168
HORZ SPREAD: 1.917
VERT SPREAD: 2.827
GROUP SPREAD: 3.177
MIN RADIUS: 0.308
MAX RADIUS: 1.747
MEAN RADIUS: 0.828
IN 1 IN DIAMETER: 2
IN 2 IN DIAMETER: 8
in 3 IN DIAMETER: 8

POINT#	X	Y
1:	-1.120	-1.113
2:	-0.590	0.361
3:	-0.183	0.191
4:	-0.172	-0.370
5:	0.716	-0.375
6:	0.530	-0.326
7:	0.306	-0.139
8:	0.797	0.601
9:	0.565	0.664
10:	0.323	1.714



TARGET A PLOT 1/2 SCALE

SERIAL NUMBER: G6300569._.0

TARGET NUMBER: 4

FILE DATE: 02/19/2004

FILE TIME: 07:16

X CENTROID: 0.20

Y CENTROID: 0.08

POA TO CENTROID: 0.21

HORZ SPREAD: 2.10

VERT SPREAD: 1.93

GROUP SPREAD: 2.62

MIN RADIUS: 0.13

MAX RADIUS: 1.67

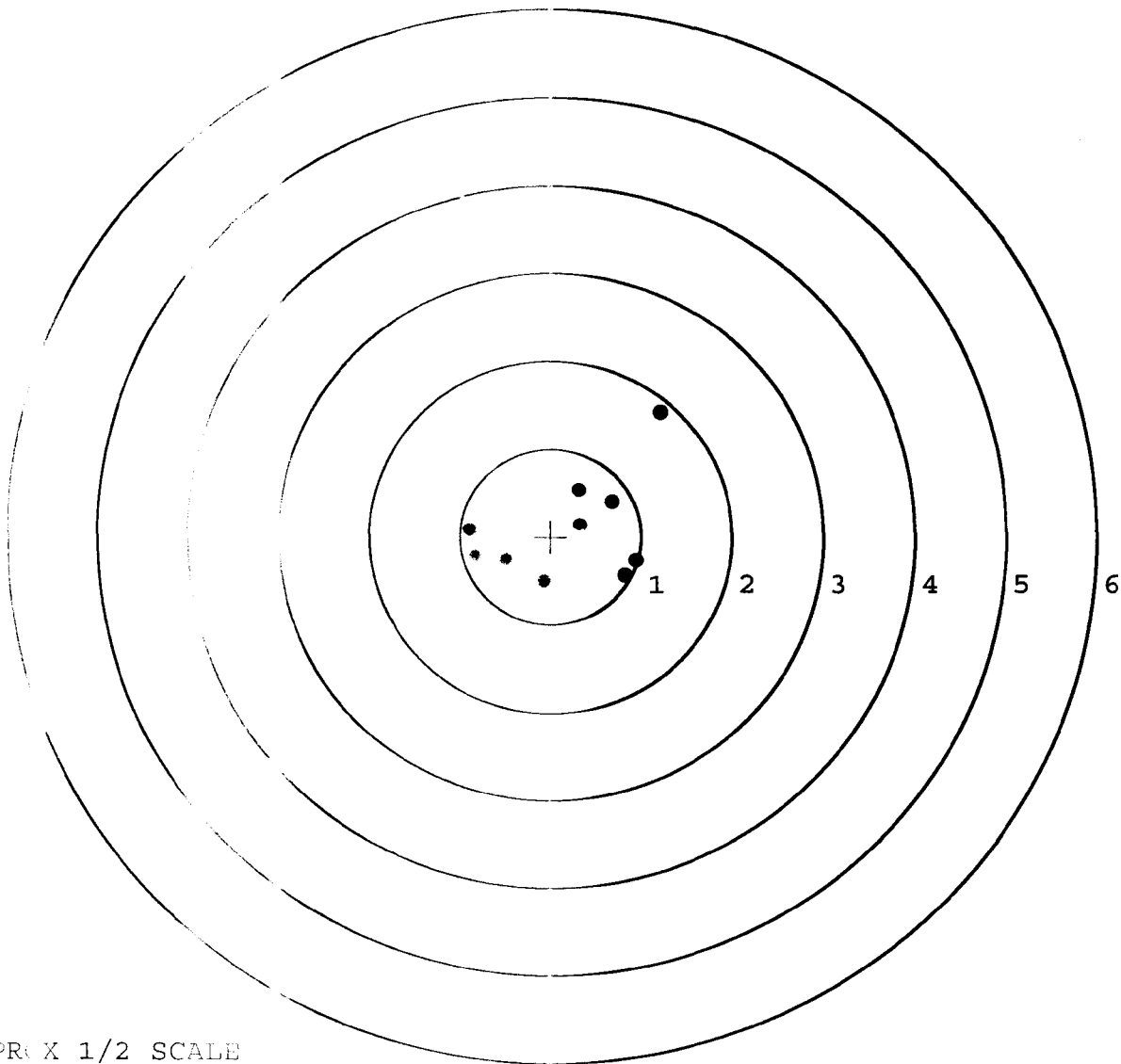
MEAN RADIUS: 0.81

IN 1 INCH DIAMETER: 2

IN 2 INCH DIAMETER: 7

IN 3 INCH DIAMETER: 9

POINT#	X	Y
1:	1.210	1.414
2:	0.945	-0.278
3:	0.826	-0.452
4:	0.684	0.406
5:	0.327	0.133
6:	0.320	0.536
7:	-0.080	-0.516
8:	-0.491	-0.270
9:	-0.837	-0.221
10:	-0.891	0.077



TARGET 7 PROX 1/2 SCALE

SERIAL NUMBER: G6300569. 0

TARGET NUMBER: 5

FILE DATE: 02/19/2004

FILE TIME: 07:16

X CENTROID: 0.083

Y CENTROID: -0.009

POA TO CENTROID: 0.083

HORZ SPREAD: 1.697

VERT SPREAD: 1.851

GROUP SPREAD: 2.091

MIN RADIUS: 0.110

MAX RADIUS: 1.167

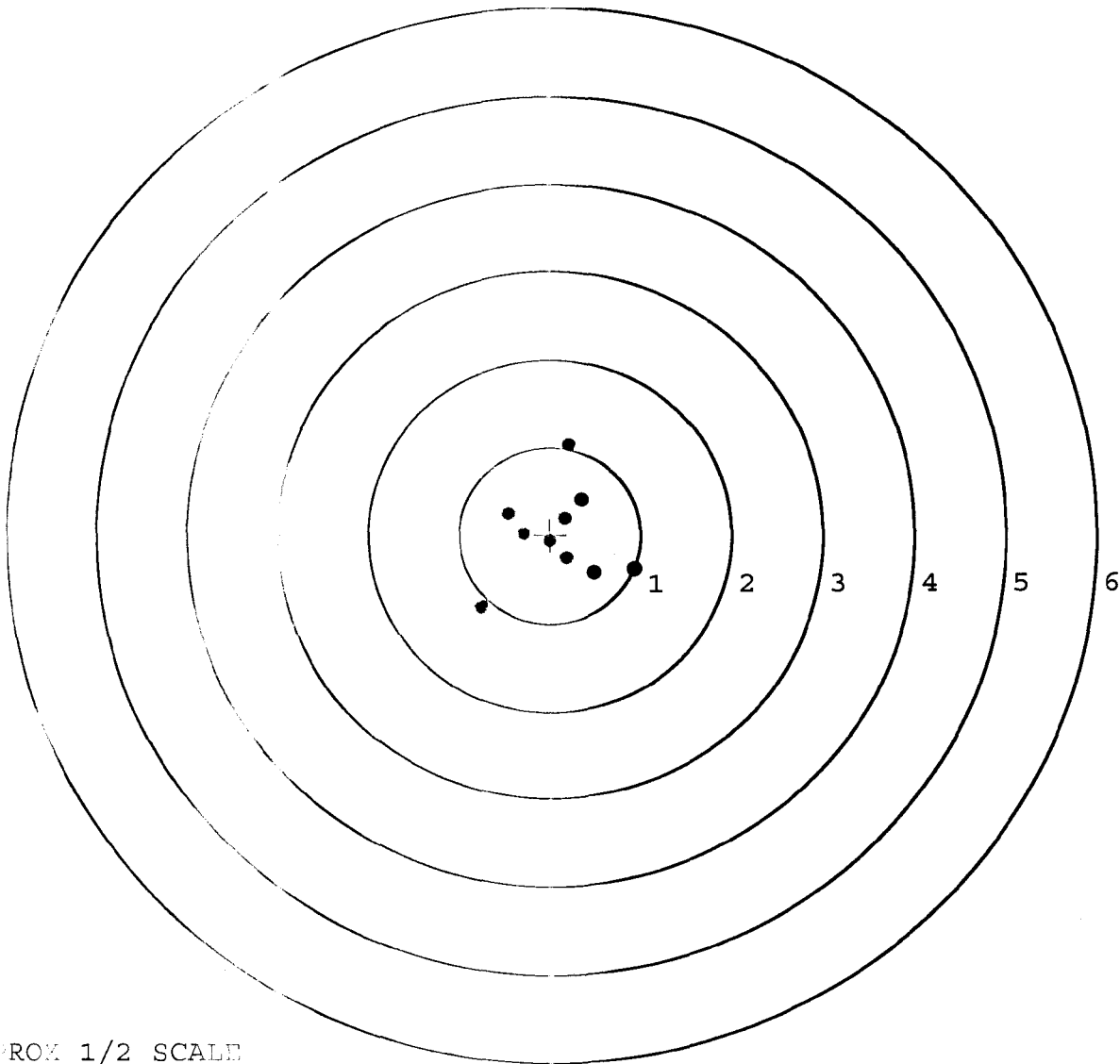
MEAN RADIUS: 0.571

IN 1 IN DIAMETER: 5

IN 2 IN DIAMETER: 3

in 3 IN DIAMETER: 10

POINT#	X	Y
1:	0.932	-0.391
2:	0.485	-0.431
3:	-0.759	-0.819
4:	-0.459	0.245
5:	-0.291	0.018
6:	0.168	0.189
7:	0.350	0.400
8:	0.212	1.033
9:	0.183	-0.262
10:	-0.009	-0.071



TARGET APPROX 1/2 SCALE