

G6360572

VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Serial No. **66300572**
Order No. **25716**

46

Made in Union, NY Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Deposee.

22CX

5716 66300572

ORDER 25716
M/24 7.62 NATO S.W.S. (COMPLETE SYSTI
UPC



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M/24 7.62 NATO S.W.S. (COMPLETE SYSTI
UPC



SERIAL NO.

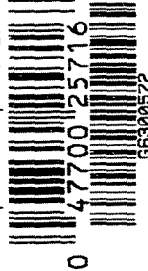


M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

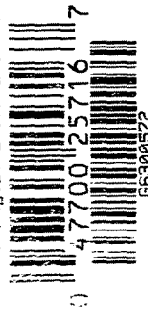
- INSTRUCTION BOOK 3518

46 FORM

proof of purchase



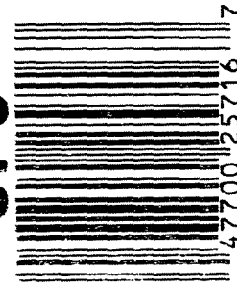
owner registration sticker



ORDER NO.	25716
BARREL LENGTH	24"
CAPACITY	6

G6300572

UPC



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6300572

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		3-23-03	RTL
600	PROOF		3-24-03	RW
607	CHECK HEADSPACE	MAGNA-FLUX	3-24-03	RW
610	DIS-ASSEMBLE GUN	INSPECTED	3-25-03	AC
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	MAR 23 2003 OPERATOR <i>BL</i>		
615	ROLLMARK CALIBER		3/27/03	RB
617	DRILL AND TAP SIGHT HOLES		3-25-03	TRW
620	APPLY COATINGS (BARREL ACTION)		4-2	TH
	(BOLT)		4-2	TH
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		4-2-03	RW
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		4-2-03	RW
	C) INSPECT EJECTOR HOLE FOR CHAMFER		4-2-03	RW
	D) OIL FIRING PIN ASSEMBLY		4-2-03	RW
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		4-3-03	TRW

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>8.0</u> <u>7.5</u> <u>7.75</u>	4-3-03	TRW
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.0</u> <u>3.25</u> <u>3.0</u>	4-3-03	TRW
	H) TRIGGER PULL TEST AND RETAINABILITY		4-3-03	RTL
	I) FIRING PIN INDENT .020 MIN	<u>0.225</u> <u>0.215</u> <u>0.23</u>	4-3-03	TRW
	J) ASSEMBLE STOCK		4-2-03	RW
	K) ASSEMBLE SWIVEL STUDS		04/14-03	RTL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		04-14-03	RTL
	M) IRON SIGHT ALIGNMENT		04-14-03	RTL
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		04-14-03	RTL
640	GALLERY TEST AND TARGET	PASS FAIL	4-3-03	TRW
	MALFUNCTION	CORRECTION	4-3-03	TRW
	MALFUNCTION	CORRECTION	4-3-03	TRW
	MALFUNCTION	CORRECTION	4-3-03	TRW
	MALFUNCTION	CORRECTION	4-3-03	TRW
645	INSPECT FOR LIVE AMMO		4-3-03	TRW
655	FINAL INSPECTION A) HEADSPACE		04-14-03	RTL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.28</u> <u>2.42</u> <u>2.40</u> <u>2.38</u> <u>2.37</u>	4-3-03	TRW
	C) FUNCTION		04-14-03	RTL
660	PACK		4/15/03	RAA

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# + .50#
3.00# + .75#
4.00# + 1.00#

SERIAL NO.

DATE 4-1-03

TESTER TRW

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.22	2.21		2.37	MIN. SETTING, NO AVG. OF 5. READINGS ACCEPT- ABLE LESS THAN 2
PULL #2	2.18	2.22		2.15	
PULL #3	2.31	2.15		2.22	
PULL #4	2.21	2.12		2.31	
PULL #5	2.17	2.09		2.01	
TOTAL	11.09	10.79		11.06	
AVG.	2.21	2.15		2.21	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.26	3.33		
PULL #2	3.09	3.36		
PULL #3	3.17	3.27		
PULL #4	3.00	3.20		
PULL #5	3.13	3.25		
TOTAL	15.65	16.41		
AVG.	3.13	3.28		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCUR
PULL #1	4.36	4.02		4.03
PULL #2	4.08	4.44		4.15
PULL #3	4.16	4.23		4.25
PULL #4	4.08	4.25		4.10
PULL #5	4.17	4.27		4.25
TOTAL	20.85	21.21		20.78
AVG.	4.17	4.24		4.15

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6300572.__0
FILE DATE AND TIME: 04/04/2003 02:24

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

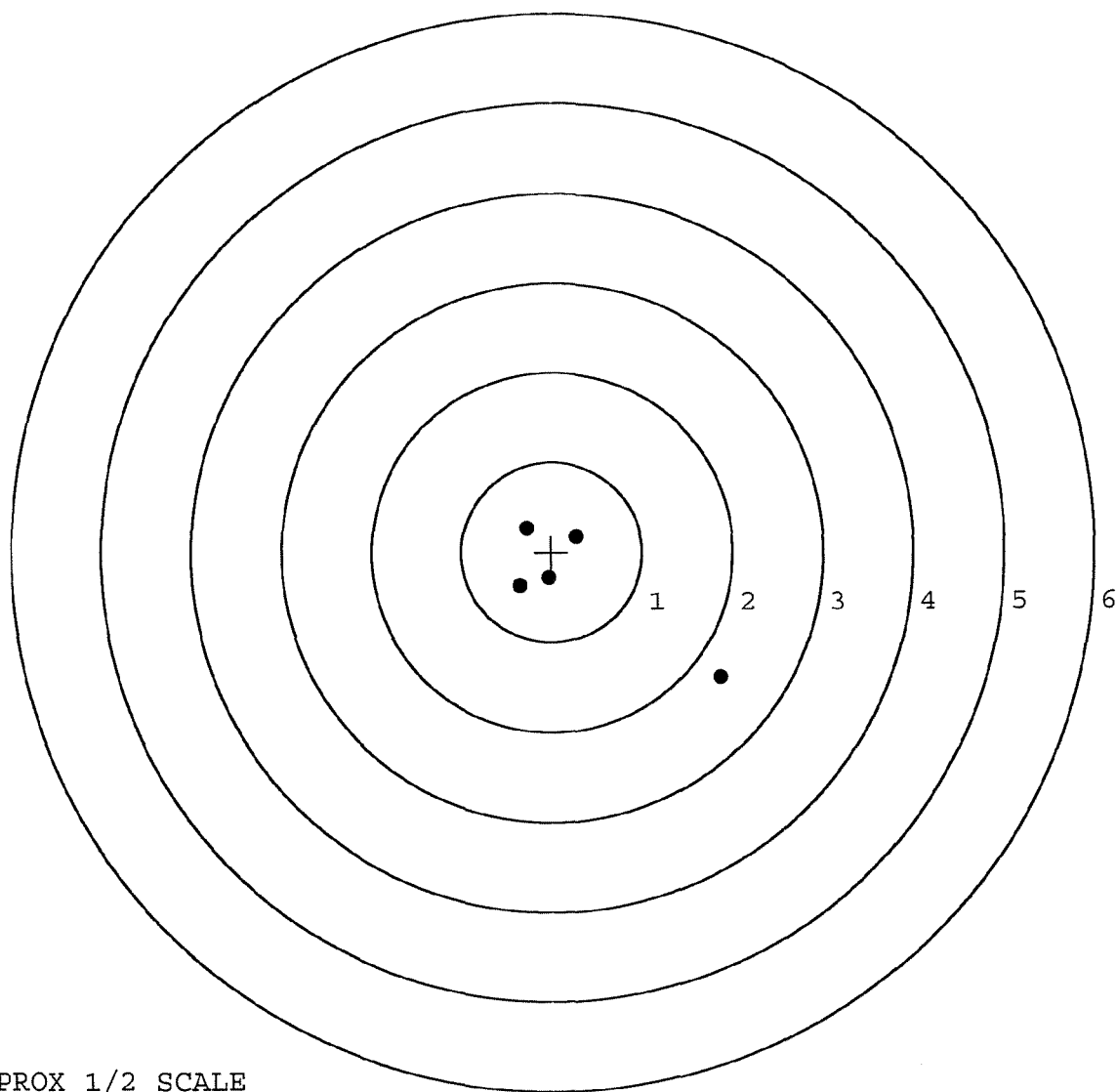
ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

Ave. mean 988

SERIAL NUMBER: G6300572. __0
TARGET NUMBER: 1
FILE DATE: 04/04/2003
FILE TIME: 02:24

POINT#	X	Y
1:	-0.032	-0.293
2:	-0.353	-0.379
3:	0.285	0.179
4:	-0.275	0.267
5:	1.865	-1.395

X CENTROID: 0.298
Y CENTROID: -0.324
POA TO CENTROID: 0.440
HORZ SPREAD: 2.218
VERT SPREAD: 1.662
GROUP SPREAD: 2.710
MIN RADIUS: 0.331
MAX RADIUS: 1.898
MEAN RADIUS: 0.842
IN 1 IN DIAMETER: 1
IN 2 IN DIAMETER: 4
in 3 IN DIAMETER: 4

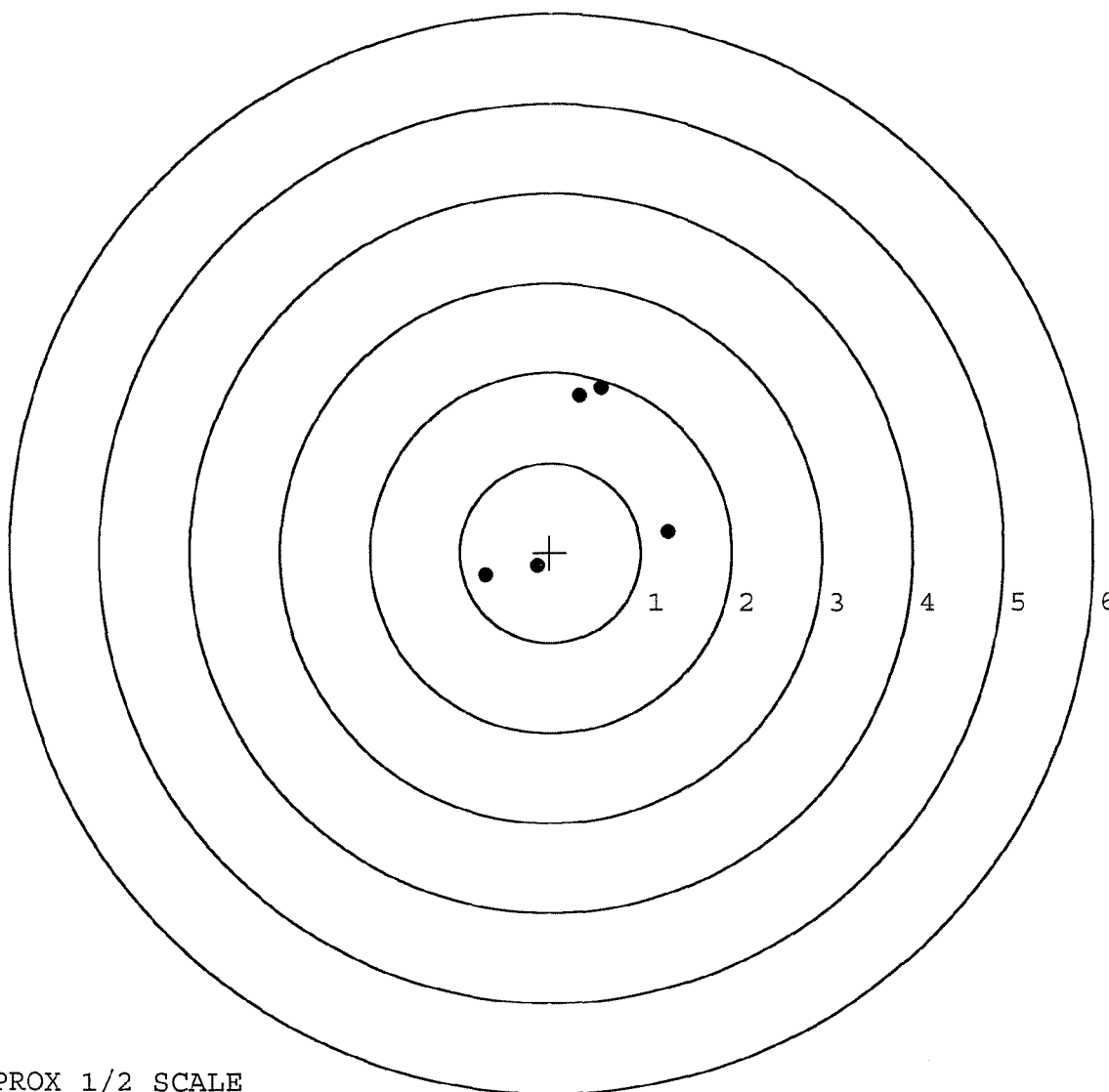


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6300572. __0
TARGET NUMBER: 2
FILE DATE: 04/04/2003
FILE TIME: 02:24

POINT#	X	Y
1:	1.302	0.229
2:	-0.143	-0.151
3:	-0.715	-0.249
4:	0.324	1.744
5:	0.564	1.838

X CENTROID: 0.266
Y CENTROID: 0.682
POA TO CENTROID: 0.732
HORZ SPREAD: 2.017
VERT SPREAD: 2.087
GROUP SPREAD: 2.448
MIN RADIUS: 0.928
MAX RADIUS: 1.353
MEAN RADIUS: 1.134
IN 1 IN DIAMETER: 0
IN 2 IN DIAMETER: 1
in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE