

G6300593

VERY IMPORTANT
Instruction Book
enclosed to assure
safe use of this
firearm.

Remington®

M/24 7.62 NATO (RIFLE ONLY)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

SERIAL NO.
66300593

ORDER NO.
25732

DD

Made in Union, NY Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Deposee.

14KY

5732 66300593

ORDER 25732

M/24 7.62 NATO (RIFLE ONLY)

UPC



ORDER 25732

M/24 7.62 NATO (RIFLE ONLY)

UPC



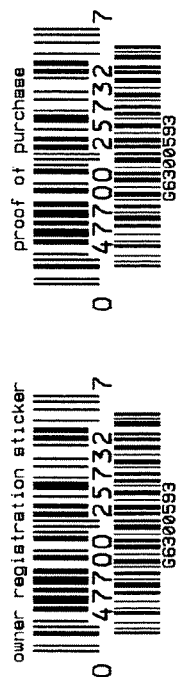
SERIAL NO.



M/24 7.62 NATO (RIFLE ONLY)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

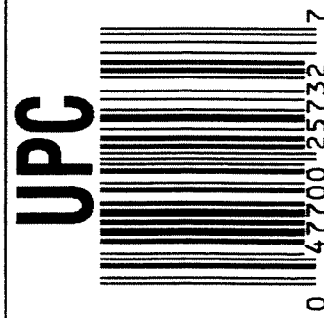
- INSTRUCTION BOOK 3518

DD FORM 200348



ORDER NO.	25732
BARREL LENGTH	24"
CAPACITY	5

G6300593



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6300593

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		3-15-04	RTL
600	PROOF		3-23-04	RTL
607	CHECK HEADSPACE	MAGNA-FLUX INSPECTED	3-23-04	RTL
610	DIS-ASSEMBLE GUN		3-24-04	RTL
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	OPERATOR <i>RL</i>		
615	ROLLMARK CALIBER		3/27/04	JS
617	DRILL AND TAP SIGHT HOLES			
620	APPLY COATINGS (BARREL ACTION)		4-21	TA
	(BOLT)		4-21	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		5-6-04	RW
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		5-6-04	RW
	C) INSPECT EJECTOR HOLE FOR CHAMFER		5-6-04	RW
	D) OIL FIRING PIN ASSEMBLY		5-6-04	RW
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>7.2</u> <u>7.2</u> <u>7.2</u>	<u>5-11-04</u>	<u>RTZ</u>
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>2.50</u> <u>2.50</u> <u>2.50</u>	<u>5-11-04</u>	<u>RTZ</u>
	H) TRIGGER PULL TEST AND RETAINABILITY		<u>5-11-04</u>	<u>RTZ</u>
	I) FIRING PIN INDENT .020 MIN	<u>024</u> <u>024</u> <u>023</u>	<u>5-11-04</u>	<u>RTZ</u>
	J) ASSEMBLE STOCK		<u>5-6-04</u>	<u>PW</u>
	K) ASSEMBLE SWIVEL STUDS		<u>5-12-04</u>	<u>RTZ</u>
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640	GALLERY TEST AND TARGET	PASS FAIL	<u>5-10-04</u>	<u>A</u>
	MALFUNCTION	CORRECTION	<u>5-10-04</u>	<u>A</u>
	MALFUNCTION	CORRECTION	<u>5-10-04</u>	<u>A</u>
	MALFUNCTION	CORRECTION	<u>5-10-04</u>	<u>A</u>
	MALFUNCTION	CORRECTION	<u>5-10-04</u>	<u>A</u>
645	INSPECT FOR LIVE AMMO		<u>5-10-04</u>	<u>A</u>
655	FINAL INSPECTION A) HEADSPACE		<u>5-12-04</u>	<u>RTZ</u>
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.87</u> <u>2.90</u> <u>2.87</u> <u>2.82</u> <u>2.90</u>	<u>5/11/04</u>	<u>RTA</u>
	C) FUNCTION		<u>5-12-04</u>	<u>RTZ</u>
660	PACK		<u>5/12/04</u>	<u>RTA</u>

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50 LBS (plus or minus 0.50 LBS)
3.00 LBS (plus or minus 0.75 LBS)
4.00 LBS (plus or minus 1.00 LBS)

SERIAL NO. _____

DATE

4-20-04

TESTER

RW

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	2.55	2.53		2.18	
PULL #2	2.60	2.41		2.20	
PULL #3	2.60	2.40		2.20	
PULL #4	2.65	2.40		2.21	
PULL #5	2.57	2.39		2.23	
TOTAL	12.97	12.13		11.02	
AVERAGE	2.59	2.42		2.20	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	3.29	3.13		
PULL #2	3.28	3.18		
PULL #3	3.09	3.21		
PULL #4	3.23	3.20		
PULL #5	3.23	3.21		
TOTAL	16.12	15.93		
AVERAGE	3.22	3.19		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	4.22	4.33		4.19
PULL #2	4.15	4.33		4.16
PULL #3	4.25	4.29		4.12
PULL #4	4.28	4.16		4.14
PULL #5	4.28	4.33		4.16
TOTAL	21.18	21.44		20.77
AVERAGE	4.24	4.29		4.15

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6300593.___0
FILE DATE AND TIME: 05/10/2004 10:34

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

AVE. MEAN .464

SERIAL NUMBER: G6300593. 0

TARGET NUMBER: 1

FILE DATE: 05/10/2004

FILE TIME: 10:34

POINT#	X	Y
1:	-0.265	-0.338
2:	0.343	0.075
3:	0.140	-0.049
4:	0.074	0.183
5:	0.263	0.248

X CENTROID: 0.111

Y CENTROID: 0.024

POA TO CENTROID: 0.114

HORZ SPREAD: 0.608

VERT SPREAD: 0.586

GROUP SPREAD: 0.789

MIN RADIUS: 0.078

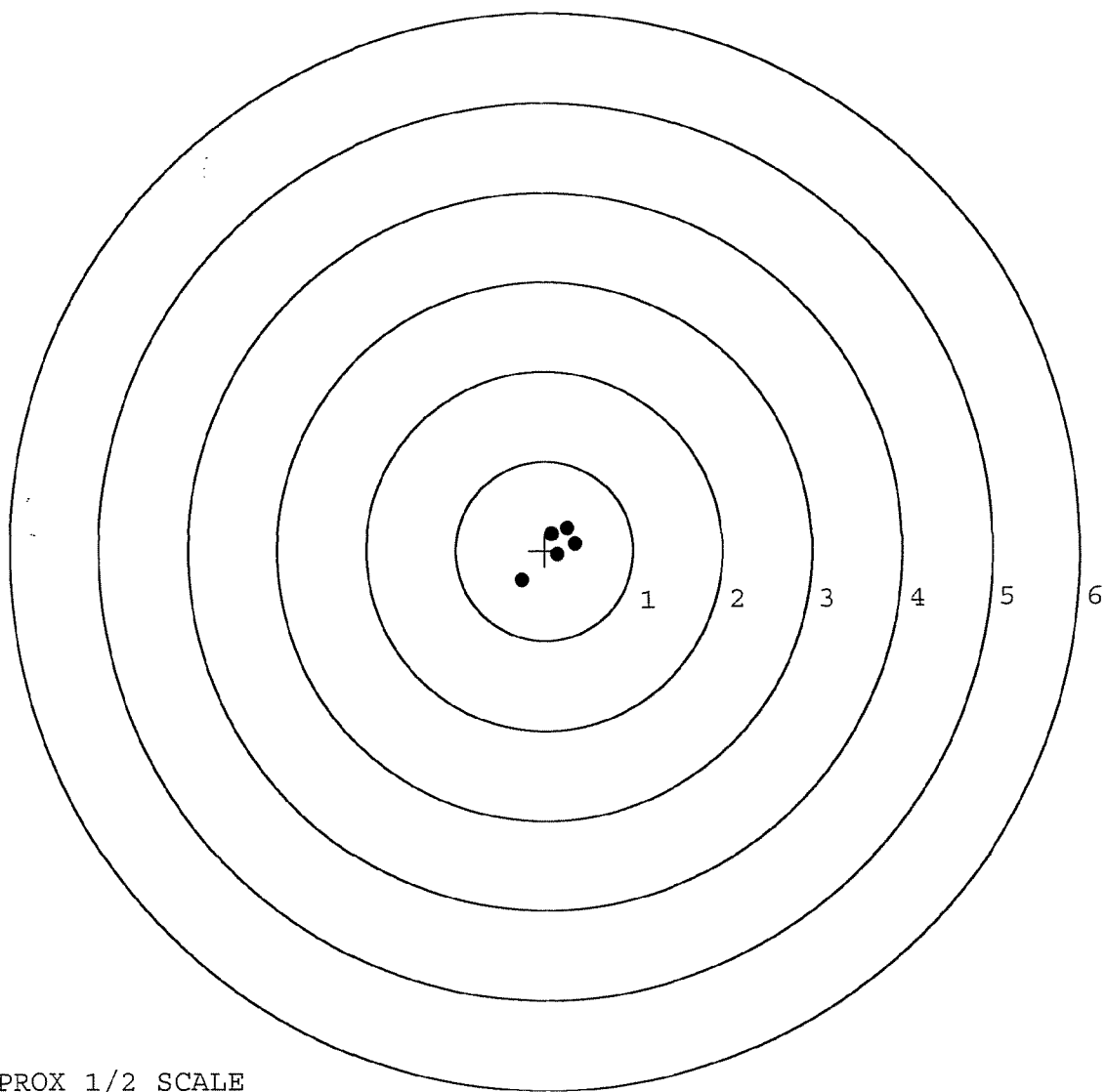
MAX RADIUS: 0.522

MEAN RADIUS: 0.254

IN 1 IN DIAMETER: 4

IN 2 IN DIAMETER: 5

in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6300593. 0

TARGET NUMBER: 2

FILE DATE: 05/10/2004

FILE TIME: 10:34

POINT#	X	Y
1:	1.001	-0.361
2:	0.082	-0.105
3:	-0.174	-0.860
4:	-0.390	0.150
5:	0.079	0.910

X CENTROID: 0.120

Y CENTROID: -0.053

POA TO CENTROID: 0.131

HORZ SPREAD: 1.391

VERT SPREAD: 1.770

GROUP SPREAD: 1.788

MIN RADIUS: 0.064

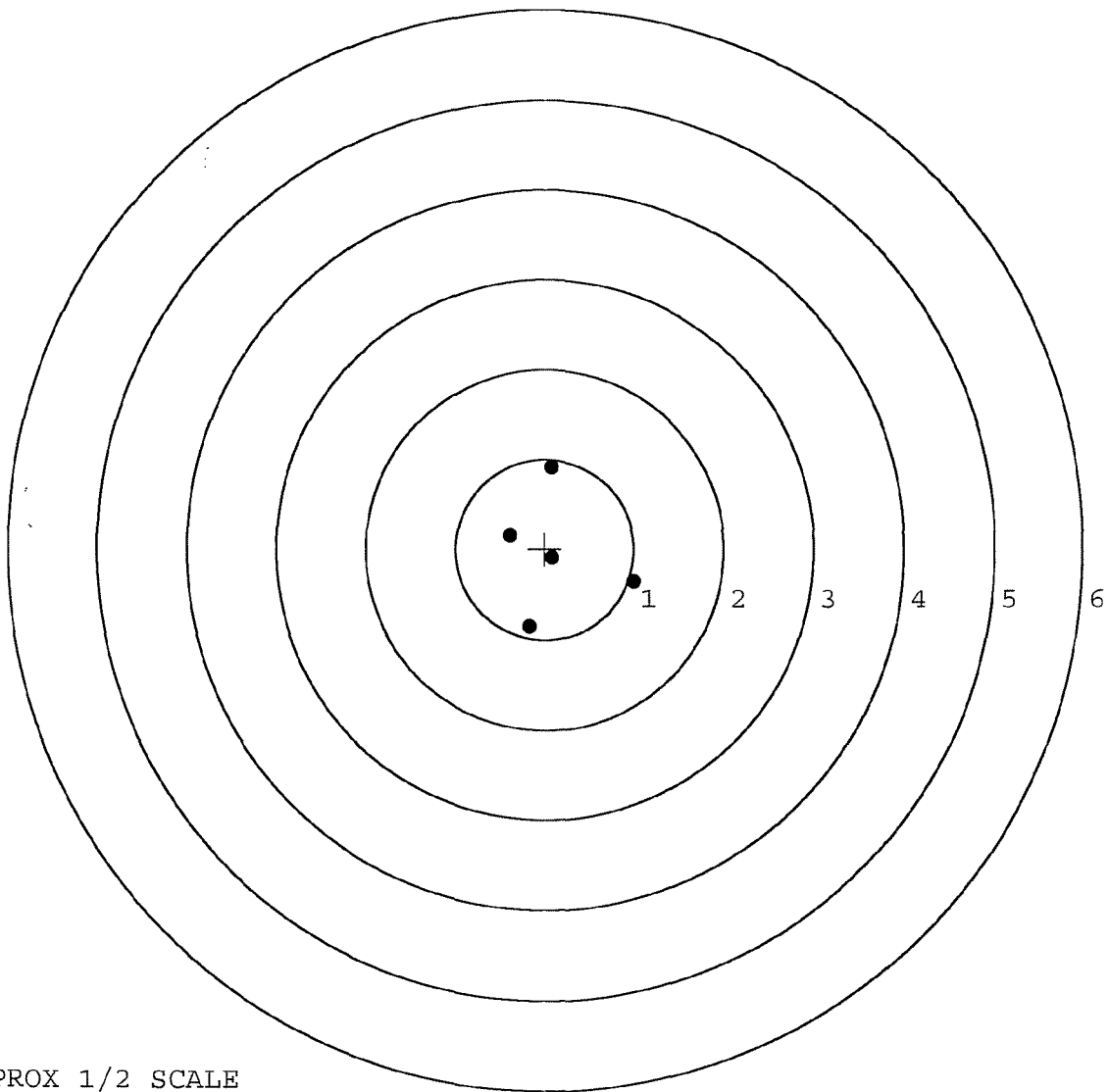
MAX RADIUS: 0.964

MEAN RADIUS: 0.674

IN 1 IN DIAMETER: 1

IN 2 IN DIAMETER: 5

in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE