

G 6300 599

VERY IMPORTANT!
 INSTRUCTIONS: Read book
 attached to assure
 safe use of this
 firearm.

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
 BOLT ACTION CENTERFIRE RIFLE
 24" BARREL 7.62 NATO

46

Serial No. **25716**
 Order No. **66300599**

Made in Illinois, U.S. Pat. & tm. Off. Harca Registrada Marque Deposee.

08KX

5716 66300599

ORDER 25716

M/24 7.62 NATO S.W.S. (COMPLETE SYST

UPC



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M/24 7.62 NATO S.W.S. (COMPLETE SYST

UPC



SERIAL NO.



M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

46 FORM

proof of purchase



owner registration sticker



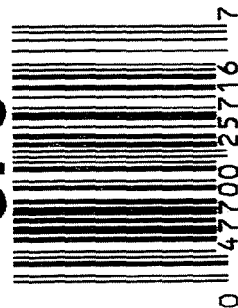
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

G6300599

UPC



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # GL300599

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		3-23-03	RTL
600	PROOF		3-24-03	RLW
607	CHECK HEADSPACE	MAGNA-FLUX INSPECTED	3-24-03	RLW
610	DIS-ASSEMBLE GUN	MAR 2 2003	3-25-03	AC
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	OPERATOR <u>RL</u>		
615	ROLLMARK CALIBER		3/27/03	LB
617	DRILL AND TAP SIGHT HOLES		3-25-03	TRW
620	APPLY COATINGS (BARREL ACTION)		4-2	TA
	(BOLT)		4-2	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		4/3/03	DA
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		4/3/03	DA
	C) INSPECT EJECTOR HOLE FOR CHAMFER		4/3/03	DA
	D) OIL FIRING PIN ASSEMBLY		4/3/03	DA
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		5-2-03	TRW

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>9.5</u> <u>9.5</u> <u>10.0</u>	5-2-03	TRW
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>2.75</u> <u>2.50</u> <u>2.25</u>	5-2-03	TRW
	H) TRIGGER PULL TEST AND RETAINABILITY		5-2-03	RTL
	I) FIRING PIN INDENT .020 MIN	<u>.0235</u> <u>.023</u> <u>.022</u>	5-2-03	TRW
	J) ASSEMBLE STOCK		4-3-03	RTL
	K) ASSEMBLE SWIVEL STUDS		5-6-03	RTL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		5-6-03	RTL
	M) IRON SIGHT ALIGNMENT		5-6-03	RTL
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		5-6-03	RTL
640	GALLERY TEST AND TARGET	PASS FAIL	4-4-03	TRW
	MALFUNCTION	CORRECTION	4-4-03	TRW
	MALFUNCTION	CORRECTION	4-4-03	TRW
	MALFUNCTION	CORRECTION	4-4-03	TRW
	MALFUNCTION	CORRECTION	4-4-03	TRW
645	INSPECT FOR LIVE AMMO		4-4-03	TRW
655	FINAL INSPECTION A) HEADSPACE		5-6-03	RTL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.81</u> <u>2.67</u> <u>2.76</u> <u>2.61</u> <u>2.80</u>	5-2-03	TRW
	C) FUNCTION		5-6-03	RTL
660	PACK		5/6/03	RAA

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. _____

DATE 12-18-02

TESTER TRW

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.60	2.50	2.47	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT ABLE LESS THAN
PULL #2	2.63	2.54	2.44	
PULL #3	2.65	2.46	2.36	
PULL #4	2.72	2.51	2.46	
PULL #5	2.63	2.50	2.64	
TOTAL	13.23	12.51	12.37	
AVG.	2.64	2.50	2.47	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.27	3.42	
PULL #2	3.18	3.34	
PULL #3	3.49	3.42	
PULL #4	3.36	3.34	
PULL #5	3.47	3.42	
TOTAL	16.77	16.94	
AVG.	3.35	3.38	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# & TARGET & ACCU
PULL #1	4.22	4.18		4.28
PULL #2	4.19	4.13		4.18
PULL #3	4.18	4.12		4.30
PULL #4	4.24	4.41		4.11
PULL #5	4.19	4.17		4.13
TOTAL	21.02	21.01		21.00
AVG.	4.20	4.20		4.20

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6300599.__0
FILE DATE AND TIME: 04/05/2003 03:27

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

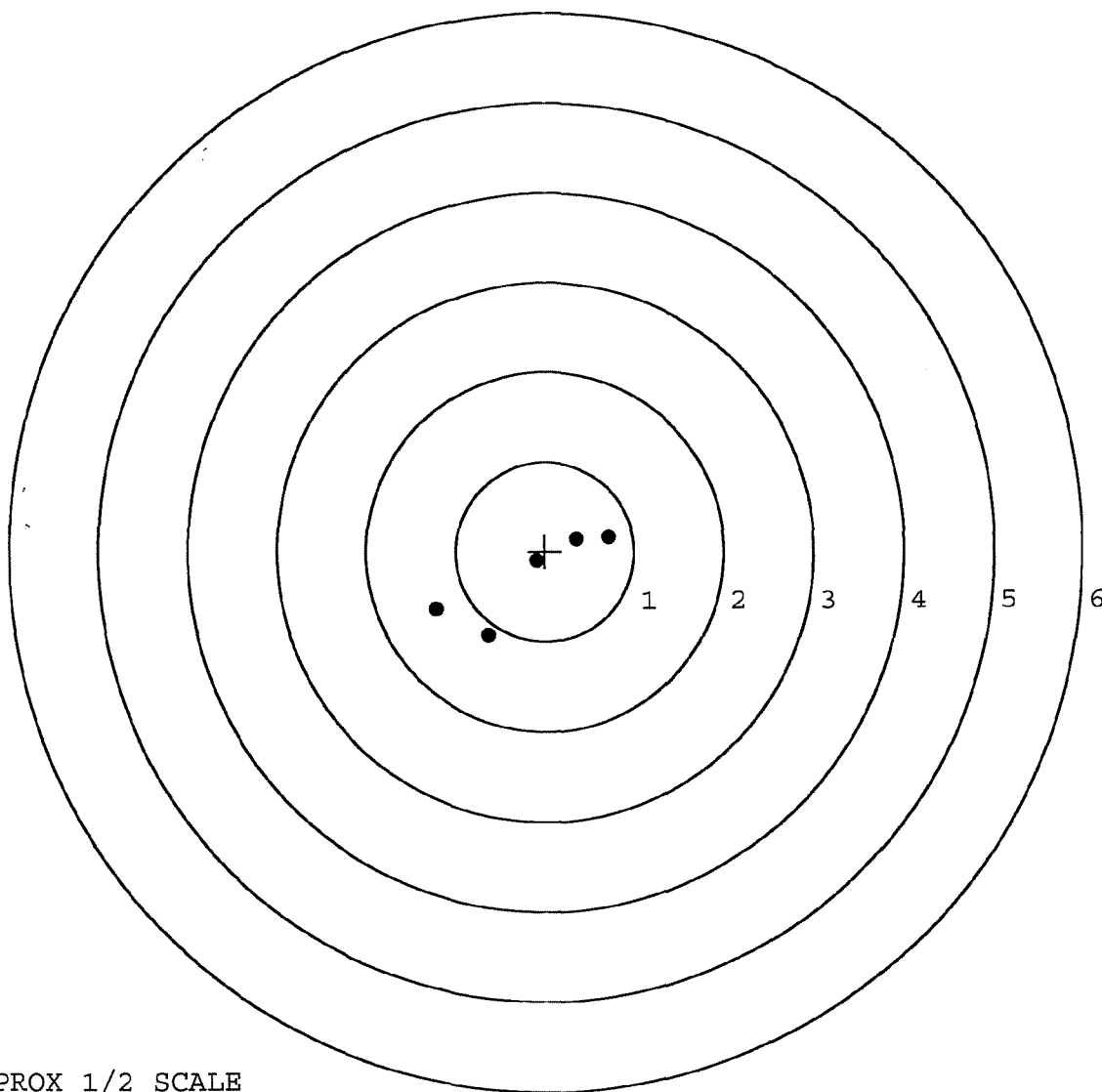
ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

Ave. mean **.600**

SERIAL NUMBER: G6300599. __0
TARGET NUMBER: 1
FILE DATE: 04/05/2003
FILE TIME: 03:27

POINT#	X	Y
1:	0.717	0.166
2:	0.356	0.142
3:	-0.096	-0.107
4:	-0.635	-0.935
5:	-1.220	-0.653

X CENTROID: -0.176
Y CENTROID: -0.277
POA TO CENTROID: 0.328
HORZ SPREAD: 1.937
VERT SPREAD: 1.101
GROUP SPREAD: 2.103
MIN RADIUS: 0.188
MAX RADIUS: 1.110
MEAN RADIUS: 0.755
IN 1 IN DIAMETER: 1
IN 2 IN DIAMETER: 4
in 3 IN DIAMETER: 5

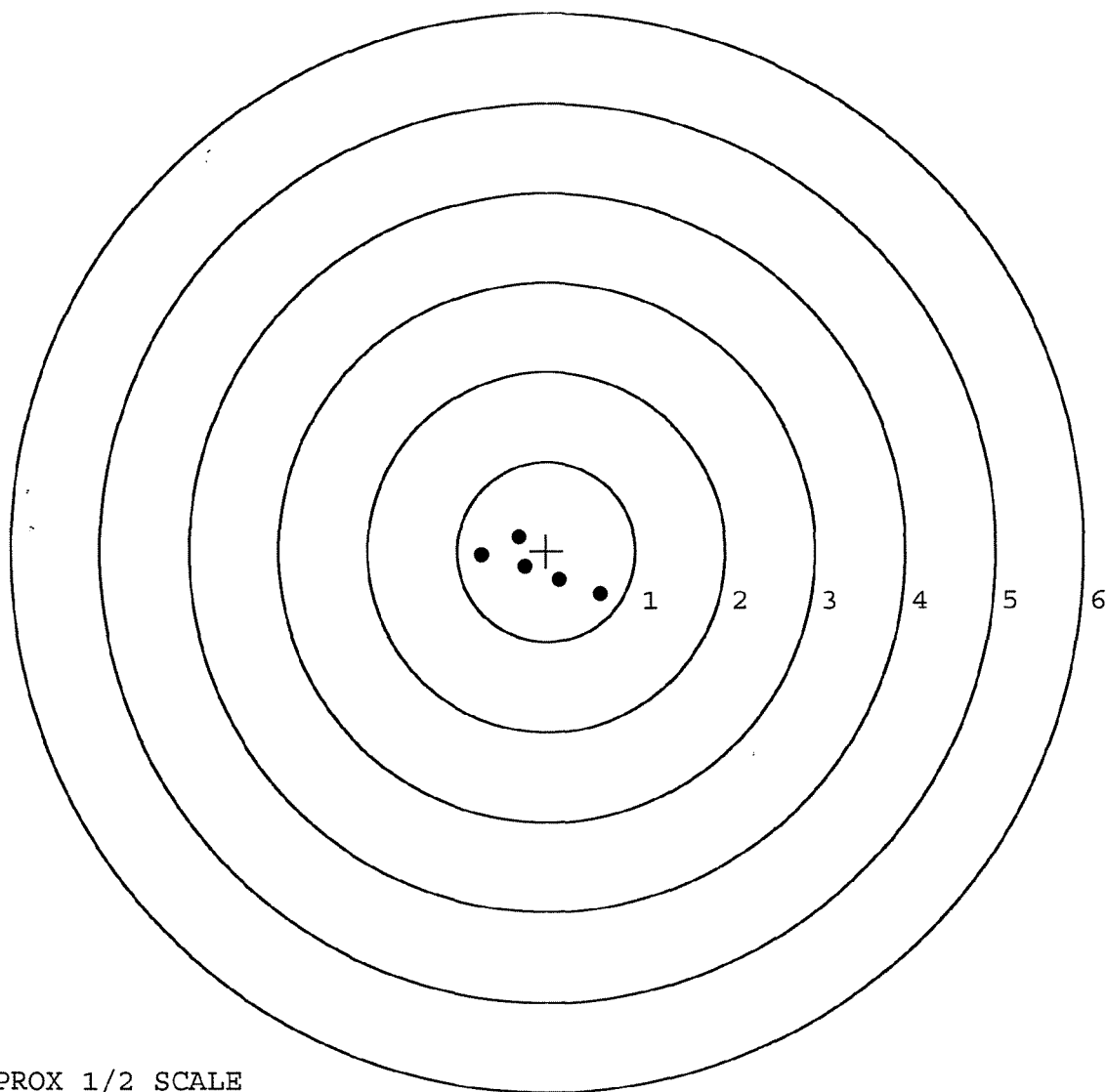


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6300599. __0
TARGET NUMBER: 2
FILE DATE: 04/05/2003
FILE TIME: 03:27

POINT#	X	Y
1:	0.606	-0.479
2:	0.145	-0.322
3:	-0.243	-0.179
4:	-0.308	0.156
5:	-0.729	-0.045

X CENTROID: -0.106
Y CENTROID: -0.174
POA TO CENTROID: 0.203
HORZ SPREAD: 1.335
VERT SPREAD: 0.635
GROUP SPREAD: 1.404
MIN RADIUS: 0.137
MAX RADIUS: 0.774
MEAN RADIUS: 0.445
IN 1 IN DIAMETER: 3
IN 2 IN DIAMETER: 5
in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE