

G6300631

Remington®

VERY IMPORTANT!
Instruction Book
enclosed to assure
safe use of this
firearm.

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)

BOLT ACTION CENTERFIRE RIFLE

24" BARREL 7.62 NATO

46

Made in Ilion, NY Reg. U.S. Pat & tm. Off. Marca Registrada Marque Deposee.

SERIAL NO. **J**
G6300631

ORDER NO.
25716

29CX



5716 G6300631

ORDER

25716

M/24 7.62 NATO S.W.S. (COMPLETE SYST

UPC



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M/24 7.62 NATO S.W.S. (COMPLETE SYST

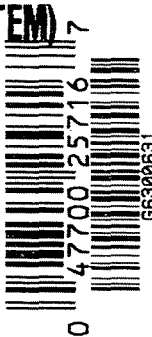
UPC



M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

proof of purchase



owner registration sticker



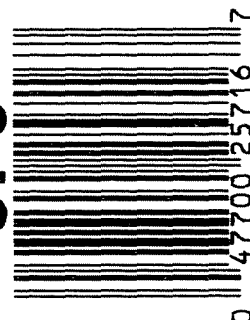
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

G6300631

UPC



46 FORM

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6300631

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		3-26-03	RTL
600	PROOF		3-27-03	AC
607	CHECK HEADSPACE	MAGNA-FLUX INSPECTED	3-27-03	RTL
610	DIS-ASSEMBLE GUN		3-27-03	RTL
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	MAP 23 ZUM OPERATOR <i>RK</i>		
615	ROLLMARK CALIBER		4-3-03	JS
617	DRILL AND TAP SIGHT HOLES		3-27-03	TRW
620	APPLY COATINGS (BARREL ACTION)		4-5	TA
	(BOLT)		4-5	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		4-28-03	TRW

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>8.25</u> <u>8.0</u> <u>8.5</u>	4-28-03	TRLW
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.5</u> <u>3.0</u> <u>3.5</u>	4-28-03	TRLW
	H) TRIGGER PULL TEST AND RETAINABILITY		4-28-03	RFL
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.023</u> <u>.0235</u>	4-28-03	TRLW
	J) ASSEMBLE STOCK		4-24-03	RW
	K) ASSEMBLE SWIVEL STUDS		4-29-03	RFL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		4-24-03	RW
	M) IRON SIGHT ALIGNMENT		4-24-03	RW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		4-24-03	RW
640	GALLERY TEST AND TARGET	PASS FAIL	4-25-03	A
	MALFUNCTION	CORRECTION	4-25-03	A
	MALFUNCTION	CORRECTION	4-25-03	A
	MALFUNCTION	CORRECTION	4-25-03	A
	MALFUNCTION	CORRECTION	4-25-03	A
645	INSPECT FOR LIVE AMMO		4-25-03	A
655	FINAL INSPECTION A) HEADSPACE		4-29-03	RFL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.68</u> <u>2.71</u> <u>2.67</u> <u>2.69</u> <u>2.59</u>	4-28-03	TRLW
	C) FUNCTION		4-29-03	RFL
660	PACK		4/29/03	RA

INITIAL & CYCLE TESTS
 2.50# + .50#
 3.00# + .75#
 4.00# + 1.00#

DATE 12-11-02

TESTER TRW

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.35	2.37		2.67	MIN. SETTING,
PULL #2	2.24	2.38		2.39	NO AVG. OF 5
PULL #3	2.18	2.40		2.37	READINGS ACCEPT
PULL #4	2.16	2.35		2.35	ABLE LESS THAN
PULL #5	2.10	2.37		2.40	
TOTAL	11.03	11.87		12.18	
AVG.	2.20	2.37		2.43	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.21	3.06		
PULL #2	3.18	3.01		
PULL #3	3.03	3.04		
PULL #4	3.08	3.00		
PULL #5	3.01	3.03		
TOTAL	15.51	15.14		
AVG.	3.10	3.02		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FC TARGET & ACCU
PULL #1	4.10	4.24		4.12
PULL #2	4.01	4.14		4.08
PULL #3	4.03	4.12		4.13
PULL #4	4.02	4.13		4.21
PULL #5	4.06	4.16		4.30
TOTAL	20.22	20.79		20.84
AVG.	4.04	4.15		4.16

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6300631.__0

FILE DATE AND TIME: 04/29/2003 00:55

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

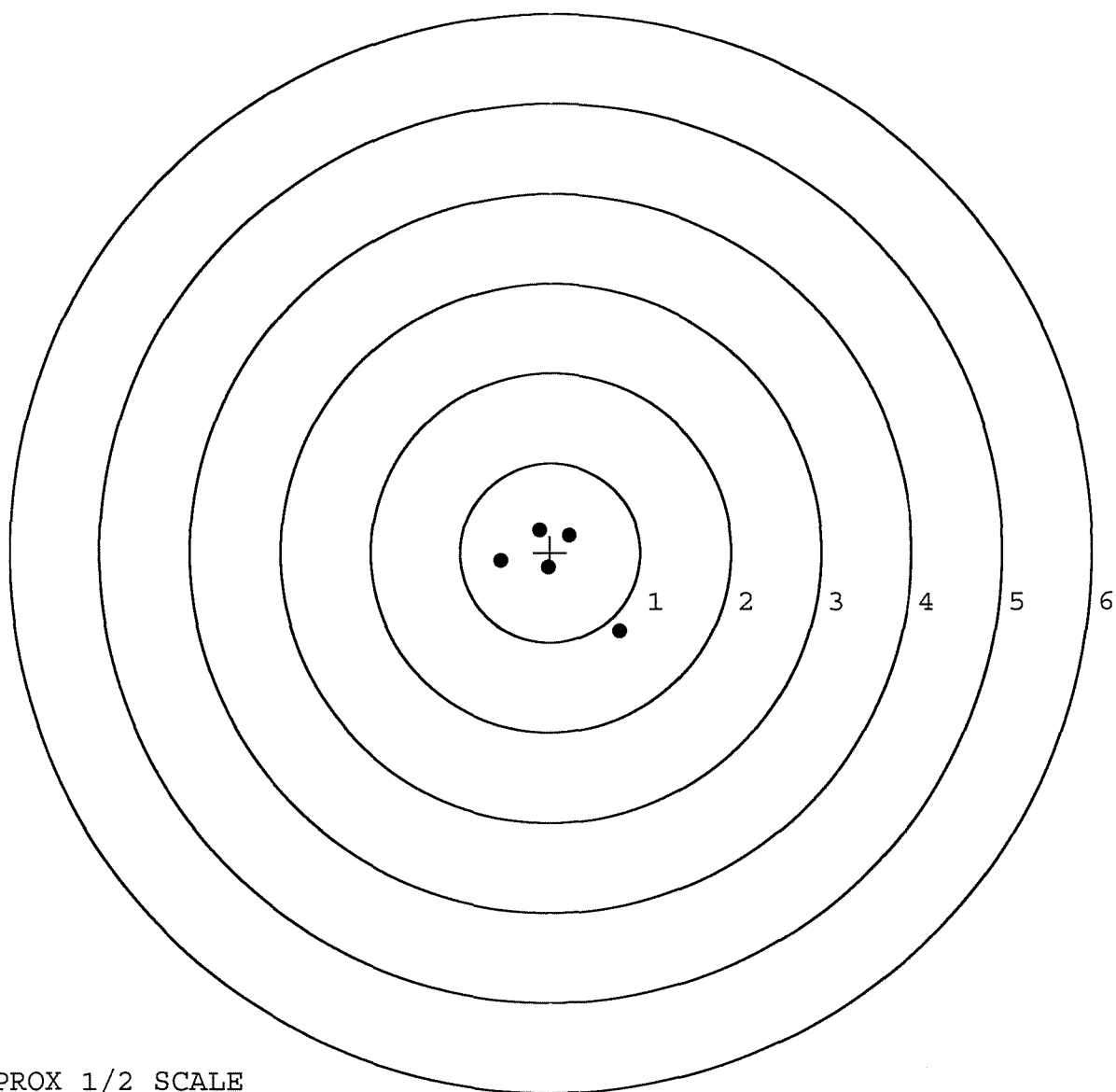
ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

AVE. MEAN .5205

SERIAL NUMBER: G6300631. __0
TARGET NUMBER: 1
FILE DATE: 04/29/2003
FILE TIME: 00:55

POINT#	X	Y
1:	-0.025	-0.173
2:	-0.549	-0.088
3:	-0.119	0.247
4:	0.219	0.193
5:	0.778	-0.882

X CENTROID: 0.061
Y CENTROID: -0.141
POA TO CENTROID: 0.153
HORZ SPREAD: 1.327
VERT SPREAD: 1.129
GROUP SPREAD: 1.546
MIN RADIUS: 0.092
MAX RADIUS: 1.032
MEAN RADIUS: 0.506
IN 1 IN DIAMETER: 3
IN 2 IN DIAMETER: 4
in 3 IN DIAMETER: 5

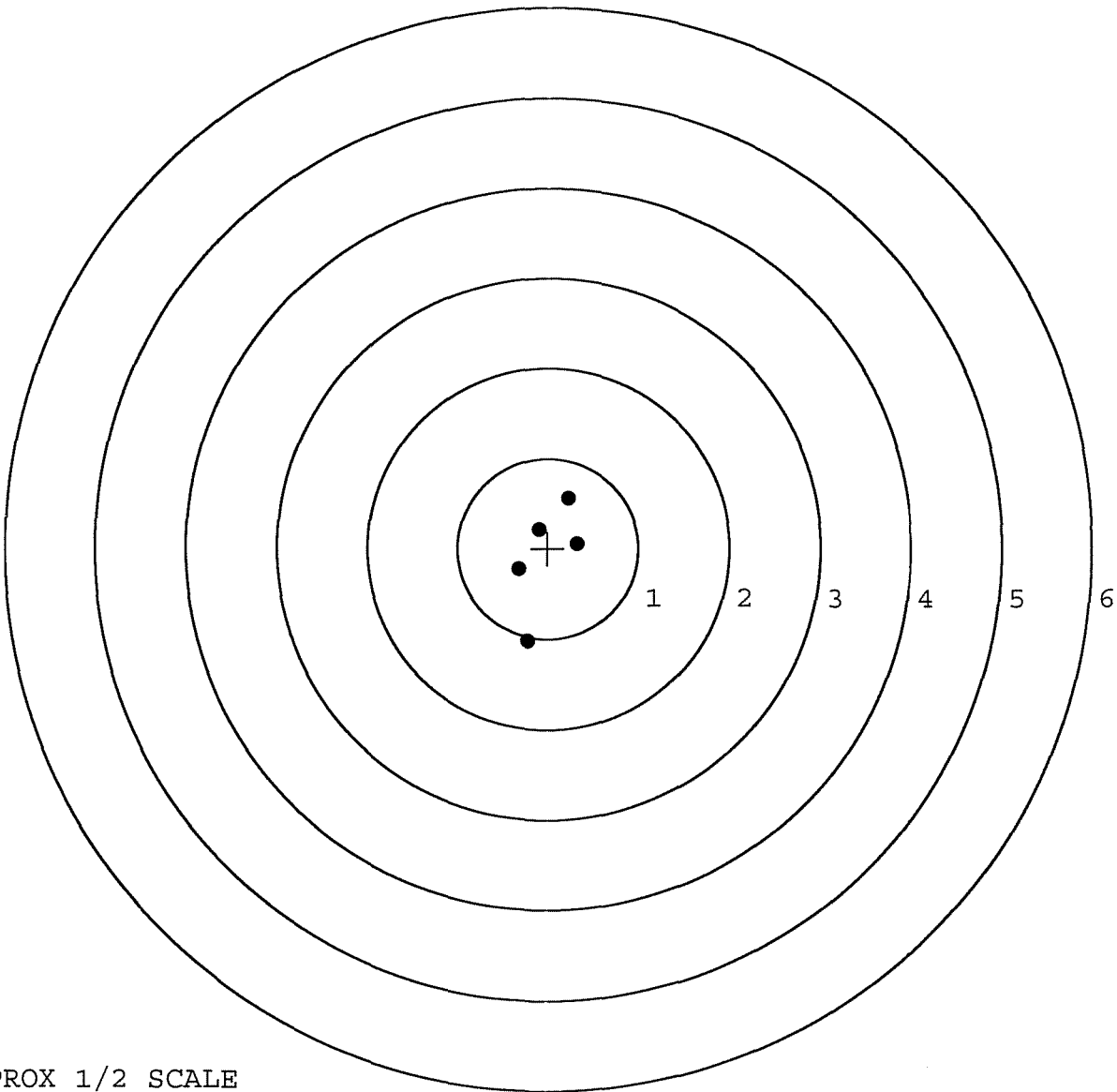


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6300631. __0
TARGET NUMBER: 2
FILE DATE: 04/29/2003
FILE TIME: 00:55

POINT#	X	Y
1:	-0.222	-1.027
2:	-0.323	-0.239
3:	-0.099	0.207
4:	0.331	0.053
5:	0.229	0.556

X CENTROID: -0.017
Y CENTROID: -0.090
POA TO CENTROID: 0.092
HORZ SPREAD: 0.654
VERT SPREAD: 1.583
GROUP SPREAD: 1.646
MIN RADIUS: 0.308
MAX RADIUS: 0.959
MEAN RADIUS: 0.535
IN 1 IN DIAMETER: 3
IN 2 IN DIAMETER: 5
in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE