

G6306638

VERY IMPORTANT!
Instruction Book
enclosed to assure
safe use of this
firearm.

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

46

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Déposée.
Made in Union, NY

SERIAL NO. J 66300635	ORDER NO. 25716
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07KX



5716 66300635

ORDER 25716
M/24 7.62 NATO S.W.S. (COMPLETE SYST
UPC



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BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

46 FORM

proof of purchase



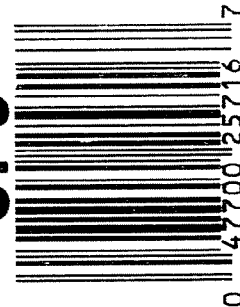
owner registration sticker



ORDER NO.	25716
BARREL LENGTH	24"
CAPACITY	6

G6300635

UPC



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6300635

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		3-26-03	RTL
600	PROOF		3-27-03	Ac
607	CHECK HEADSPACE	MAGNA-FLUX INSPECTED	3-27-03	RTL
610	DIS-ASSEMBLE GUN		3-27-03	RTL
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	MADE 2-1-2003 OPERATOR <i>RL</i>		
615	ROLLMARK CALIBER		4-3-03	B
617	DRILL AND TAP SIGHT HOLES		3-27-03	TRW
620	APPLY COATINGS (BARREL ACTION)		4-5	TA
	(BOLT)		4-5	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS	5-1-03	TRW

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. _____
DATE 12-12-02
TESTER TRW

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.60	2.28		2.21	MIN. SETTING
PULL #2	2.68	2.48		2.12	NO AVG. OF 5
PULL #3	2.67	2.38		2.26	READINGS ACCEPT
PULL #4	2.47	2.23		2.20	ABLE LESS THAN
PULL #5	2.67	2.28		2.18	
TOTAL	13.09	11.65		10.97	
AVG.	2.61	2.33		2.19	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.30	3.37		
PULL #2	3.17	3.43		
PULL #3	3.42	3.41		
PULL #4	3.40	3.46		
PULL #5	3.08	3.33		
TOTAL	16.37	17.00		
AVG.	3.27	3.40		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# & TARGET & ACCU
PULL #1	4.27	4.09		4.30
PULL #2	4.30	4.42		4.14
PULL #3	4.22	4.32		4.05
PULL #4	4.42	4.18		4.06
PULL #5	4.37	4.30		4.18
TOTAL	21.58	21.31		20.73
AVG.	4.31	4.26		4.14

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6300635.__0
FILE DATE AND TIME: 04/22/2003 01:07

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

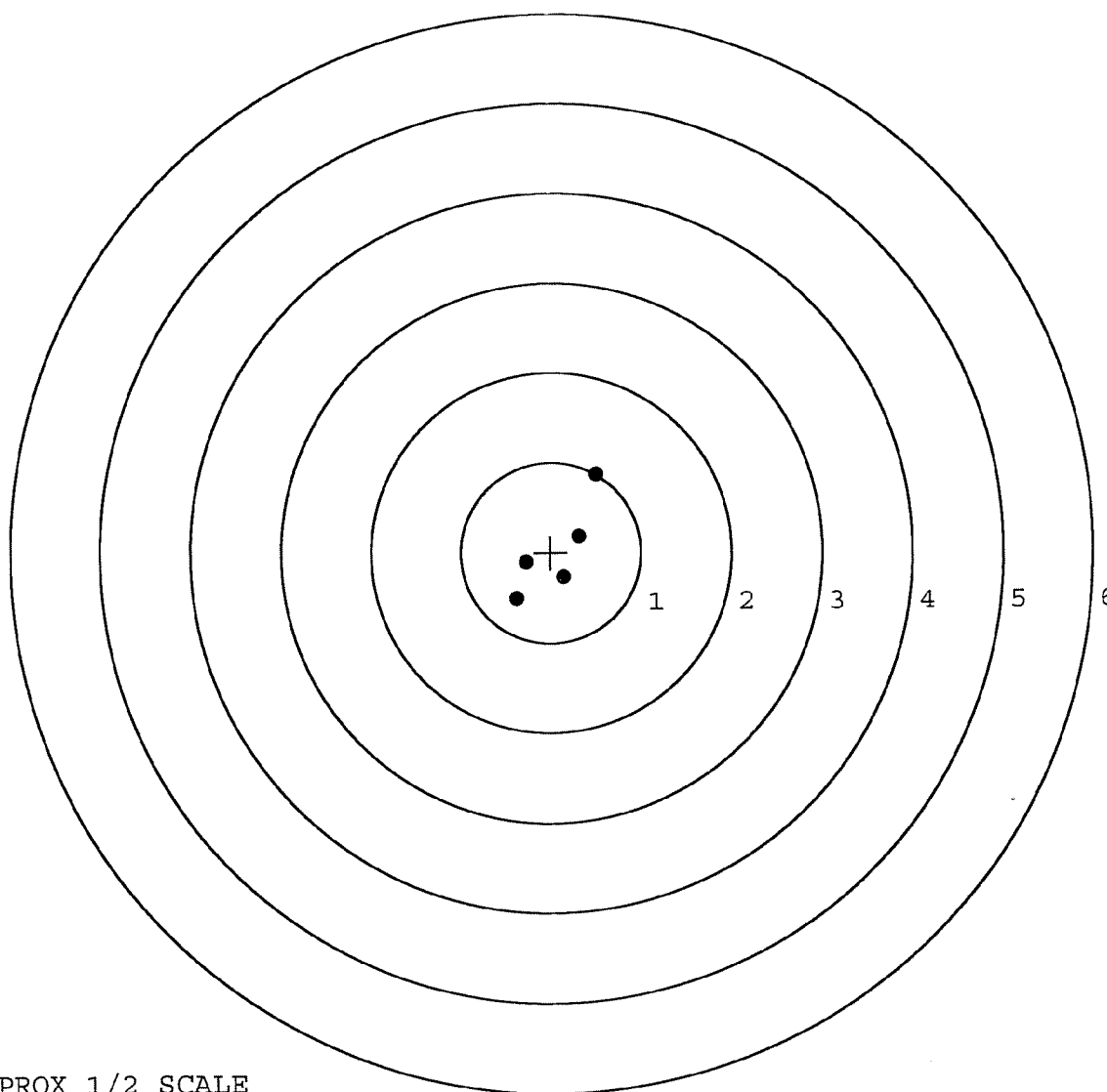
ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

AVE. MEAN . 956

SERIAL NUMBER: G6300635. __0
TARGET NUMBER: 1
FILE DATE: 04/22/2003
FILE TIME: 01:07

POINT#	X	Y
1:	0.140	-0.276
2:	0.316	0.174
3:	-0.276	-0.110
4:	-0.381	-0.509
5:	0.511	0.860

X CENTROID: 0.062
Y CENTROID: 0.028
POA TO CENTROID: 0.068
HORZ SPREAD: 0.892
VERT SPREAD: 1.369
GROUP SPREAD: 1.634
MIN RADIUS: 0.293
MAX RADIUS: 0.946
MEAN RADIUS: 0.523
IN 1 IN DIAMETER: 3
IN 2 IN DIAMETER: 5
in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6300635. __0

TARGET NUMBER: 2

FILE DATE: 04/22/2003

FILE TIME: 01:07

POINT#	X	Y
1:	0.237	0.288
2:	0.075	-0.213
3:	-0.377	-0.227
4:	-2.231	0.785
5:	-2.522	2.065

X CENTROID: -0.964

Y CENTROID: 0.540

POA TO CENTROID: 1.104

HORZ SPREAD: 2.759

VERT SPREAD: 2.292

GROUP SPREAD: 3.455

MIN RADIUS: 0.965

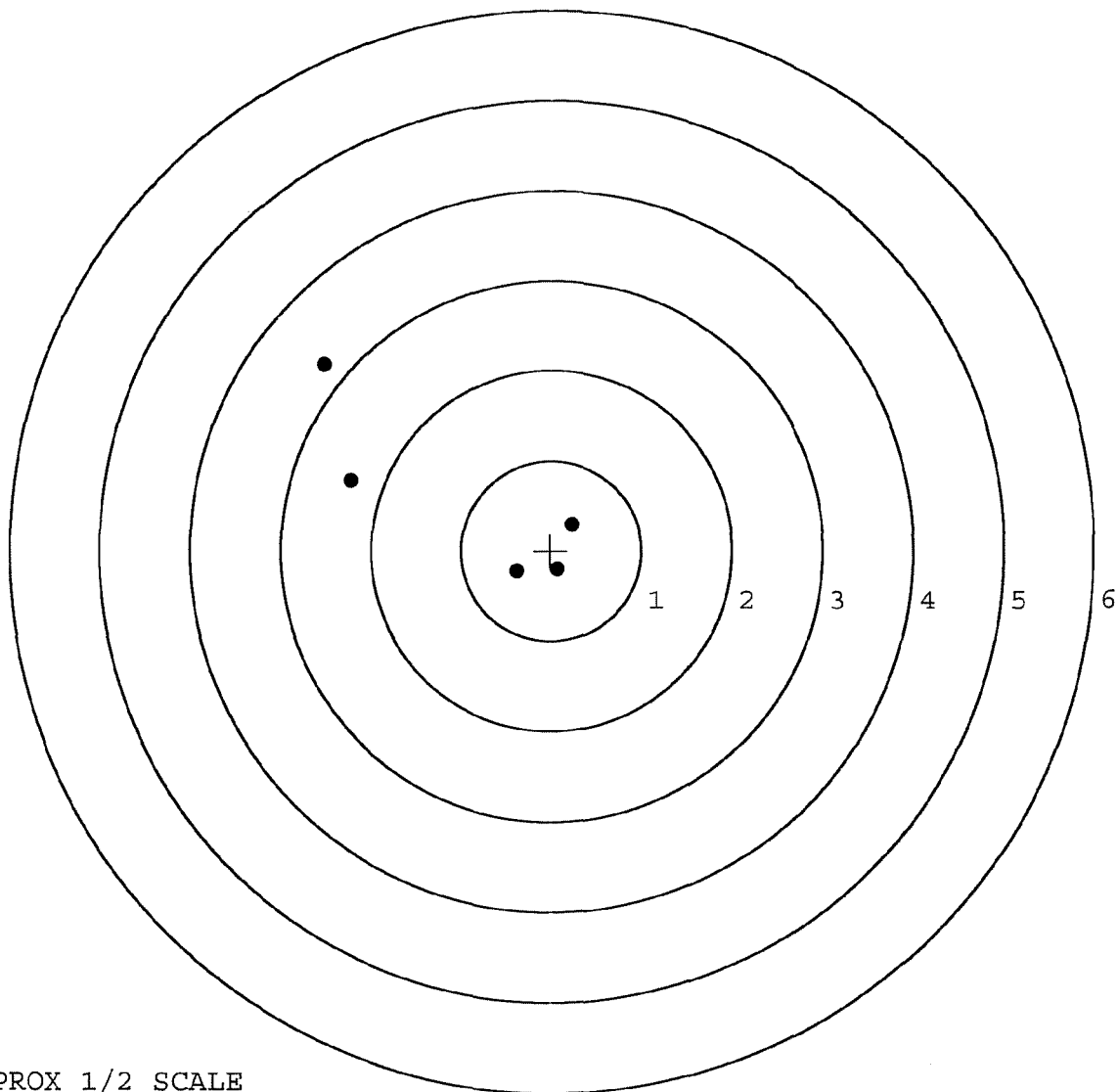
MAX RADIUS: 2.181

MEAN RADIUS: 1.389

IN 1 IN DIAMETER: 0

IN 2 IN DIAMETER: 1

in 3 IN DIAMETER: 4



TARGET APPROX 1/2 SCALE