

G6300 639

VERY IMPORTANT:
Instruction Book
enclosed to assure
safe use of this
firearm.

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Made in Ilion, NY Reg. U.S. Pat. & tm. Off. Marca Registrada Marque Deposee.

SERIAL NO. J
G6300639

ORDER NO.
25716

46

07KX



5716 G6300639

ORDER 25716
M/24 7.62 NATO S.W.S. (COMPLETE SYST
UPC



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M/24 7.62 NATO S.W.S. (COMPLETE SYST
UPC



SERIAL NO.

G6300639

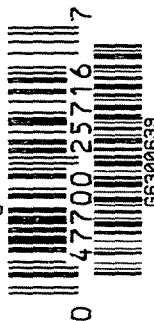
M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

proof of purchase



owner registration sticker



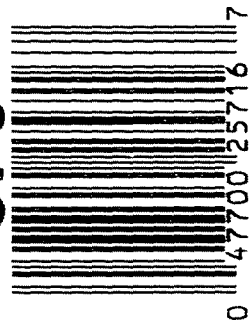
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

G6300639

UPC



46 FORM

M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6300639

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		3-26-03	RTL
600	PROOF		3-27-03	AC
607	CHECK HEADSPACE	MAGNA-FLUX INSPECTED	3-27-03	RTL
610	DIS-ASSEMBLE GUN	MAR 27 2003	3-27-03	RTL
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	OPERATOR <i>RL</i>		
615	ROLLMARK CALIBER		4-3-03	RB
617	DRILL AND TAP SIGHT HOLES		3-27-03	TRW
620	APPLY COATINGS (BARREL ACTION)		4-5	TH
	(BOLT)		4-5	TH
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS	4-30-03	TRW

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>7.0</u> <u>6.75</u> <u>7.0</u>	4-30-03	TRW
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>2.5</u> <u>2.25</u> <u>2.5</u>	4-30-03	TRW
	H) TRIGGER PULL TEST AND RETAINABILITY		5-1-03	RTL
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.023</u> <u>.024</u>	4-30-03	TRW
	J) ASSEMBLE STOCK		4-29-03	LW
	K) ASSEMBLE SWIVEL STUDS		5-1-03	RTL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		4-29-03	LW
	M) IRON SIGHT ALIGNMENT		4-29-03	LW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		4-29-03	LW
640	GALLERY TEST AND TARGET	PASS FAIL	4-30-03	A
	MALFUNCTION	CORRECTION	4-30-03	A
	MALFUNCTION	CORRECTION	4-30-03	A
	MALFUNCTION	CORRECTION	4-30-03	A
	MALFUNCTION	CORRECTION	4-30-03	A
645	INSPECT FOR LIVE AMMO		4-30-03	A
655	FINAL INSPECTION A) HEADSPACE		5-1-03	RTL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.75</u> <u>2.36</u> <u>2.24</u> <u>2.45</u> <u>2.36</u>	4-30-03	TRW
	C) FUNCTION		5-1-03	RTL
660	PACK		5/1/03	WFA

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# + .50#
3.00# + .75#
4.00# + 1.00#

SERIAL NO. _____

DATE 12-10-02

TESTER TRW

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.58	2.53		2.77	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT ABLE LESS THAN
PULL #2	2.53	2.47		2.89	
PULL #3	2.71	2.52		2.48	
PULL #4	2.74	2.37		2.78	
PULL #5	2.62	2.50		2.69	
TOTAL	13.18	12.39		13.61	
AVG.	2.63	2.47		2.72	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.42	3.29		
PULL #2	3.44	3.09		
PULL #3	3.48	3.03		
PULL #4	3.23	3.01		
PULL #5	3.48	3.03		
TOTAL	17.05	15.45		
AVG.	3.41	3.09		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# TARGET & ACCU
PULL #1	4.25	4.33		4.17
PULL #2	4.00	4.31		4.12
PULL #3	4.14	4.41		4.09
PULL #4	4.11	4.40		4.33
PULL #5	4.09	4.36	1.1	4.26
TOTAL	20.59	21.81		20.97
AVG.	4.11	4.36		4.19

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6300639.___0
FILE DATE AND TIME: 05/01/2003 00:19

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

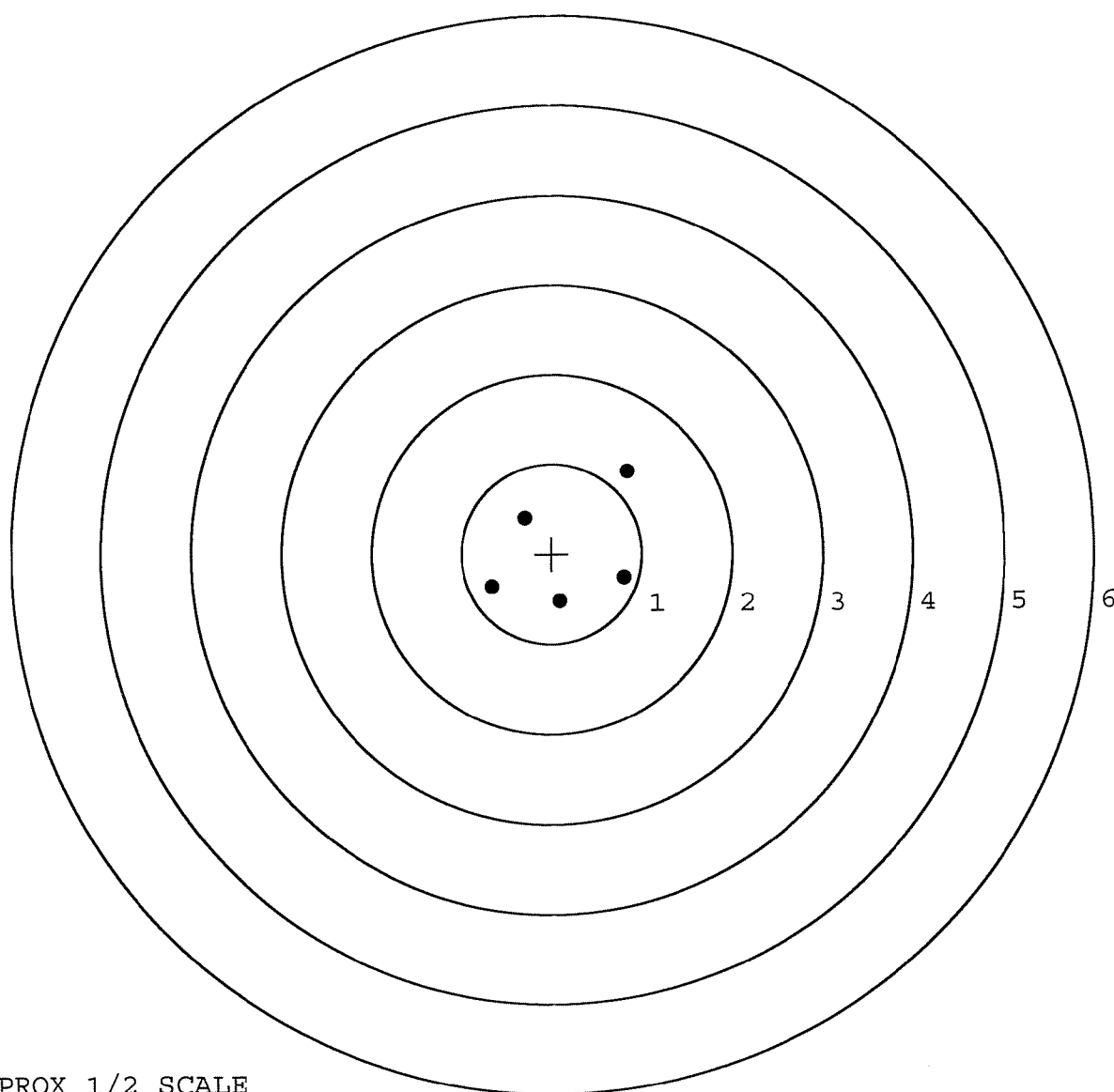
ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

Ave. mean 728

SERIAL NUMBER: G6300639.____0
TARGET NUMBER: 1
FILE DATE: 05/01/2003
FILE TIME: 00:19

X CENTROID: 0.155
Y CENTROID: 0.029
POA TO CENTROID: 0.158
HORZ SPREAD: 1.507
VERT SPREAD: 1.443
GROUP SPREAD: 1.975
MIN RADIUS: 0.563
MAX RADIUS: 1.119
MEAN RADIUS: 0.778
IN 1 IN DIAMETER: 0
IN 2 IN DIAMETER: 4
in 3 IN DIAMETER: 5

POINT#	X	Y
1:	0.805	-0.270
2:	0.092	-0.530
3:	-0.665	-0.364
4:	-0.297	0.398
5:	0.842	0.913

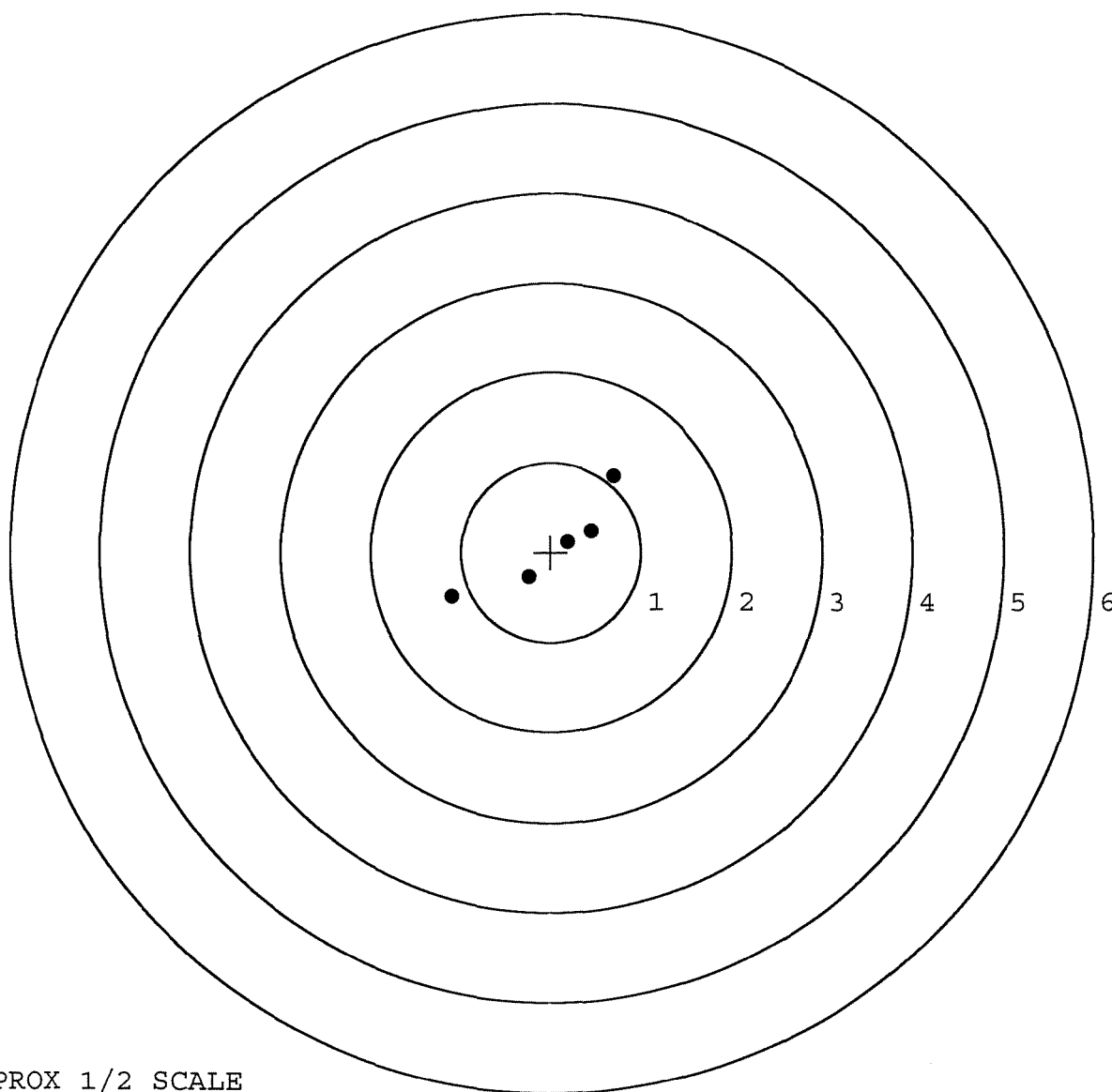


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6300639. __0
TARGET NUMBER: 2
FILE DATE: 05/01/2003
FILE TIME: 00:19

POINT#	X	Y
1:	-0.245	-0.279
2:	-1.100	-0.494
3:	0.189	0.118
4:	0.450	0.244
5:	0.696	0.850

X CENTROID: -0.002
Y CENTROID: 0.088
POA TO CENTROID: 0.088
HORZ SPREAD: 1.796
VERT SPREAD: 1.344
GROUP SPREAD: 2.243
MIN RADIUS: 0.193
MAX RADIUS: 1.243
MEAN RADIUS: 0.678
IN 1 IN DIAMETER: 3
IN 2 IN DIAMETER: 3
in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE