

G 6300 641

VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.

Remington

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Made in Illinois, NY Reg. U.S. Pat. & Int. Off. Marca Registrada. Marque Deposee.

SERIAL NO. **66300641**
ORDER NO. **25716**
46

07KX

5716 66300641

ORDER 25716
M/24 7.62 NATO S.W.S. (COMPLETE SYST
UPC



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M/24 7.62 NATO S.W.S. (COMPLETE SYST
UPC



SERIAL NO.



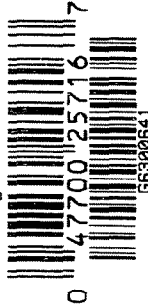
M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

proof of purchase



owner registration sticker



46 FORM

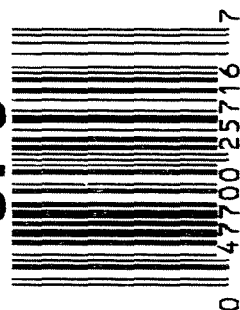
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

G6300641

UPC



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6300641

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		3-27-03	RTL
600	PROOF		3-27-03	AC
607	CHECK HEADSPACE	MAGNA-FLUX INSPECTED	3-27-03	RTL
610	DIS-ASSEMBLE GUN		3-27-03	RTL
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	MAY 2 2003 OPERATOR <i>RZ</i>		
615	ROLLMARK CALIBER		4-2-03	AB
617	DRILL AND TAP SIGHT HOLES		3-27-03	TRL
620	APPLY COATINGS (BARREL ACTION)		4-5	TA
	(BOLT)		4-5	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		4-30-03	TRW

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>8.5</u> <u>8.75</u> <u>9.0</u>	<u>4-30-03</u>	<u>RTL</u>
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>2.5</u> <u>2.5</u> <u>2.75</u>	<u>4-30-03</u>	<u>RTL</u>
	H) TRIGGER PULL TEST AND RETAINABILITY		<u>4-30-03</u>	<u>RTL</u>
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.024</u>	<u>4-30-03</u>	<u>RTL</u>
	J) ASSEMBLE STOCK		<u>4-15-03</u>	<u>RW</u>
	K) ASSEMBLE SWIVEL STUDS		<u>5-1-03</u>	<u>RTL</u>
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		<u>4-15-03</u>	<u>RW</u>
	M) IRON SIGHT ALIGNMENT		<u>4-15-03</u>	<u>RW</u>
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		<u>4-15-03</u>	<u>RW</u>
640	GALLERY TEST AND TARGET	PASS FAIL	<u>4-21-03</u>	<u>TRW</u>
	MALFUNCTION	CORRECTION	<u>4-21-03</u>	<u>TRW</u>
	MALFUNCTION	CORRECTION	<u>4-21-03</u>	<u>TRW</u>
	MALFUNCTION	CORRECTION	<u>4-21-03</u>	<u>TRW</u>
	MALFUNCTION	CORRECTION	<u>4-21-03</u>	<u>TRW</u>
645	INSPECT FOR LIVE AMMO		<u>4-21-03</u>	<u>TRW</u>
655	FINAL INSPECTION A) HEADSPACE		<u>5-1-03</u>	<u>RTL</u>
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.65</u> <u>2.36</u> <u>2.39</u> <u>2.26</u> <u>2.33</u>	<u>4-30-03</u>	<u>TRW</u>
	C) FUNCTION		<u>5-1-03</u>	<u>RTL</u>
660	PACK		<u>5/1/03</u>	<u>RTL</u>

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#
3.00# + .75#
4.00# + 1.00#

SERIAL NO. _____

DATE 12-13-02

TESTER TRW

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.61	2.45		2.09	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT ABLE LESS THAN
PULL #2	2.52	2.25		2.18	
PULL #3	2.50	2.21		2.05	
PULL #4	2.36	2.20		2.12	
PULL #5	2.34	2.22		2.17	
TOTAL	12.33	11.33		10.61	
AVG.	2.46	2.26		2.12	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.17	3.34		
PULL #2	3.20	3.37		
PULL #3	3.29	3.30		
PULL #4	3.23	3.14		
PULL #5	3.21	3.37		
TOTAL	16.10	16.52		
AVG.	3.22	3.30		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# TARGET & ACCU
PULL #1	4.08	4.19		4.06
PULL #2	4.06	4.04		4.17
PULL #3	4.08	4.18		4.01
PULL #4	4.04	4.04		3.96
PULL #5	4.07	4.00		4.10
TOTAL	20.33	20.45		20.30
AVG.	4.06	4.09		4.06

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6300641.__0
FILE DATE AND TIME: 04/22/2003 01:16

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

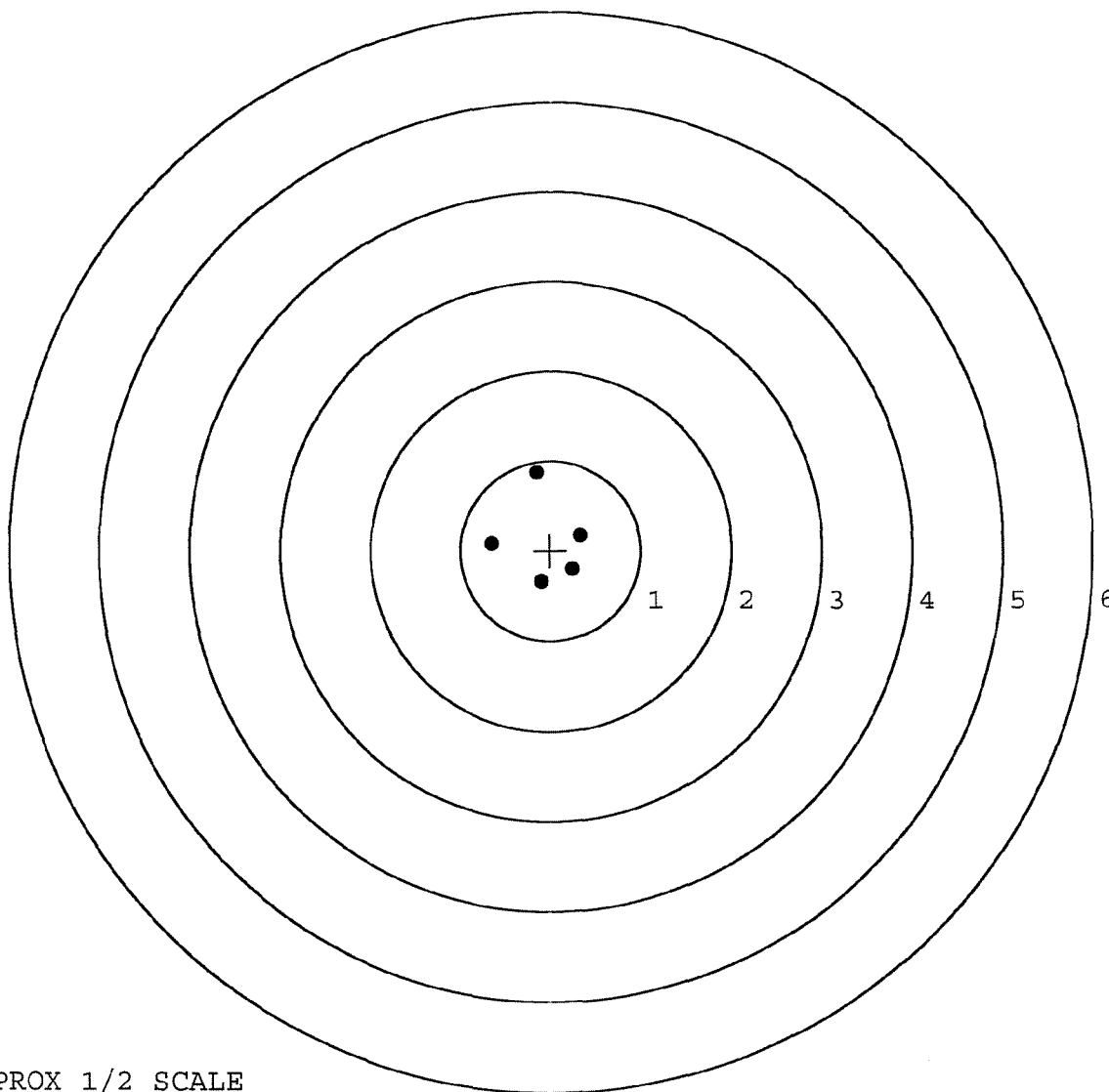
ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

ave. mean *.493*

SERIAL NUMBER: G6300641. __0
TARGET NUMBER: 1
FILE DATE: 04/22/2003
FILE TIME: 01:16

POINT#	X	Y
1:	-0.159	0.867
2:	0.336	0.171
3:	0.247	-0.207
4:	-0.100	-0.349
5:	-0.649	0.086

X CENTROID: -0.065
Y CENTROID: 0.114
POA TO CENTROID: 0.131
HORZ SPREAD: 0.985
VERT SPREAD: 1.216
GROUP SPREAD: 1.217
MIN RADIUS: 0.405
MAX RADIUS: 0.759
MEAN RADIUS: 0.532
IN 1 IN DIAMETER: 3
IN 2 IN DIAMETER: 5
in 3 IN DIAMETER: 5

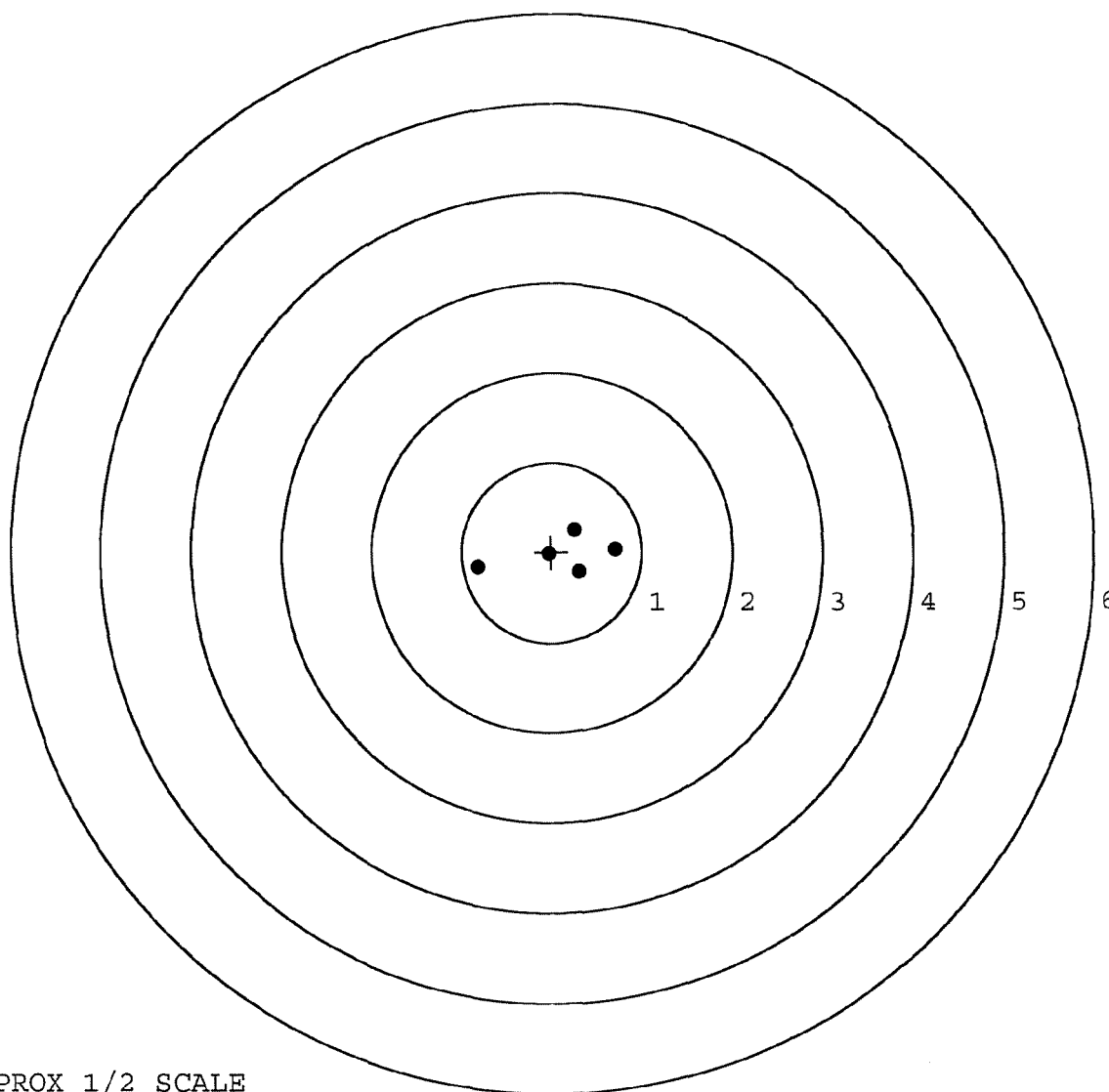


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6300641. __0
TARGET NUMBER: 2
FILE DATE: 04/22/2003
FILE TIME: 01:16

POINT#	X	Y
1:	-0.029	-0.024
2:	0.310	-0.225
3:	0.256	0.242
4:	0.707	0.027
5:	-0.816	-0.164

X CENTROID: 0.086
Y CENTROID: -0.029
POA TO CENTROID: 0.090
HORZ SPREAD: 1.523
VERT SPREAD: 0.467
GROUP SPREAD: 1.535
MIN RADIUS: 0.115
MAX RADIUS: 0.912
MEAN RADIUS: 0.454
IN 1 IN DIAMETER: 3
IN 2 IN DIAMETER: 5
in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE