

G6645613

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

— INSTRUCTION BOOK 3518

proof of purchase



owner registration sticker



BM FORM

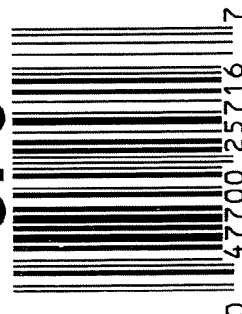
ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

G6645613

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6645613

OP #	OPERATION NAME	READINGS	DATE	INITIAL
410	SERIALIZE BOLT HANDLE		9/18/07	L.P.D.
420	ASSEMBLE ACTION			
430	ASSEMBLE TO STOCK		9-18-07	SD
440	PROOF	MAGNA-FLUX	9/18/07	MTM
460	CHECK HEADSPACE	SEP 20 2007	9/18/07	MTM
470	DIS-ASSEMBLE ACTION		9-18-07	SD
480	MAGNAFLUX BBL ACTION	OPERATOR <u>unus</u>	9/20/07	unus
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		9-19-07	CW
510	DRILL AND TAP SIGHT HOLES		9-19-07	FM
520	GOFF BLAST BBL / REC		9-21-07	XY
530 & 540	APPLY COATINGS (BARREL ACTION)			
	(BOLT)		9/25/07	FB
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9/28/07	L.P.D.
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9/28/07	L.P.D.
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9/28/07	L.P.D.
	D) OIL FIRING PIN ASSEMBLY		9/28/07	L.P.D.
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

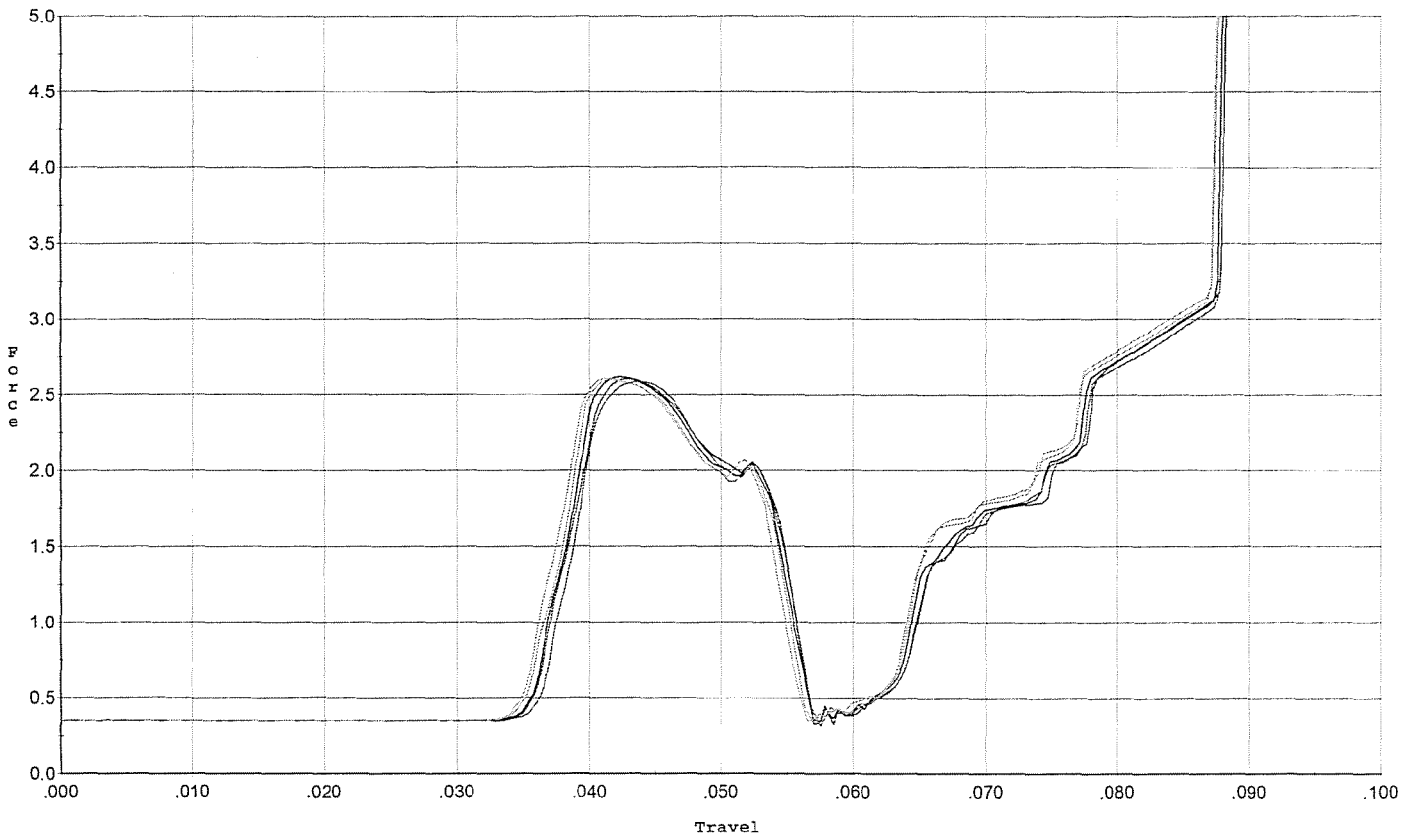
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4.5</u> <u>4.5</u> <u>5.0</u>	10-29-08	R.D.
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>5.0</u> <u>5.0</u> <u>5.0</u>	10-29-08	R.D.
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.022</u> <u>.023</u> <u>.023</u>	10-29-08	R.D.
	J) ASSEMBLE STOCK		9/28/07	R.D.
	K) ASSEMBLE SWIVEL STUDS		10-29-08	R.D.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	10-24-08	TL
	MALFUNCTION Ric	CORRECTION	10-24-08	TL
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		10-24-08	Rgw
670	FINAL INSPECTION A) HEADSPACE		10-29-08	R.D.
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.68</u> <u>2.71</u> <u>2.73</u> <u>2.80</u> <u>2.75</u>	10-28-08	TL
	C) FUNCTION		10-29-08	R.D.
690	PACK		11/5/08	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/22/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



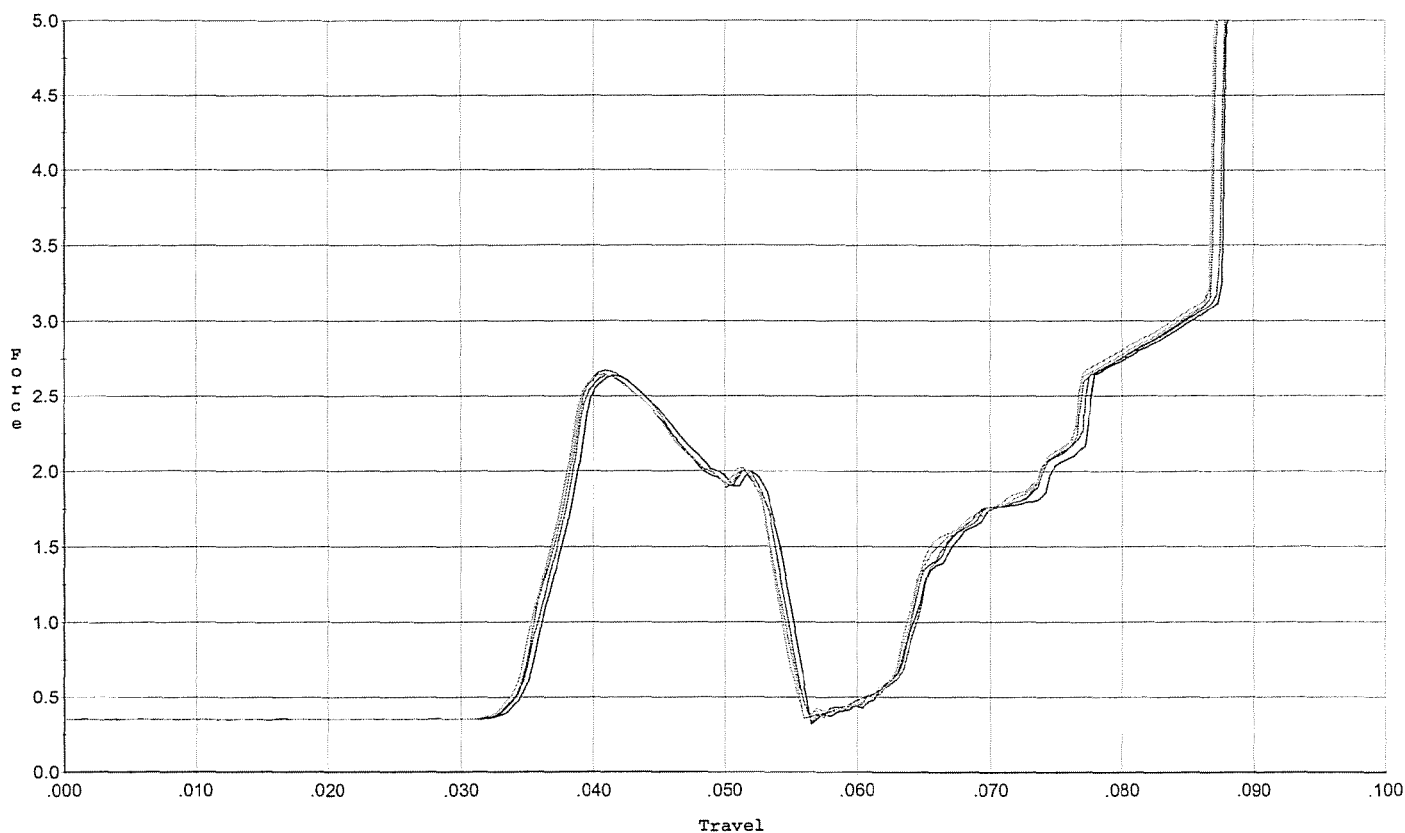
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.604	0.055	0.036	0.039	0.052		Set Trigger
2	2.617	0.054	0.035	0.039	0.051		Set Trigger
3	2.585	0.054	0.036	0.039	0.051		Set Trigger
4	2.608	0.053	0.035	0.038	0.051		Set Trigger
5	2.601	0.054	0.035	0.038	0.051		Set Trigger

Avg 2.60

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/22/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



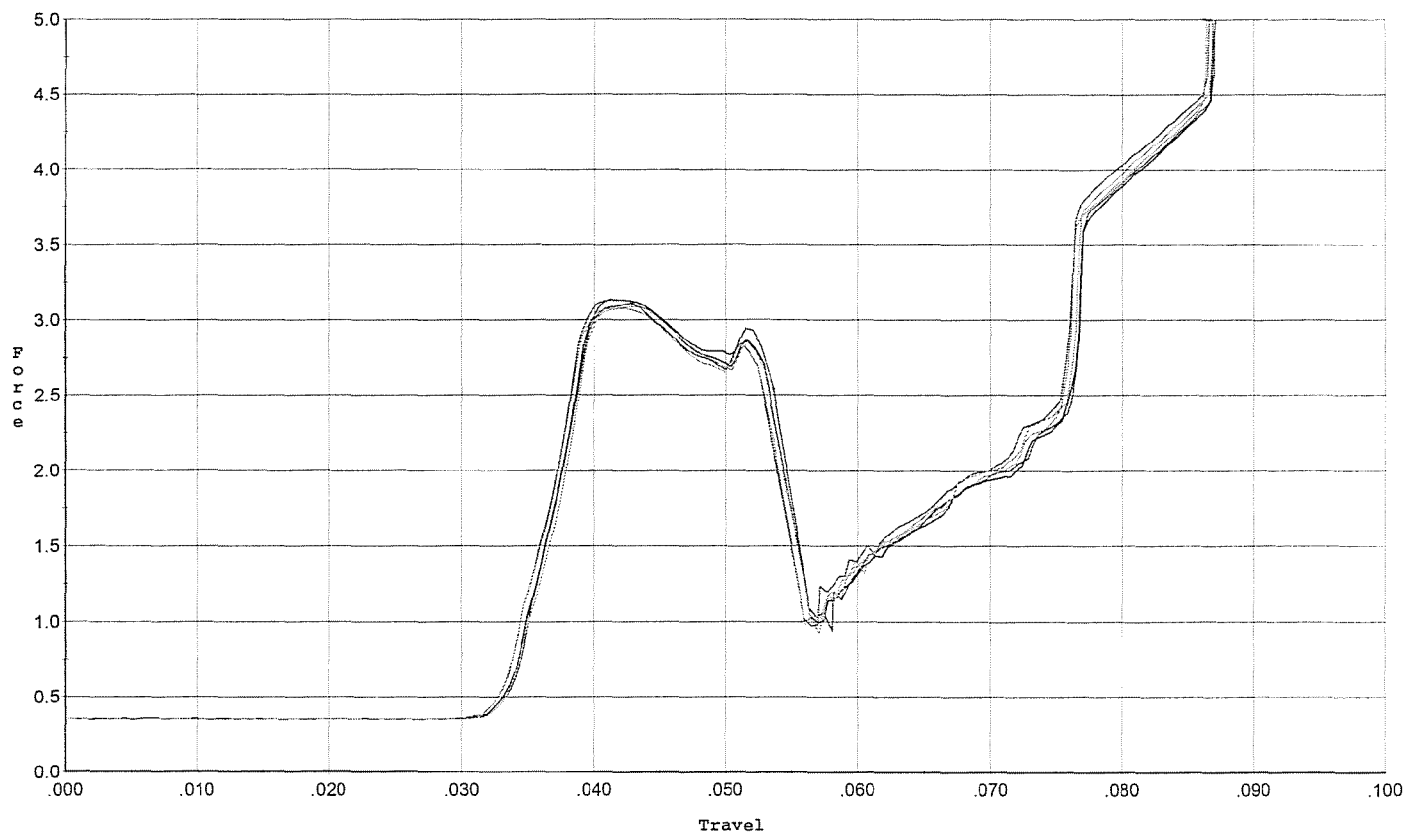
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.636	0.053	0.035	0.038	0.051		Set Trigger
2	2.637	0.054	0.035	0.038	0.052		Set Trigger
3	2.672	0.054	0.035	0.038	0.052		Set Trigger
4	2.640	0.053	0.034	0.038	0.051		Set Trigger
5	2.643	0.053	0.034	0.038	0.051		Set Trigger

Avg 2.64

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/22/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



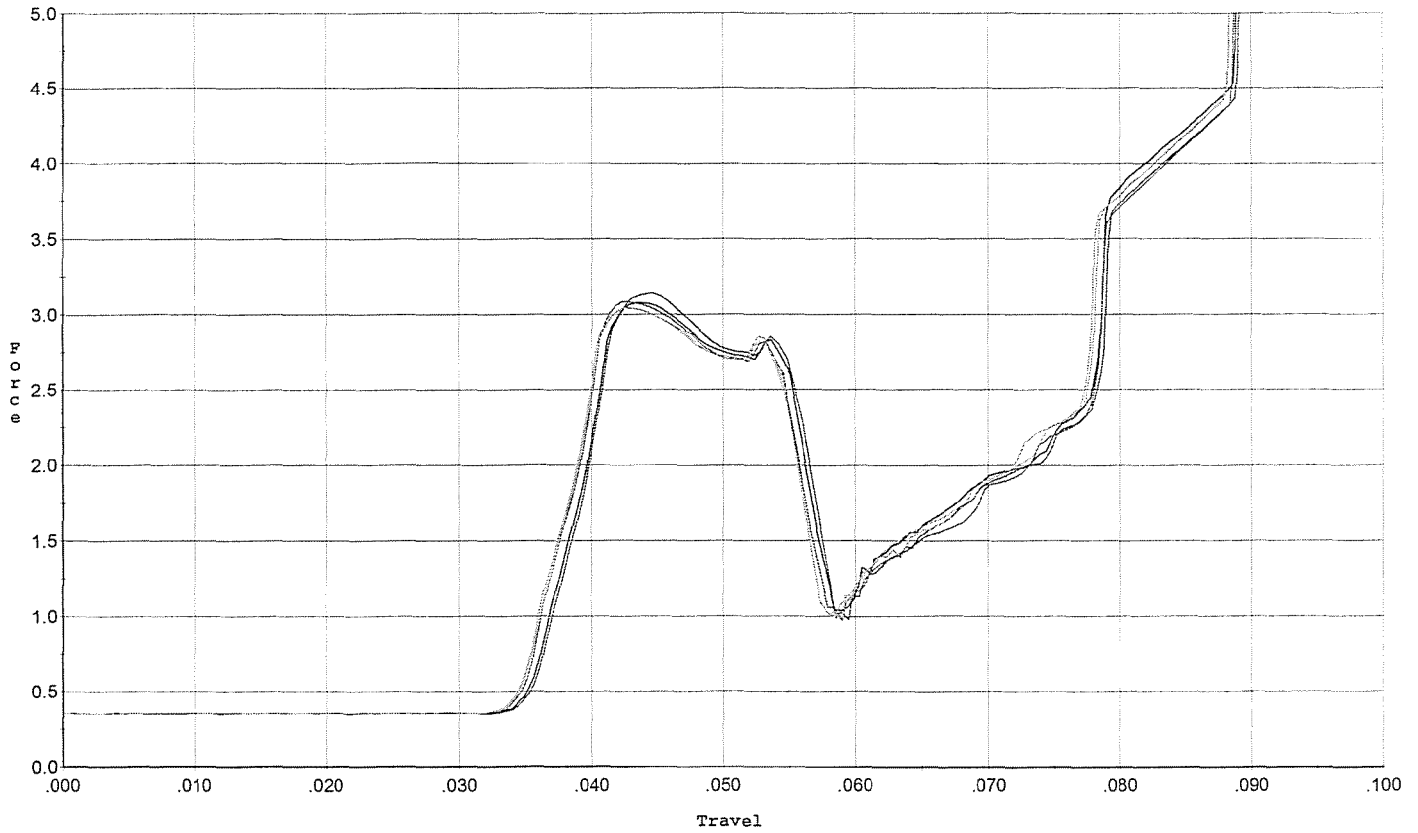
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.107	0.054	0.034	0.037	0.064		Set Trigger
2	3.134	0.055	0.034	0.037	0.065		Set Trigger
3	3.131	0.054	0.033	0.037	0.064		Set Trigger
4	3.088	0.055	0.034	0.037	0.064		Set Trigger
5	3.078	0.054	0.033	0.036	0.063		Set Trigger

Avg 3.10

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/22/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



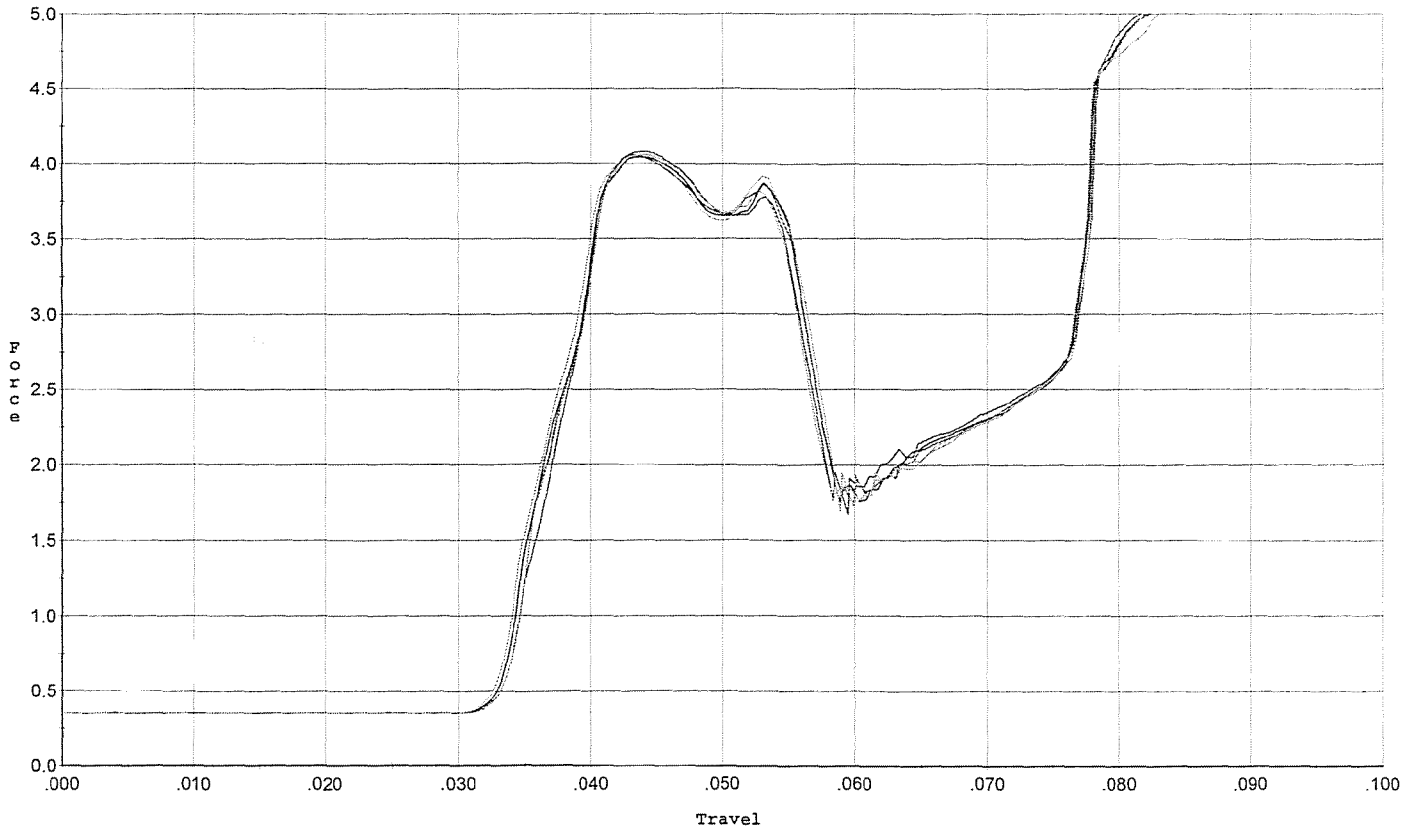
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.142	0.056	0.036	0.038	0.065		Set Trigger
2	3.076	0.055	0.035	0.038	0.063		Set Trigger
3	3.085	0.055	0.035	0.038	0.063		Set Trigger
4	3.042	0.055	0.035	0.037	0.063		Set Trigger
5	3.043	0.055	0.035	0.037	0.063		Set Trigger

Avg 3.07

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/22/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



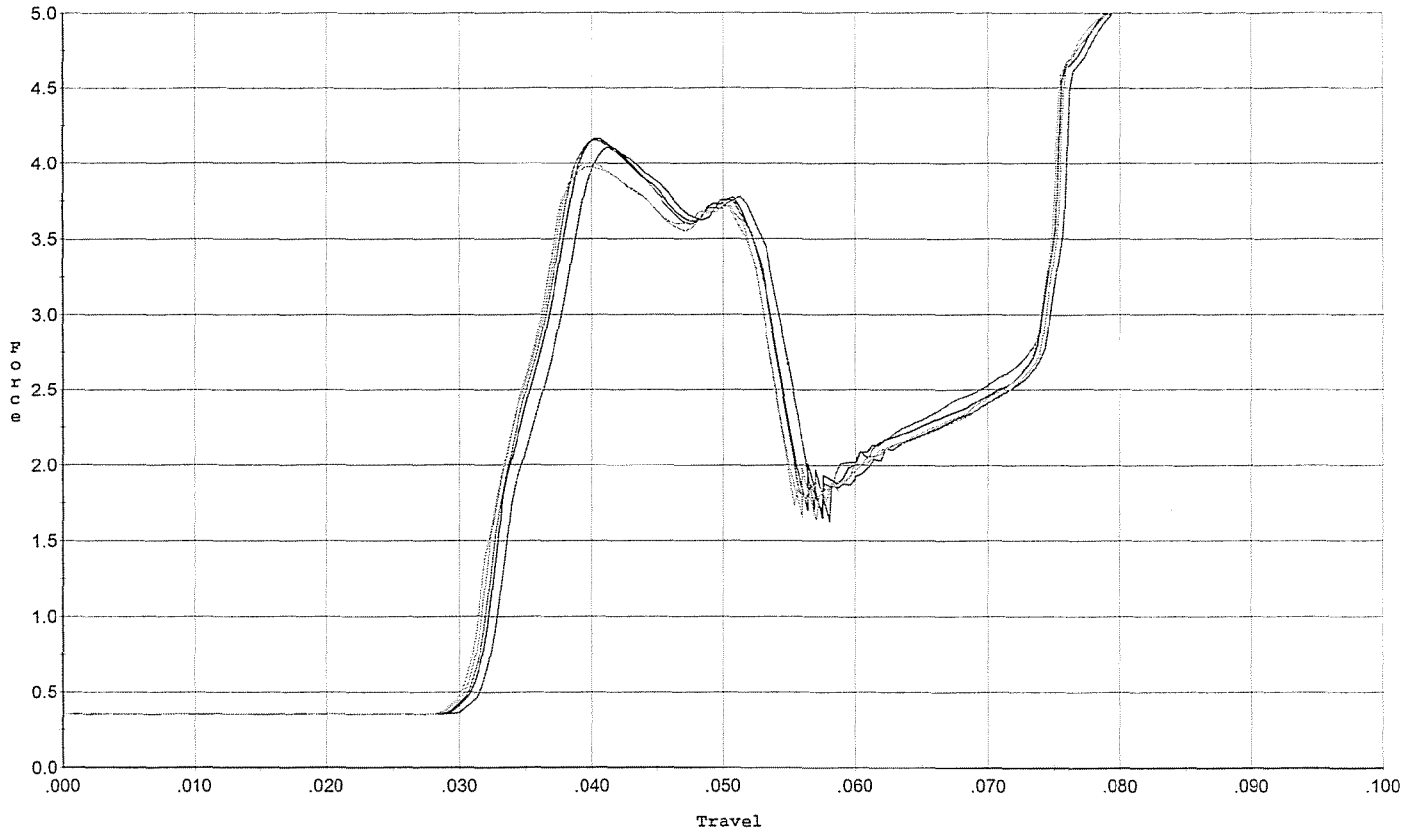
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.060	0.056	0.034	0.035	0.086		Set Trigger
2	4.045	0.055	0.033	0.035	0.085		Set Trigger
3	4.080	0.055	0.033	0.035	0.085		Set Trigger
4	4.064	0.056	0.034	0.035	0.088		Set Trigger
5	4.057	0.055	0.033	0.035	0.085		Set Trigger

Avg 4.06

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/22/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



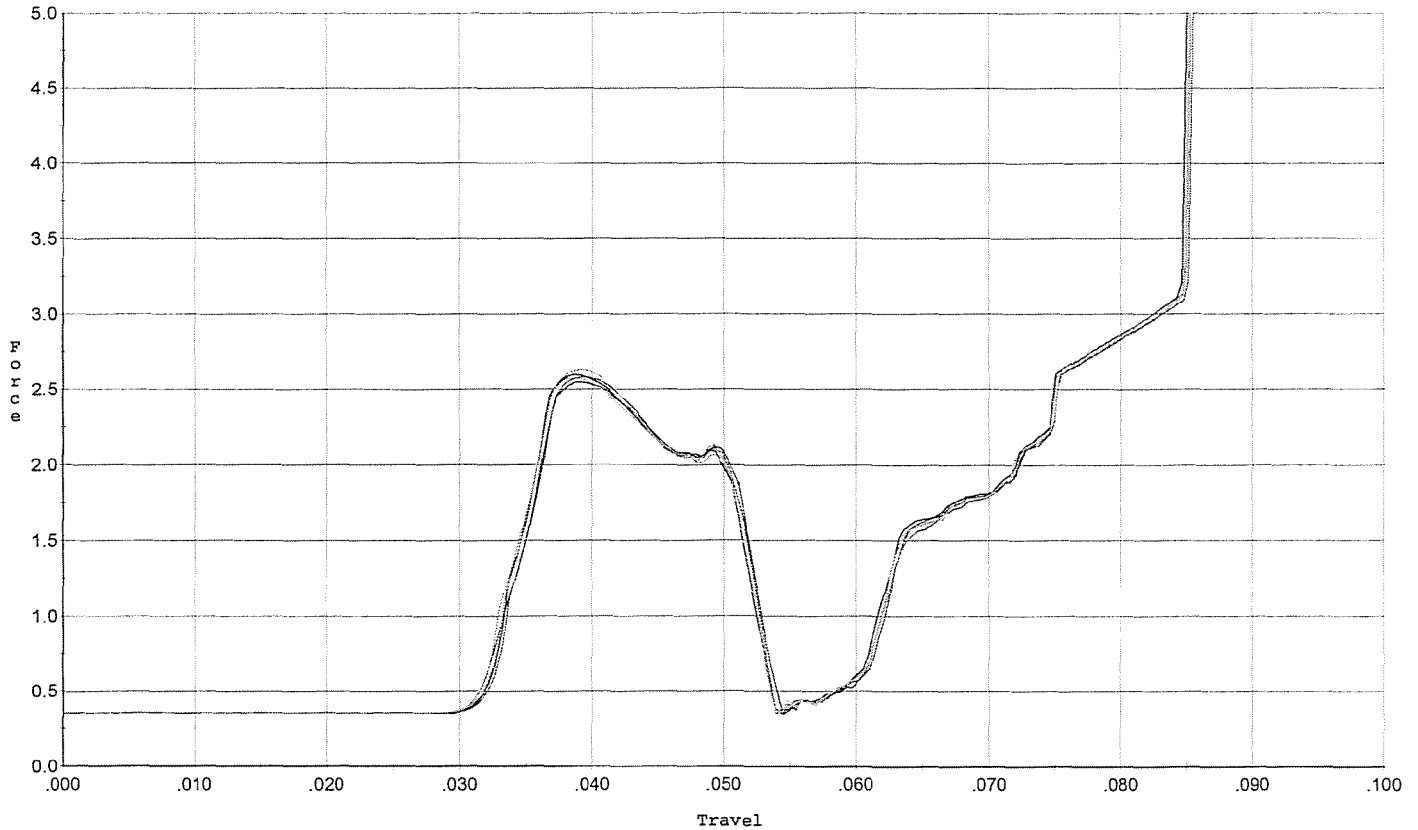
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.104	0.055	0.032	0.034	0.086		Set Trigger
2	4.160	0.053	0.031	0.034	0.084		Set Trigger
3	4.152	0.053	0.031	0.034	0.085		Set Trigger
4	3.972	0.053	0.030	0.034	0.084		Set Trigger
5	4.002	0.052	0.031	0.034	0.083		Set Trigger

Avg 4.07

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/22/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



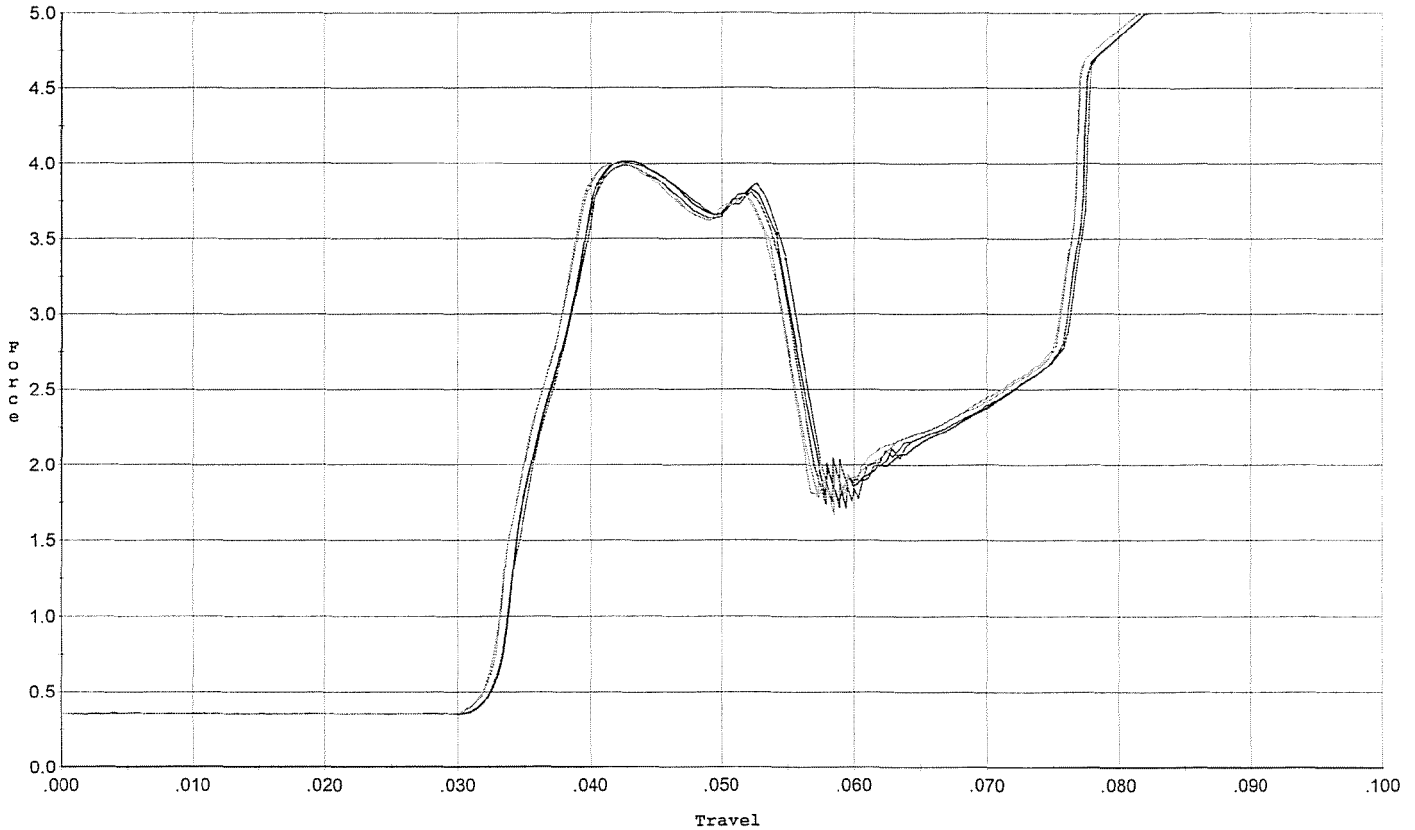
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.548	0.051	0.032	0.037	0.051		Set Trigger
2	2.598	0.051	0.032	0.038	0.050		Set Trigger
3	2.580	0.052	0.032	0.037	0.051		Set Trigger
4	2.630	0.052	0.032	0.037	0.052		Set Trigger
5	2.576	0.051	0.032	0.038	0.051		Set Trigger

Avg 2.58

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 9/22/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.012	0.055	0.033	0.035	0.086		Set Trigger
2	4.016	0.054	0.033	0.035	0.084		Set Trigger
3	3.982	0.054	0.033	0.035	0.083		Set Trigger
4	3.994	0.054	0.032	0.035	0.084		Set Trigger
5	3.999	0.054	0.032	0.035	0.084		Set Trigger

Avg 4.00