

G6672605-

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

BM FORM

proof of purchase



owner registration sticker



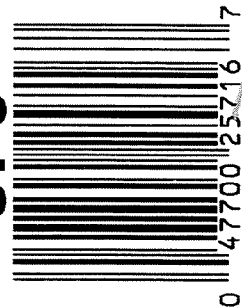
ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

G6672605

UPC



ORDER — 25716

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)

UPC



ORDER 25716

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)

UPC



SERIAL NO.



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6672605

OP #	OPERATION NAME	READINGS	DATE	INITIAL
410	SERIALIZE BOLT HANDLE		8-9-07	J.P.D.
420	ASSEMBLE ACTION		7-24-07	SD
430	ASSEMBLE TO STOCK		7/27/07	WCH
440	PROOF	MAGNA - FLUX	7/27/07	WCH
460	CHECK HEADSPACE		7/27/07	WCH
470	DIS-ASSEMBLE ACTION		8-2-07	SD
480	MAGNAFLUX BBL ACTION	OPERATOR <u>SmS</u>	8/13/07	SmS
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		8-13-07	CW
510	DRILL AND TAP SIGHT HOLES		8-10-07	TRW
520	GOFF BLAST BBL / REC		8/13/07	(LC)
530 & 540	APPLY COATINGS (BARREL ACTION)			
	(BOLT)		8/23/07	RB
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-23-07	SD
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-23-07	SD
	C) INSPECT EJECTOR HOLE FOR CHAMFER		8-23-07	SD
	D) OIL FIRING PIN ASSEMBLY		8/28/07	J.P.D.
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

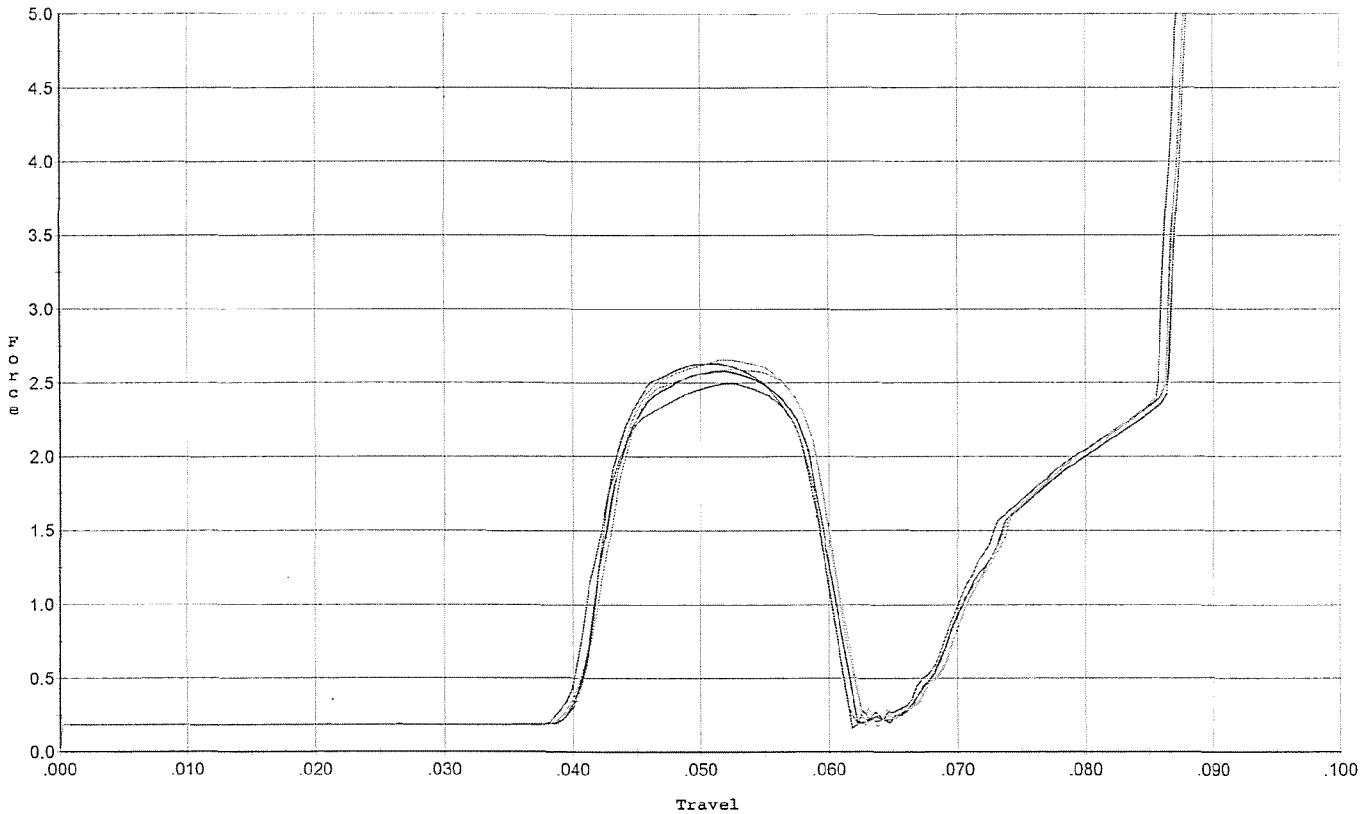
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>30</u> <u>30</u> <u>30</u>	9/7/07	R.P.D.
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>30</u> <u>30</u> <u>35</u>	9/7/07	R.P.D.
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.027</u> <u>.028</u> <u>.027</u>	9/7/07	R.P.D.
	J) ASSEMBLE STOCK		8/28/07	R.P.D.
	K) ASSEMBLE SWIVEL STUDS		9/7/07	R.P.D.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		9/7/07	R.P.D.
	M) IRON SIGHT ALIGNMENT		9/7/07	R.P.D.
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		9/7/07	R.P.D.
640 &	FUNCTION TEST AND	<u>PASS</u> FAIL		
650	TARGET	<u>PASS</u> FAIL	8-29-07	TRW
	MALFUNCTION <u>SSOC</u>	CORRECTION OK	9/4/07	mon
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION N/A		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		8-29-07	WR
670	FINAL INSPECTION A) HEADSPACE			
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.43</u> <u>2.47</u> <u>2.28</u> <u>2.51</u> <u>2.45</u>	9/5/07	RP
	C) FUNCTION		9/7/07	R.P.D.
690	PACK		9/8/07	DA

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/27/07

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



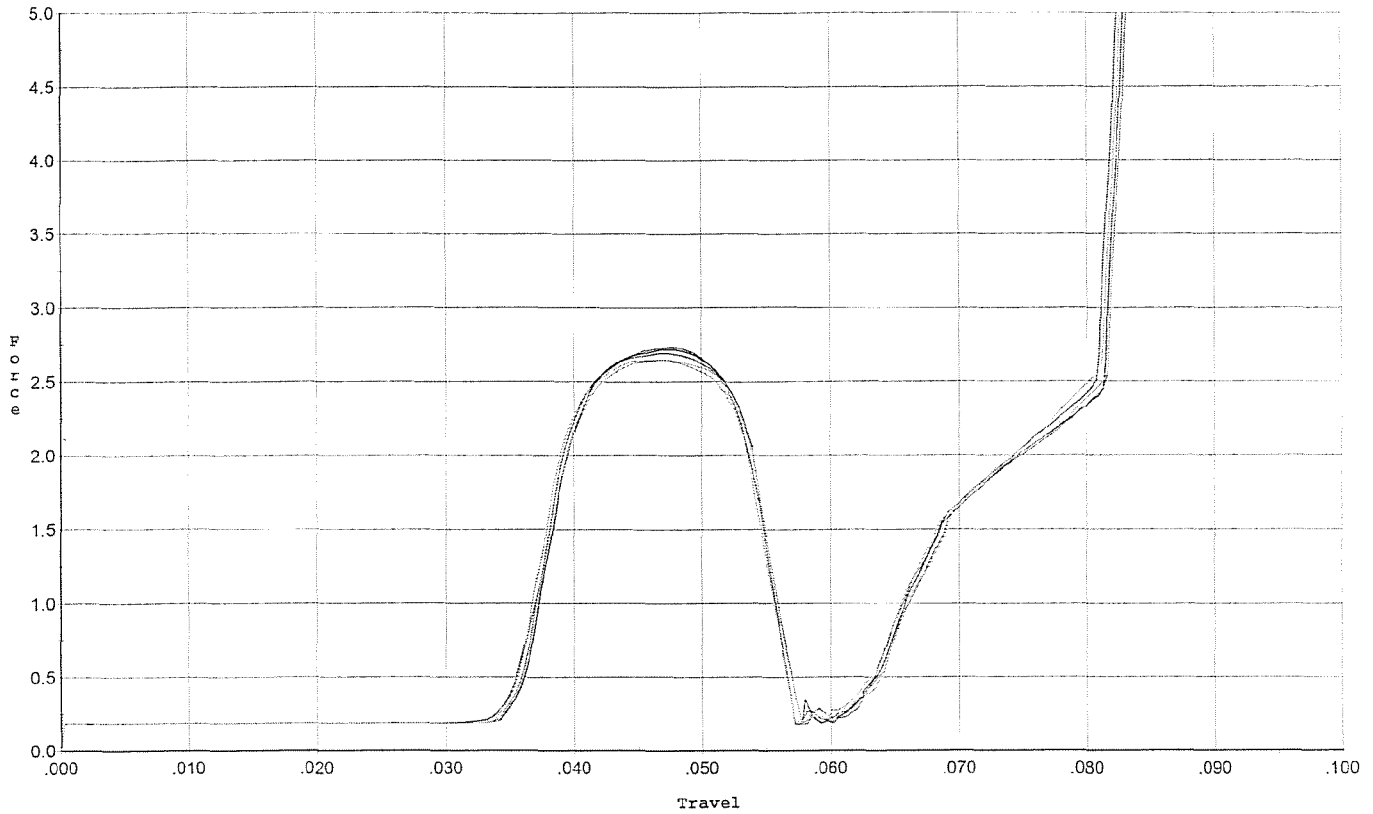
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.632	0.059	0.040	0.035	0.049		Set Trigger
2	2.577	0.058	0.040	0.036	0.048		Set Trigger
3	2.496	0.059	0.040	0.036	0.048		Set Trigger
4	2.658	0.059	0.040	0.035	0.051		Set Trigger
5	2.591	0.059	0.040	0.036	0.049		Set Trigger

AVG 2.59

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 8/27/07

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



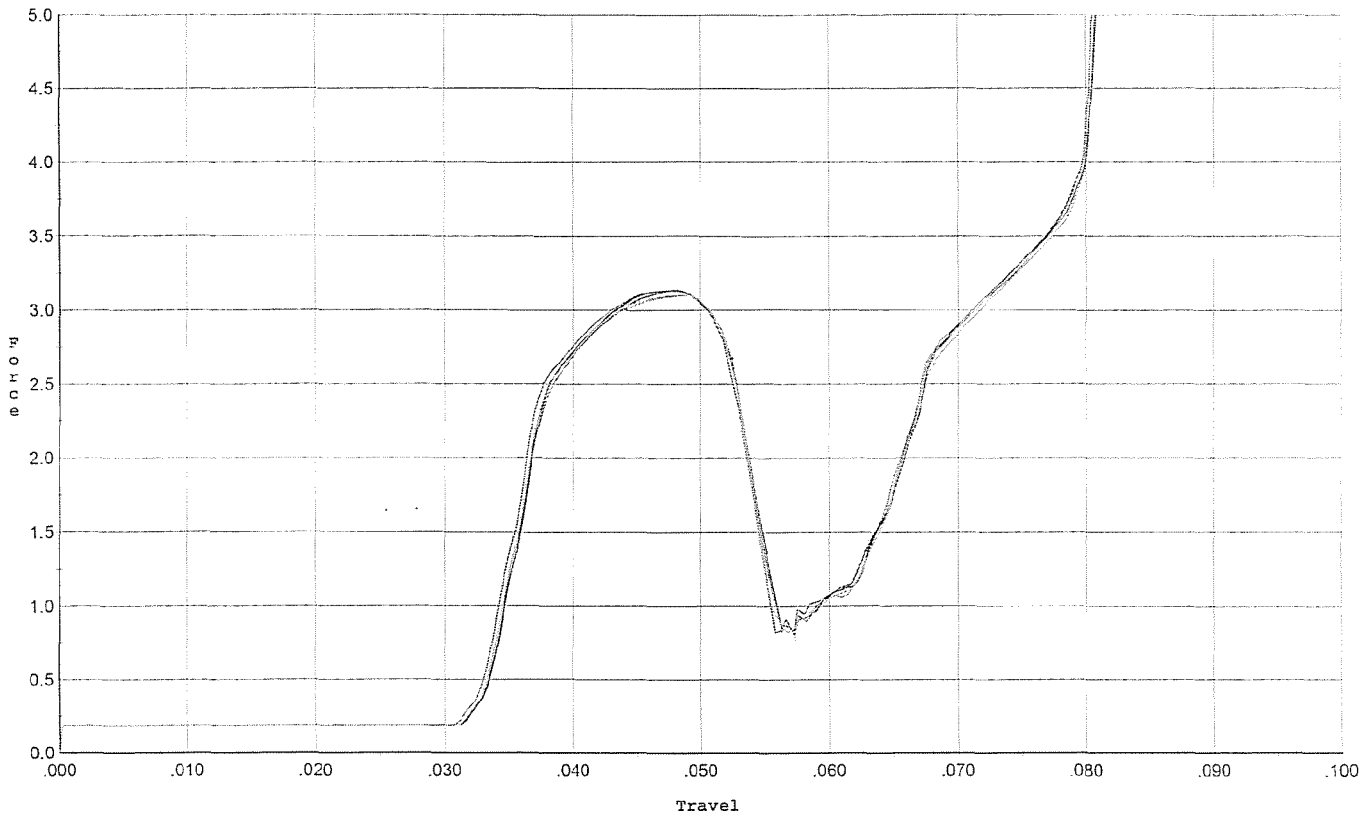
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.734	0.054	0.035	0.035	0.050		Set Trigger
2	2.720	0.054	0.036	0.035	0.049		Set Trigger
3	2.693	0.054	0.035	0.035	0.049		Set Trigger
4	2.647	0.054	0.035	0.035	0.048		Set Trigger
5	2.650	0.055	0.035	0.035	0.050		Set Trigger

Avg 2.68

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/27/07

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



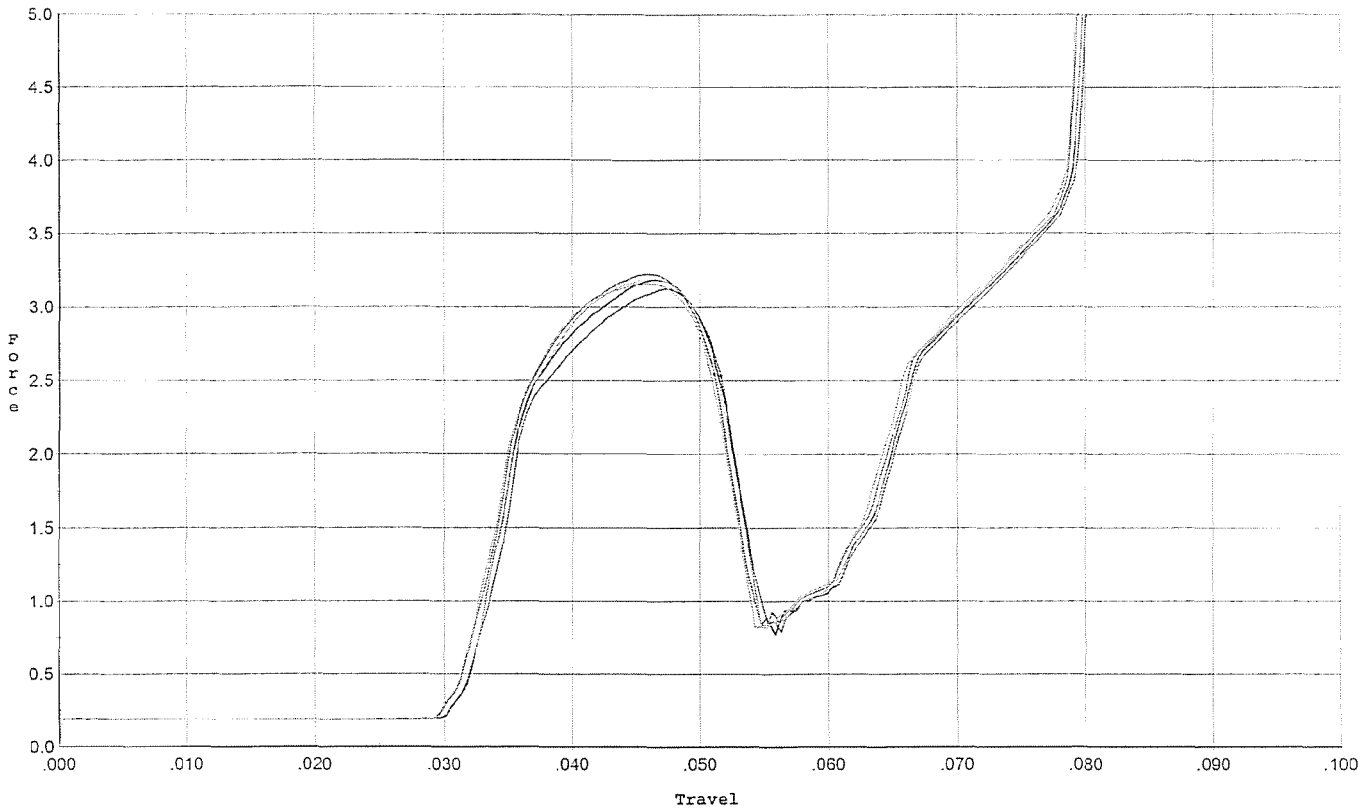
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.131	0.053	0.033	0.033	0.057		Set Trigger
2	3.126	0.052	0.032	0.033	0.057		Set Trigger
3	3.127	0.053	0.032	0.033	0.059		Set Trigger
4	3.100	0.053	0.032	0.033	0.058		Set Trigger
5	3.101	0.052	0.032	0.034	0.058		Set Trigger

Avg 3.11

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 8/27/07

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



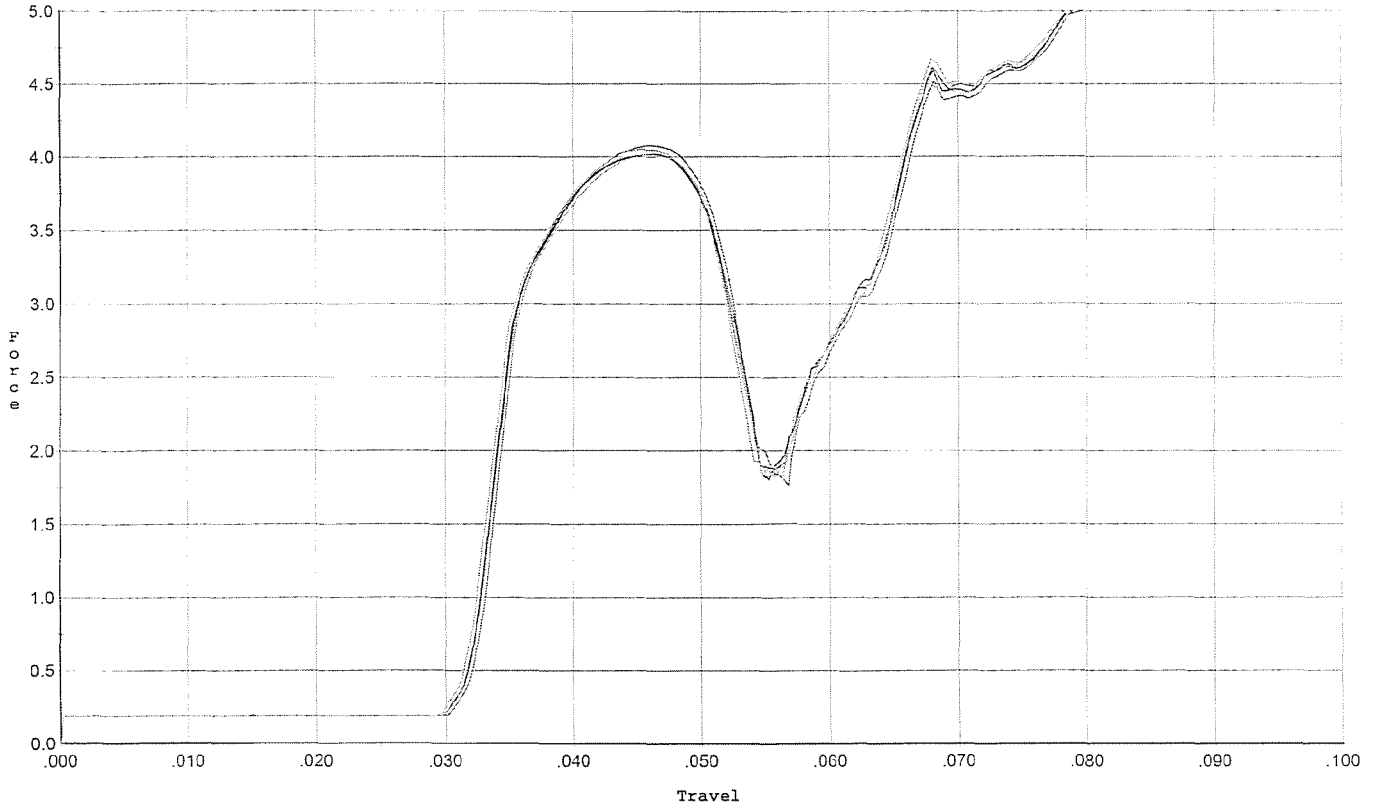
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.126	0.052	0.031	0.033	0.057		Set Trigger
2	3.184	0.052	0.031	0.033	0.058		Set Trigger
3	3.220	0.051	0.030	0.033	0.058		Set Trigger
4	3.188	0.052	0.031	0.033	0.059		Set Trigger
5	3.159	0.052	0.030	0.033	0.059		Set Trigger

Avg 3.17

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putsch 8/27/07

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



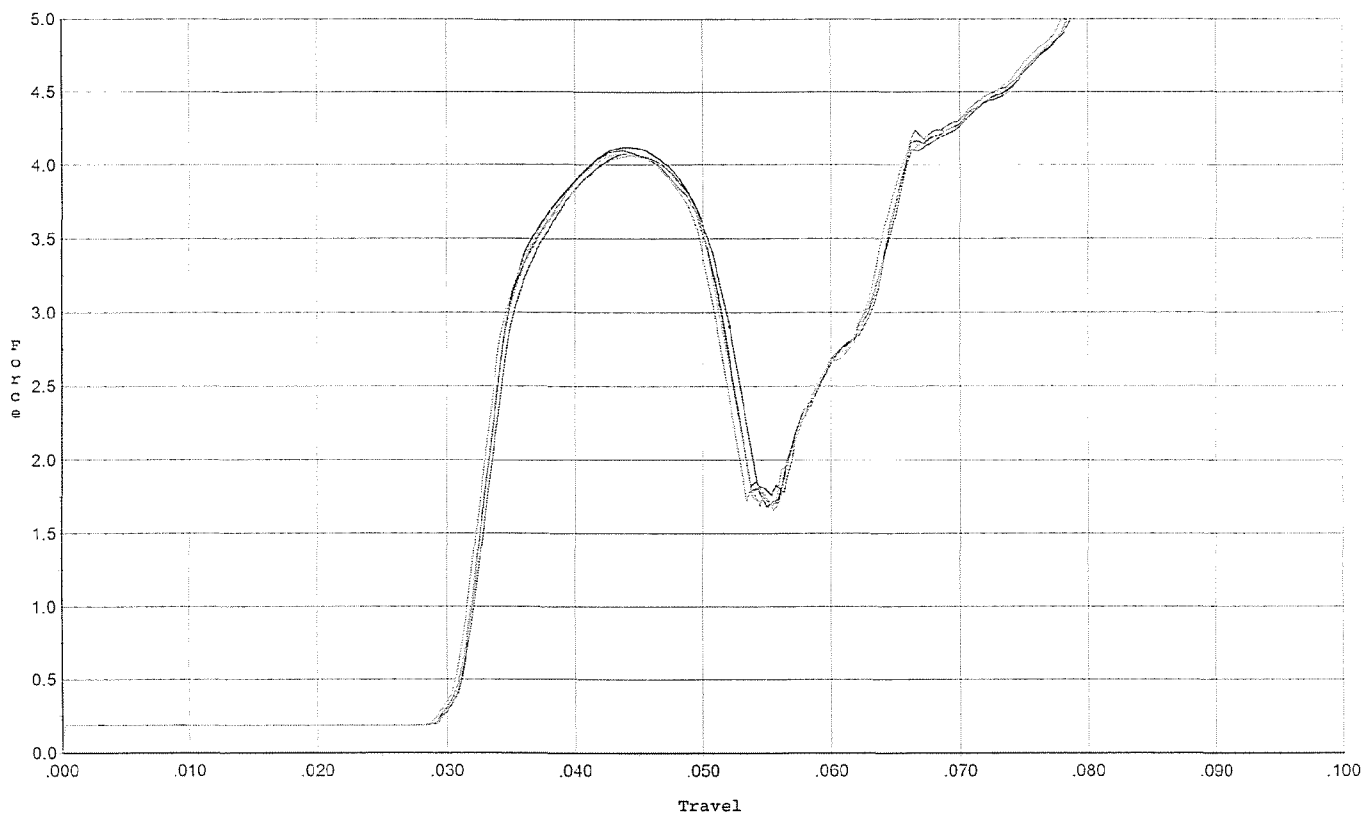
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.017	0.053	0.031	0.032	0.076		Set Trigger
2	4.017	0.052	0.031	0.032	0.074		Set Trigger
3	4.080	0.052	0.031	0.032	0.076		Set Trigger
4	4.018	0.051	0.031	0.032	0.073		Set Trigger
5	4.051	0.052	0.030	0.032	0.076		Set Trigger

Avg 4.03

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/27/07

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



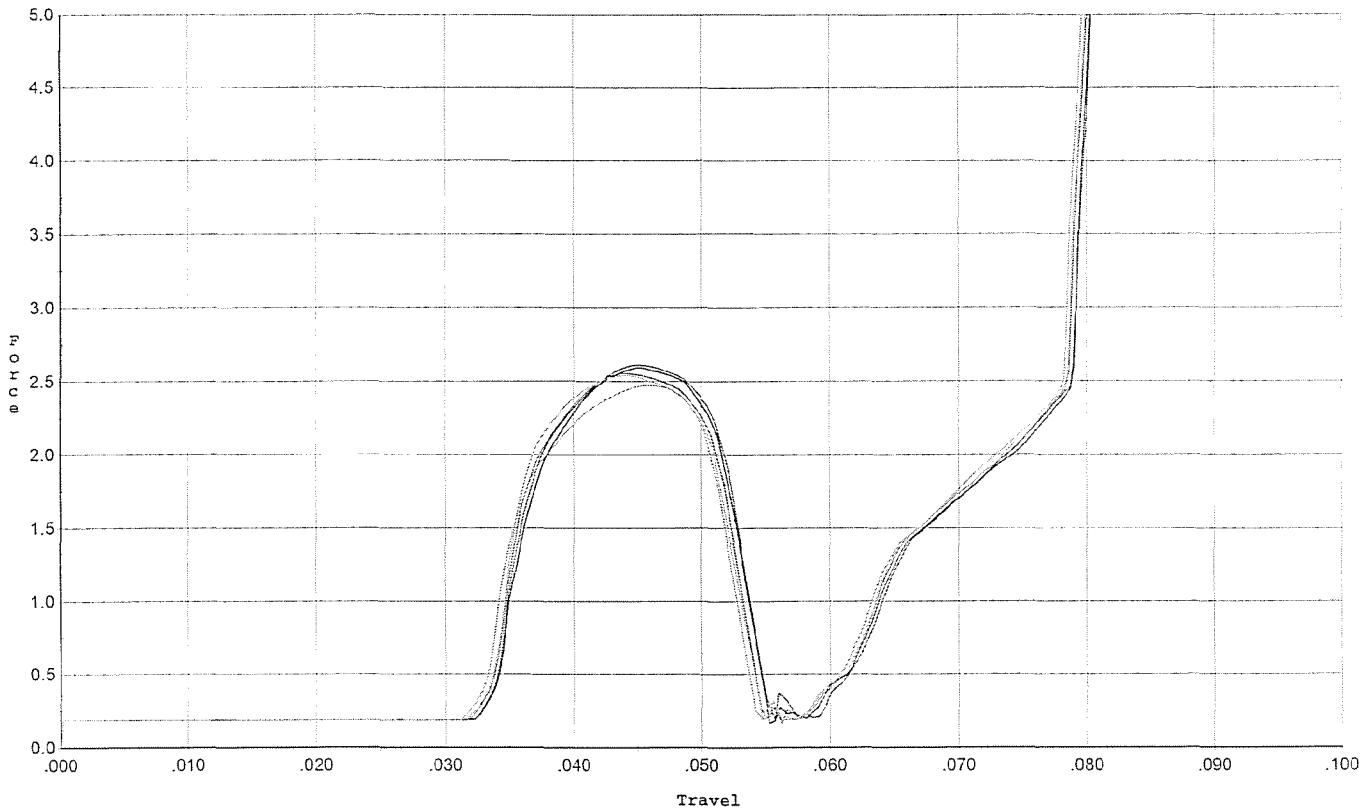
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.072	0.052	0.031	0.031	0.077		Set Trigger
2	4.120	0.051	0.030	0.031	0.076		Set Trigger
3	4.097	0.051	0.030	0.031	0.076		Set Trigger
4	4.064	0.052	0.031	0.031	0.076		Set Trigger
5	4.073	0.051	0.030	0.031	0.075		Set Trigger

AVG 4.08

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/27/07

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



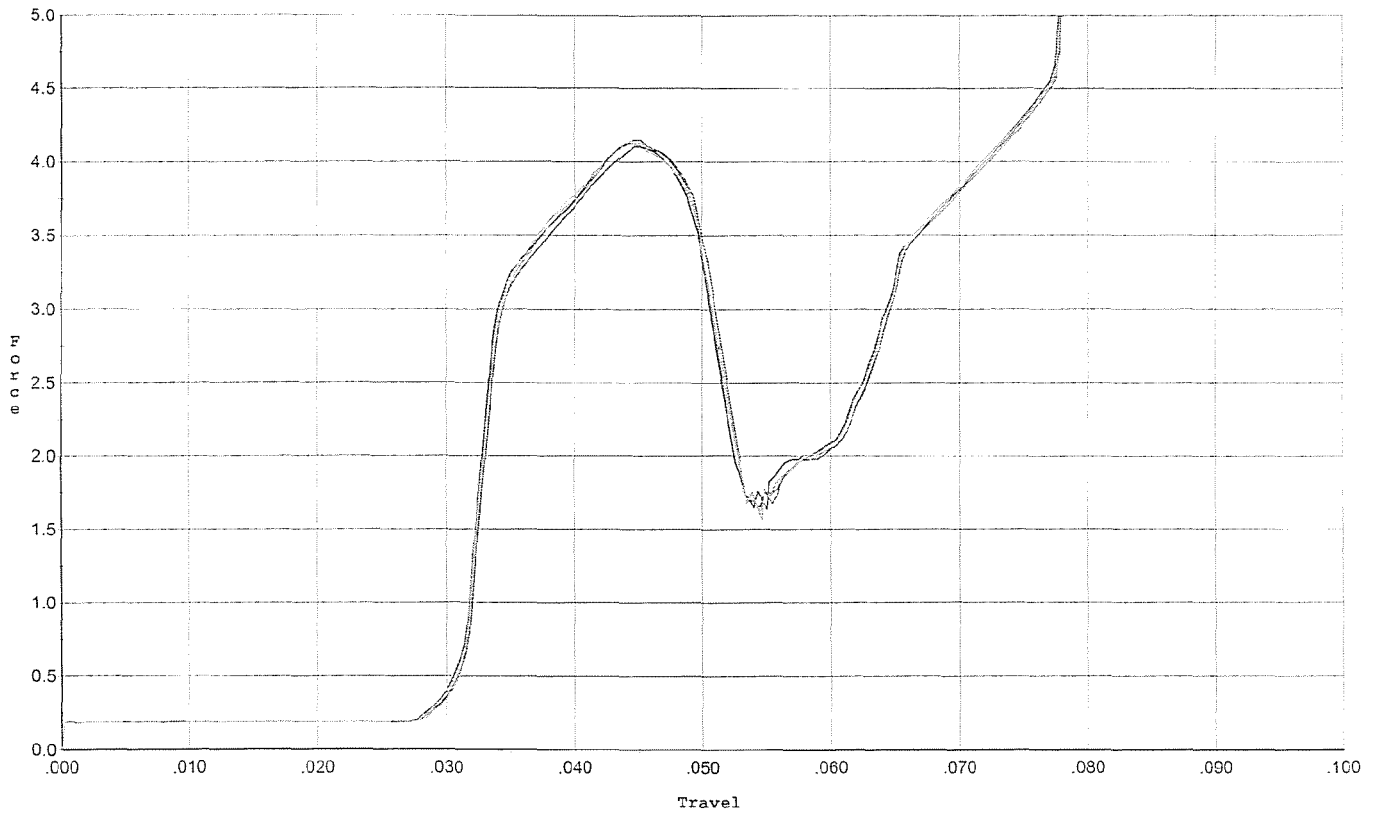
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.613	0.052	0.033	0.034	0.047		Set Trigger
2	2.593	0.053	0.033	0.034	0.047		Set Trigger
3	2.554	0.052	0.033	0.034	0.046		Set Trigger
4	2.542	0.053	0.033	0.034	0.047		Set Trigger
5	2.474	0.051	0.032	0.034	0.045		Set Trigger

AVG 2.55

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/27/07

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.107	0.051	0.030	0.031	0.075		Set Trigger
2	4.128	0.050	0.030	0.031	0.073		Set Trigger
3	4.151	0.050	0.031	0.031	0.074		Set Trigger
4	4.126	0.049	0.030	0.031	0.073		Set Trigger
5	4.145	0.051	0.031	0.031	0.075		Set Trigger

AVG 4.13

SNIP: 000

UNIQUE STATISTICAL INFORMATION

FIR: 00

/ DATASET NAME: G6672605.__0

FIL: 00

08/29/2007 14:49

THE: 000

ALL REPORTED IN UNITS OF INCHES

oid of the Five Target Set:	0.029
oid of the Five Target Set:	0.021
f Imp t of the Five Target Set:	0.036
dius of the Five Target Set:	0.748
DA to Centroid Target #1:	0.104
entroid Target #2 to Centroid Target #1:	0.075
entroid Target #3 to Centroid Target #1:	0.106
entroid Target #4 to Centroid Target #1:	0.124
entroid Target #5 to Centroid Target #1:	0.125

SERIAL NUMBER:
 TARGET NO.:
 FILE DATE:
 FILE TIME:

X CENTROID:

Y CENTROID:

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GROUP SIZE:

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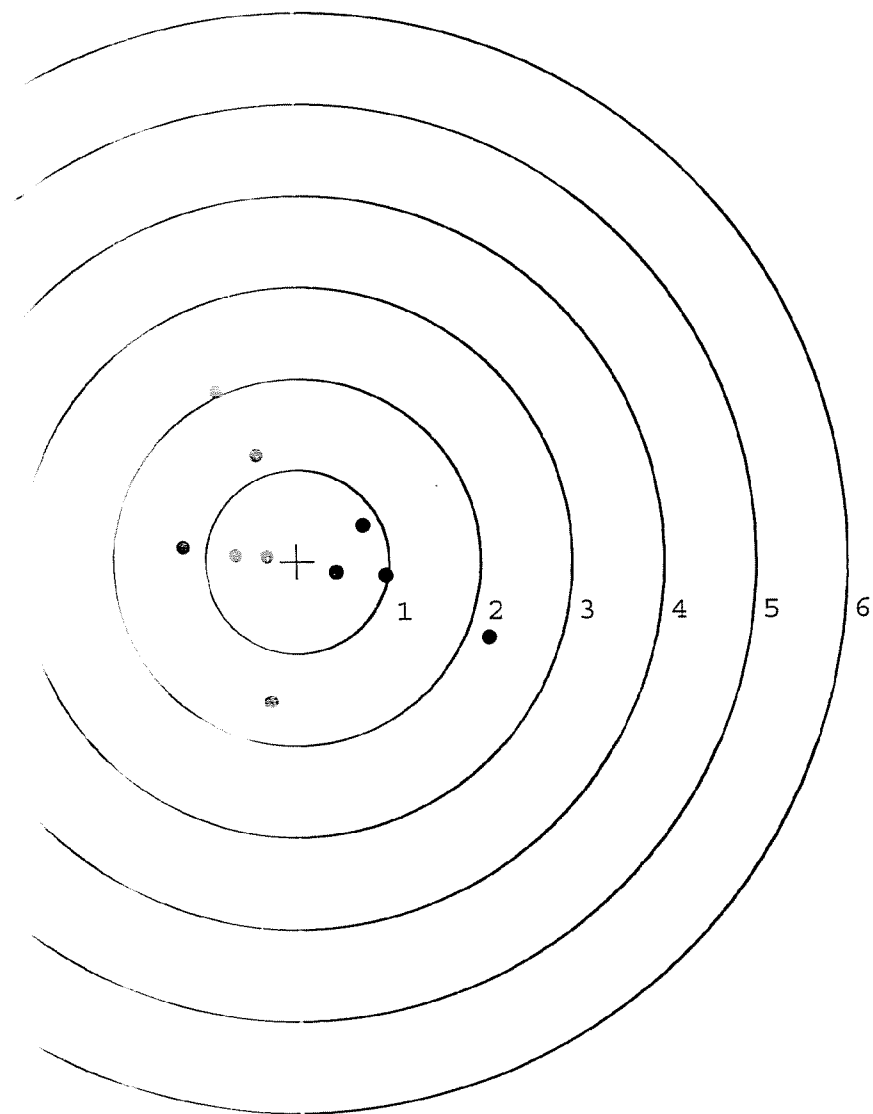
M:

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POINT#	X	Y
1:	2.086	-0.849
2:	0.965	-0.172
3:	0.717	0.383
4:	0.422	-0.131
5:	-0.289	-1.534
6:	-0.330	0.050
7:	-0.673	0.066
8:	-1.244	0.147
9:	-0.442	1.162
10:	-0.868	1.859



TIME:

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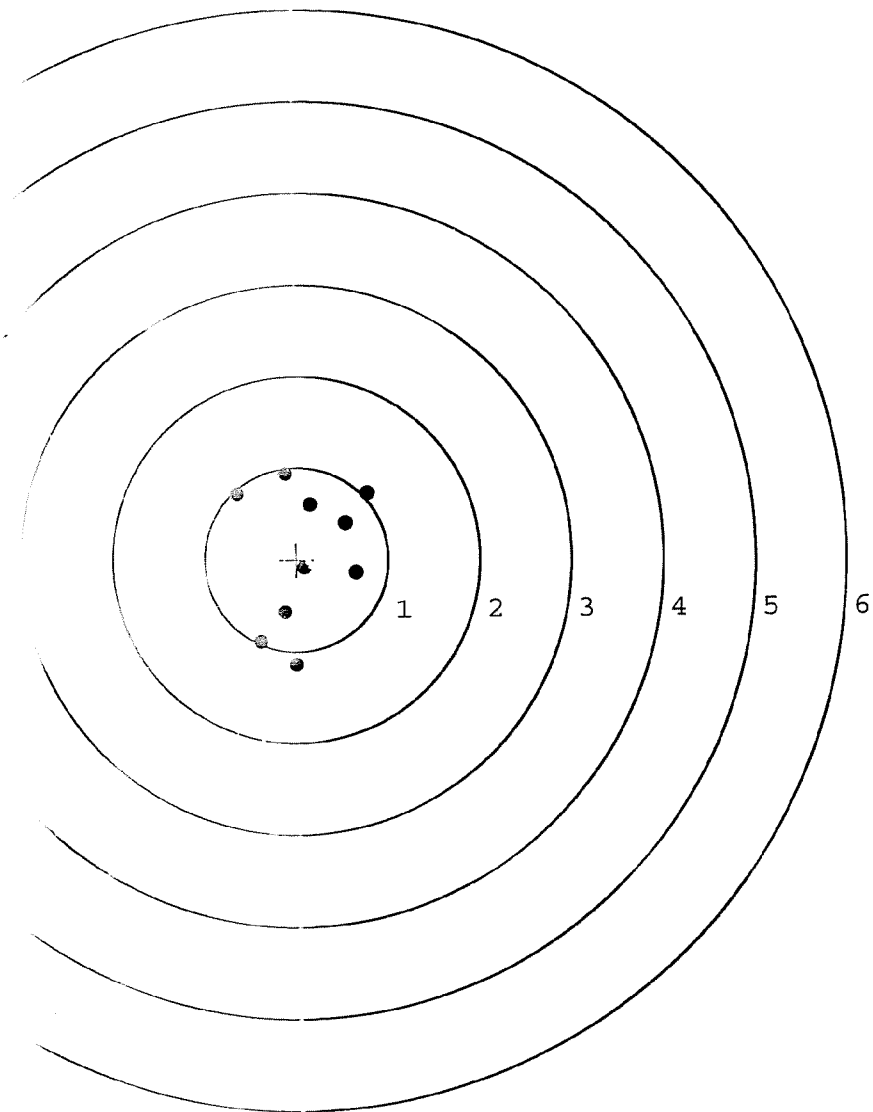
RE

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POINT#	X	Y
1:	0.650	-0.148
2:	0.538	0.387
3:	0.774	0.709
4:	0.147	0.590
5:	0.085	-0.088
6:	-0.017	-1.149
7:	-0.396	-0.898
8:	-0.129	-0.576
9:	-0.641	0.710
10:	-0.117	0.932

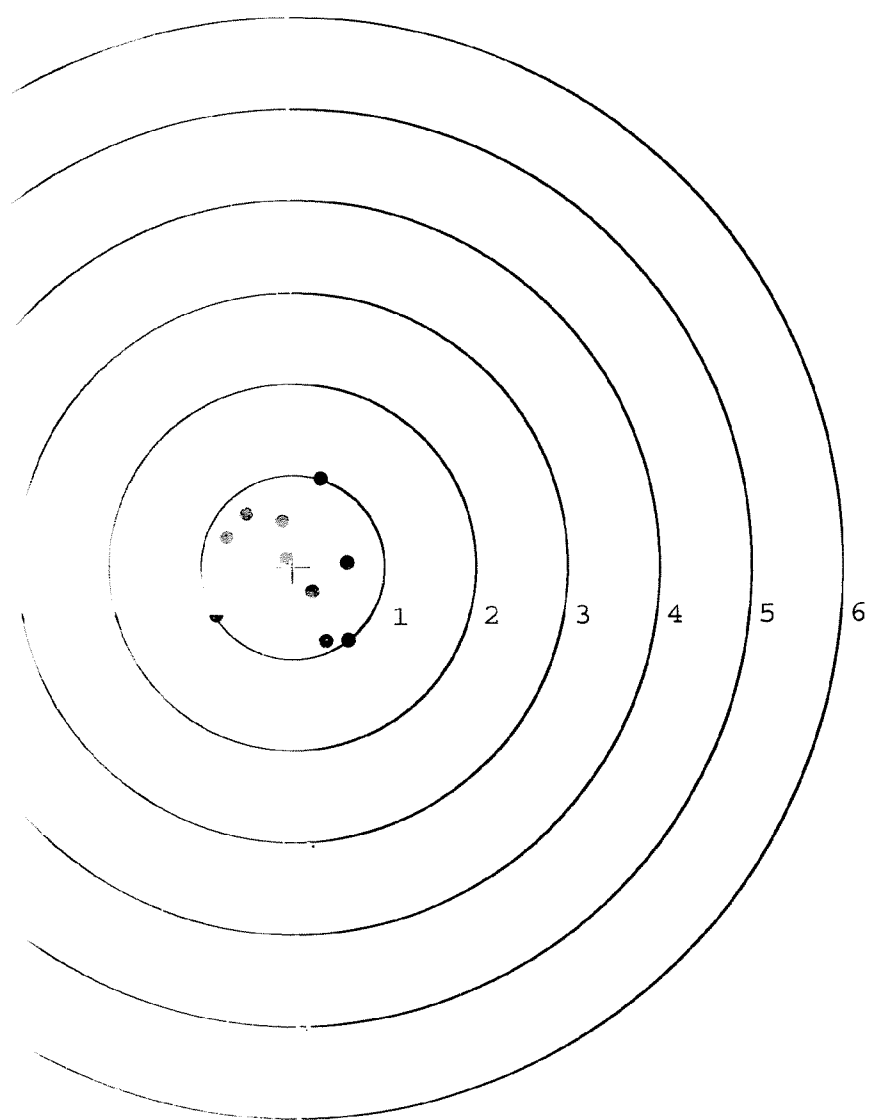


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0	POINT#	X	Y
	1:	0.596	-0.809
	2:	0.359	-0.815
	3:	0.208	-0.285
	4:	0.593	0.040
	5:	0.307	0.954
	6:	-0.111	0.499
	7:	-0.072	0.099
	8:	-0.497	0.578
	9:	-0.713	0.321
	10:	-0.834	-0.533

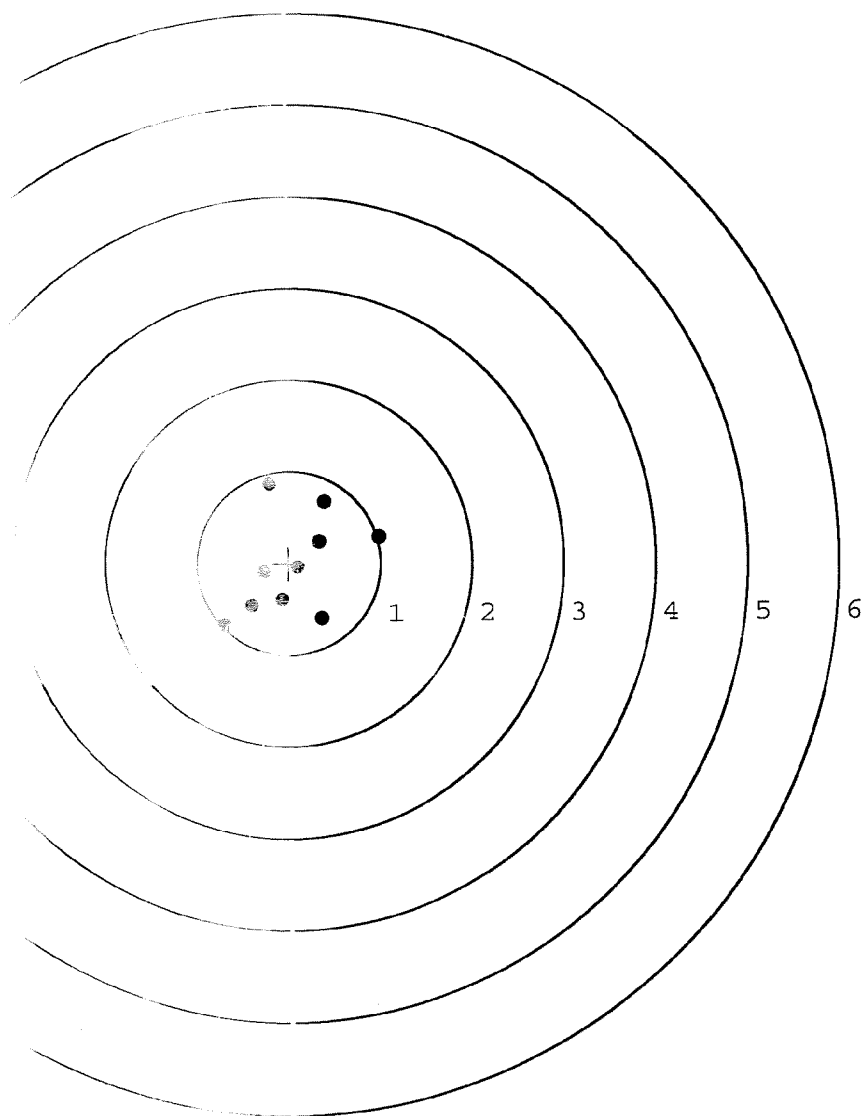


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0	POINT#	X	Y
	1:	0.984	0.280
	2:	0.390	0.661
	3:	-0.209	0.865
	4:	0.327	0.236
	5:	0.355	-0.607
	6:	-0.704	-0.675
	7:	-0.412	-0.465
	8:	-0.078	-0.406
	9:	-0.267	-0.091
	10:	0.094	-0.046

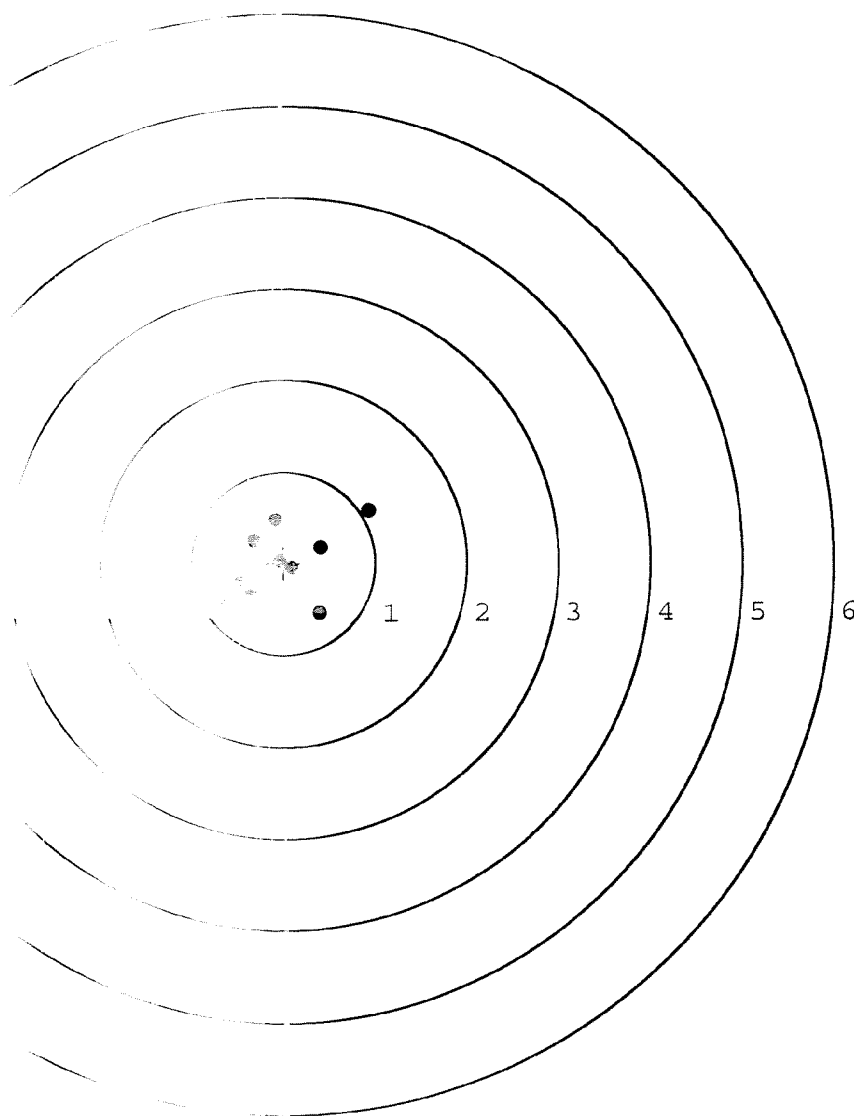


TARGET

SERIAL 1
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POINT#	X	Y
1:	0.931	0.572
2:	0.403	0.168
3:	0.391	-0.552
4:	-0.635	-0.469
5:	-0.356	-0.372
6:	-0.469	-0.218
7:	0.089	-0.060
8:	-0.049	0.020
9:	-0.319	0.252
10:	-0.091	0.477



TW