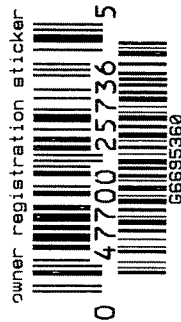
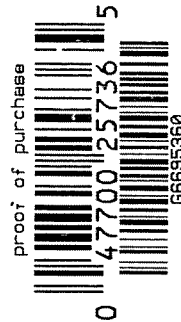


G 6695360

M/24 .300 WIN MAG (RIFLE ONLY)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL .300 WIN MAG

- INSTRUCTION BOOK 3518

BM FORM 200348



ORDER NO. **25736**

BARREL LENGTH **24"**

CAPACITY **5**

G6695360



ORDER ~~25736~~ **25736**

M/24 .300 WIN MAG (RIFLE ONLY)

UPC



ORDER ~~25736~~ **25736**

M/24 .300 WIN MAG (RIFLE ONLY)

UPC



SERIAL NO.



M240018040

NOT TO PROTECTIVE ORDER

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6695360

OP #	OPERATION NAME	READINGS	DATE	INITIAL
410	SERIALIZE BOLT HANDLE		1-3-08	RTZ
420	ASSEMBLE ACTION		1-3-08	RTZ
430	ASSEMBLE TO STOCK		1-3-08	RTZ
440	PROOF	MAGNA - FLUX	1-3-08	TRW
460	CHECK HEADSPACE	4 2008	1-3-08	TRW
470	DIS-ASSEMBLE ACTION	OPERATOR 36		
480	MAGNAFLUX BBL ACTION		1-4-08	JB
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		1-4-08	CW
510	DRILL AND TAP SIGHT HOLES		1-7-08	ZY
520	GOFF BLAST BBL / REC			
530 & 540	APPLY COATINGS (BARREL ACTION)			
	(BOLT)		1/9/08	RB
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		1-11-08	DA
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		1-11-08	DA
	C) INSPECT EJECTOR HOLE FOR CHAMFER		1-13-08	DA
	D) OIL FIRING PIN ASSEMBLY		1-8-08	RTZ
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

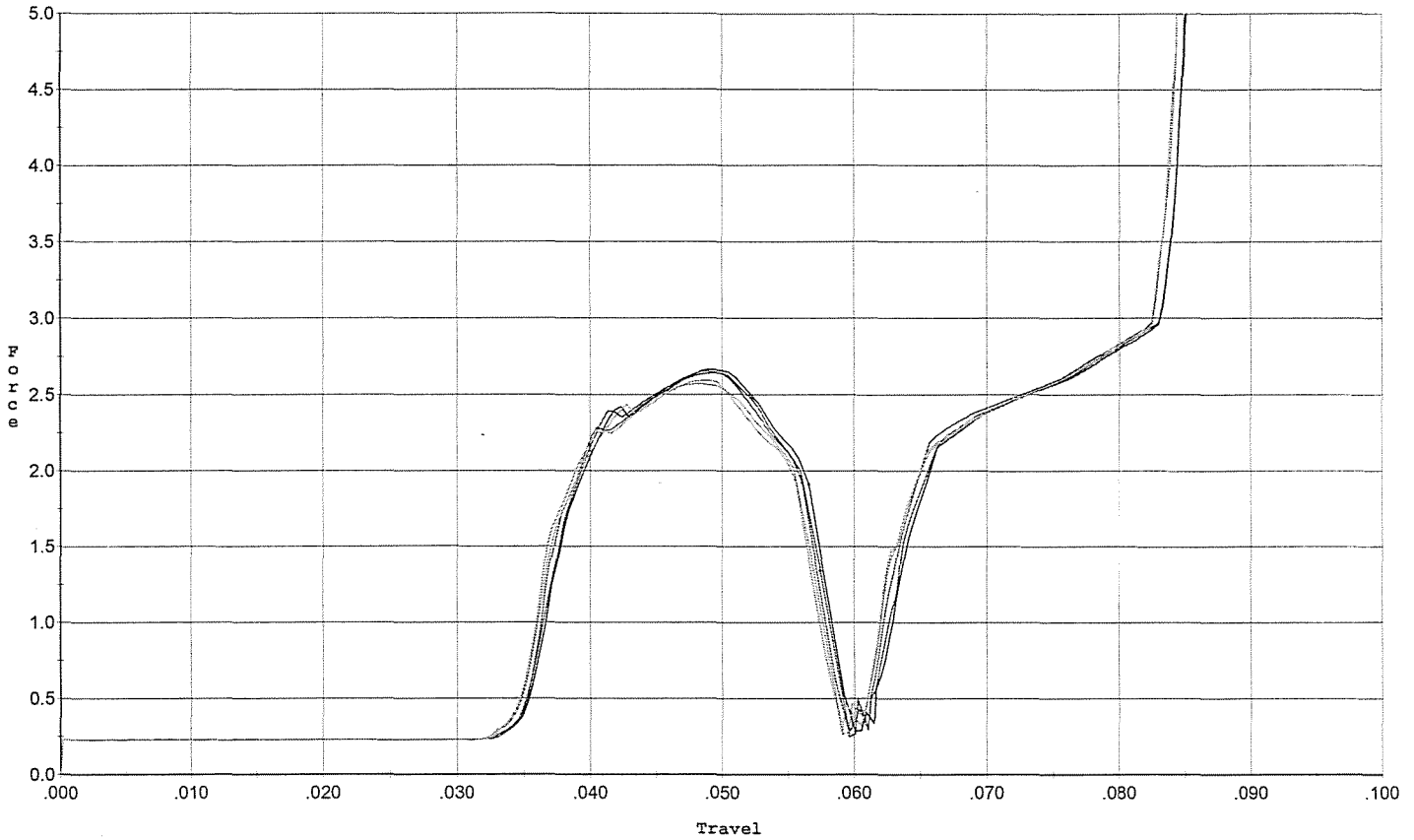
560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>50</u> <u>50</u> <u>50</u>	1-15-08	DA
CONT.					
	G) SAFETY OFF FORCE	2 LBS MIN	<u>40</u> <u>40</u> <u>40</u>	1-15-08	DA
	H) TRIGGER PULL TEST AND RETAINABILITY				
	I) FIRING PIN INDENT	.020 MIN	<u>.023</u> <u>.0235</u> <u>.023</u>	1-15-08	DA
	J) ASSEMBLE STOCK			1-11-08	RTZ
	K) ASSEMBLE SWIVEL STUDS			1-17-08	DA
	L) ATTACH FRONT AND REAR SIGHT ASSY'S				
	M) IRON SIGHT ALIGNMENT				
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER				
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u> FAIL <u>PASS</u> FAIL	1-14-08	TRW
	MALFUNCTION	CORRECTION	N/A		
	MALFUNCTION	CORRECTION			
	MALFUNCTION	CORRECTION			
	MALFUNCTION	CORRECTION			
660	INSPECT FOR LIVE AMMO			1-14-08	Fm
670	FINAL INSPECTION A) HEADSPACE			1-15-08	RTZ
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.88</u> <u>2.92</u> <u>2.92</u> <u>2.93</u> <u>2.91</u>	1-15-08	DA
	C) FUNCTION			1-15-08	RTZ
690	PACK			1-17-08	DA

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 1/09/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



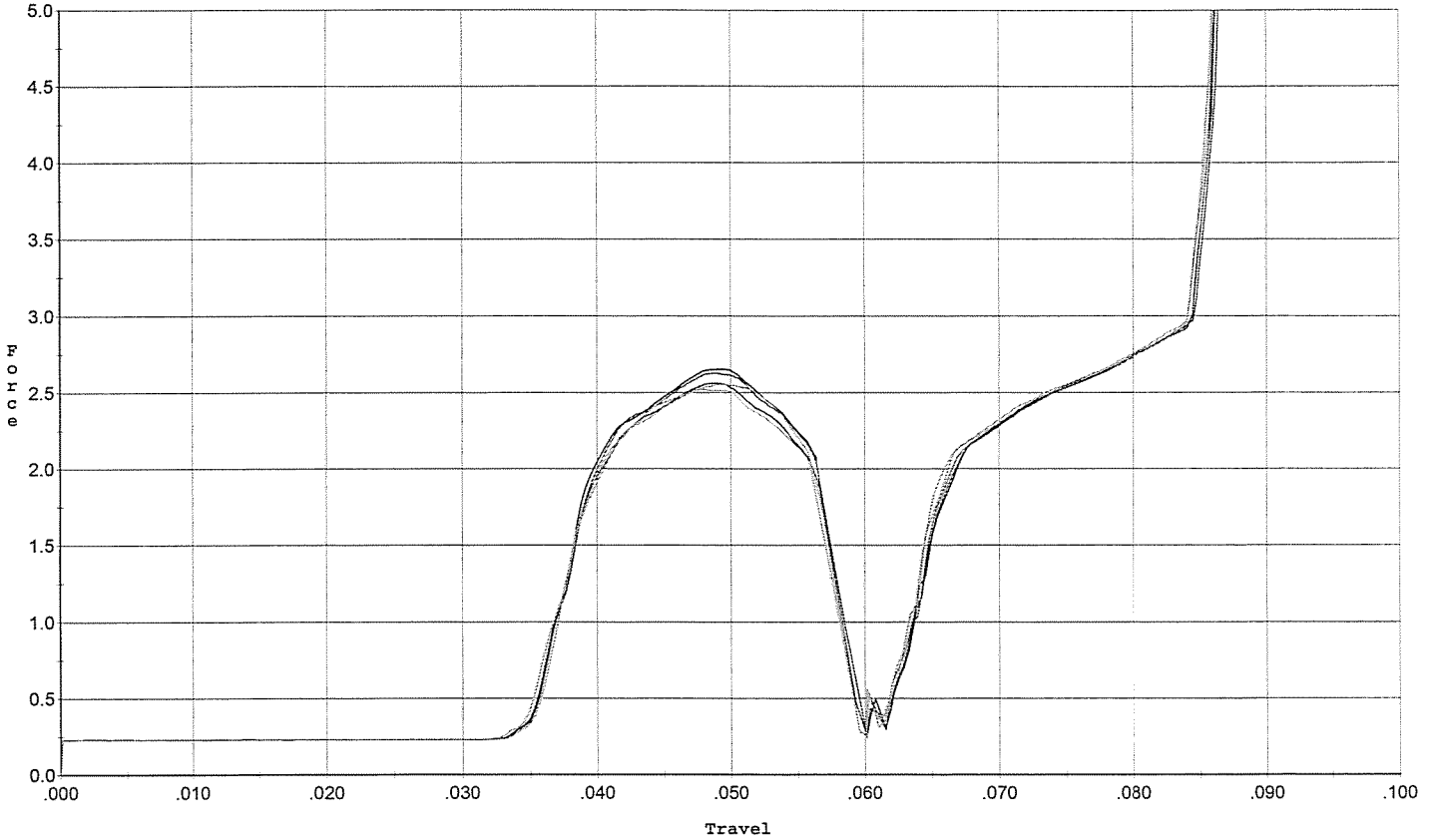
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.641	0.057	0.035	0.035	0.056		Set Trigger
2	2.665	0.057	0.035	0.035	0.056		Set Trigger
3	2.653	0.056	0.035	0.034	0.055		Set Trigger
4	2.593	0.056	0.034	0.035	0.053		Set Trigger
5	2.572	0.057	0.034	0.034	0.055		Set Trigger

AVG 2.62

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 1/09/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 20 cycles +/- .50 lbs.



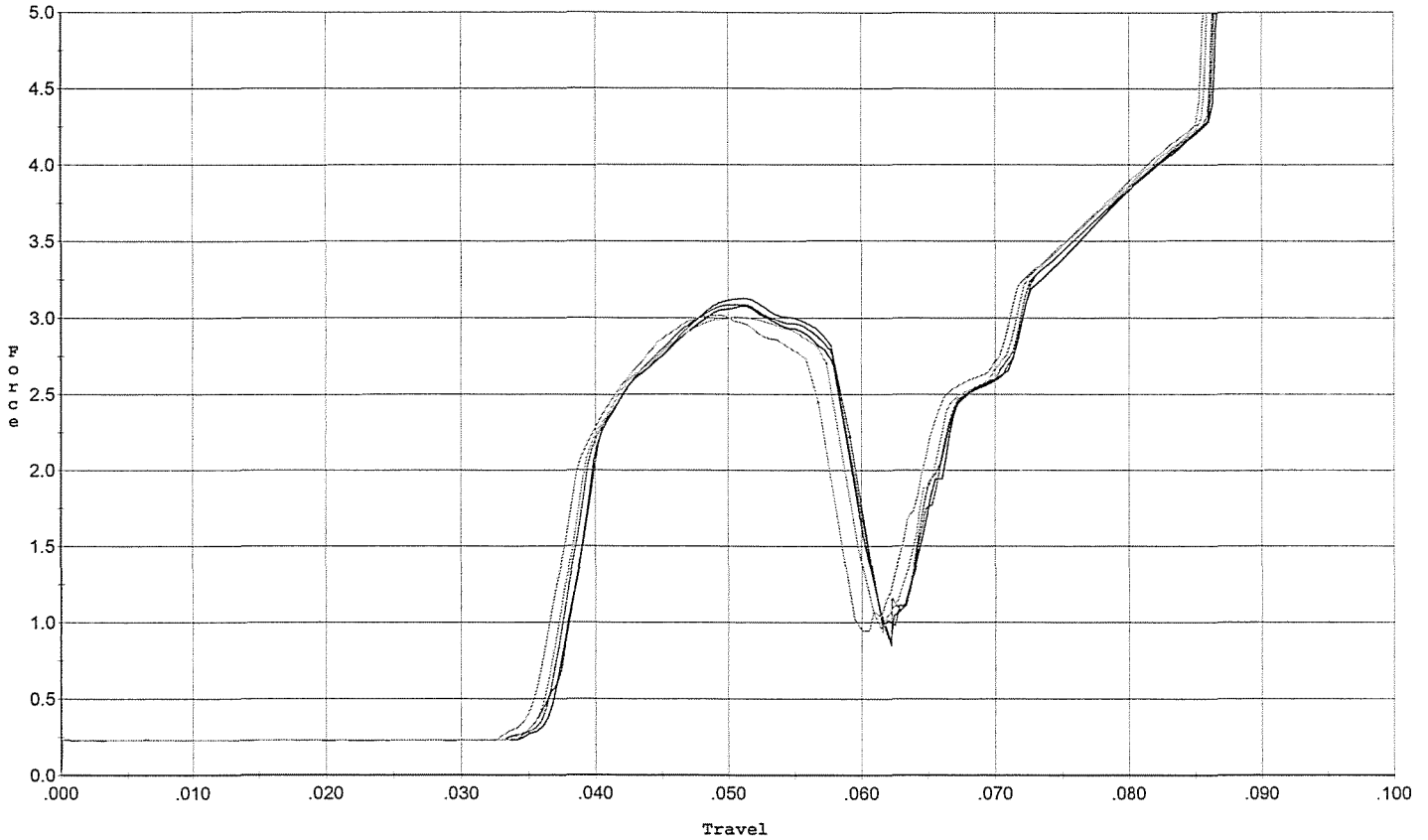
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.561	0.057	0.035	0.036	0.053		Set Trigger
2	2.655	0.056	0.035	0.036	0.055		Set Trigger
3	2.628	0.056	0.035	0.036	0.054		Set Trigger
4	2.522	0.058	0.035	0.036	0.054		Set Trigger
5	2.557	0.057	0.035	0.035	0.054		Set Trigger

Avg 2.58

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 1/09/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



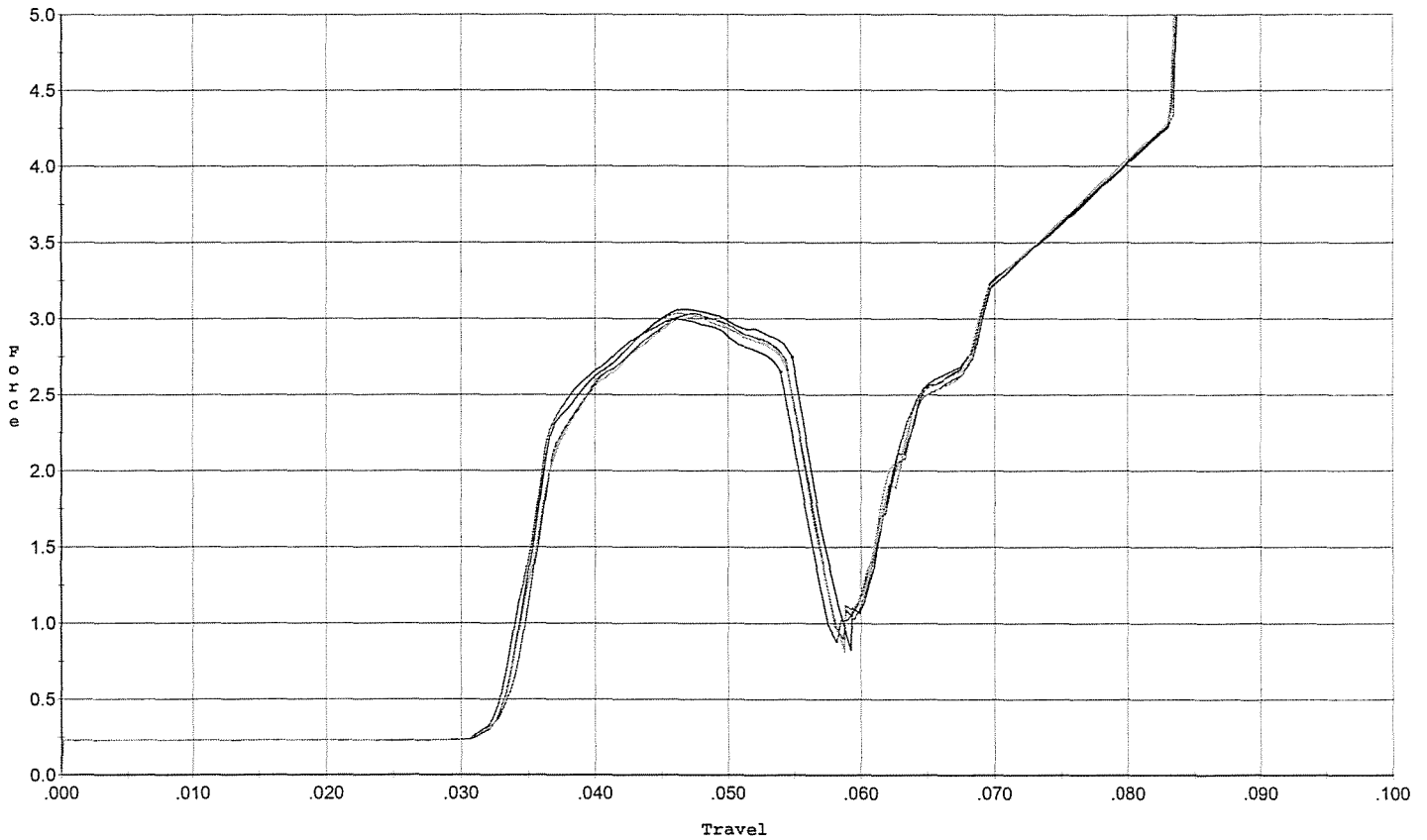
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.129	0.059	0.036	0.033	0.067		Set Trigger
2	3.079	0.058	0.036	0.034	0.065		Set Trigger
3	3.088	0.058	0.036	0.034	0.066		Set Trigger
4	3.006	0.057	0.036	0.034	0.065		Set Trigger
5	3.019	0.057	0.035	0.034	0.063		Set Trigger

AVG 3.06

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 1/09/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



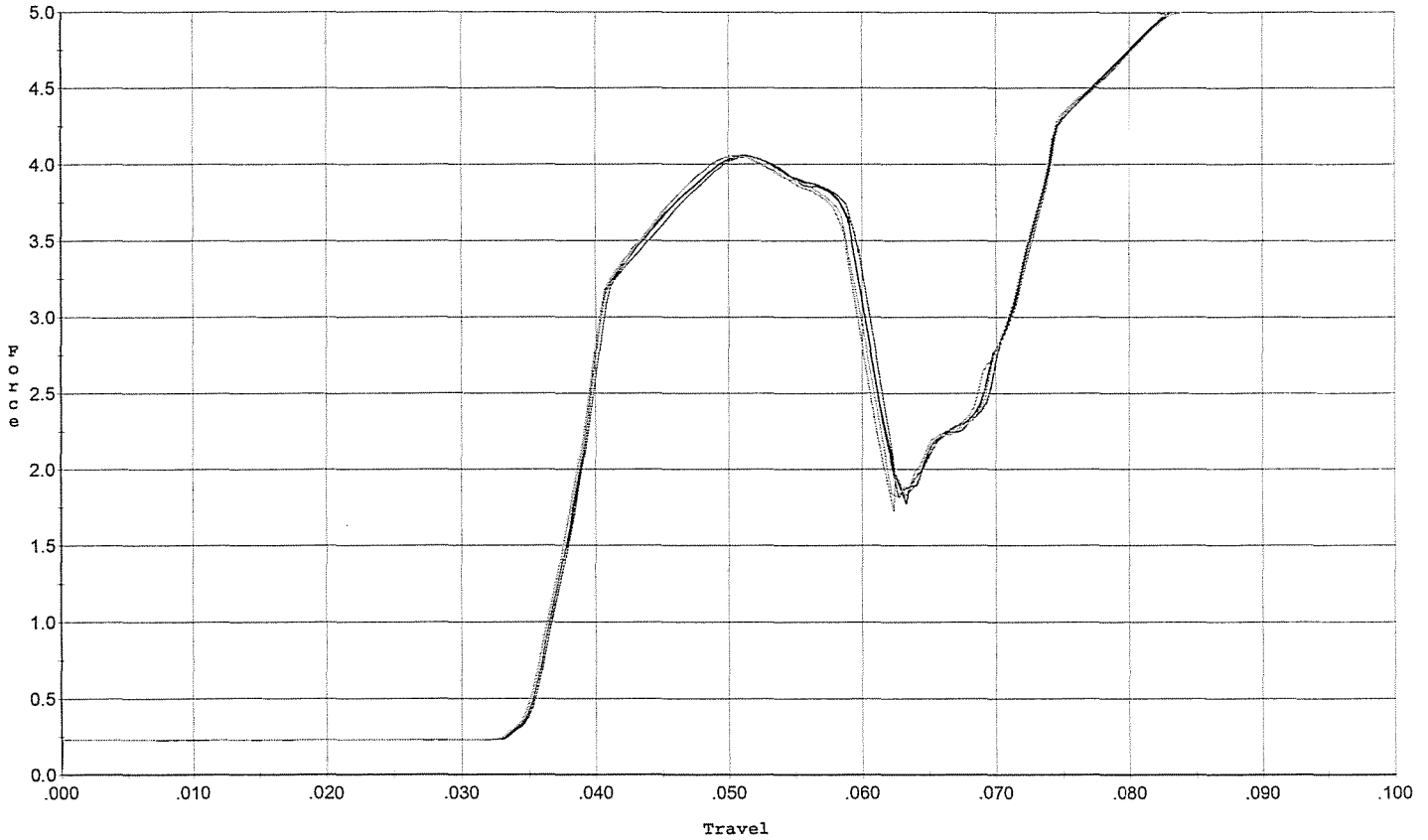
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.997	0.054	0.032	0.034	0.063		Set Trigger
2	3.063	0.055	0.033	0.034	0.065		Set Trigger
3	3.034	0.056	0.033	0.034	0.065		Set Trigger
4	3.037	0.054	0.033	0.034	0.063		Set Trigger
5	3.018	0.054	0.033	0.034	0.063		Set Trigger

Avg 3.03

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 1/09/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



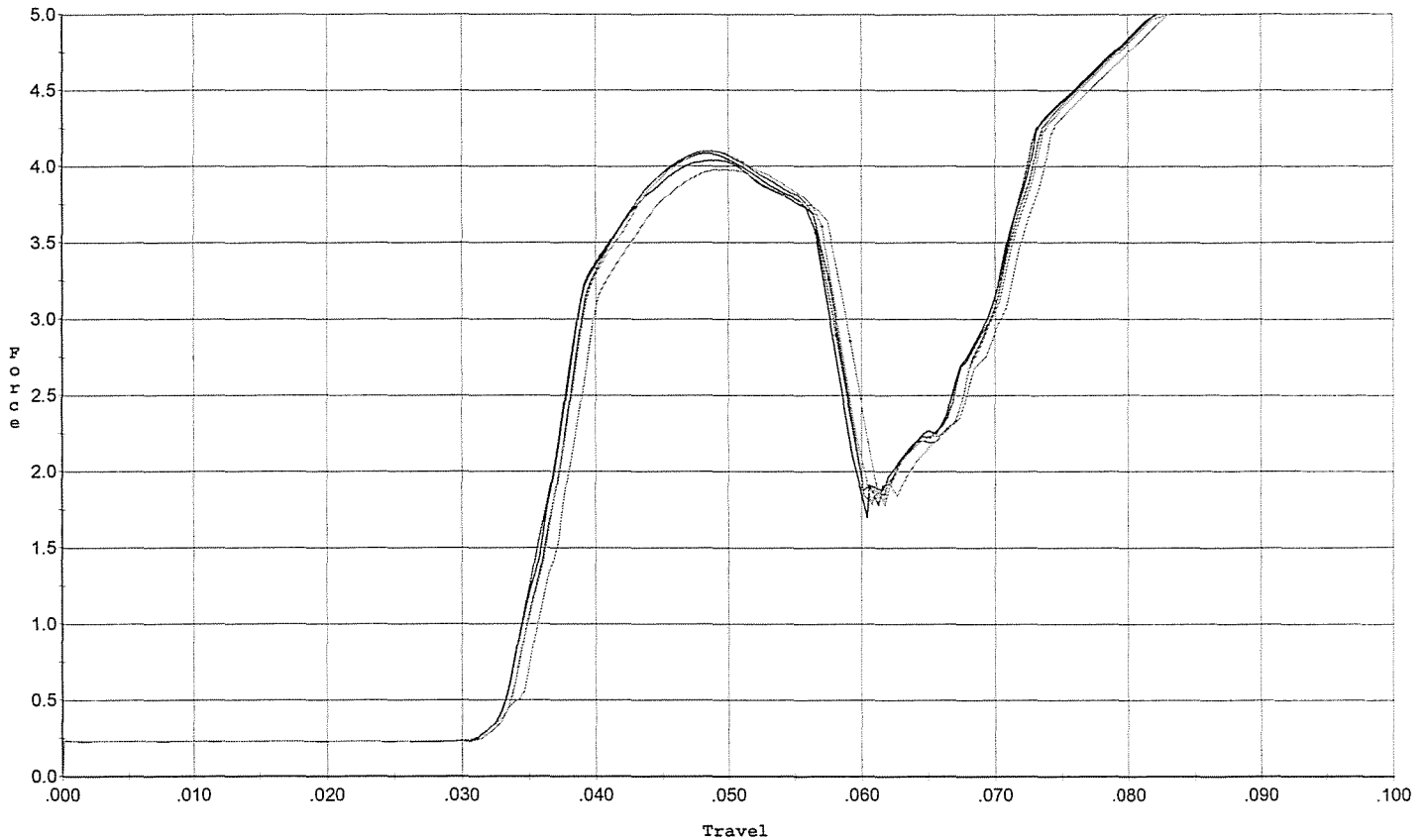
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.057	0.059	0.035	0.032	0.089		Set Trigger
2	4.059	0.059	0.035	0.032	0.089		Set Trigger
3	4.049	0.060	0.035	0.032	0.091		Set Trigger
4	4.058	0.060	0.035	0.032	0.091		Set Trigger
5	4.049	0.059	0.035	0.033	0.088		Set Trigger

Avg 4.05

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 1/09/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



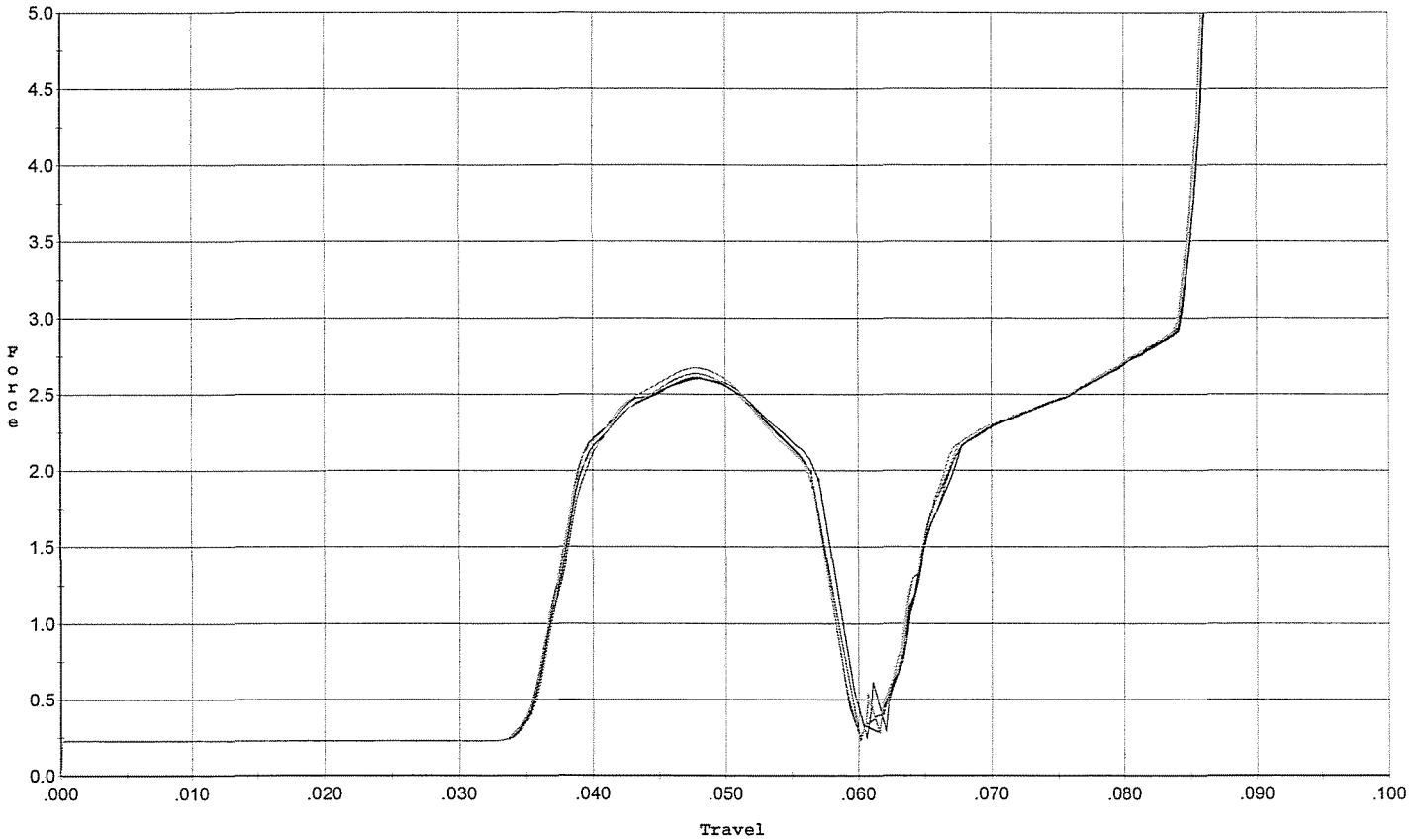
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.038	0.058	0.033	0.032	0.089		Set Trigger
2	4.086	0.057	0.033	0.033	0.087		Set Trigger
3	4.102	0.058	0.033	0.033	0.090		Set Trigger
4	4.104	0.057	0.033	0.033	0.088		Set Trigger
5	3.974	0.059	0.035	0.032	0.089		Set Trigger

Avg 4.06

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 1/09/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



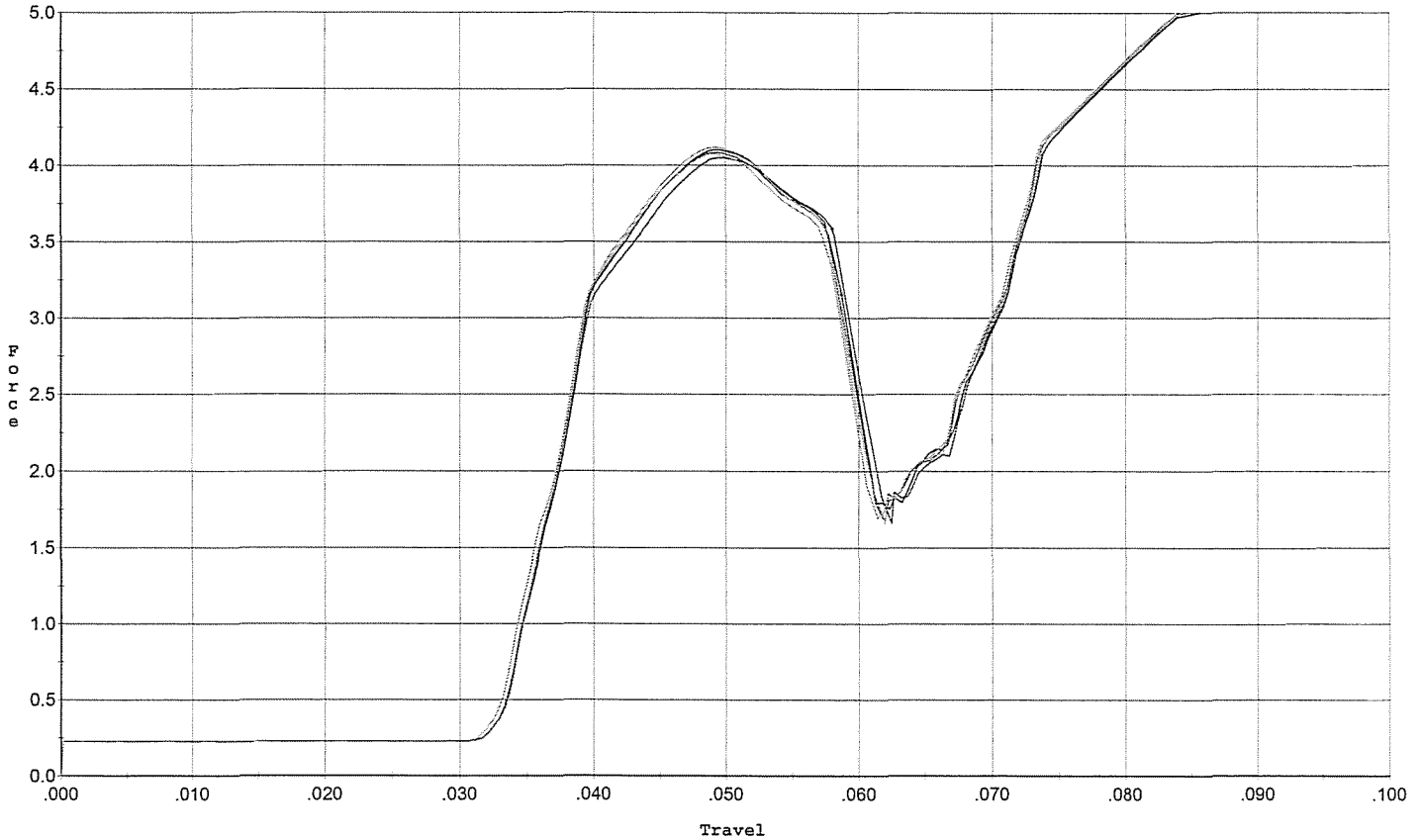
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.608	0.057	0.035	0.035	0.056		Set Trigger
2	2.604	0.057	0.035	0.036	0.055		Set Trigger
3	2.634	0.056	0.035	0.036	0.055		Set Trigger
4	2.636	0.057	0.035	0.035	0.055		Set Trigger
5	2.674	0.057	0.035	0.035	0.055		Set Trigger

Avg 2.63

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 1/09/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.050	0.058	0.033	0.032	0.090		Set Trigger
2	4.101	0.059	0.033	0.032	0.091		Set Trigger
3	4.084	0.059	0.033	0.032	0.092		Set Trigger
4	4.072	0.058	0.033	0.032	0.090		Set Trigger
5	4.119	0.058	0.033	0.032	0.089		Set Trigger

Avg 4.08

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6695360.___0

FILE DATE AND TIME: 01/15/2008 09:26

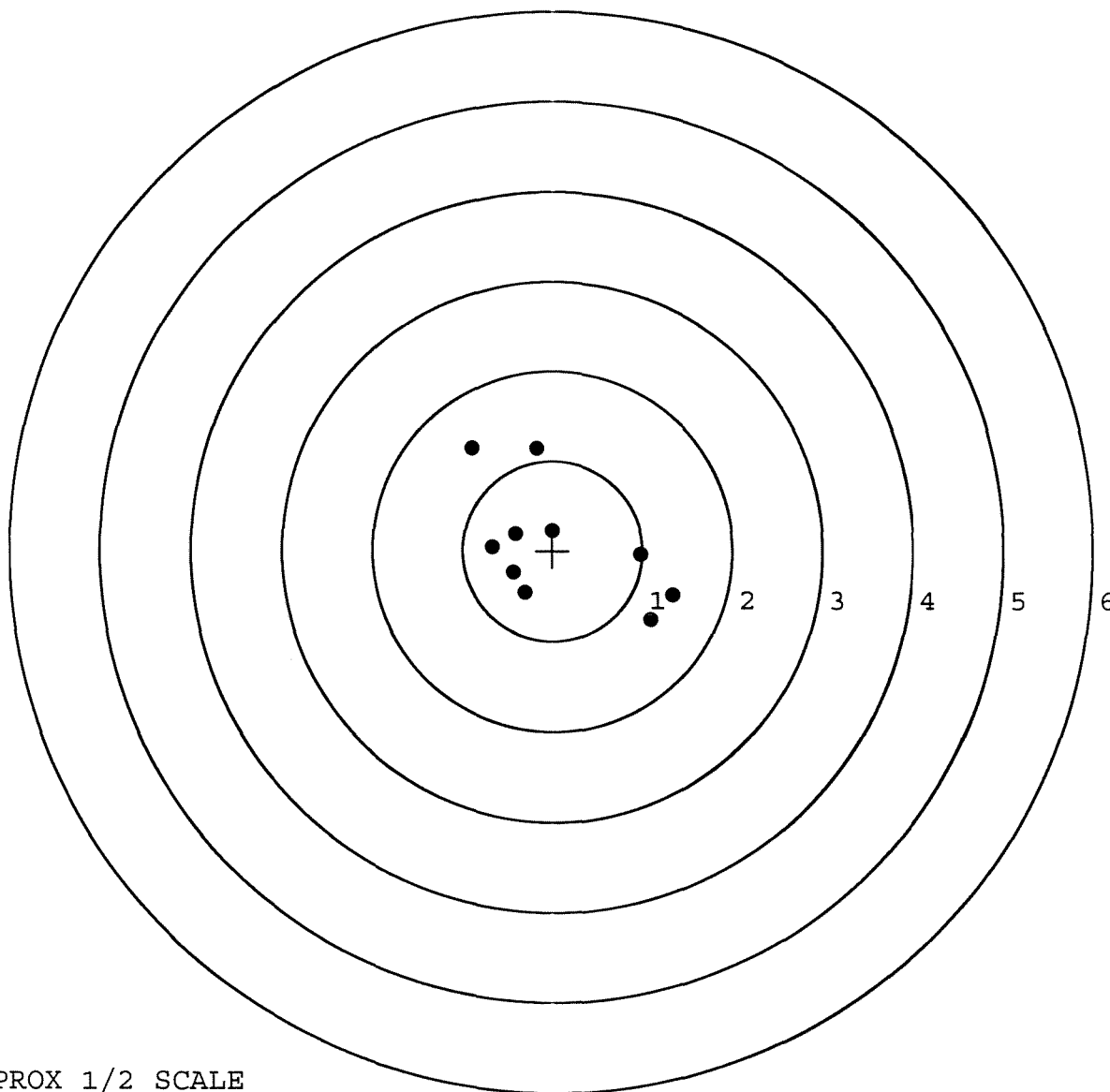
THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

The Average X Centroid of the Five Target Set:	0.065
The Average Y Centroid of the Five Target Set:	0.182
The Average Point of Impact of the Five Target Set:	0.193
The Average Mean Radius of the Five Target Set:	0.878
The Distance from POA to Centroid Target #1:	0.088
The Distance from Centroid Target #2 to Centroid Target #1:	0.177
The Distance from Centroid Target #3 to Centroid Target #1:	0.235
The Distance from Centroid Target #4 to Centroid Target #1:	0.196
The Distance from Centroid Target #5 to Centroid Target #1:	0.270

SERIAL NUMBER: G6695360. __0
TARGET NUMBER: 1
FILE DATE: 01/15/2008
FILE TIME: 09:26

X CENTROID: 0.052
Y CENTROID: 0.071
POA TO CENTROID: 0.088
HORZ SPREAD: 2.230
VERT SPREAD: 1.908
GROUP SPREAD: 2.763
MIN RADIUS: 0.158
MAX RADIUS: 1.426
MEAN RADIUS: 0.878
IN 1 IN DIAMETER: 2
IN 2 IN DIAMETER: 6
in 3 IN DIAMETER: 10

POINT#	X	Y
1:	-0.896	1.136
2:	-0.177	1.134
3:	0.003	0.221
4:	-0.413	0.193
5:	-0.667	0.042
6:	-0.435	-0.242
7:	-0.308	-0.467
8:	0.986	-0.043
9:	1.334	-0.496
10:	1.090	-0.772

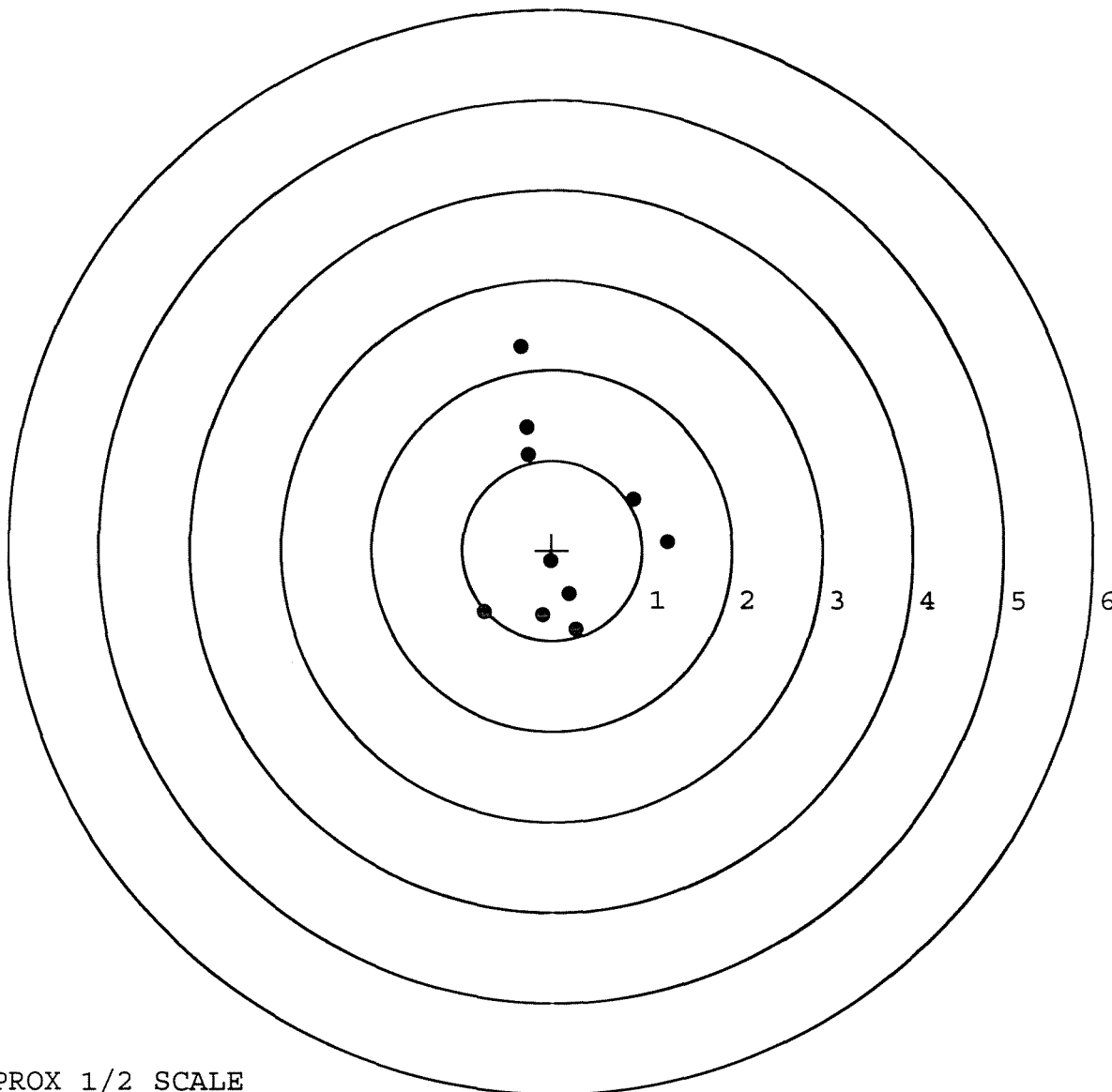


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6695360. __0
TARGET NUMBER: 2
FILE DATE: 01/15/2008
FILE TIME: 09:26

X CENTROID: 0.087
Y CENTROID: 0.244
POA TO CENTROID: 0.259
HORZ SPREAD: 2.040
VERT SPREAD: 3.138
GROUP SPREAD: 3.196
MIN RADIUS: 0.379
MAX RADIUS: 2.057
MEAN RADIUS: 1.072
IN 1 IN DIAMETER: 1
IN 2 IN DIAMETER: 5
in 3 IN DIAMETER: 9

POINT#	X	Y
1:	0.901	0.567
2:	1.285	0.096
3:	0.262	-0.882
4:	-0.108	-0.723
5:	0.190	-0.493
6:	-0.018	-0.120
7:	-0.755	-0.688
8:	-0.342	2.256
9:	-0.285	1.362
10:	-0.265	1.066



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6695360. __0

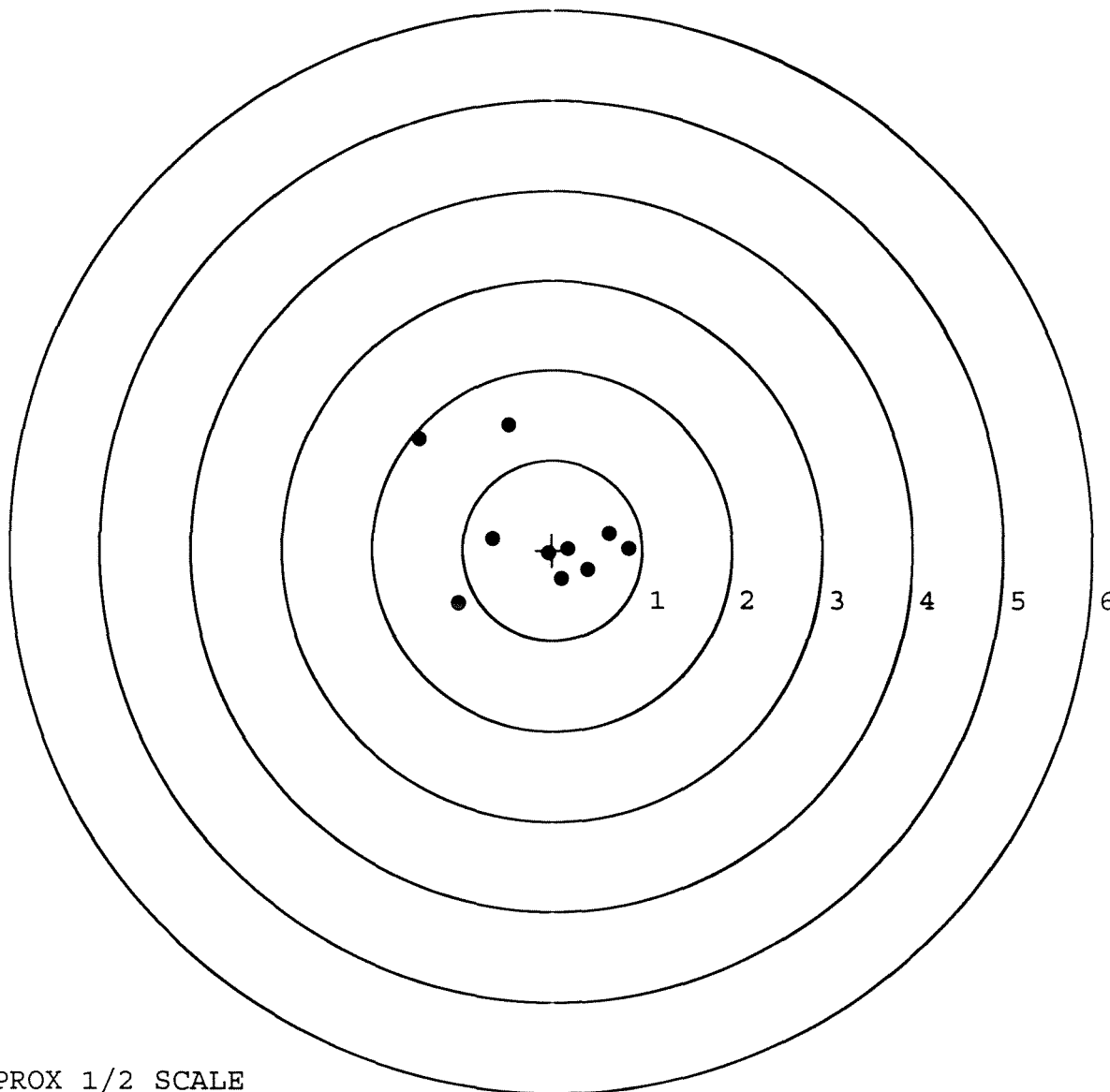
TARGET NUMBER: 3

FILE DATE: 01/15/2008

FILE TIME: 09:26

X CENTROID: -0.156
Y CENTROID: 0.181
POA TO CENTROID: 0.239
HORZ SPREAD: 2.326
VERT SPREAD: 1.986
GROUP SPREAD: 2.621
MIN RADIUS: 0.246
MAX RADIUS: 1.687
MEAN RADIUS: 0.830
IN 1 IN DIAMETER: 2
IN 2 IN DIAMETER: 6
in 3 IN DIAMETER: 9

POINT#	X	Y
1:	-1.476	1.231
2:	-0.491	1.389
3:	-0.662	0.128
4:	-1.047	-0.597
5:	0.850	0.024
6:	0.631	0.187
7:	0.397	-0.214
8:	0.179	0.019
9:	-0.042	-0.037
10:	0.103	-0.322

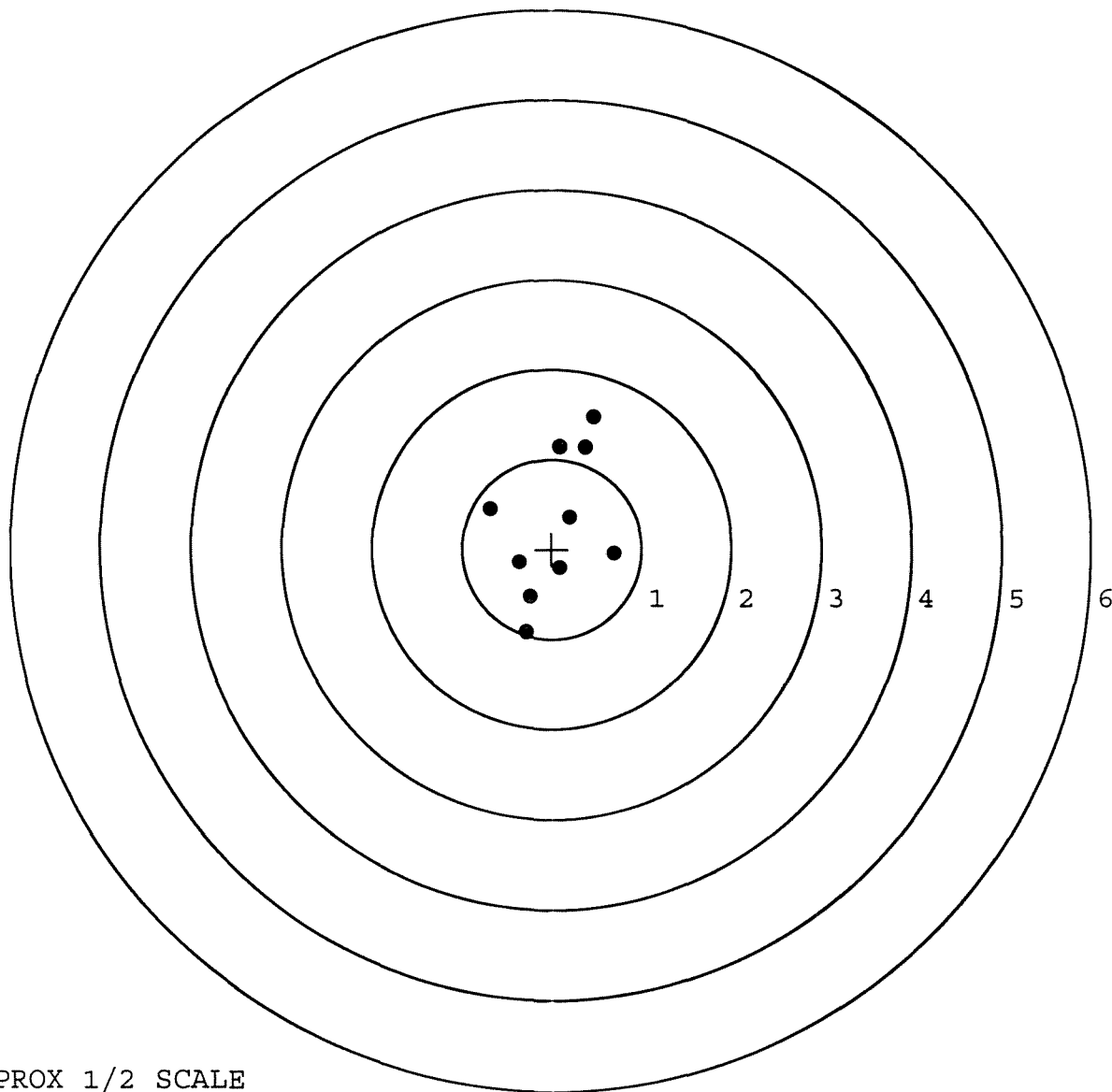


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6695360. __0
TARGET NUMBER: 4
FILE DATE: 01/15/2008
FILE TIME: 09:26

X CENTROID: 0.033
Y CENTROID: 0.266
POA TO CENTROID: 0.268
HORZ SPREAD: 1.386
VERT SPREAD: 2.397
GROUP SPREAD: 2.515
MIN RADIUS: 0.190
MAX RADIUS: 1.277
MEAN RADIUS: 0.789
IN 1 IN DIAMETER: 2
IN 2 IN DIAMETER: 8
in 3 IN DIAMETER: 10

POINT#	X	Y
1:	0.469	1.466
2:	0.374	1.129
3:	0.088	1.137
4:	0.199	0.359
5:	0.696	-0.052
6:	-0.292	-0.931
7:	-0.241	-0.535
8:	-0.363	-0.147
9:	0.087	-0.210
10:	-0.690	0.445

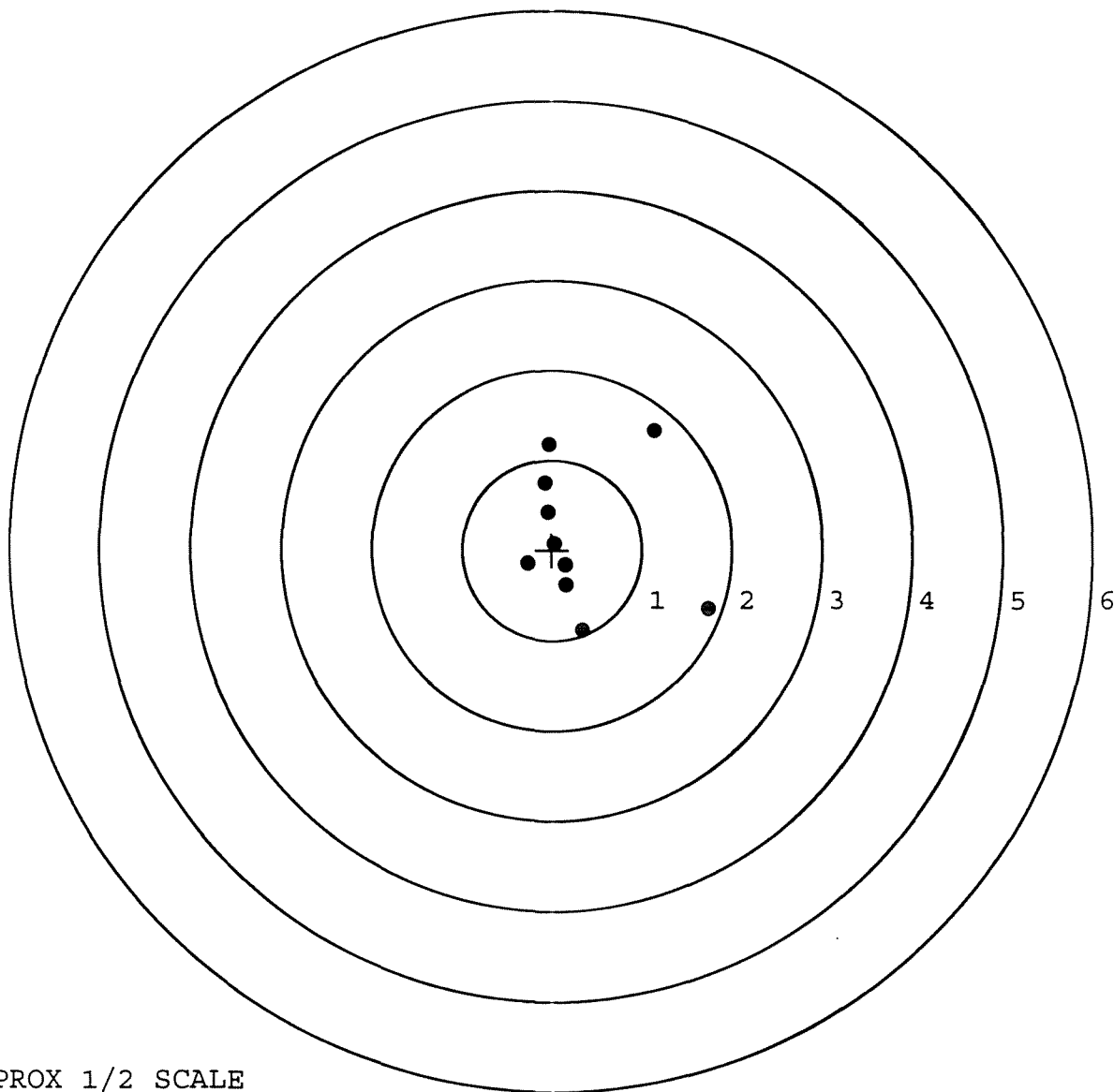


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6695360. __0
TARGET NUMBER: 5
FILE DATE: 01/15/2008
FILE TIME: 09:26

X CENTROID: 0.310
Y CENTROID: 0.146
POA TO CENTROID: 0.343
HORZ SPREAD: 2.012
VERT SPREAD: 2.218
GROUP SPREAD: 2.546
MIN RADIUS: 0.290
MAX RADIUS: 1.636
MEAN RADIUS: 0.822
IN 1 IN DIAMETER: 3
IN 2 IN DIAMETER: 6
in 3 IN DIAMETER: 9

POINT#	X	Y
1:	1.138	1.326
2:	-0.039	1.171
3:	-0.084	0.742
4:	1.739	-0.652
5:	0.339	-0.892
6:	0.154	-0.392
7:	0.150	-0.167
8:	-0.273	-0.158
9:	-0.050	0.417
10:	0.031	0.069



TARGET APPROX 1/2 SCALE