

G 6695364

**M/24 .300 WIN MAG (RIFLE ONLY)**  
**BOLT ACTION CENTERFIRE RIFLE**  
**24" BARREL .300 WIN MAG**

- INSTRUCTION BOOK 3518

**BM FORM 200348**

proof of purchase



owner registration sticker



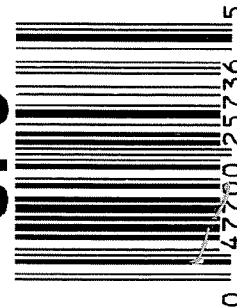
**ORDER NO. 25736**

**BARREL LENGTH 24"**

**CAPACITY 5**

**G6695364**

**UPC**



**ORDER 25736**

M/24 .300 WIN MAG (RIFLE ONLY)

**UPC**



0 47700 25736 5

**ORDER 25736**

M/24 .300 WIN MAG (RIFLE ONLY)

**UPC**



0 47700 25736 5

SERIAL NO.



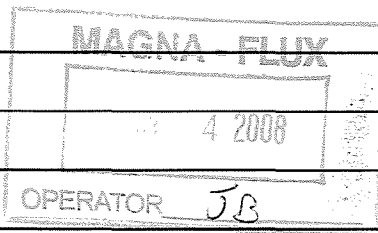
66695364

M2400180464

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER  
KINZER V. REMINGTON

M-24  
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6695364

| OP #         | OPERATION NAME                                                                                                                         | READINGS                                                                           | DATE    | INITIAL |
|--------------|----------------------------------------------------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------|---------|---------|
| 410          | SERIALIZE BOLT HANDLE                                                                                                                  |                                                                                    | 1-3-08  | RT      |
| 420          | ASSEMBLE ACTION                                                                                                                        |                                                                                    | 1-3-08  | RT      |
| 430          | ASSEMBLE TO STOCK                                                                                                                      |                                                                                    | 1-3-08  | RT      |
| 440          | PROOF                                                                                                                                  |  | 1-3-08  | TRW     |
| 460          | CHECK HEADSPACE                                                                                                                        |                                                                                    | 1-3-08  | TRW     |
| 470          | DIS-ASSEMBLE ACTION                                                                                                                    |                                                                                    | 1-4-08  | JB      |
| 480          | MAGNAFLUX BBL ACTION                                                                                                                   |                                                                                    |         |         |
| 490          | MAGNAFLUX BOLT                                                                                                                         |                                                                                    |         |         |
| 500          | ROLLMARK CALIBER                                                                                                                       |                                                                                    | 1-4-08  | CW      |
| 510          | DRILL AND TAP<br>SIGHT HOLES                                                                                                           |                                                                                    | 1-7-08  | dy      |
| 520          | GOFF BLAST BBL / REC                                                                                                                   |                                                                                    |         |         |
| 530 &<br>540 | APPLY COATINGS<br>(BARREL ACTION)                                                                                                      |                                                                                    |         |         |
|              | (BOLT)                                                                                                                                 |                                                                                    | 1/9/08  | TJB     |
| 560          | RE-ASSEMBLE ACTION                                                                                                                     |                                                                                    |         |         |
|              | A) CLEAN INSIDE OF<br>BOLT ASSEMBLY                                                                                                    |                                                                                    | 1-11-08 | DA      |
|              | B) INSPECT REAR FIRING<br>PIN HOLE FOR CHAMFER<br>IN BOLT HEAD                                                                         |                                                                                    | 1-11-08 | DA      |
|              | C) INSPECT EJECTOR<br>HOLE FOR CHAMFER                                                                                                 |                                                                                    | 1-11-08 | DA      |
|              | D) OIL FIRING PIN ASSEMBLY                                                                                                             |                                                                                    | 1-11-08 | RT      |
|              | E) ADJUST TRIGGER PULL<br>TO MIN. SETTING AND<br>STAKE <span style="border: 1px solid black; padding: 2px;">2.50 LBS +/- .5 LBS</span> |                                                                                    |         |         |

F004 REV 5/2006

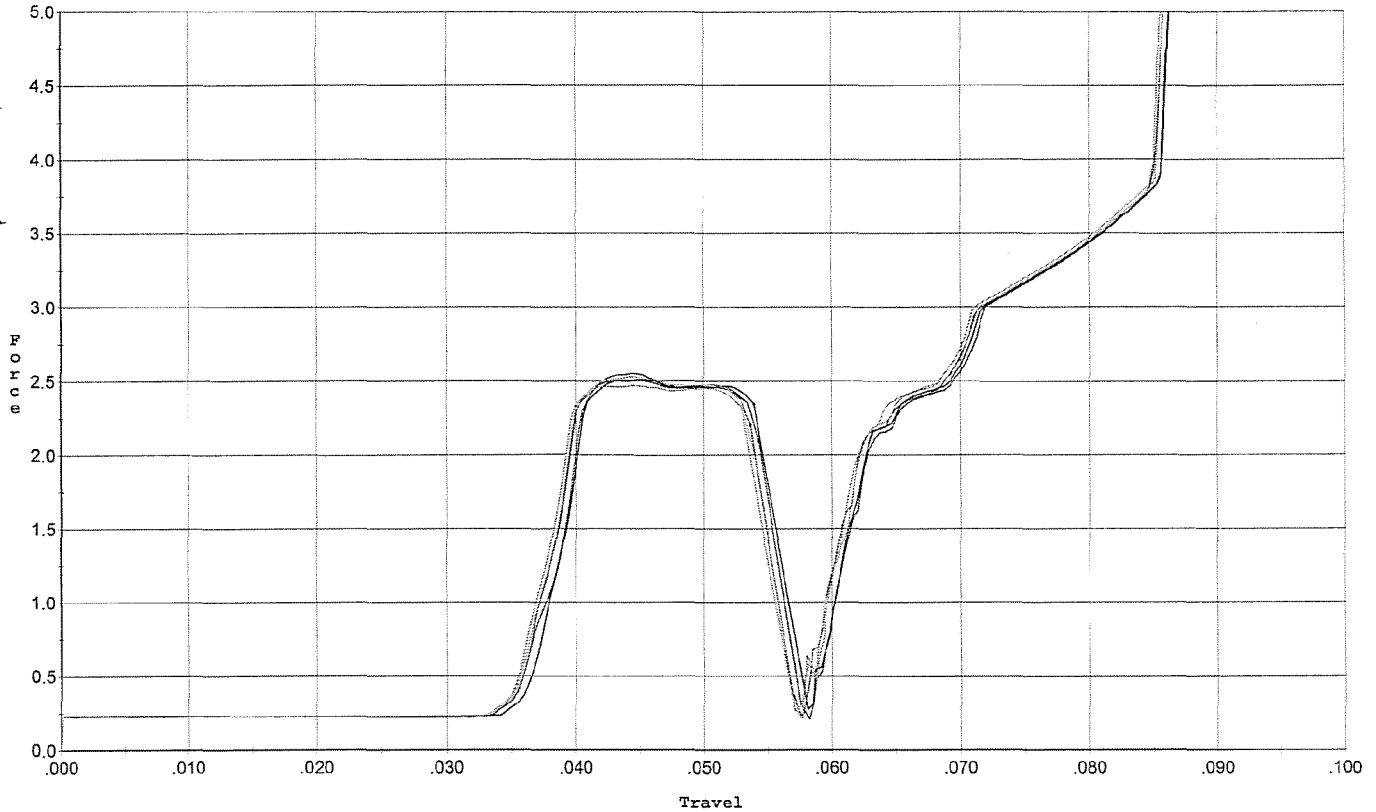
| OP #  | OPERATION NAME                                                           | READINGS                                                    | DATE    | INITIAL |
|-------|--------------------------------------------------------------------------|-------------------------------------------------------------|---------|---------|
| 560   | F) SAFETY ON FORCE <span>2 LBS MIN<br/>10 LBS MAX</span>                 | <u>55</u> <u>55</u> <u>50</u>                               | 1-14-08 | DA      |
| CONT. |                                                                          |                                                             |         |         |
|       | G) SAFETY OFF FORCE <span>2 LBS MIN</span>                               | <u>35</u> <u>35</u> <u>35</u>                               | 1-14-08 | DA      |
|       | H) TRIGGER PULL TEST<br>AND RETAINABILITY                                |                                                             |         |         |
|       | I) FIRING PIN INDENT <span>.020 MIN</span>                               | <u>.023</u> <u>.023</u> <u>.0225</u>                        | 1-14-08 | DA      |
|       | J) ASSEMBLE STOCK                                                        |                                                             | 1-11-08 | RTZ     |
|       | K) ASSEMBLE SWIVEL<br>STUDS                                              |                                                             | 1-15-08 | DA      |
|       | L) ATTACH FRONT AND<br>REAR SIGHT ASSY'S                                 |                                                             |         |         |
|       | M) IRON SIGHT<br>ALIGNMENT                                               |                                                             |         |         |
|       | N) DETACH FRONT AND<br>REAR SIGHTS AND PLACE<br>IN NUMBERED CONTAINER    |                                                             |         |         |
| 640 & | FUNCTION TEST AND                                                        | <u>PASS</u> FAIL                                            |         |         |
| 650   | TARGET                                                                   | <u>PASS</u> FAIL                                            | 1-14-08 | TRW     |
|       | MALFUNCTION                                                              | CORRECTION                                                  |         |         |
|       | MALFUNCTION                                                              | CORRECTION                                                  |         |         |
|       | MALFUNCTION                                                              | CORRECTION                                                  |         |         |
|       | MALFUNCTION                                                              | CORRECTION                                                  |         |         |
| 660   | INSPECT FOR LIVE AMMO                                                    |                                                             | 1-14-08 | Fm      |
| 670   | FINAL INSPECTION<br>A) HEADSPACE                                         |                                                             | 1-15-08 | RTZ     |
|       | B) TRIGGER PULL <span>+/- .5 LBS<br/>MIN 2.50 LBS<br/>MAX 4.0 LBS</span> | <u>2.50</u> <u>2.50</u> <u>2.47</u> <u>2.52</u> <u>2.42</u> | 1-14-08 | DA      |
|       | C) FUNCTION                                                              |                                                             | 1-15-08 | RTZ     |
| 690   | PACK                                                                     |                                                             | 1-16-08 | DA      |

F004 REV 5/2006

# Trigger Profile [ lbs,inch ]

**Profile** SWS  
**GunType:** Rifle  
**Make:** Remington  
**Note:** R. Putch 1/09/08

**Model:** M/24  
**Serial No:** Form #F005  
**Trigger:** 2.5 lbs. ini. +/- .50 lbs.



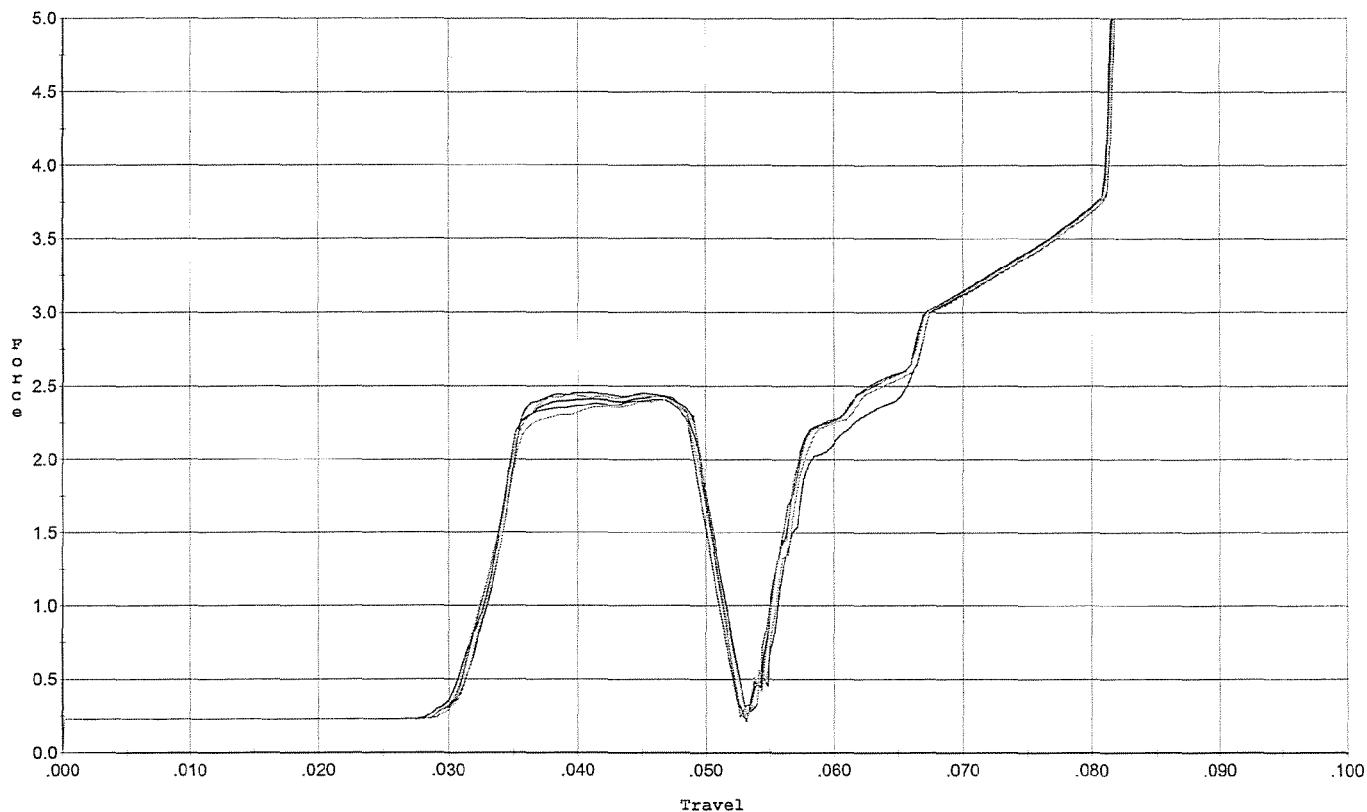
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 2.550      | 0.054             | 0.035           | 0.037      | 0.049             |           | Set Trigger |
| 2 | 2.509      | 0.054             | 0.036           | 0.037      | 0.048             |           | Set Trigger |
| 3 | 2.501      | 0.054             | 0.035           | 0.037      | 0.048             |           | Set Trigger |
| 4 | 2.528      | 0.054             | 0.035           | 0.037      | 0.049             |           | Set Trigger |
| 5 | 2.469      | 0.053             | 0.035           | 0.037      | 0.048             |           | Set Trigger |

AVG 2.51

# Trigger Profile [ lbs,inch ]

**Profile** SWS  
**GunType:** Rifle  
**Make:** Remington  
**Note:** R. Putch 1/09/08

**Model:** M/24  
**Serial No:** Form #F005  
**Trigger:** 2.5 lbs. after 50 cycles +/- .50 lbs.



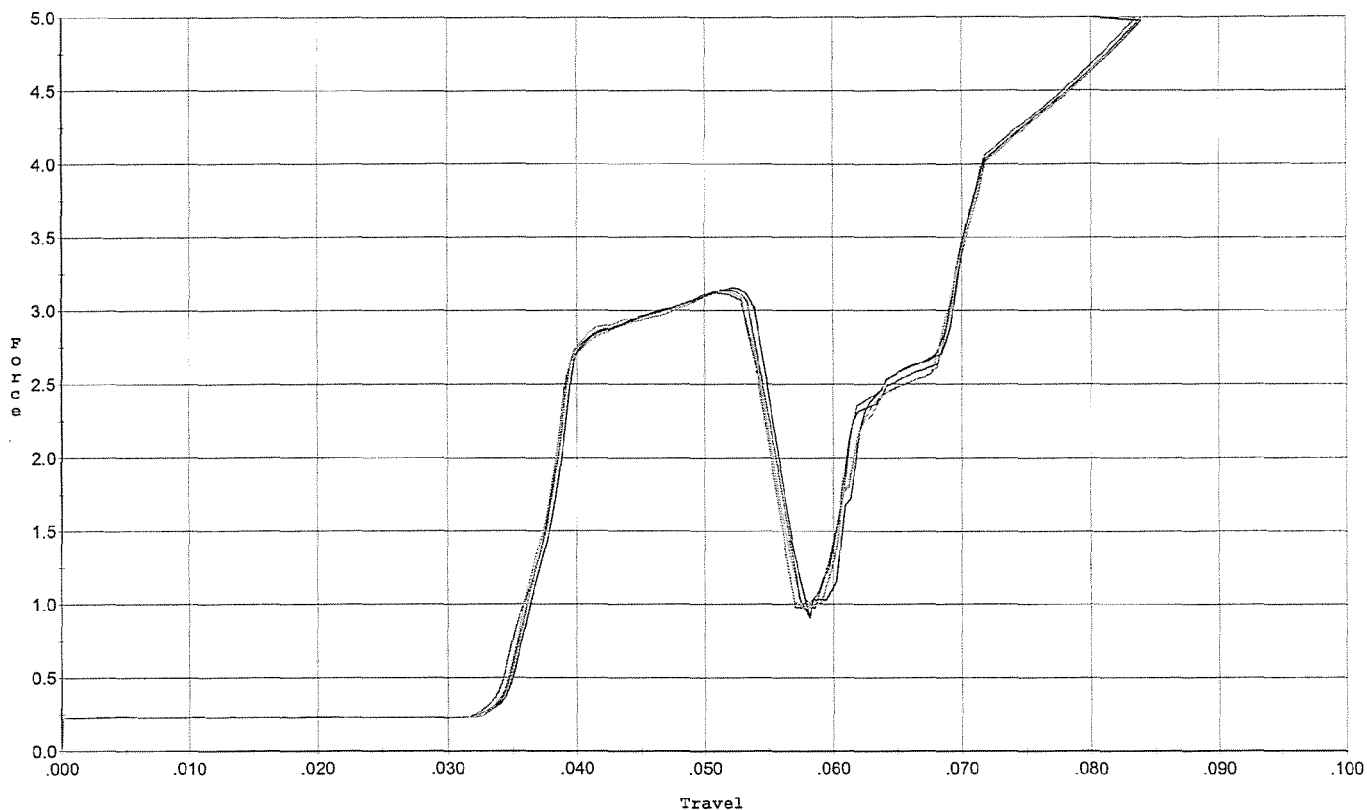
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 2.453      | 0.049             | 0.031           | 0.036      | 0.047             |           | Set Trigger |
| 2 | 2.426      | 0.049             | 0.030           | 0.036      | 0.047             |           | Set Trigger |
| 3 | 2.409      | 0.049             | 0.031           | 0.036      | 0.045             |           | Set Trigger |
| 4 | 2.406      | 0.049             | 0.031           | 0.036      | 0.045             |           | Set Trigger |
| 5 | 2.441      | 0.050             | 0.031           | 0.036      | 0.047             |           | Set Trigger |

AVG 2.42

# Trigger Profile [ lbs,inch ]

**Profile** SWS  
**GunType:** Rifle  
**Make:** Remington  
**Note:** R. Putch 1/09/08

**Model:** M/24  
**Serial No:** Form #F005  
**Trigger:** 3.0 lbs. ini. +/- .75 lbs.



| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 3.140      | 0.055             | 0.034           | 0.036      | 0.062             |           | Set Trigger |
| 2 | 3.155      | 0.054             | 0.035           | 0.036      | 0.060             |           | Set Trigger |
| 3 | 3.116      | 0.054             | 0.034           | 0.036      | 0.060             |           | Set Trigger |
| 4 | 3.150      | 0.053             | 0.035           | 0.036      | 0.059             |           | Set Trigger |
| 5 | 3.132      | 0.054             | 0.034           | 0.036      | 0.059             |           | Set Trigger |

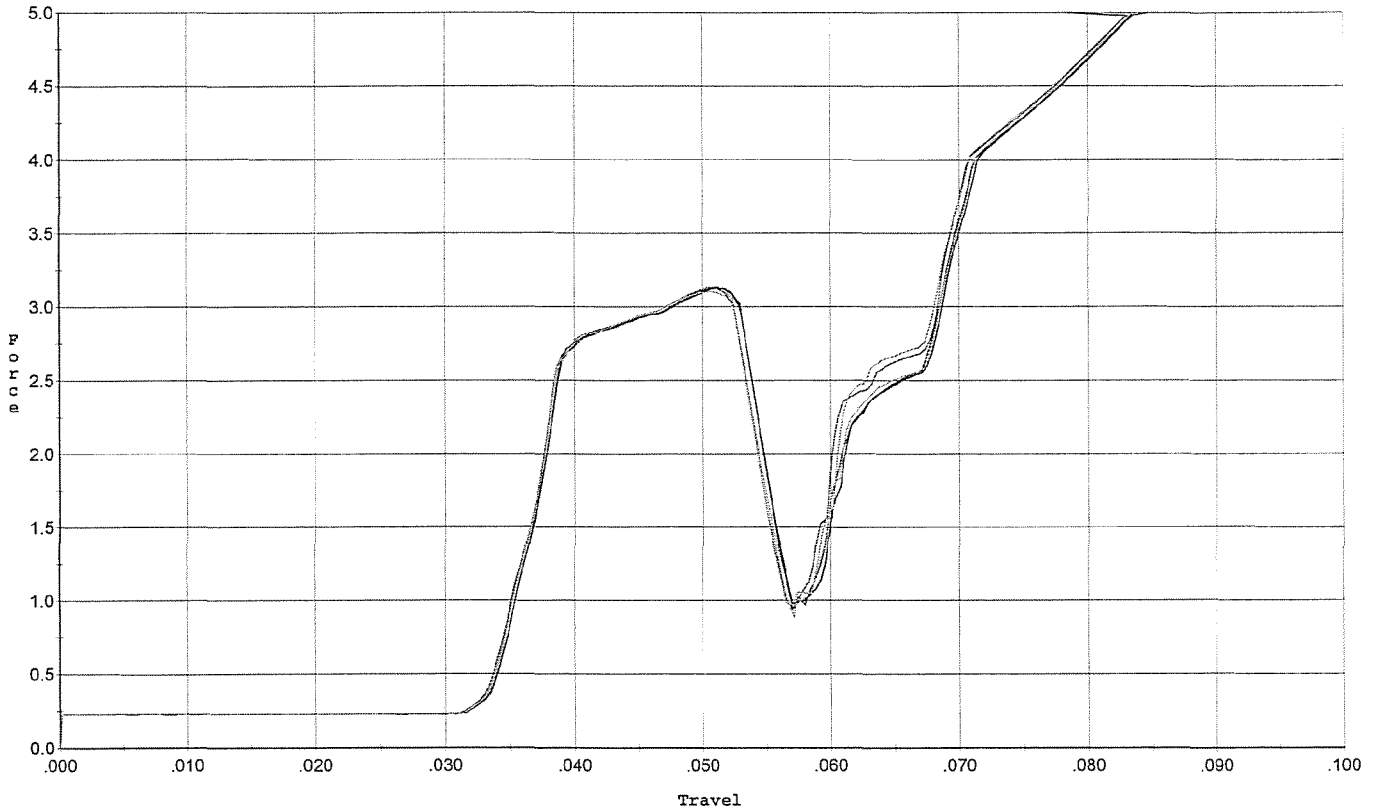
AVG 3.13



# Trigger Profile [ lbs,inch ]

**Profile:** SWS  
**GunType:** Rifle  
**Make:** Remington  
**Note:** R. Putch 1/09/08

**Model:** M/24  
**Serial No:** Form #F005  
**Trigger:** 3.0 lbs. after 20 cycles +/- .75 lbs.



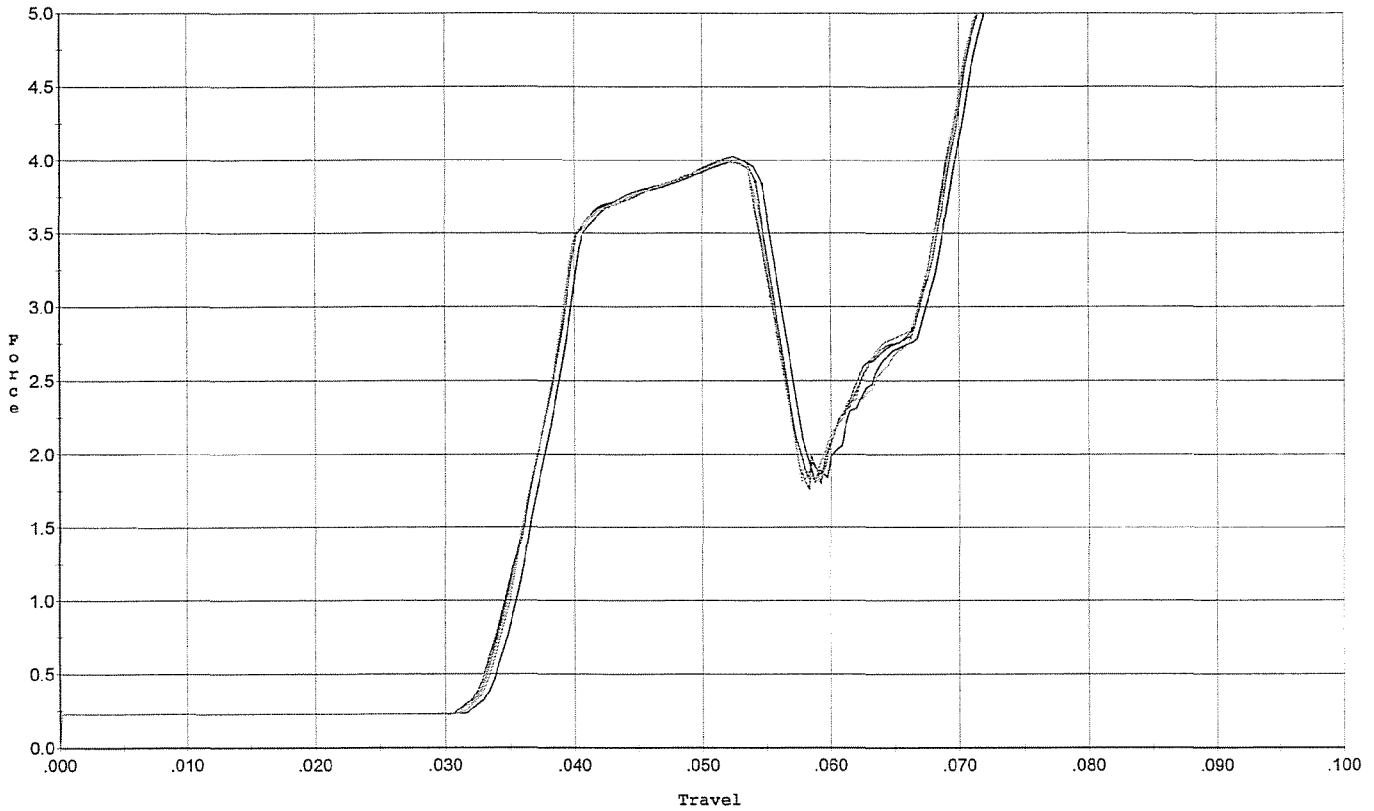
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 3.126      | 0.053             | 0.034           | 0.036      | 0.059             |           | Set Trigger |
| 2 | 3.130      | 0.053             | 0.034           | 0.036      | 0.059             |           | Set Trigger |
| 3 | 3.134      | 0.052             | 0.033           | 0.036      | 0.058             |           | Set Trigger |
| 4 | 3.103      | 0.052             | 0.033           | 0.036      | 0.058             |           | Set Trigger |
| 5 | 3.138      | 0.052             | 0.033           | 0.036      | 0.058             |           | Set Trigger |

Avg 3.12

# Trigger Profile [ lbs,inch ]

**Profile:** SWS  
**GunType:** Rifle  
**Make:** Remington  
**Note:** R. Putch 1/09/08

**Model:** M/24  
**Serial No:** Form #F005  
**Trigger:** 4.0 lbs. ini. +/- 1.0 lbs.



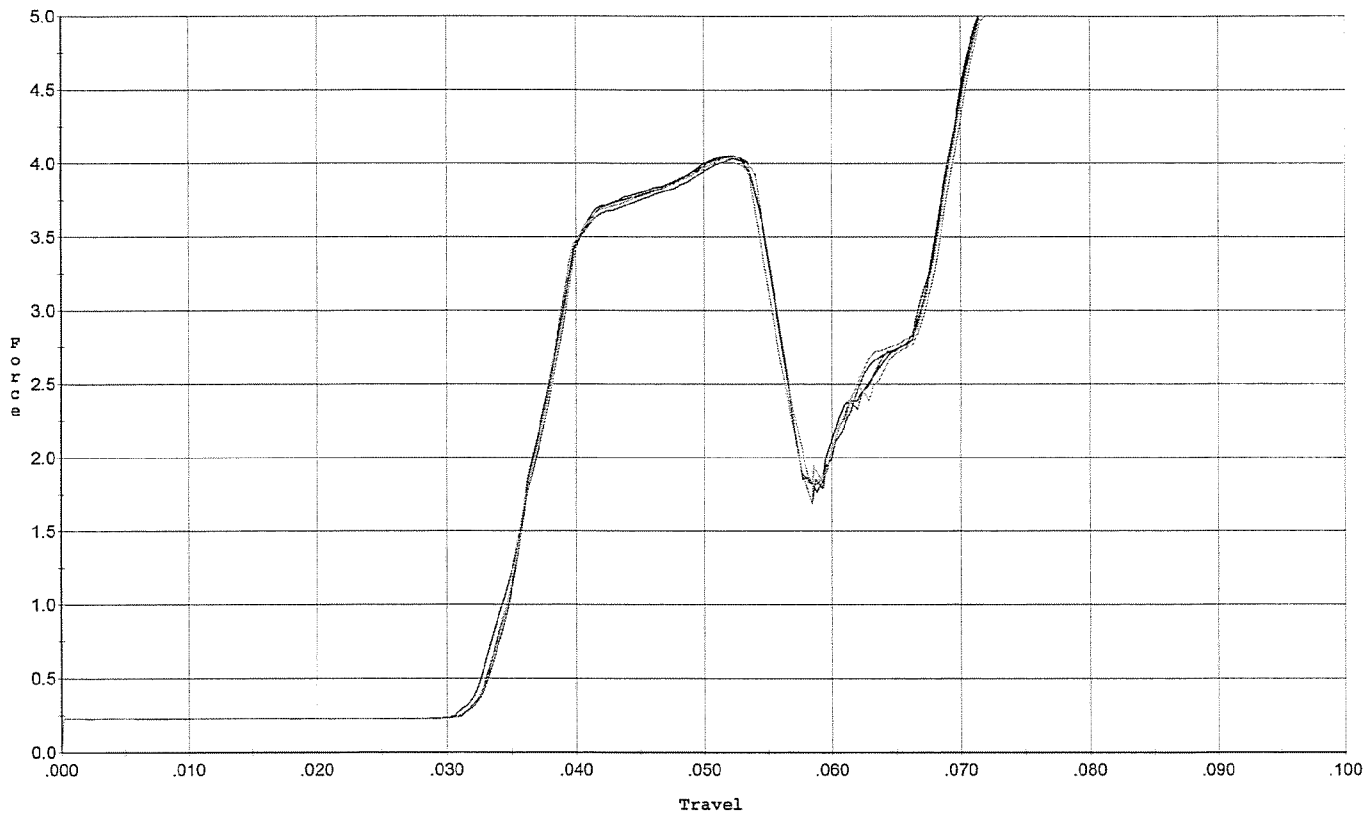
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 4.024      | 0.054             | 0.033           | 0.033      | 0.078             |           | Set Trigger |
| 2 | 4.004      | 0.055             | 0.033           | 0.033      | 0.078             |           | Set Trigger |
| 3 | 4.001      | 0.055             | 0.033           | 0.033      | 0.080             |           | Set Trigger |
| 4 | 3.996      | 0.055             | 0.033           | 0.034      | 0.078             |           | Set Trigger |
| 5 | 3.991      | 0.055             | 0.033           | 0.034      | 0.079             |           | Set Trigger |

Avg 4.00

# Trigger Profile [ lbs,inch ]

Profile SWS  
 GunType: Rifle  
 Make: Remington  
 Note: R. Putch 1/09/08

Model: M/24  
 Serial No: Form #F005  
 Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



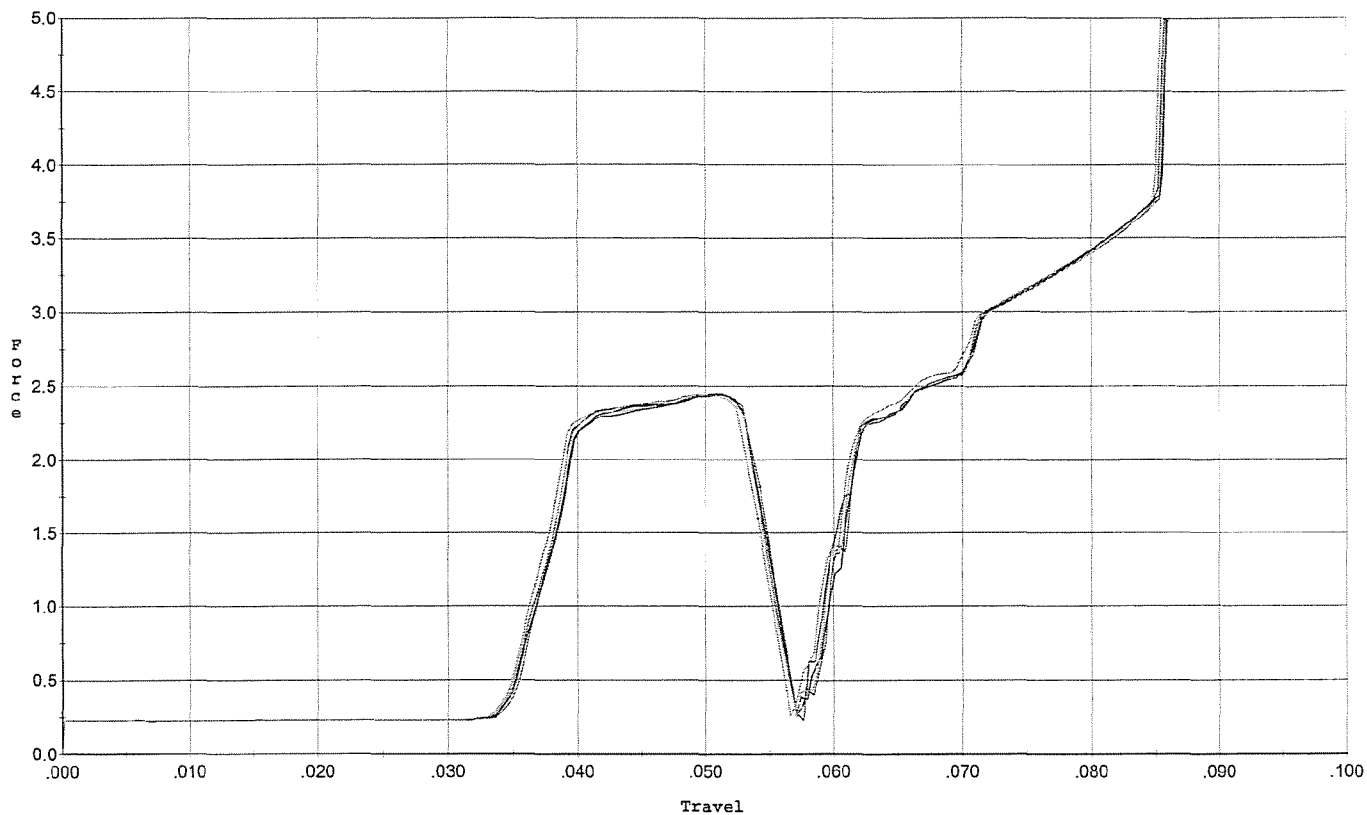
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 4.038      | 0.053             | 0.032           | 0.033      | 0.078             |           | Set Trigger |
| 2 | 4.049      | 0.054             | 0.033           | 0.033      | 0.079             |           | Set Trigger |
| 3 | 4.034      | 0.054             | 0.033           | 0.033      | 0.079             |           | Set Trigger |
| 4 | 4.012      | 0.054             | 0.033           | 0.034      | 0.077             |           | Set Trigger |
| 5 | 4.047      | 0.054             | 0.033           | 0.034      | 0.079             |           | Set Trigger |

AVG 4.03

# Trigger Profile [ lbs,inch ]

Profile SWS  
GunType: Rifle  
Make: Remington  
Note: R. Putch 1/09/08

Model: M/24  
Serial No: Form #F005  
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



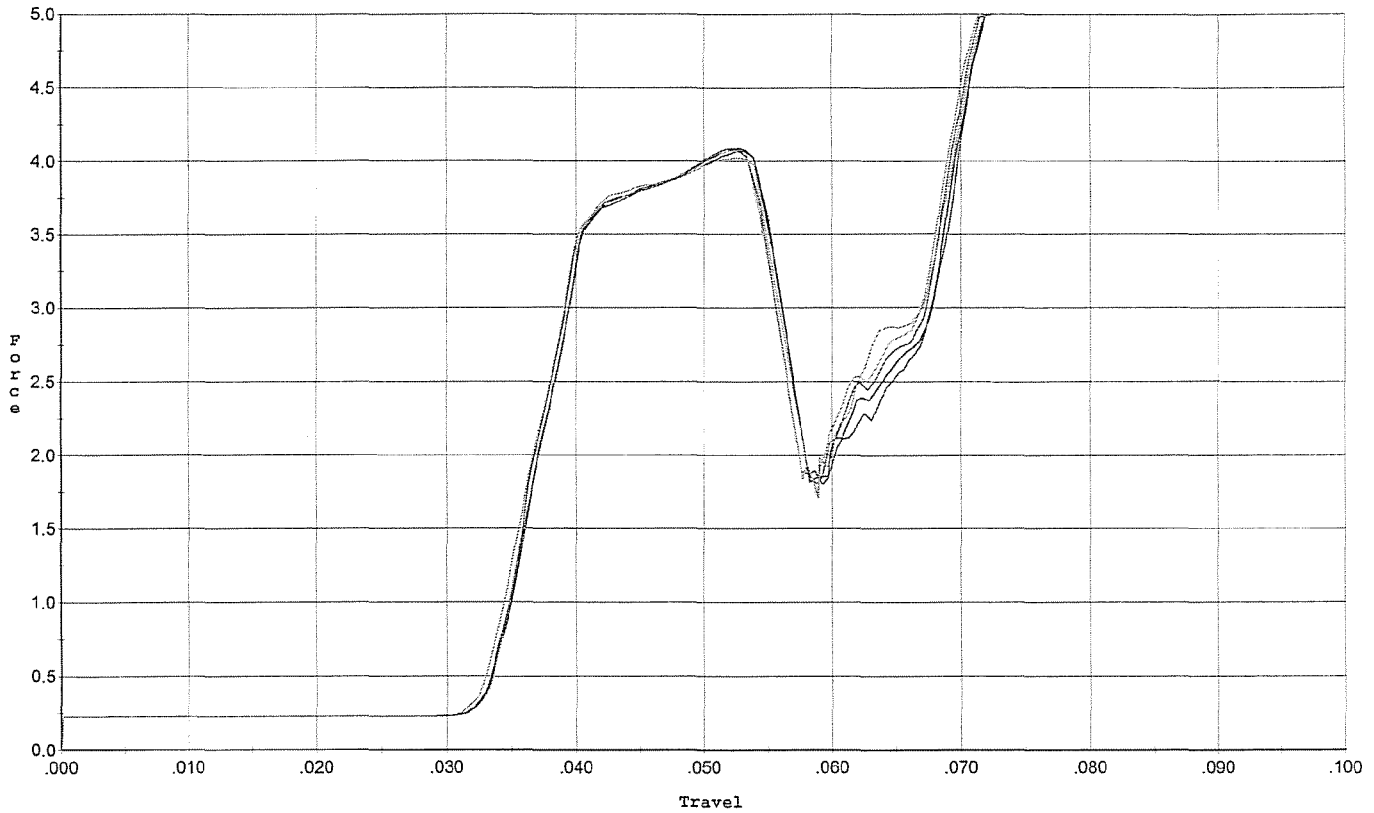
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 2.445      | 0.053             | 0.034           | 0.037      | 0.047             |           | Set Trigger |
| 2 | 2.432      | 0.055             | 0.035           | 0.037      | 0.049             |           | Set Trigger |
| 3 | 2.435      | 0.054             | 0.035           | 0.037      | 0.048             |           | Set Trigger |
| 4 | 2.441      | 0.053             | 0.035           | 0.037      | 0.047             |           | Set Trigger |
| 5 | 2.434      | 0.054             | 0.034           | 0.037      | 0.048             |           | Set Trigger |

Avg 2.43

# Trigger Profile [ lbs,inch ]

Profile SWS  
 GunType: Rifle  
 Make: Remington  
 Note: R. Putch 1/09/08

Model: M/24  
 Serial No: Form #F005  
 Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 4.073      | 0.055             | 0.033           | 0.034      | 0.080             |           | Set Trigger |
| 2 | 4.088      | 0.055             | 0.033           | 0.033      | 0.081             |           | Set Trigger |
| 3 | 4.087      | 0.054             | 0.033           | 0.033      | 0.079             |           | Set Trigger |
| 4 | 4.075      | 0.055             | 0.033           | 0.033      | 0.080             |           | Set Trigger |
| 5 | 4.023      | 0.054             | 0.033           | 0.033      | 0.078             |           | Set Trigger |

AVG 4.06

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6695364.\_\_0

FILE DATE AND TIME: 01/15/2008 09:13

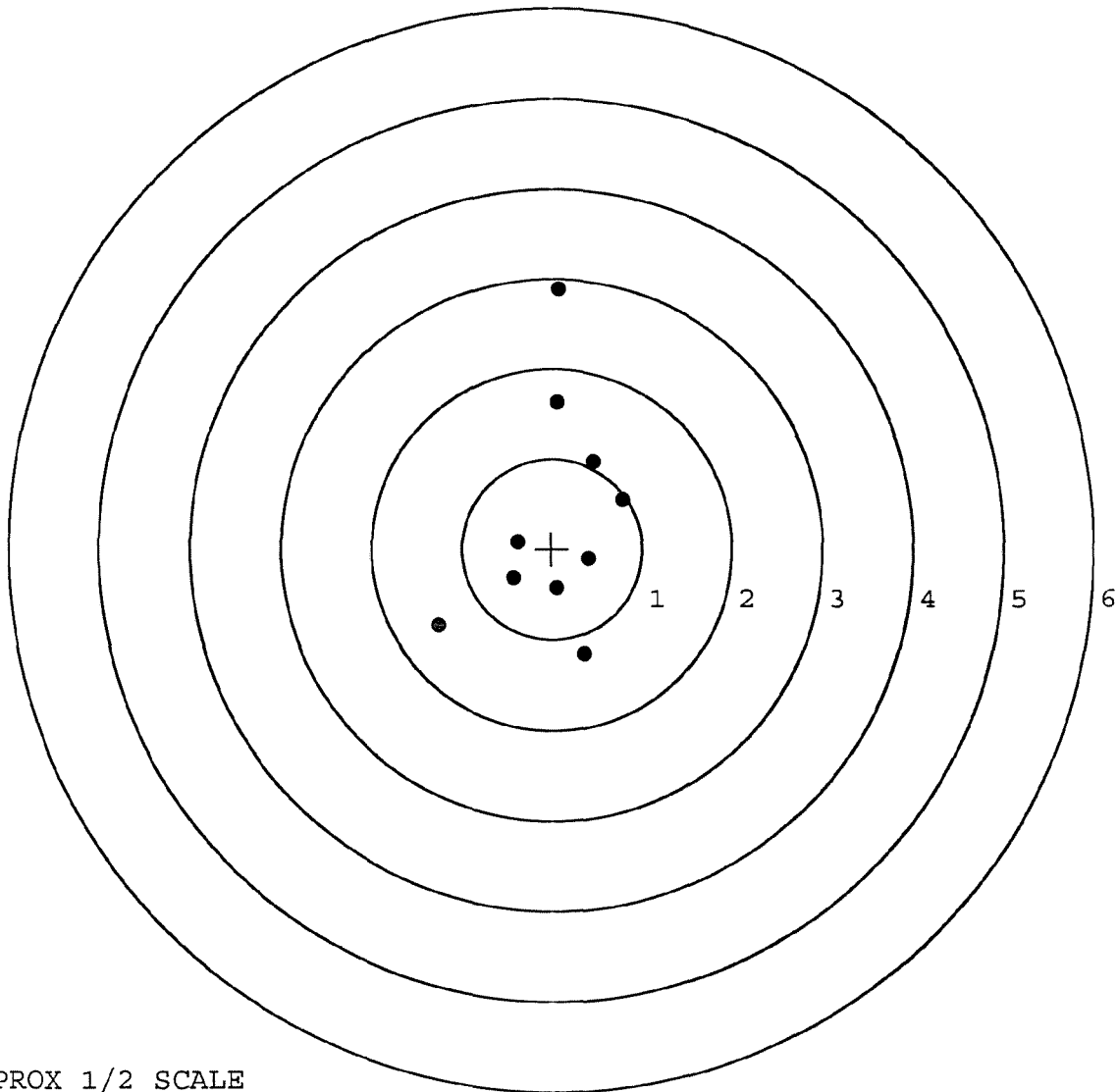
THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

|                                                             |       |
|-------------------------------------------------------------|-------|
| The Average X Centroid of the Five Target Set:              | 0.010 |
| The Average Y Centroid of the Five Target Set:              | 0.232 |
| The Average Point of Impact of the Five Target Set:         | 0.232 |
| The Average Mean Radius of the Five Target Set:             | 0.997 |
| The Distance from POA to Centroid Target #1:                | 0.322 |
| The Distance from Centroid Target #2 to Centroid Target #1: | 0.236 |
| The Distance from Centroid Target #3 to Centroid Target #1: | 0.086 |
| The Distance from Centroid Target #4 to Centroid Target #1: | 0.377 |
| The Distance from Centroid Target #5 to Centroid Target #1: | 0.263 |

SERIAL NUMBER: G6695364. \_\_0  
 TARGET NUMBER: 1  
 FILE DATE: 01/15/2008  
 FILE TIME: 09:13

| POINT# | X      | Y      |
|--------|--------|--------|
| 1:     | -1.263 | -0.859 |
| 2:     | 0.363  | -1.162 |
| 3:     | 0.056  | -0.439 |
| 4:     | -0.430 | -0.322 |
| 5:     | -0.377 | 0.079  |
| 6:     | 0.412  | -0.110 |
| 7:     | 0.781  | 0.547  |
| 8:     | 0.461  | 0.969  |
| 9:     | 0.061  | 1.627  |
| 10:    | 0.083  | 2.885  |

X CENTROID: 0.015  
 Y CENTROID: 0.322  
 POA TO CENTROID: 0.322  
 HORZ SPREAD: 2.044  
 VERT SPREAD: 4.047  
 GROUP SPREAD: 4.057  
 MIN RADIUS: 0.461  
 MAX RADIUS: 2.564  
 MEAN RADIUS: 1.131  
 # IN 1 IN DIAMETER: 1  
 # IN 2 IN DIAMETER: 6  
 # in 3 IN DIAMETER: 7

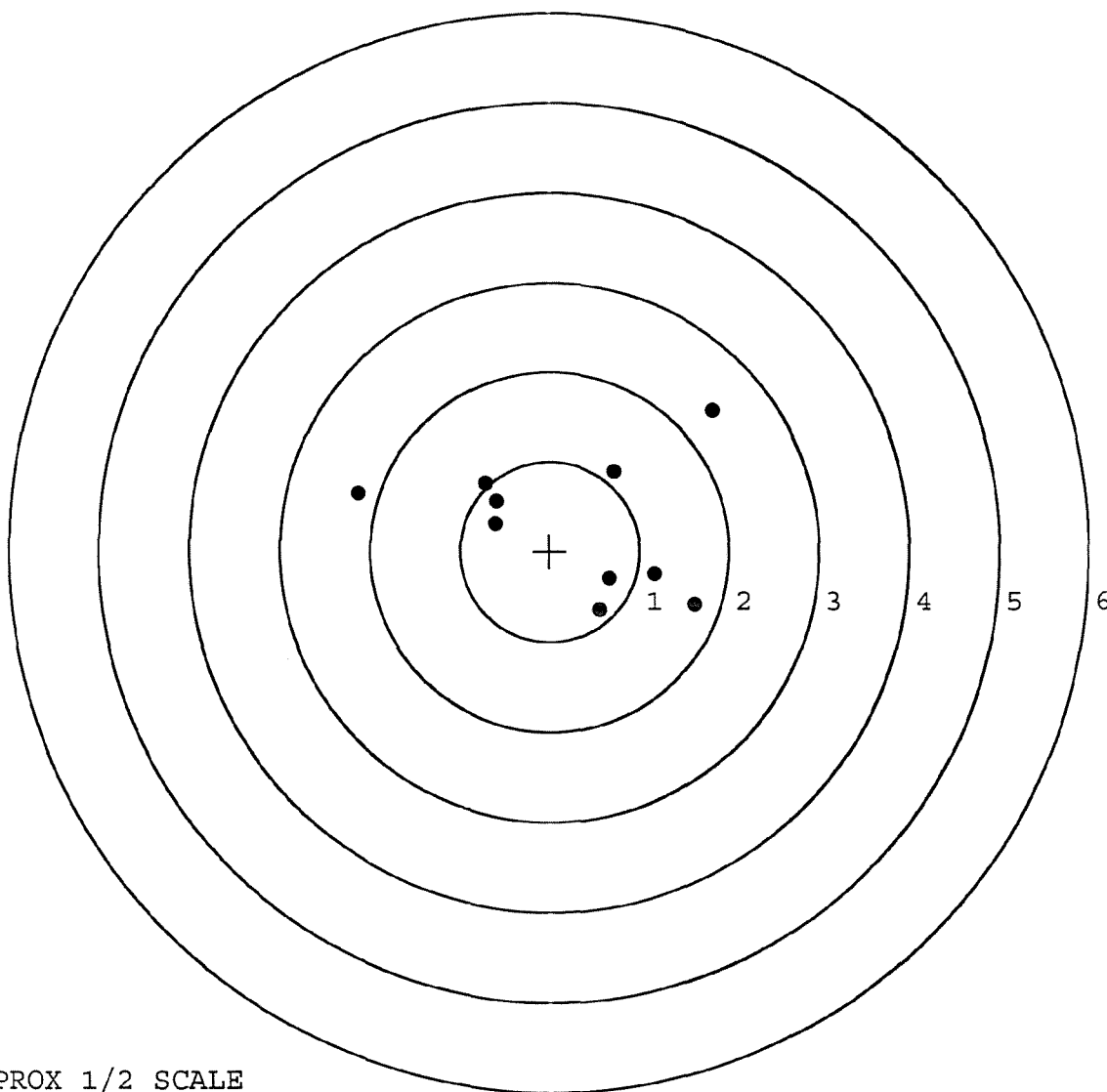


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6695364. \_\_0  
TARGET NUMBER: 2  
FILE DATE: 01/15/2008  
FILE TIME: 09:13

| POINT# | X      | Y      |
|--------|--------|--------|
| 1:     | 1.614  | -0.587 |
| 2:     | 1.169  | -0.257 |
| 3:     | 0.667  | -0.304 |
| 4:     | 0.554  | -0.649 |
| 5:     | -0.611 | 0.310  |
| 6:     | -0.594 | 0.557  |
| 7:     | -0.715 | 0.755  |
| 8:     | -2.135 | 0.634  |
| 9:     | 0.722  | 0.887  |
| 10:    | 1.815  | 1.569  |

X CENTROID: 0.249  
Y CENTROID: 0.292  
POA TO CENTROID: 0.383  
HORZ SPREAD: 3.950  
VERT SPREAD: 2.218  
GROUP SPREAD: 4.059  
MIN RADIUS: 0.728  
MAX RADIUS: 2.408  
MEAN RADIUS: 1.241  
# IN 1 IN DIAMETER: 0  
# IN 2 IN DIAMETER: 5  
# in 3 IN DIAMETER: 7



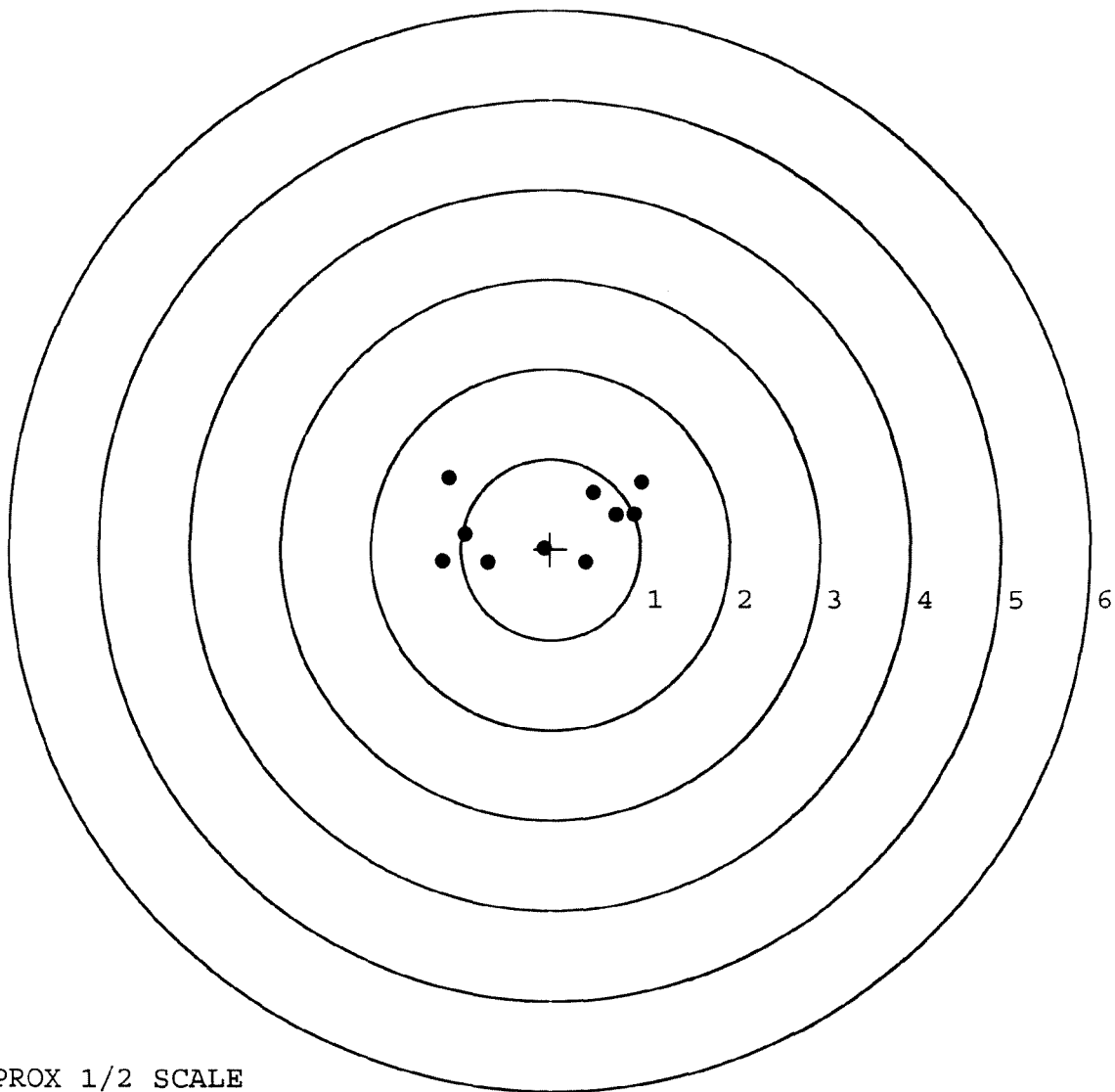
TARGET APPROX 1/2 SCALE



SERIAL NUMBER: G6695364. 0  
TARGET NUMBER: 3  
FILE DATE: 01/15/2008  
FILE TIME: 09:13

| POINT# | X      | Y      |
|--------|--------|--------|
| 1:     | -1.128 | 0.781  |
| 2:     | -0.960 | 0.166  |
| 3:     | -1.201 | -0.143 |
| 4:     | -0.699 | -0.151 |
| 5:     | -0.070 | 0.009  |
| 6:     | 0.394  | -0.142 |
| 7:     | 1.014  | 0.742  |
| 8:     | 0.927  | 0.389  |
| 9:     | 0.476  | 0.629  |
| 10:    | 0.733  | 0.381  |

X CENTROID: -0.051  
Y CENTROID: 0.266  
POA TO CENTROID: 0.271  
HORZ SPREAD: 2.215  
VERT SPREAD: 0.932  
GROUP SPREAD: 2.385  
MIN RADIUS: 0.258  
MAX RADIUS: 1.220  
MEAN RADIUS: 0.855  
# IN 1 IN DIAMETER: 1  
# IN 2 IN DIAMETER: 7  
# in 3 IN DIAMETER: 10



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6695364. \_\_0

TARGET NUMBER: 4

FILE DATE: 01/15/2008

FILE TIME: 09:13

| POINT# | X      | Y      |
|--------|--------|--------|
| 1:     | 0.185  | 1.336  |
| 2:     | 0.148  | 0.720  |
| 3:     | 0.467  | 0.304  |
| 4:     | 0.458  | -0.102 |
| 5:     | 0.053  | 0.055  |
| 6:     | -0.169 | -0.198 |
| 7:     | -0.551 | -0.629 |
| 8:     | -0.688 | -0.116 |
| 9:     | -0.868 | 0.315  |
| 10:    | -2.345 | 0.036  |

X CENTROID: -0.331

Y CENTROID: 0.172

POA TO CENTROID: 0.373

HORZ SPREAD: 2.812

VERT SPREAD: 1.965

GROUP SPREAD: 2.844

MIN RADIUS: 0.401

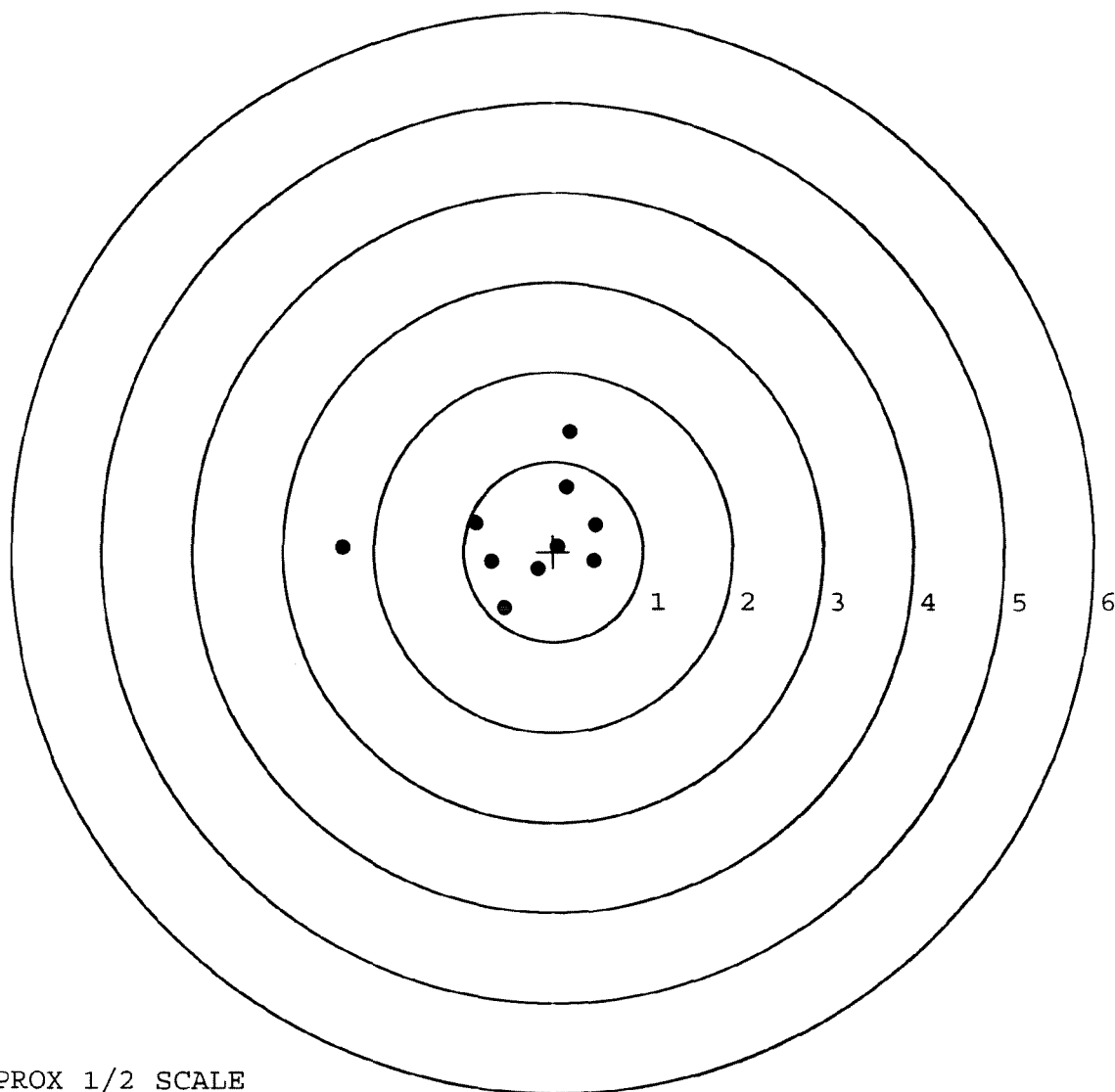
MAX RADIUS: 2.019

MEAN RADIUS: 0.831

# IN 1 IN DIAMETER: 3

# IN 2 IN DIAMETER: 8

# in 3 IN DIAMETER: 9

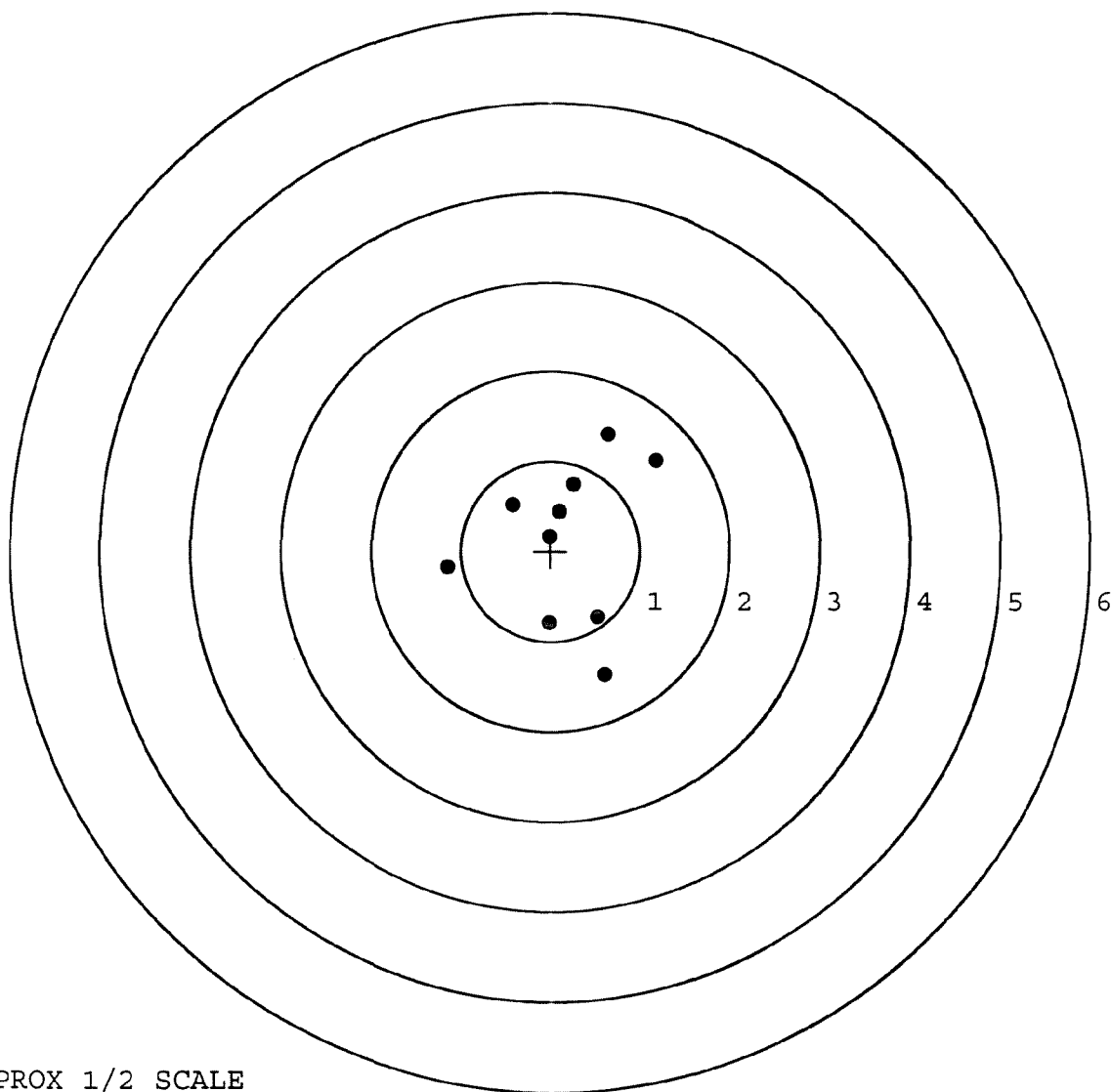


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6695364. \_\_0  
TARGET NUMBER: 5  
FILE DATE: 01/15/2008  
FILE TIME: 09:13

| POINT# | X      | Y      |
|--------|--------|--------|
| 1:     | 0.602  | -1.372 |
| 2:     | 0.524  | -0.731 |
| 3:     | -0.018 | -0.796 |
| 4:     | -1.150 | -0.181 |
| 5:     | -0.428 | 0.514  |
| 6:     | -0.007 | 0.162  |
| 7:     | 0.094  | 0.442  |
| 8:     | 0.257  | 0.745  |
| 9:     | 1.175  | 1.002  |
| 10:    | 0.645  | 1.298  |

X CENTROID: 0.169  
Y CENTROID: 0.108  
POA TO CENTROID: 0.201  
HORZ SPREAD: 2.325  
VERT SPREAD: 2.670  
GROUP SPREAD: 2.670  
MIN RADIUS: 0.184  
MAX RADIUS: 1.542  
MEAN RADIUS: 0.925  
# IN 1 IN DIAMETER: 2  
# IN 2 IN DIAMETER: 6  
# in 3 IN DIAMETER: 9



TARGET APPROX 1/2 SCALE