

M/700 SPS

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1
1

M/700 Current Costing

Gun	RAMAC	Material	Labor	Over Head	Total
700 BDL DM	26965	\$199.92	\$18.36	\$45.84	\$264.12
700 BDL	25793	\$195.63	\$17.36	\$43.33	\$256.32
700 ADL	27478	\$105.75	\$14.22	\$36.82	\$156.79

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2₂

M/700 SPS

- No Sights
- Receiver Manufacturing Proposal
- Synthetic Trigger Guard and Floor Plate
- Reduced Metal Finishes
- Non-Jeweled Bolt
- SPL

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3
3

No Sights Saves \$7.00

Front sight

Labor	=	\$.407
Material	=	\$1.007
Overhead	=	\$.965
Total	=	\$2.38



Rear Sight Assy

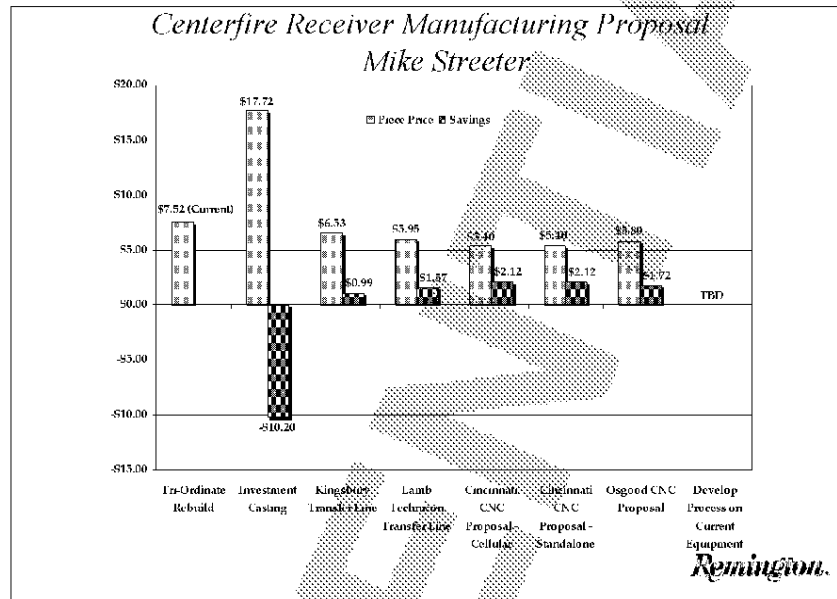
Labor	=	\$.534
Material	=	\$2.691
Overhead	=	\$1.409
Total	=	\$4.634



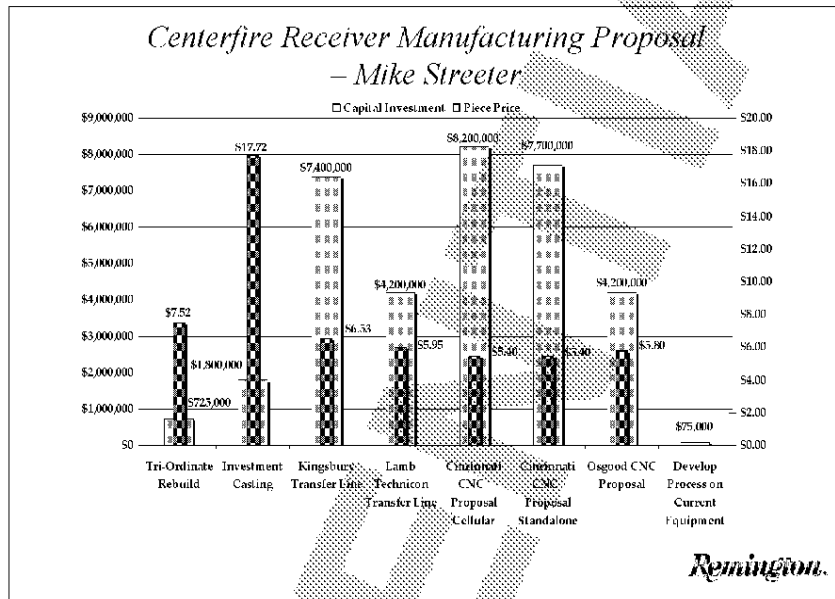
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4



6/5/2006



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6

Centerfire Receiver Manufacturing Proposal
- Mike Streeter

Path Forward:

- Determine most viable solution by July 2003.
- Obtain firm quotations (if necessary) by September 2003.
- Submit capital project request by October 2003.
- Order, install and implement based upon respective lead times.

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7₇

Synthetic Floor Plate and Guard

- High Spot Estimate for Tooling is \$100,000 for 4 2 cavity molds and cooling fixtures to do LA and SA
- Estimated savings over current aluminum components is ?



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8
8

Metal Finish

Process does not believe that reducing the metal finish will have any cost benefit since no operations will be eliminated.

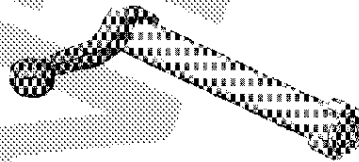
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9₉

Non – Jeweled Bolt

Labor	=	\$.213
Material	=	\$0
Overhead	=	\$.625
Total	=	\$.84

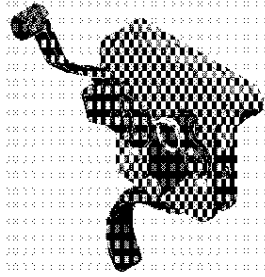


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10
10

SPL Firecontrol



Part	SPL Total Estimated \$	Current M/700 \$	Difference
M/700 Carbon	\$17.87	\$13.59	(\$4.28)
M/7 Carbon	\$18.42	\$13.70	(\$4.72)

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11
11

M/700 SPS Cost Summary

Proposed Change	Impact (\$)	Capital (\$)
No Sights	\$7.00	0
Receiver Manufacturing Proposal	\$2.12	8.2 Million
Synthetic Trigger Guard and Floor Plate	?	1 Million
Reduced Metal Finishes	0	0
Non-Jeweled Bolt	\$4	0
SPL	(\$4.28)	1.6 Million
Margin Reduction	?	0
Total Cost Reduction	\$5.68	10 Million

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12
12

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M/700 SPS	?				

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13
13