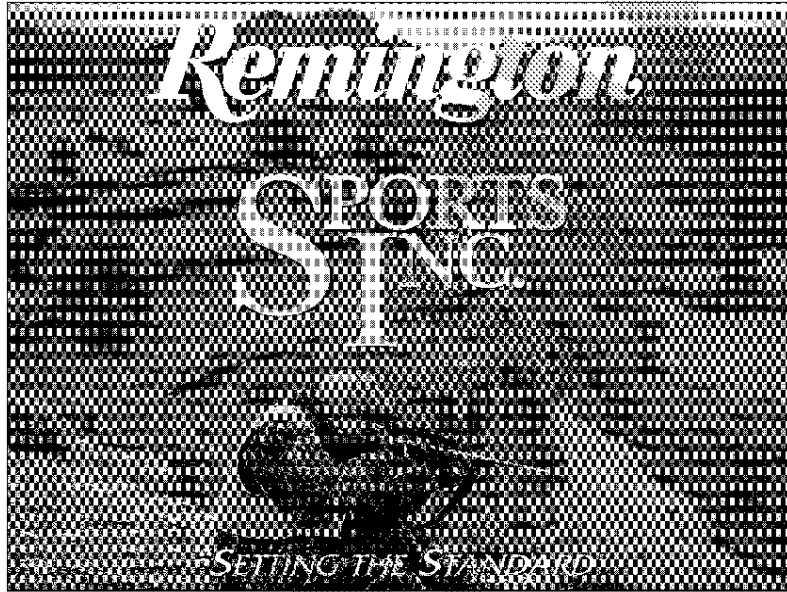


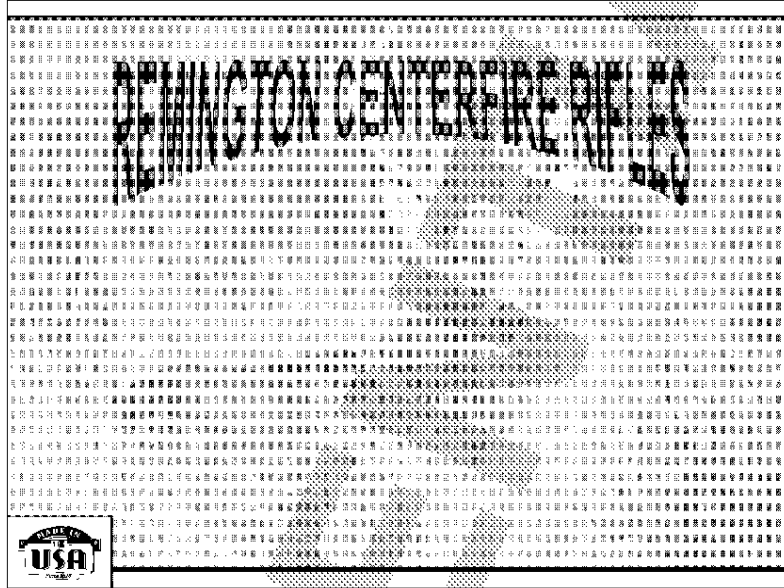


2004 NEW PRODUCTS - RIFLES

Model 504 Bolt Action Rimfire
Model 673 (6.5 Rem. Mag. & .308 Win.)
Model 700 ADL Youth 9mm & .270 Win. & .308 Win.
Model 700 BDL SS Bolt Action Stainless Steel
Model 700 CDL (Classic Deluxe)
Model 700 Classic (8mm Mauser)
Model 700 CSF (7mm & .308 Win. Stainless Steel)
Model 700 Titanium (7mm & .308 Rem SAUM)
Model 710 (.300 Win. Mag. & 7mm Rem. Mag.)
Model Seven Youth Synthetic





MODEL 700

History

Introduced 1962

The best selling bolt-action rifle of all time

- Over 4.5 million produced to date
- More custom bolt-action rifles have been built on 700 actions than all others combined

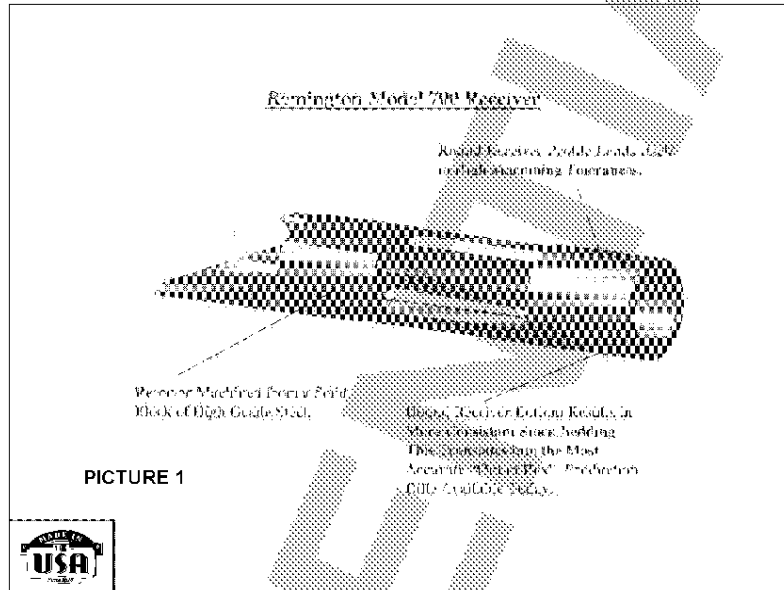
The standard by which all other bolt action centerfire rifles are judged.



What Makes the Model 700 Great?

- Receivers are machined from solid bar stock which makes them uniformly strong and consistent. (see Picture 1)
- Receivers are cylindrical which results in more consistent bedding in the stock for consistent shot placement. (see Picture 1)



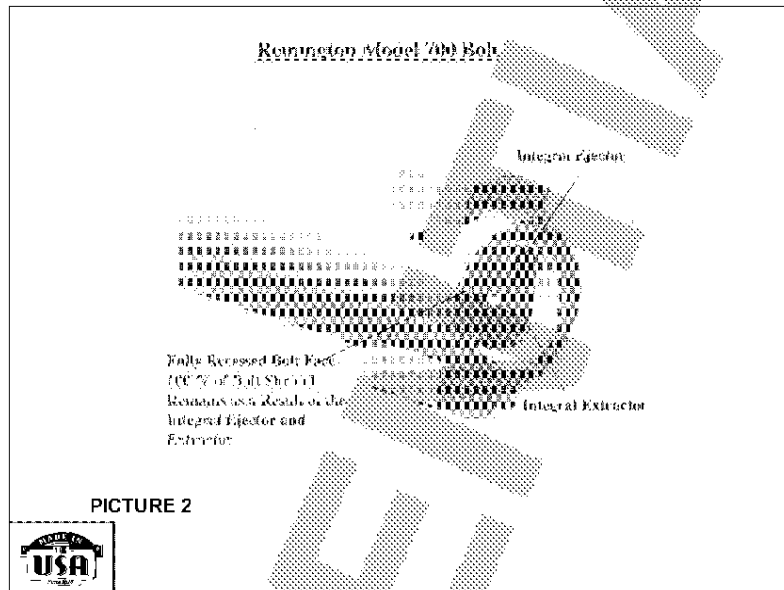


PICTURE 1

What Makes the Model 700 Great?

- Receivers are machined from solid bar stock which makes them uniformly strong and consistent. (see Picture 1)
- Receivers are cylindrical which results in more consistent bedding in the stock for consistent shot placement. (see Picture 1)
- The extractor is set in a groove inside the rim of the bolt face. Thus, unlike the Mauser claw (controlled round feed), the cartridge head is uniformly supported. (see Picture 2)

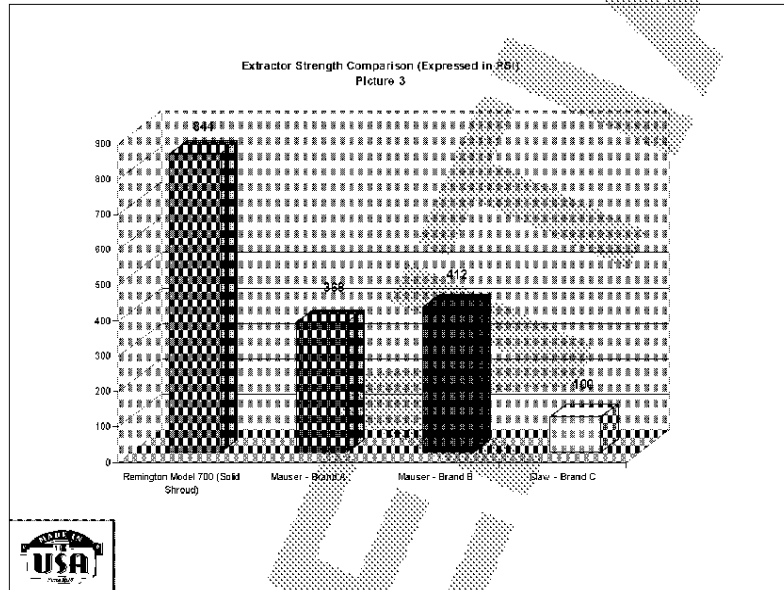




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- Model 700 extractor is the strongest commercial design (see Picture 3)





What Makes the Model 700 Great?

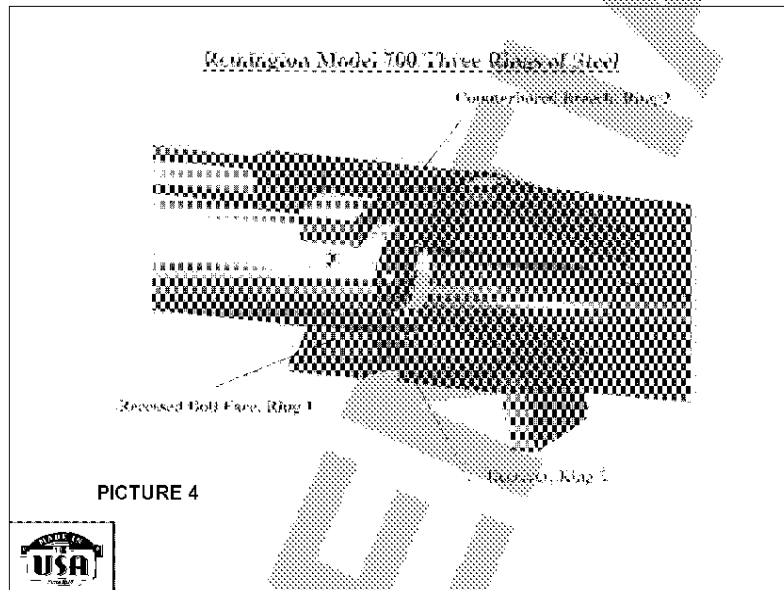
• **"Three Rings of Steel"** (See Picture 4)

1. Cartridge head is enclosed by the recessed bolt face
2. Bolt face locks up inside the counter-bored breech of the barrel
3. Barrel breech is surrounded by the receiver

**The Result is Unparalleled Strength
Exhibited by the Remington Action!**

(Note: Three Rings of Steel Applies to Model Seven,
Model 670, and Model 710)





700 CUTAWAY – 3 RINGS OF STEEL



What Makes the Model 700 Great?

- 3-Millisecond Lock-Time (Time from which the trigger is pulled to when the firing pin strikes the cartridge) is fastest of any production trigger available.
- The Model 700 features a push-feed action, meaning the bolt pushes, rather than carries the cartridge into the chamber.



Push Feed vs. Controlled Round Feed
"The Myth Exposed"

- Controlled Round Feed is more positive in perception only
- The claw extractor in controlled round feed actions generally will not override the cartridge head, therefore rounds must be inserted in the magazine
- Push feed actions are stronger, providing better cartridge alignment and support for a more accurate system



What Makes the Model 700 "The Most Accurate Out-of-the-box Rifle"

- Production Uniformity
- Simplicity in design
- Great factory trigger — Fast Lock-time
- Superior Strength — Three Rings of Steel

Action has a great deal of mass, producing rigidity for accuracy

Remington's GFM barrel forging process is second to none



MODEL SEVEN

- **History**
 - Introduced 1983
 - Lightweight version of the Model 770
- **Features and Benefits**
 - All the structural and design advantages of the Model 770 in a shorter, lighter, slimmer version
 - Machined action
 - Hammer forged barrel
 - Three rings of steel
 - Available in a wide range of short action calibers from 223 Rem to 300 Short Action Ultra Mag



MODEL 673 GUIDE RIFLE

History

Modern version of the popular Model 600 Magnum series.

Designed to be a fast-handling, powerful guide rifle.

Features and Benefits

Based on the venerable Model Seven action.

Machined steel ventilated rib with iron sights for fast target acquisition.

High strength, weather-resistant wood laminate stock with stylish light and dark stripes, reminiscent of the original Model 600 stock.

22 inch magnum contour barrel.

Available in .300 SAUM, 350 Rem. Mag., 6.5 Rem. Mag., and .308 Win.



new
in 2004

MODEL 710

History

- Why build it?
- Why sell it?
- Developed by our R&D facility and produced in our Mayfield, KY factory.

Features and Benefits

- 3 bolt lugs lock directly into the barrel
- Barrel hydraulically pressed into receiver
- Button rifled barrel
- Synthetic receiver insert
- Standard long action and magnum calibers for most medium to large North American game
- The best rifle on the market for beginning shooters and hunters

MODEL 7400

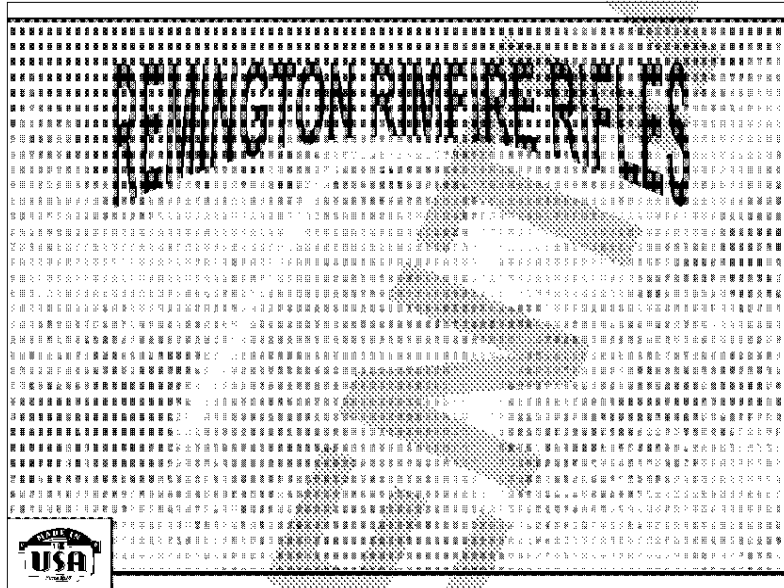
- **History**
 - Introduced in 1980
 - Descendant of the 740 introduced in 1955
- **Features and Benefits**
 - Machined steel receiver
 - Consistent, accurate, and reliable in situations where rapid follow-up shots are necessary
 - 7400 has softest recoil of any auto-loading rifle on the market
- **FAQ's**
 - Will it cycle reduced recoil ammunition?
- **Maintenance Considerations**



MODEL 7600

- **History**
 - Introduced in 1980
 - Descendant of the 760, introduced in 1955
- **Features and Benefits**
 - Machined steel receiver
 - Consistent, accurate, and reliable in situations where rapid follow-up shots are necessary
 - The Model 7600 is the most reliable pump action rifle on the market... a centerfire 870?





MODEL 504

- ***The new standard in rimfire rifles!!***
- Rock solid receiver machined from solid carbon steel bar stock resulting in centerfire rifle type strength and rigidity
- Dual bedding points
- Unique barrel to receiver attachment allows for retrofitting/customization without sacrificing strength
- Bolt locks up in rear of receiver and features dual extractors for positive feeding and uniform support of the cartridge
- 20 button rifled clean barrel with semi-match chamber to reduce free bore, yet still function with a broad spectrum of ammunition




MODEL 504

- Newly designed fire control is fully adjustable for weight of pull, overtravel and sear engagement by an Authorized Repair Center
- Features six-round metal magazine box that fits flush with the bottom of the stock
- American walnut stock features precision cut checkering, stylized grip cap, sling swivel studs, and rubber butt pad
- Barrel channel machined with Model 700 style pressure pads
- Receiver is drilled and tapped for scope bases (unique bases)
- All rifles in the first year of introduction will be shipped with a set of machined steel Weaver-style scope bases



new
in 2004

MODEL 504 – Fire Control

New design specific to this model

Fully adjustable for overtravel, pull weight, and engagement by

Authorized Repair Centers

Engagement adjustment screw

designed to limit minimum sear

engagement

Two position safety

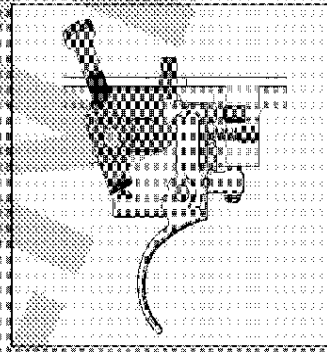
Safety positively returns the trigger

under the sear when moved from

fire to safe

Trigger pull weight from factory set

at 4.0 lbs nominal



MODEL 504 – Bolt Assembly

• 90° Bolt throw

Dual extractors for positive feeding and uniform cartridge support

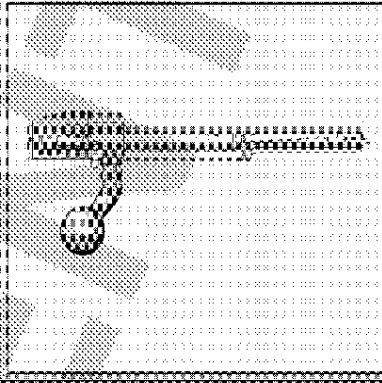
Rear lock up with bolt cam system locking up on shooters right of receiver (locks on receiver not the stock)

Cocking indicator visible from rear of bolt plug

Field stripable without tools

No ISS system on the Model 504

Simulated full bolt handle and nickel plated bolt body finish



MODEL 504 - Receiver

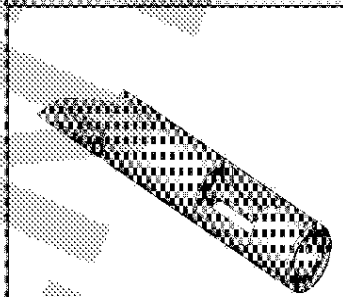
Receiver machined from solid carbon steel bar stock, drilled and tapped for bases (unique bases)

Dual bedding points for stable seating and alignment in stock

Beefy design results in centerfire rifle type strength and rigidity (0.300" nominal wall thickness)

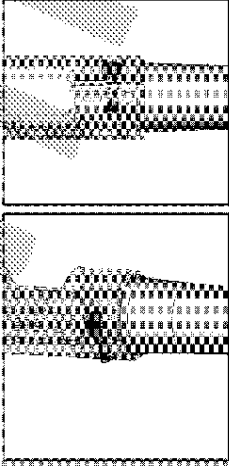
Current receiver scalable up to magnum calibre cartridges

Base receiver design lends itself to customization for competitive shooting



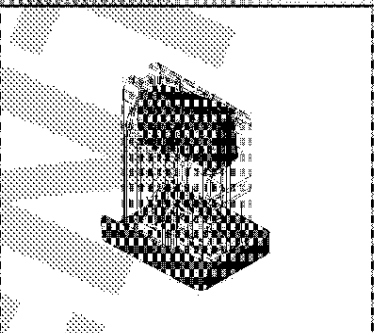
MODEL 504 - Barrel

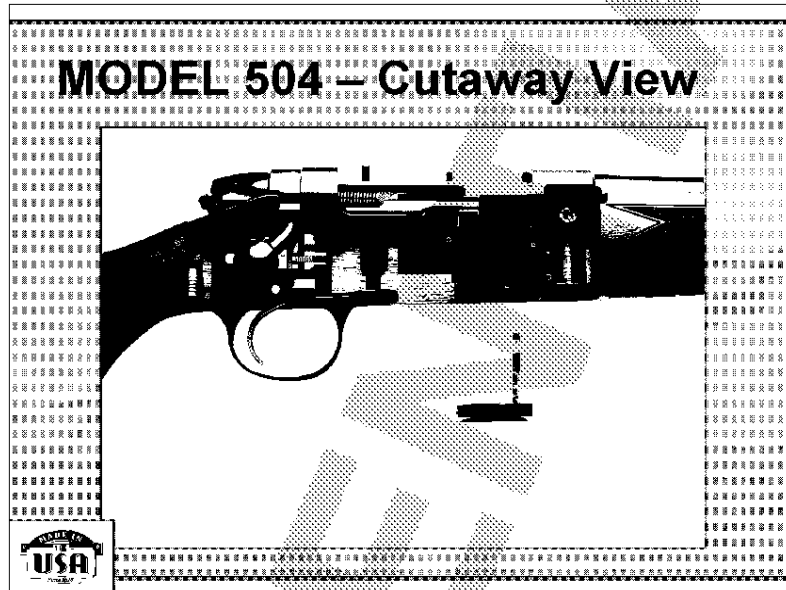
- Unique barrel clamp and set screw design allows retrofitting and customization without sacrificing strength
- 20" sporter contour carbon steel barrel with satin blued finish
- Clean barrel — no iron sights
- 5-R button rifling derived from Model 40-XR target rimfire rifles
- Recessed crown to protect rifling
- Muzzle O.D. 1.598




MODEL 504 – Magazine Box

- 6-shot metal detachable magazine box
- Staggered stack design
- Flush mount with bottom of stock
- Spring loaded magazine release for easy removal
- Easily disassembled for cleaning
- Spare magazines will be available as a Remington Accessory

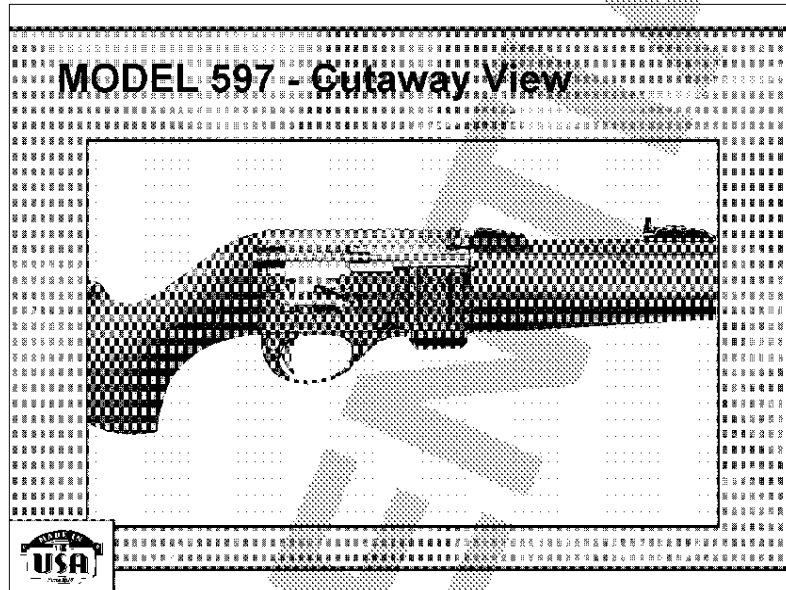


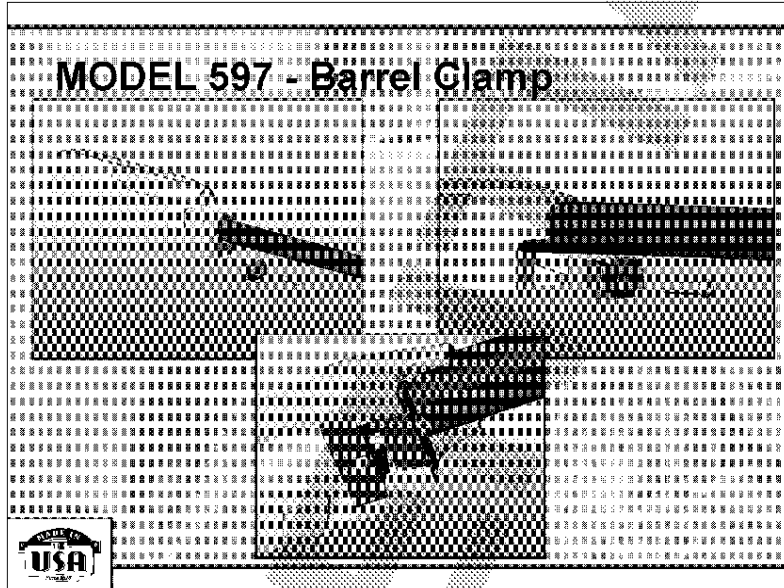



MODEL 597

- **History**
 - Designed by our industry leading R&D facility in Elizabethtown, KY
 - The first firearm produced by our Mayfield, KY factory
- **Features and Benefits**
 - Dual bolt guide rails
 - Button-fitted barrel
 - Proprietary barrel clamp system
- **Available in 22 LR, 22 WMR, and 17 HMR**
 - The only 17 HMR autoloader on the market



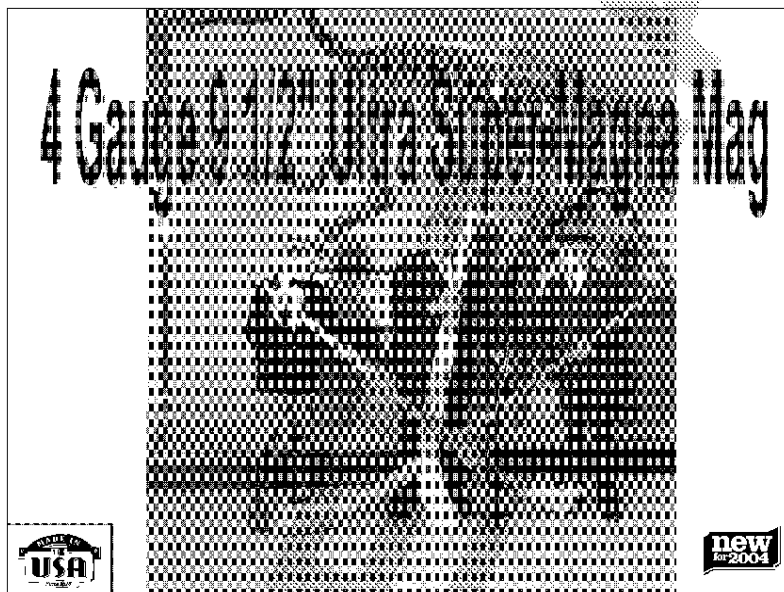


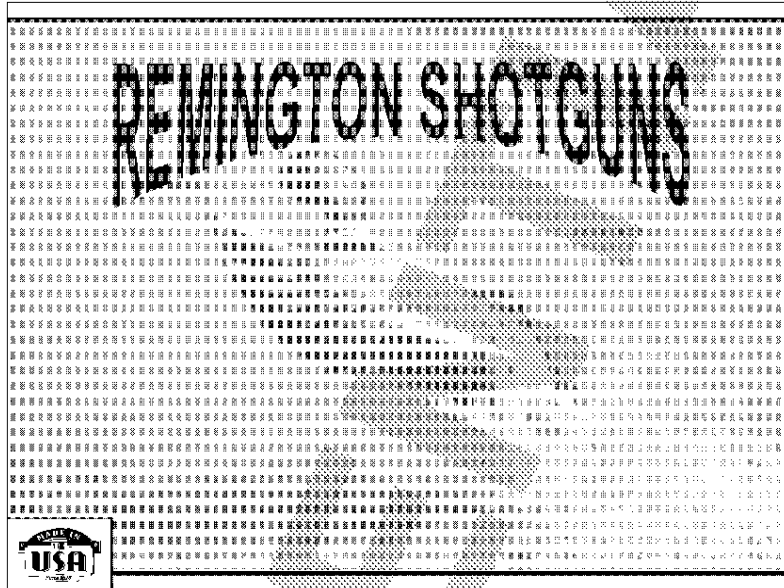


2004 NEW PRODUCTS - SHOTGUNS

Model 870 SPS Deer Gun 20 Gauge
Model 1100 Classic Field 20 Gauge
Model 1100 Sporting 28
Model 1100 Sporting 12
Model 1100 Tournament SPS 20 Gauge
Model 1100 Dale Earnhardt Limited Edition 20 Gauge
Model 1100 SPS waterfowl





MODEL 870

History

- Introduced in 1950
- Best selling firearm in history (nearly 9 million produced so far)
- The standard by which all other pump shotguns are judged!*

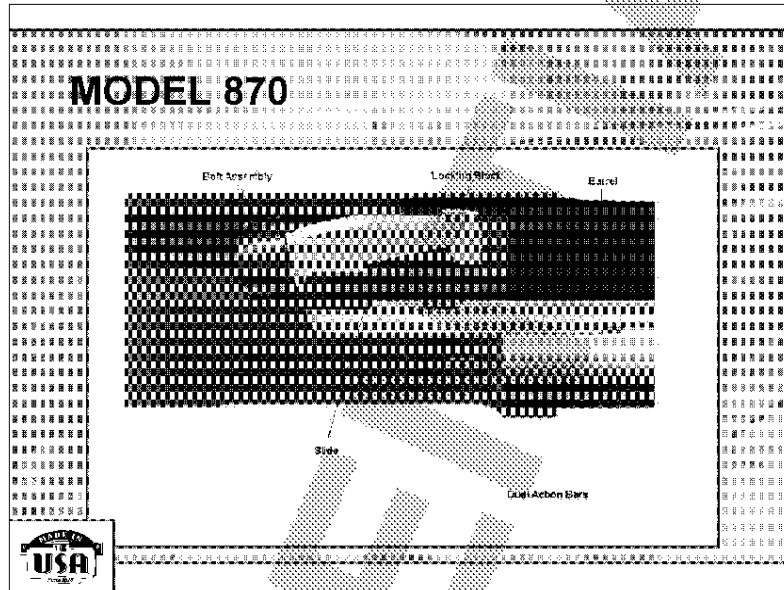
Features and Benefits

- Receiver machined from a solid block of steel
- Twin action bars reduce binding for smooth operation
- Multiple safety features built in
- The ultimate in reliability

Wingmaster 8P8 vs. Express

A gun for all occasions





MODEL 1100

History

Introduced in 1964

First successful production-line gas operated autoloader ever produced

Over 6 million produced to date

The standard by which all other auto-loading shotguns are judged

Features and Benefits

Receiver machined from solid steel

Hande for parts

Very similar to the 670 in design and function

The lowest full retail of any autoloading shotgun on the market

Variations

Large versions available for any competition, from 3 Gun to Sporting

Clays

Hunting versions available for a wide range of game from squirrels to waterfowl to turkey

Introduced in 1964

Youth models also available for young or shooters of smaller stature

The QML auto-loading 2-10 bore on the market



MODEL 11-87

History

Introduced 1987

Why?

Pressure compensated gas operation offers unmatched versatility and comfortable recoil.

Features and Benefits

Receiver machined from solid steel.

Hammer forged barrels.

Twin action bars.

Model Variations

Premier

12 and 20 gauge

Special Purpose

Super Magnum

Dale Earnhardt Tribute Series

Law Enforcement



MODEL 332

HISTORY:

- Introduced 2002
- Borrows from 70 years of tradition in producing Over-Under shotguns
- Styling and balance taken directly from the legendary Remington Model 32, considered by many to be the best handling American made over-under ever produced

Features and Benefits:

- Frame machined from a solid billet of steel offers superior strength and longevity compared to investment cast frames
- Hammer forged barrels are strong, easily maintained, and built to last
- Locking lug design minimizes stress on the frame and is one machined piece (no welds, screws or fasteners to break)



MODEL 332

Ejection system is housed in the monoblock instead of the fore end. This minimizes the stress on the fore and iron and enhances reliability.

Stock dimensions are specially designed to minimize recoil and muzzle jump. The stock has no "cast off" to further improve recoil characteristics and please your left-handed customers.

The 332's mechanical sear engagement switching mechanism does not rely on inertia or recoil to operate and is, therefore, more reliable than inertia triggers.

Consequently, this is an added benefit for shooters that choose to use Briley or Kolar sub gauge tube sets.



