

## **Bolt Action Centerfire – Bolt Lock Update Modification Program**

### **Website text**

If you own a Remington Model XP-100 firearm:

Only those Model XP-100 firearms made before February of 1975 were manufactured with a bolt-lock mechanism. Those XP-100 firearms made after February of 1975 do not have a bolt-lock mechanism and may be loaded and unloaded with the safety in the “S” or “safe” position. Consequently, post-1975 Model XP-100 firearms are not subject to this bolt-lock safety modification program.

To determine whether your Model XP-100 firearm has a bolt-lock mechanism, either:

- Call Remington toll-free at (877)387-6691 and a service representative will help you determine if your firearm has a bolt-lock mechanism, or
- Take your firearm to Remington Authorized Repair Center and a qualified gunsmith will examine your firearm and determine whether it has a bolt-lock mechanism.

If it is determined that your Model XP-100 firearm has a bolt-lock mechanism, you are eligible to participate in this bolt-lock safety modification program. If you elect to participate in the program, Remington will initially arrange to have your firearm cleaned and inspected by a qualified gunsmith for proper functioning. Once the condition of your firearm has been assessed, you will be notified of one of the following:

- Your firearm’s trigger assembly is otherwise in good operating condition and the gunsmith will proceed to physically remove the bolt-lock feature so that your firearm can be loaded and unloaded while the safety remains in the “S” or “safe” position; or
- Your firearm’s trigger assembly is found to be an unsatisfactory or potentially unsafe operating condition. At that point, the entire trigger assembly will be replaced with a new factory trigger assembly which does not incorporate a bolt-lock mechanism.

The cost, if any, to you for participating in the bolt-lock safety modification program will depend upon whether your Model XP-100 firearm was previously repaired under a 1979 recall program.

In 1979, Remington instituted a recall for most XP-100 firearms because, under certain circumstances, the safety and trigger could be manipulated in a way that could result in an accidental discharge. Under the 1979 recall program, owners of the affected firearms could return their guns for installation of a new trigger assembly at no charge. [(View a copy of the 1979 recall notice.)] Since 1979, thousands of owners of the affected firearms have participated in the recall and received new trigger assemblies.

How can you tell if your firearm was subject to the 1979 recall, and whether it was repaired as part of that program?

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- All XP-100 firearms with serial numbers below 7507984 except those beginning with an "A" or "B" before the number were subject to the 1979 recall.
- Each new trigger assembly installed in firearms repaired under the 1979 recall has a "V" (approximately 1/4 inch high) stamped on the left side of the trigger below the receiver line. [(View a diagram of the placement of the "V.")] These replacement trigger assemblies included the bolt-lock feature.

If you own a Model XP-100 firearm that was subject to the 1979 recall, does the current bolt-lock safety modification program affect you?

- If you have a Model XP-100 with a bolt-lock feature, regardless of its manufacture date, it is eligible for the current bolt-lock removal offer.
- However, if your XP-100 firearm was never repaired as part of the 1979 recall, a new trigger assembly without a bolt lock feature will be installed. This change will be made at no cost to you.
- If your XP-100 firearm was repaired as part of the 1979 recall, or it was not subject to the 1979 recall, you may have the bolt-lock removed at a total cost of \$20, plus shipping and handling. By participating in this program you will also receive a transferable coupon good for up to \$20 towards the purchase of any Remington safety product, including gun locks, hearing and eye protection and gun safes.

If it was never serviced as part of the recall in 1979, we will install a new trigger that does not have the Bolt-Lock feature installed. The service will be free to you. See service directions below.

### **How to participate in the Safety Modification Program:**

1. Complete the General Repair Form (link to form); and
2. Send or deliver your firearm and the completed repair form to either:
  - a. A Remington Authorized Repair Center (link); or
  - b. Ship your firearm to the Remington factory at:

**Remington Arms Company, Inc.**  
**Ilion Firearms Plant**  
**Attention: BL Safety Program**  
**14 Hoefler Avenue**  
**Ilion, NY 13357**

Remington will bill or arrange for payment once your firearm is received and evaluated.

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CAUTION: It is your responsibility to comply with all laws and regulations regarding transportation or shipping of your firearm. Absolutely no ammunition should be packaged with the firearm either in the firearm itself or in its shipping container. The firearm should be transported only in a completely unloaded condition.

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