

**CONFIDENTIAL**

Remington Arms Company Inc.  
RESEARCH & DEVELOPMENT TECHNICAL CENTER  
315 WEST RING ROAD  
ELIZABETHTOWN, KY 42701

**TLW0300Q - Magazine Box Weld Strength Test:**

Provide selected magazine box samples from the T & P lot to M. Jiranek, Metallurgist, for evaluation. Samples will be strength tested via previously established procedures to determine the amount of force required to fail the magazine box spot welds. The pass/fail criteria is that all boxes tested must fail at a load equal to or greater than 2,000 lbs. force.

**TLW0300AT - Perform Bore Sighting Using Bushnell Scope.**

Prior to the start of any live fire or accuracy testing a sample of the rifles will be inspected to determine if Mayfield has performed a bore sight check/adjustment after mounting the Bushnell Scopes. Use rifles A21 - A30. Use standard Bore sighting procedures in the Long Range sighted in at 100 yards. One 5 shot group will be fired through each rifle to establish POI relative to POA. Note: Do not make any adjustment to the scope. They should be fired as received unless alignment of the scope to the bore is off considerably.

**Data required:**

- Rifle serial number
- POI relative to Point of Aim for each rifle
- Review results prior to further live fire testing of the test lot.

J.R.Snedeker

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