

MAGAZINE EXTENSION KIT
CONVERTS 5-SHOT M870 POLICE TO 7 OR 8-SHOT CAPACITY

NOTE: THE MAGAZINE EXTENSION IS PACKAGED FULLY ASSEMBLED.

BEFORE ASSEMBLING:

- 1. REMOVE THE MAGAZINE EXTENSION SWIVEL ASSEM. SCREW.**
- 2. SLIDE THE MAGAZINE EXTENSION SWIVEL ASSEM. FROM THE MAGAZINE TUBE EXTENSION ASSEM.**
- 3. UNSCREW AND REMOVE THE MAGAZINE TUBE COUPLING.**

TO ASSEMBLE THE MAGAZINE EXTENSION KIT:

- 1. ENGAGE THE SAFETY SWITCH. (RED BAND WILL NOT SHOW)**
- 2. CHECK THE CHAMBER AND THE MAGAZINE TO MAKE SURE THERE ARE NO SHELLS IN THE FIREARM.**
- 3. UNSCREW AND REMOVE THE MAGAZINE CAP.**
- 4. PUT A SCREWDRIVER INTO THE OPEN END OF THE MAGAZINE TUBE. MOVE THE TIP UNDER THE RIM OF THE MAGAZINE SPRING RETAINER.**
- 5. PLACE YOUR HAND OVER THE END OF THE MAGAZINE TUBE.**
- 6. USE THE SCREWDRIVER, PRY UP AND REMOVE THE MAGAZINE SPRING RETAINER. (WARNING: USE EXTREME CARE WHEN REMOVING THE MAGAZINE SPRING RETAINER AS THE RETAINER IS UNDER TENSION FROM THE MAGAZINE SPRING.)**
- 7. REMOVE THE MAGAZINE SPRING. DO NOT REMOVE THE MAGAZINE FOLLOWER.**
- 8. SCREW THE MAGAZINE TUBE COUPLING TIGHTLY ONTO THE MAGAZINE TUBE.**
- 9. INSERT THE MAGAZINE SPRING FROM THE KIT INTO THE MAGAZINE TUBE.**
- 10. SCREW THE MAGAZINE TUBE EXTENSION INTO THE MAGAZINE TUBE COUPLING. (NOTE: DO NOT TIGHTEN EXCESSIVELY AS THIS MAY CAUSE THE SHELLS TO BIND IN THE TUBE.)**
- 11. PLACE THE MAGAZINE EXTENSION SWIVEL ASSEM. ON THE MAGAZINE TUBE EXTENSION AND SLIDE REARWARD.**
- 12. ALIGN THE SCREW HOLE IN THE MAGAZINE EXTENSION SWIVEL ASSEM. WITH THE DETENT IN THE MAGAZINE TUBE EXTENSION ASSEMBLY.**

TO DISASSEMBLE:

- 1. UNSCREW AND REMOVE THE MAGAZINE EXTENSION SWIVEL ASSEMBLY SCREW.**
- 2. SLIDE THE MAGAZINE EXTENSION SWIVEL ASSEMBLY FROM THE MAGAZINE TUBE EXTENSION ASSEMBLY.**
- 3. UNSCREW THE MAGAZINE TUBE EXTENSION ASSEMBLY.**
- 4. REMOVE THE MAGAZINE SPRING.**
- 5. UNSCREW AND REMOVE THE MAGAZINE TUBE COUPLING.**

NOTE: INFORMATION REGARDING THE ASSEMBLY, DISASSEMBLY, FUNCTION MAINTENANCE AND ORDERING OF PARTS OR FACTORY SERVICE FOR THE MODEL 870 POLICE-PUMP MAY BE FOUND IN THE INSTRUCTION BOOK RD5648.

1	MAG. EXT. BRACKET SWIVEL ASSEM.
2	MAG. EXT. BRACKET SWIVEL ASSEM. SCREW
3	MAG. SPRING
4	MAG. TUBE EXT. ASSEM.
5	MAG. TUBE COUPLING