

REMINGTON ARMS COMPANY, INC.
Product Team Meeting Agenda

August 24th, 2004 8:00 am EST

Future Meetings

Monday August 23rd - 3:00-6:00- 105 CTI Review-Ilion
Tuesday August 24th - 8:00-12:00 Product Team Meeting-Ilion
September 15th- Ilion
November 17th- Ilion
December 15th- Elizabethtown

Future Important Dates

October 14th-16th Writers Seminar-Orangeburg, SC
November 6th-8th Sales Meeting-Greensboro, NC

Business Review

Jay Bunting to provide overview of current business environment

ILION BASED SHOTGUN PRODUCTS

New Shotgun Product

Model 332-Skinner, B. Orf

OBJECTIVE: Establish a legitimate presence in the O/U market

Production Status:

- Guns per day
- Shooting Open-Update
 - Top Lever Template
 - Grinding Lugs
 - Communicating with Arms Service-Any New Repairs?

M332 Sporting DL-D. Diaz

- Current Status
 - 3200 style barrel hanger-Designed barrel hanger set, .040" convergence. Plans to braze 3-5 barrel sets week of 7.21. Barrels will be crowned but not tubed and shot for POI.
 - Side Panels-Update

M1100 Sporting DL-B. Orf

- Current Status-Make 1100 bbl with 105 ID and choke tubes, .735" with lengthened forcing cones. Goal is to have 10 barrels by September 1st. Boyds should make adjustable comb stock
 - Target sights
 - Glass beaded/shot blasted receiverACTION: Jeweling bolt-need to investigate bolt cosmetics. Fluting was proposed as an option. B. Orf to look into what is feasible.

2005 Spring Shotguns-Skinner, Mroz, Orf

- Current Status
 - 2005-06 SP-10 Mossy Oak Obsession
 - 2005-07 11-87 SM NWTF-Royalties
 - 2005-08 870 SM Thumbhole
 - 2005-09 870 Exp Jr. NWTF-Royalties
 - Medallion Adhesive-Update- **ACTION-S. Perniciaro, R.Orf** to investigate adhesive
- 1187 Sportsman Synthetic Line**
ACTION: Skinner-12 gauge production schedule
ACTION: B. Orf - 20 gauge fore end may be an issue. Update

Ilion Quality – Shotguns

Shotgun POI-Perniciaro, Orf

OBJECTIVE: Conformance to SAAMI spec

ACTION: Ilion Engineering to provide status of this project. Priority of shotguns in which to incorporate these changes first:

1. All 1100 Target, 1100 Classic Field and Synthetic
2. 11-87 Premier and SP/SPS
3. 870 Wingmaster and SPS
4. 870 Express
5. SP-10

Jack Kast has picked up. Trying smaller bead to evaluate POI. Lab time is being consumed for MCS at this point of time. Late July early August at this point for an answer.

- **Choke Tube Constriction/Patterning Concerns**
ACTION: B Orf to update drawings. Need to add some sort of ID mark on choke tubes.
- **Shotgun Bore Diameter-0.727" +/- .002"**- Current LE Process? Catalog guns?

ILION BASED GENERAL TOPICS

ISS Conversion-S. Perniciaro

- Current status of lock and implementation dates
Action: Haskin to e-mail timeline to Trull/Fink.
Scheduled to start phasing in October, 2004.
Regal will work on 332 next.

R3 Pad on Wood Stocks-B. Orf

- Review status with team based on recent visit.

Wood Stocks Dipped with Wood Pattern

- Develop contacts to test market an 1187

ILION BASED RIFLE PRODUCTS

2005 Ilion New Rifle Programs

Model 700 Synthetic Stock Redesign Status – J Mroz/Mead

- Status Update on vendor progress
- Status update on production plans Balio

Model 700 XCR –Coatings-G.Sietsema

- Marketing has approved color on trigger guard and components
- Need an update on testing (salt fog, abrasion, endurance)
- Need an update on DAT/T&P to establish material flow process with vendor.
- Sietsema to present testing data and comparison to competitive offerings.

Model 700 New Varmint Line – Mroz/Balio

- Status Update on production

Model XR-100-Mroz

- Status Update on Gun – When are structures going to be complete?
- Status Update on Owners Manual – Has copy been sent to Dale Wills for review?

Model 700 SPL Fire Control – Perniciaro/Diaz

- Update on findings on the 7491 with bad extractor and inability to adjust current firecontrol below 5lbs consistently – Perniciaro
- Update on testing/timing – Perniciaro Mead
- Update on surface finishes – Perniciaro Mead
- Discuss trigger pull spec for production – Trull/Perniciaro/Diaz

Ilion Quality Issues – Rifles

Model 700/Seven Trigger Pull Weights-S. Perniciaro

- Brief update on how new procedure is progressing in manufacturing.

Model 7400 Cracked Fore Ends -S. Perniciaro

- Perniciaro to advise on testing of new parts and what has changed in process to correct issues
- Trull and Perniciaro to visit Rivolier the week of August 30th. Need to know how many samples will be available.

R&D TOPICS

E-Town Development Topics

Fluted Firing Pin - Diaz/Perniciaro

- Status
- Production Ramp up - Ilion

17 Hornady Mach 2 Project - Diaz

- Status on 504
- Ammunition was to arrive by end of July. Diaz to confirm

NCAR – (New Centerfire Autoloading Rifle) – Diaz

- Diaz/Trull to brief team on concepts and competitive strategy.

Mayfield Topics

Model 597 22LR New Mag Box – Diaz/Lance

- Status/Roll in plan
- Available quantities for promotion?

Model 710 Metal Receiver – Diaz/Lance

- DAT Update
- Mayfield should be ramping up and switching in October to make 2005 catalog
- Confirm costing

Model 504-T LS HB – Diaz/Lance

- Confirm Stocks were received
- Confirm Testing schedule is on track
- Cost Estimate Needed
- Production plans

Mayfield Production Plan for 2004 – Bunting/Lance/Trull

- Need to discuss potential plans to ramp up M710's by 5k units by year end

Model 504 Stock Improvements – Lance

- ¼ Sawn lumber implementation
- Wrap around fore end checkering
- Supplier plans (Boyd's vs. S&K)

Military/Law Enforcement

- 870 MCS-Status Update
- 7615-Status Update