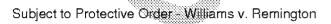
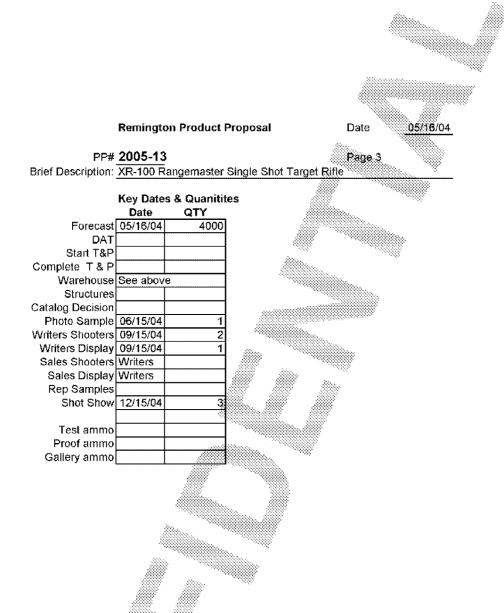
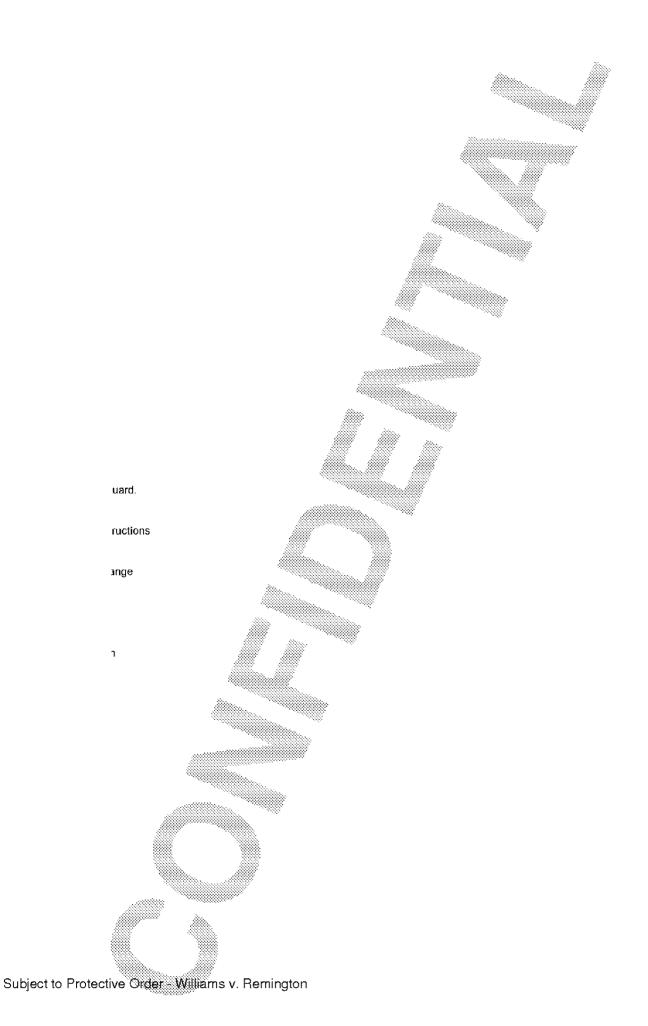
Remington Product Proposal Date 05/16/04	
NPP# 2005-13 RAMAC See Below Rage 1	
Brief Description: XR-100 Rangemaster Single Shot Target Rifle	
Site Assignment: ☑ ILION ☐ MAYFIELD ☐ R & D	
Category:	
Dist Channel: 🔽 DOMESTIC	
✓ INTERNATIONÁR	
LI LAW ENFORCEMENTS	
☐ NTL ACCOUNTS	
Sales Type: Catalog Spring Winter Special Customer special	
Delivery Info FULL QTY TO WHSE BY SIMP WITHIN THESE DATES 10/01/04-02/15/0	4
Product Description ☑ NEW ☑ REPEAT ☐ MODIFY	
notes: Single shot target rifle officered in std. line: Rifle features	
black laminate Boyd's thumbhole stock (same as F202187 except	
in black w/Remington butt pag, metted for XP-100 action), with metal ADL style trigger	r g
Built with M40-XB adjustable fire control set at the factory at 3lbs.	Ī
Receiver is XP-100 single shot configuration with no magazine well cut out.	
Engineering to develop a modified M700/Seven owner's manual for this product with in	ıst
pertaining to how to adjust and operate the Model 40-X firecontrol.	
This manual will include the vertiage on listed on the "Supplement"	
tab in this workbook in the firecontrol adjustment section of the manual, along with an o	ora
hangtag on the trigger guard warning the consumer that this is a target rifle	
with a target trigger and to read the Owner's Manual prior to use.	
Product Specs	
Model: XR-100 Rangemaster Hand: RT	
Caliber: 204 Ruger, 223 Rem, 22-250 Rem	
Stock MaterialwoodSYNTHETICLAMINATE Type/Color: Boyds thumbhole Black L.	an
Stock Finish HIGH GLOSS MATTE CAMO OTHER	
Reciever Material Standard Standard Standard	
Reciever Finish Gloss Sain Graft Blast Jelack ox Parkerized CAMO	
Barrel Material STAINLESS TEARBON STANDARD	
Barrel Finish ☐ GLOSS ☐ SATIN ☐ BLAST ☐ BLACK OX ☐ PARKERIZED ☐ CAMO	
Barrel Profile Varmint Contour FLUTED PORTED	
Barrel Length 26"	
Bolt Finish	
Checkenny NA	
Recoil Pad/Butt Plt Same as on Model 700 VLS	
Drop at Comb Same as F202187	
Drop at Heel Same as F202187	
Length of Pull Same as F202187	
Swivels Same as F202187	
Sights None Clean barrel	
ANALONA ANALON	

Bases	NA					**
Rings	NA					
Scope	NA			West.		
Special Ser#	NA					
				n Model XR-100 Rangen		
	Barrel ro	lled with ve	rbiage "Wa	rning! Target Rifle - For	Target Shootin	ig Conditions Only
Special Packaging	Same as	27445		**************************************		
Accuracy Specs.	3 shot:	Varmint	4 shot:	Varmint 5 shot:	Varmint	
Ammunition Req.						
Mad Boy	None S	ingle shot ri	ifle only. N	o magawell cutout ap rec	- Seiszer	



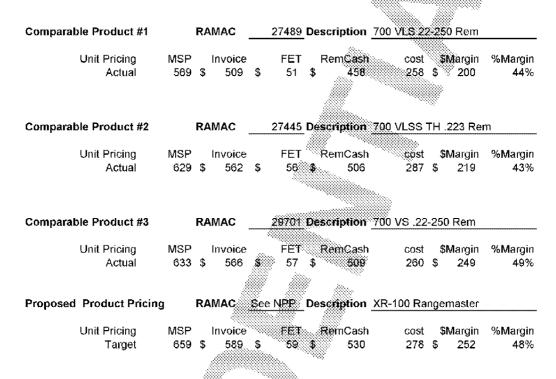
Remington Product Proposal Date 05/16/04 PP# 2005-13 Page 2 Brief Description: XR-100 Rangemaster Single Shot Target Rifle Market Overview: With the introduction of the Savage Acutrigger and the Savage Model 40 knock off of our Model 40-XB, competitive pressure is mounting from the consumer to offer an affordable target grade rifle in the standard Remington line. This introduction addresses that issue with a high value product built on a great reputation for the standard catalog line. Volumes Domestic National & Law 1st Yr SKU Description Accounts Agencies. Int'l Canada Enf. Total 25839 204 Ruger 1250 1250 25841 223 Rem 1250 1250 25843 22-250 Rem 1500 1500 0 0 Ö 4000 ū 4000 **Volumes** SKU Description 2nd Yr 3nd Yr 4th Yr 5th Yr 25839 204 Ruger 1250 1250 25841 223 Rem 1250 1250 25843 22-250 Rem 1500 1500 0 0 0 **Unit Pricing** MSP. Invoice FET RemCash cost \$Margin %Margin 278 \$ 252 Target 589 530 Project Actual Submitted By J. Truff Revisions: Original





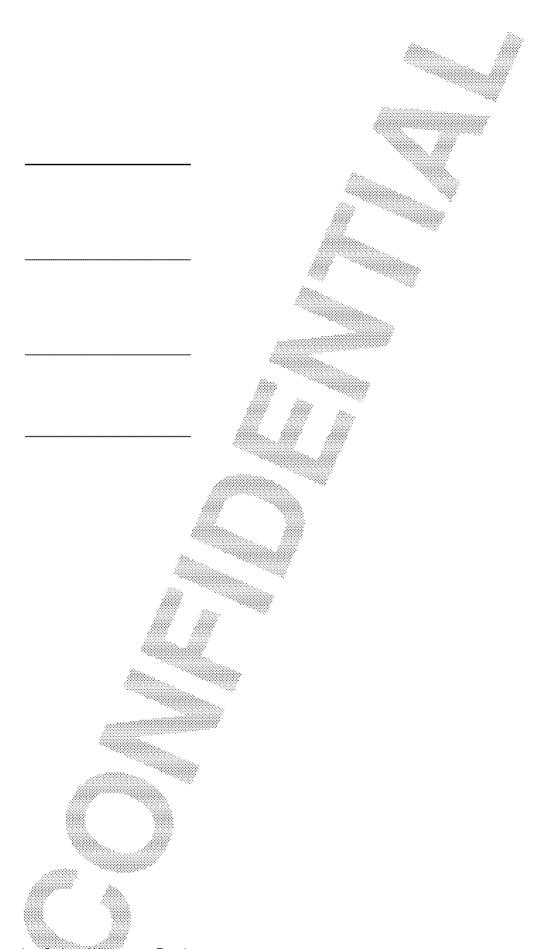


Subject to Protective Order - Williams v. Remington



Cost Basis/Buildup

27489 258 40-X F.C. 20 Increase Total 278



TRIGGER ADJUSTMENT/ALTERATION WARNINGS

The Model XR-100TM Rangemaster® Single Shot Target Rifle is equipped with a target style trigger assembly which is adjustable for trigger pull weight from 1 1/2hs 3 1/2lbs. Adjustments to the trigger must strictly adhere to the instructions included in the Owner's Manual of the Model XR-100TM Rangemaster® Single Shot Target Rifle WARNING! DO NOT ATTEMPT TO ADJUST THE TRIGGER PULL WEIGHT OF THE MODEL XR-100 RANGEMASTER® TRIGGER ASSEMBLY IF YOU HAVE NOT READ, OR DO NOT UNDERSTAND THE INSTRUCTIONS PROVIDED IN THE OWNER'S MANUAL. NEVER MAKE ANY ADJUSTMENTS TO THE TRIGGER ASSEMBLY OTHER THAN THE TRIGGER PULL WEIGHT ADJUSTMENT AS SPECIFIED IN THE INSTRUCTIONS FOUND IN THE OWNER'S MANUAL. IMPROPER ADJUSTMENTS TO THE TRIGGER ASSEMBLY CAN MAKE THE RIFLE UNSAFE AND RESULT IN PERSONAL INJURY OR DEATH.

USAGE OF THE MODEL XR-100TM RANGEMASTER® SINGLE SHOT TARGET RIFLE

(1) This rifle is intended for use ONLY by experienced and responsible shooters in a controlled target shooting environment where the rifle is NEVER loaded with a live round of ammunition except when it is in the ready-to-fire position with the muzzle pointed safely down range. (2) If a cartridge is loaded into the chamber and not fired, it should be IMMEDIATELY unloaded from the rifle. NEVER move the rifle away from the down range position without first unloading the round from the chamber. (3) WARNING! NEVER carry this rifle with a live round loaded in the chamber. FIREARM SALE OR TRANSFER

WARNING! BECAUSE THE MODEL XR-100124 RANGEMASTER® SINGLE SHOT TARGET RIFLE IS A TARGET RIFLE WITH A TARGET STYLE TRIGGER ASSEMBLY, IF YOU INTEND TO SELL OR OTHERWISE TRANSFER POSSESSION OF YOUR RIFLE YOU MUST:

(1) Warn the purchaser or recipient of your rifle that the rifle is equipped with a target style trigger assembly intended for use in a controlled target shooting environment as specified above, and (2) give the purchaser or recipient this Owner's Manual for review and reference.

WARNING! NEVER ALTER OR MODIFY ANY PART OF THE TRIGGER ASSEMBLY OR ANY PART OF THE FIRING MECHANISM. IMPROPER ALTERATIONS CAN MAKE THE RIFLE UNSAFE AND RESULT IN PERSONAL INJURY OR DEATH.

WARNING! NEVER PUT YOUR FINGER ON THE TRIGGER UNLESS YOU ARE GOING TO FIRE THE FIREARM.