

### Employee Technical Test 7400

1. The 7400 receiver plug screws are best used to fill the hole in the barrel from the sights.
  - A. True
  - B. False
2. To remove the operating handle you must
  - A. Prop the bolt open and move the port cover back to expose operating handle retaining pin. Then drive the pin out of the shoulder at rear of the operating handle. Pull the handle from the bolt
  - B. Grip the operating handle with your thumb and forefinger lift up and away from the bolt at the same time move the bolt to the rear.
  - C. The bolt must be open before you can lift up and away from the bolt.
  - D. The operating handle part of the bolt and can't be removed
3. To remove the port cover the bolt must be:
  - A. In the open and lock back.
  - B. Barrel and bolt should be removed by a RARC.
  - C. Be closed so that you can reach the port cover with needle nose pliers.
  - D. Port cover is a part of the bolt assembly and can only be installed in the factory.
4. When firing the bolt does not always extract the shell list 5 possible causes.
5. What is the function of the bolt cam pins?
6. To replace the extractor you must:
  - A. Remove the barrel.
  - B. Remove the trigger assembly.
  - C. Replace the bolt assembly.
  - D. Remove the barrel and bolt assembly.

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7. To properly clean the 7400 only requires cleaning of the barrel and trigger plate assembly.
  - A. True
  - B. False
8. The most common part of the barrel over looked when cleaning is:
  - A. The chamber
  - B. The gas block
  - C. The crown
  - D. The sights
9. Explain how to clean the 7400 as outlined in the owners manual.
10. Explain the cycle of operation on the bolt assembly.
11. If the magazine box fails to lock into the rifle what could be wrong?
  - A. Consumer is not pushing the magazine box in all the way.
  - B. The magazine latch spring is weak.
  - C. The magazine latch is the wrong size.
  - D. All of the above.

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4. When firing the bolt does not always extract the shell list 5 possible causes.

~~See field service manual for all possible answers.~~

5. What is the function of the bolt cam pins?

~~Bolt cam pin rotates the bolt locking lugs when the action is opening or closing.~~

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