

Helmer, Gerald A.

From: Keeney, Mike
Sent: Wednesday, August 02, 2000 7:06 AM
To: Helmer, Gerald A.
Cc: Zajk, Joseph J
Subject: 710 Scope Rail inspection

Jerry,
Reviewed the scope rail inspection information. Obviously the parts are considerably out of tolerance, we will use 3 of them for DAT due to the timing issue, but we will not accept them for production. The main points of issue are the .695 $\pm .003$ radius and the hole locations, but the section B-B profile is out as well. Note, your inspection sheet shows $\pm .005$ for hole locations and section B-B profile dimensions while the print calls for positional tolerance of .004 total on the holes and a profile spec of .006 for section B-B. Thus, the drawing tolerance is tighter than what the parts were inspected too, therefore the parts are actually farther out than your report indicates. Please have the inspection repeated with the correct tolerances and forward that to the vendor for corrections. If there are questions, call me or wait until tomorrow and we will review it.

Thanks
Mike

8/2/00

To: JOHN & SCOTT
From: JERRY

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