

**CONFIDENTIAL**

Remington Arms Company Inc.  
RESEARCH & DEVELOPMENT TECHNICAL CENTER  
315 WEST RING ROAD  
ELIZABETHTOWN, KY 42701

- Barrel horizontal, bottom down.
  - Barrel horizontal, left side up.
  - Barrel horizontal, right side up.
- Tests shall be conducted with the trigger pull force set at the minimum force specified, with engagement set to the minimum specified, and with the firecontrol lubricated per the owner's manual.
  - The test shall be conducted with the magazine or clip fully loaded with dummy cartridges and inserted in the firearm.
  - Parts breakage or other damage as a result of drop testing does not constitute failure as long as the empty primed case does not fire and the firearm can be unloaded safely after each drop. More stocks or receiver inserts may be required than the amount of test guns to allow for breakage due to the drop testing. If a part cracks or breaks- replace before continuing test.

Data required:

- Record engagement and trigger pull.
- Record whether or not the firearm fires an empty primed case of its designated cartridge when tested in accordance with this procedure.
- Record the round level on the firearm.

**TLW0300AP - SAAMI Rotation Test – Rifle Only (Without Scope and Mounting Rails):**

The test will be conducted according to SAAMI Technical Committee procedures. The firearm will be placed in the "Safe Carrying" condition and dropped from an upright position with its butt resting on the surface of a 1" thick 85 durometer (Shore A) rubber mat backed by concrete. Trigger Pull weight and engagement will be adjusted to minimum specification, 4 lbs. and .020 inch respectively. Magazine will be loaded to maximum capacity with dummy rounds according to SAAMI procedures. The firearm shall be tested (dropped) on both the right and left sides. After each rotation, the primed case will be discharged to insure validity of test.

Method:

J.R.Snedeker

05/24/06

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