

**Bolt Action Centerfire – Bolt Lock Update Modification Program**  
**Website text**

If you own a Remington Model 700 or 40-X rifle:

Only those Model 700 or 40-X rifles made before March 1982 were manufactured with a bolt-lock mechanism. Those rifles made after March 1982 do not have a bolt-lock mechanism and may be loaded and unloaded with the safety in the “S” or “safe” position. Consequently, post-1982 Model 700 or 40-X rifles are not subject to this bolt-lock **safety modification program**.

To determine whether your Model 700 or 40-X rifle has a bolt-lock mechanism, either:

- Call Remington toll-free at (877)387-6691 and a service representative will help you determine if your firearm has a bolt-lock mechanism, or
- Take your Model 700 or 40-X rifle to a Remington Authorized Repair Center and a qualified gunsmith will examine your firearm and determine whether it has a bolt-lock mechanism.

If your Model 700 or 40-X rifle has a bolt-lock mechanism, it is eligible for the bolt-lock safety modification program. If you participate, your firearm will be cleaned and inspected for proper functioning by a qualified gunsmith. Once the condition of your firearm has been assessed, you will be notified of one of the following:

- Your firearm’s trigger assembly is otherwise in good operating condition and the gunsmith will proceed to physically remove the bolt-lock feature so that your rifle can be loaded and unloaded while the safety remains in the “S” or “safe” position; or
- Your rifle’s trigger assembly is found to be an unsatisfactory or potentially unsafe condition. (Because of any number of factors, including wear, alteration or maintenance) At that point, the entire trigger assembly will be replaced with a new factory trigger assembly, which does not incorporate a bolt-lock mechanism.

Regardless of whether the bolt-lock mechanism is simply removed from your rifle’s trigger assembly or your rifle is outfitted with a brand new trigger assembly without a bolt-lock mechanism, the total cost to you is \$20, plus shipping and handling. In either case, the total cost to you is \$20, plus shipping and handling. You will also receive a transferable coupon good for up to \$20 toward the purchase of any Remington safety product, including gun locks, hearing and eye protection, and gun safes.

How to participate in the **Safety Modification Program**:

1. Complete the General Repair Form ([link to form](#)); and
2. Send or deliver your firearm and the completed repair form to either;

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- a. A Remington Authorized Repair Center (link), or
- b. Ship your firearm to the Remington factory at:

**Remington Arms Company, Inc.**  
**Ilion Firearms Plant**  
**Attention: BL Safety Program**  
**14 Hoefler Avenue**  
**Ilion, NY 13357**

Remington will bill or arrange for payment once your firearm is received and evaluated.

CAUTION: It is your responsibility to comply with all laws and regulations regarding transportation or shipping of your firearm. Absolutely no ammunition should be packaged with the firearm, whether loaded in the firearm itself or included in the shipping container. The firearm should be transported only in a completely unloaded condition.

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