

W710 ASSEMBLY

RECEIVED - 10/27/60 - 10/27/60 - 10/27/60

MF1375

M/710 ASSEMBLY

CONFIDENTIAL

MF1376

Confidential - Subject to Protective Order
Williams v. Remington

CONFIDENTIAL 83

Oct 30 - 31st 2002
Searcy, AR WAT-MART Audit

MF1377

Fax To: Bob Mann 501-268-4902

Cornell, Kevin A.

From: Cornell, Kevin A.
Sent: Tuesday, October 29, 2002 4:42 PM
To: bob.mann@wal-mart.com
Cc: Gilbert, Barbara J.; Golemboski, Matt R.; Evans, Danny; Truax, Sheldon F.
Subject: M710 Limited Call Back

Bob, the team (5-6 people) will come from our Hickory KY plant and should arrive there between noon and 2 P.M. The team leaders name is Sheldon Truax. If you can have the guns pulled and 2 tables/work tops ready for them by noon would be great.

They will have with them a complete list of all the serial numbers shipped to Searcy that need to be checked. They will cross off the serial numbers that they find still at the warehouse. They will leave the list or a copy of the list with you. We will need you to check the serial numbers remaining and let us know the stores that were shipped.

Please overnight this list ASAP to Danny Evans, his address, email and phone number are below. His team will begin calling the stores and having them return their guns for check/repair. If the guns have been sold to consumers, the team will make that contact. I will e-mail Danny a list of all the stores so he will already have the address and phone numbers.

Remington Arms Company, Inc.
Attn: Danny Evans
870 Remington Dr.,
Madison NC 27025
Danny.Evans@remington.com
336-548-8701

Please call me if you have any questions and thanks for all your help Bob.

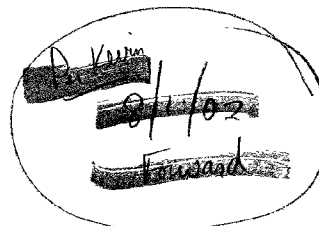
Kevin Cornell
479-464-0138
479-464-0430 FAX
Kevin.Cornell@remington.com
Visit Remington Country at www.Remington.com

Bob, this email would not go through to your address
Will you please email me at Kevin.Cornell@remington.com
so I have your address on file.

Thanks,

Kevin Cornell

Steven Ward



MF1378

10/30/02 - 10/31/02

**PRINTOUT FROM
WALMART WAREHOUSE**

"Other" Findings- Detail:

<u>Insp #</u>	<u>Found</u>
Insp# 48	5
Insp# 2	5
Insp# 46	1

TOTAL	1047
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matches total # of guns audited

**PRINTOUT FROM
WALMART WAREHOUSE**

1011	36	###
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matches total # of ours audited

REMINGTON "M710 SDS
PROGRAM" PRINTOUT

Grand Total **1047**
matches total # guns audited

7408 .270 w/ scope
7410 30-.06 w/ scope

33

Insp# 48 5
 Insp# 2 5
 Insp# 46 1

←

CONFIDENTIAL

MF1379

Confidential - Subject to Protective Order
Williams v. Remington

WALMART 710 AUDIT
SEARCY, ARKANSAS WAREHOUSE #3

10/30/02 - 10/31/02

Serial #	Pallet #	Product Code	Over-Pack #	Over-Pack Date Code	Single Pack Date Code	Comments	Findings
7108 1030	N/A	7408	N/A	N/A	24DW	Single gun- not assigned to a pallet nor a 5-pack	
7108 0634	P 3000 2322	7408	0300 34235	24DW	24DW		(audit sheet) 1
7108 1049					24DW		1
7108 0647					24DW		1
7108 1045					24DW		1
7108 0640					24DW		1
7108 0630	P 3000 2322	7408	0300 34238	24DW	24DW		1
7108 0639					24DW		1
7108 0652					24DW		1
7108 1034					24DW		1
7108 0636					24DW		1
7108 1043	P 3000 2322	7408	0300 34236	24DW	24DW		1
7108 0641					24DW		1
7108 0648					24DW		1
7108 0678					24DW		1
7108 0651					24DW		1
7108 0720	P 3000 2322	7408	0300 34229	24DW	24DW		1
7108 0737					24DW		1
7108 0735					24DW		1
7108 0723					24DW		1
7108 0724					24DW		1
7108 0702	P 3000 2322	7408	0300 34230	24DW	24DW		1
7108 0535					24DW		1
7108 0851					24DW		1
7108 0746					24DW		1
7108 0558					24DW		1
7108 0706	P 3000 2322	7408	0300 34225	24DW	24DW		2
7108 0799					24DW		2
7108 0827					24DW		2
7108 0830					24DW		2
7108 0835					24DW		2
7108 0726	P 3000 2322	7408	0300 34228	24DW	24DW		2
7108 0725					24DW		2
7108 0733					24DW		2
7108 0738					24DW		2
7108 0719					24DW		2
7107 7881	N/A	7410	N/A	N/A	05DW	Single gun- not assigned to a pallet nor a 5-pack	
7107 7882	N/A	7410	0300 33228	05DW	05DW	5-pack only- not assigned to a pallet	
7107 8103					05DW		2
7107 8091					05DW		2
7107 8111					05DW		2
7107 8102					05DW		2
7107 7864	N/A	7410	0300 33221	05DW	05DW	5-pack only- not assigned to a pallet	
7107 8106					05DW		2
7107 7936					05DW		2
7107 8099					05DW		2
7107 8100					05DW		2
7107 9273	N/A	7410	0300 33725	16DW	16DW	5-pack only- not assigned to a pallet	
7107 9275					16DW		2
7107 9274					16DW		2
7107 9283					16DW		2
7107 9277					16DW		2
7107 9281	P 3000 2304	7410	0300 33726	16DW	16DW		3
7107 9276					16DW		3
7107 9772					16DW		3
7107 9270					16DW		3
7107 9547					16DW		3
7107 9370	P 3000 2304	7410	0300 33709	16DW	16DW		3
7107 9360					16DW		3
7107 9364					16DW		3
7107 9744					16DW		3
7107 9378					16DW		3
7107 9430	P 3000 2304	7410	0300 33724	16DW	16DW		3
7107 9426					16DW		3
7107 9416					16DW		3
7107 9428					16DW		3
7107 9271					16DW		3
7107 9375	P 3000 2304	7410	0300 33710	16DW	16DW		3
7107 9659					16DW		3
7107 9656					15DW		3
7107 9639					16DW		3
7107 9655					15DW		3
7107 9663	P 3000 2304	7410	0300 33711	16DW	16DW		3
7107 9429					16DW		3
7107 9410					16DW		3
7107 9414					16DW		3
7107 9412					16DW		3
7107 9754	P 3000 2304	7410	0300 33702	16DW	16DW		4
7107 9641					16DW		4
7107 9745					16DW		4

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WALMART 710 AUDIT
SEARCY, ARKANSAS WAREHOUSE #3

10/30/02 - 10/31/02

Serial #	Pallet #	Product Code	Over-Pack #	Over-Pack Date Code	Single Pack Date Code	Comments	Findings
7107 9374					16DW		4
7107 9354					16DW		4
7107 9358	P 3000 2304	7410	0300 33701	16DW	16DW		4
7107 9540					16DW		4
7107 9551					16DW		4
7107 9541					16DW		4
7107 9361					16DW		4
7107 9750	P 3000 2304	7410	0300 33704	16DW	16DW		4
7107 9362					16DW		4
7107 9369					16DW		4
7107 9356					16DW		4
7107 9376					16DW	Missing in pkg: allen wrench, scope cap, scope booklet, cleaning cloth	1
7107 9539	P 3000 2304	7410	0300 33703	16DW	16DW		4
7107 9365					16DW		4
7107 9748					16DW		4
7107 9366					16DW		4
7107 9353					16DW		4
7107 9646	P 3000 2304	7410	0300 33706	16DW	16DW		4
7107 9420					16DW		4
7107 9645					16DW		4
7107 9425					16DW		4
7107 9649					16DW		4
7107 9554	P 3000 2304	7410	0300 33705	16DW	16DW		5
7107 9407					16DW		5
7107 9751					16DW		5
7107 9372					16DW		5
7107 9357					16DW		5
7107 9625	P 3000 2308	7410	0300 33791	17DW	17DW		5
7107 9623					17DW		5
7107 9781					16DW		5
7107 9876					16DW		5
7107 9941					16DW		5
7107 9633	P 3000 2308	7410	0300 33790	17DW	17DW		5
7107 9624					17DW		5
7107 9619					17DW		5
7107 9395					17DW		5
7107 9908					17DW		5
7108 0034	P 3000 2308	7410	0300 33793	17DW	17DW		5
7107 9906					17DW		5
7107 9935					17DW		5
7107 9616					17DW		5
7107 9396					17DW		5
7107 9617	P 3000 2308	7410	0300 33792	17DW	17DW		5
7107 9622					17DW		5
7107 9903					17DW		5
7107 9892					17DW	Sticking- applied 10-click test- no change, replaced spring- repaired	1
7107 9613					17DW		5
7107 9757	P 3000 2308	7410	0300 33794	17DW	17DW		6
7107 9766					17DW		6
7107 9932					17DW		6
7107 9931					17DW		6
7107 9926					17DW		6
7107 9928	P 3000 2308	7410	0300 33794	17DW	17DW	Sticking- applied 10-click test- no change, replaced spring- repaired	1
7107 9744					17DW		6
7107 9939					17DW		6
7107 9761					17DW		6
7107 9759					17DW		6
7107 9910	P 3000 2308	7410	0300 33785	17DW	17DW		6
7107 9765					17DW		6
7107 9900					17DW		6
7107 9635					17DW		6
7107 9632					17DW		6
7107 9930	P 3000 2308	7410	0300 33787	17DW	17DW		6
7107 9889					17DW		6
7107 9756					17DW		6
7107 9762					17DW		6
7107 9904					17DW		6
7107 9891	P 3000 2308	7410	0300 33789	17DW	17DW		6
7107 9939					17DW		6
7107 9894					17DW		6
7107 9912					17DW		6
7107 9893					17DW		6
7107 9857	P 3000 2308	7410	0300 33784	17DW	17DW		7
7107 9628					17DW		7
7107 9627					17DW		7
7107 9837					17DW		7
7107 9858					17DW		7
7107 9394	P 3000 2308	7410	0300 33786	17DW	17DW		7
7107 9898					17DW		7
7107 9637					17DW		7
7107 9636					17DW		7
7107 9897					17DW		7
7108 0036	P 3000 2308	7410	0300 33788	17DW	17DW		7
7107 9905					17DW		7
7107 9936					17DW		7

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WALMART 710 AUDIT
SEARCY, ARKANSAS WAREHOUSE #3

10/30/02 - 10/31/02

Serial #	Pallet #	Product Code	Over-Pack #	Over-Pack Date Code	Single Pack Date Code	Comments	Findings
7107 9764					17DW		7
7107 9927					17DW		7
7108 0044	P 3000 2319	7410	0300 33984	20DW	20DW		7
7107 9227					20DW		7
7107 9495					20DW		7
7107 9228					20DW		7
7107 9484					20DW		7
7107 9237	P 3000 2319	7410	0300 33973	20DW	20DW		7
7107 9194					19DW		7
7107 9005					19DW		7
7107 8996					19DW		7
7107 9173					19DW		7
7108 0080	P 3000 2319	7410	0300 33975	20DW	20DW		8
7108 0077					20DW		8
7108 0162					20DW		8
7108 0151					20DW		8
7108 0147					20DW		8
7108 0038	P 3000 2319	7410	0300 33977	20DW	20DW		8
7107 9219					20DW		8
7107 9231					20DW		8
7107 9223					20DW		8
7107 9218					20DW		8
7108 0115	P 3000 2319	7410	0300 33979	20DW	20DW		8
7108 0072					20DW		8
7108 0039					20DW		8
7108 0037					20DW		8
7108 0041					20DW		8
7108 0046	P 3000 2319	7410	0300 33962	19DW	19DW		8
7107 9476					19DW		8
7107 9499					19DW		8
7107 9494					19DW		8
7107 9481					19DW		8
7108 0060	P 3000 2319	7410	0300 33983	20DW	20DW		8
7108 0053					20DW		8
7108 0079					20DW		8
7108 0061					20DW		8
7108 0051					20DW		8
7108 0043	P 3000 2319	7410	0300 33980	20DW	20DW		9
7108 0074					20DW		9
7107 9482					20DW		9
7107 9496					20DW		9
7107 9230					20DW		9
7108 0066	P 3000 2319	7410	0300 33974	20DW	20DW		9
7108 0062					20DW		9
7108 0058					20DW		9
7108 0067					20DW		9
7108 0086					20DW		9
7108 0075	P 3000 2319	7410	0300 33976	20DW	20DW	No date code or packer # on gun	1
7107 0373					20DW		9
7108 0112					20DW		9
7108 0160					20DW		9
7108 0106					20DW		9
7108 0042	P 3000 2319	7410	0300 33978	20DW	20DW		9
7108 0040					20DW		9
7107 9217					20DW		9
7107 9235					20DW		9
7107 9238					20DW		9
7108 0116	P 3000 2319	7410	0300 33961	19DW	19DW		9
7108 0097					19DW		9
7107 9216					19DW		9
7107 9222					19DW		9
7107 9493					19DW		9
7108 0033	P 3000 2310	7410	0300 33830	17DW	17DW		10
7107 0084					17DW		10
7107 6087					17DW		10
7107 9812					17DW		10
7107 6266					17DW		10
7107 6237	P 3000 2310	7410	0300 33832	17DW	17DW		10
7107 6091					17DW		10
7107 9403					17DW		10
7107 9811					17DW		10
7107 9400					17DW		10
7107 9340	P 3000 2310	7410	0300 33818	17DW	17DW		10
7107 9387					17DW		10
7107 9330					17DW		10
7107 9325					17DW		10
7107 9335					17DW		10
7107 9334	P 3000 2310	7410	0300 33820	17DW	17DW		10
7107 9324					17DW		10
7107 9380					17DW	Sticking- applied JO-click test- no change, replaced spring-repaired	1
7107 9337					17DW		10
7107 9388					17DW		10
7107 9385	P 3000 2310	7410	0300 33822	17DW	17DW		10
7107 9384					17DW		10
7107 9343					17DW		10
7107 9342					17DW		10

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WALMART 710 AUDIT
SEARCY, ARKANSAS WAREHOUSE #3

10/30/02 - 10/31/02

Serial #	Pallet #	Product Code	Over-Pack #	Over-Pack Date Code	Single Pack Date Code	Comments	Findings
7107 9338					17DW		10
7107 9873	P 3000 2310	7410	0300 33815	17DW	17DW		11
7107 9852					17DW		11
7107 9860					17DW		11
7107 9915					17DW		11
7107 9859					17DW		11
7107 6086	P 3000 2310	7410	0300 33837	18DW	17DW	Switch to "safe" position difficult, changed safety arm-repaired	11
7107 9818					18DW		11
7107 6082					18DW		11
7107 9809					18DW		11
7107 6083					18DW		11
7107 6245	P 3000 2310	7410	0300 33831	17DW	17DW		11
7107 6226					17DW		11
7107 6239					17DW		11
7107 6090					17DW		11
7107 6236					17DW		11
7107 9814	P 3000 2310	7410	0300 33817	17DW	17DW		11
7107 6081					17DW		11
7107 6096					17DW		11
7107 6243					17DW		11
7107 6088					17DW		11
7107 9326	P 3000 2310	7410	0300 33819	17DW	17DW		11
7107 9336					17DW		11
7107 9370					17DW		11
7107 9322					17DW		11
7107 9339					17DW		11
7107 9381	P 3000 2310	7410	0300 33821	17DW	17DW		12
7107 9383					17DW		12
7107 9341					17DW		12
7107 9386					17DW		12
7107 9382					17DW		12
7107 9347	P 3000 2310	7410	0300 33823	17DW	17DW		12
7107 9344					17DW		12
7107 9369					17DW		12
7107 9345					17DW		12
7107 9399					17DW		12
7107 7950	P 3000 2293	7410	0300 33533	11DW	11DW		12
7107 9026					11DW		12
7107 7938					11DW		12
7107 9027					11DW		12
7107 7974					11DW		12
7107 7979	P 3000 2293	7410	0300 33531	11DW	11DW		12
7107 8059					11DW		12
7107 7960					11DW		12
7107 8541					11DW		12
7107 8557					11DW		12
7107 8539	P 3000 2293	7410	0300 33563	12DW	12DW		12
7107 8547					12DW		12
7107 8652					12DW		12
7107 8651					12DW		12
7107 7098					12DW		12
7107 7952	P 3000 2293	7410	0300 33566	12DW	12DW		13
7107 8542					12DW		13
7107 7954					12DW		13
7107 7949					12DW		13
7107 7948					12DW		13
7107 7297	P 3000 2293	7410	0300 33613	12DW	12DW		13
7107 6252					12DW		13
7107 7288					12DW		13
7107 7287					12DW		13
7107 6270					12DW		13
7107 9461	P 3000 2293	7410	0300 33618	12DW	12DW		13
7107 9457					12DW		13
7107 9472					12DW	Sticking- applied 10-click test- no change, replaced spring-repaired	13
7107 9470					12DW		13
7107 9460					12DW		13
7107 9464	P 3000 2293	7410	0300 33617	12DW	12DW		13
7107 9473					12DW		13
7107 9156					12DW		13
7107 9471					12DW		13
7107 9468					12DW		13
7107 7425	P 3000 2293	7410	0300 33619	12DW	12DW		13
7107 7440					12DW		13
7107 6106					12DW		13
7107 9459					12DW		13
7107 9432					12DW		13
7107 9049	P 3000 2293	7410	0300 33564	12DW	12DW		14
7107 8561					12DW		14
7107 9020					12DW		14
7107 7997					12DW		14
7107 7940					12DW		14
7107 7955	P 3000 2293	7410	0300 33565	12DW	12DW		14
7107 8648					12DW		14
7107 7933					12DW		14
7107 7990					12DW		14

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WALMART 710 AUDIT
SEARCY, ARKANSAS WAREHOUSE #3

10/30/02 - 10/31/02

Serial #	Pallet #	Product Code	Over-Pack #	Over-Pack Date Code	Single Pack Date Code	Comments	Findings
7107 7941					12DW		Gun packed with safety switch in "F" position (packer #48) 1
7107 6254	P 3000 2293	7410	0300 33616	12DW	12DW		
7107 7303					12DW		
7107 7420					12DW		
7107 7422					12DW		
7107 7421					12DW		
7107 6260	P 3000 2293	7410	0300 33614	12DW	12DW		
7107 6268					12DW		
7107 7300					12DW		
7107 6262					12DW		
7107 7301					12DW		
7108 0025	P 3000 2313	7410	0300 33874	18DW	18DW		
7108 0020					18DW		
7107 6278					18DW		
7107 6078					18DW		
7107 6318					18DW		
7108 0009	P 3000 2313	7410	0300 33867	18DW	18DW		
7107 9689					18DW		
7107 9675					18DW		
7107 6305					18DW		
7107 6320					18DW		
7107 6095	P 3000 2313	7410	0300 33869	18DW	18DW		
7107 6298					18DW		
7107 6308					18DW		
7107 6282					18DW		
7107 6313					18DW		
7107 9833	P 3000 2313	7410	0300 33848	18DW	18DW		
7107 9829					18DW		
7107 9831					18DW		
7107 9825					18DW		
7107 9826					18DW		
7107 6233	P 3000 2313	7410	0300 33845	18DW	18DW		
7107 9823					18DW		
7107 6093					18DW		
7107 9402					18DW		
7107 6264					18DW		
7107 9813	P 3000 2313	7410	0300 33836	18DW	18DW		
7107 9819					18DW		
7107 6080					18DW		
7107 6230					18DW		
7107 9808					18DW		
7108 0023	P 3000 2313	7410	0300 33873	18DW	18DW		
7108 0022					18DW		
7107 6276					18DW		
7107 6314					18DW		
7107 6291					18DW		
7107 6287	P 3000 2313	7410	0300 33875	18DW	18DW		
7107 6288					18DW		
7107 9332					18DW		
7107 9329					18DW		
7107 9827					18DW		
7107 9687	P 3000 2313	7410	0300 33868	18DW	18DW		
7107 9679					18DW		
7107 6304					18DW		
7107 6210					18DW		Sticking - applied 10-click test - no change; replaced spring - repaired 1
7107 6300					18DW		
7107 9828	P 3000 2313	7410	0300 33847	18DW	18DW		
7107 9832					18DW		
7107 9830					18DW		
7107 9321					18DW		
7107 9333					18DW		
7107 9331	P 3000 2313	7410	0300 33844	18DW	18DW		
7107 9327					18DW		
7107 9822					18DW		
7107 6092					18DW		
7107 9348					18DW		
7107 6228	P 3000 2313	7410	0300 33846	18DW	18DW		
7107 6089					18DW		
7107 9817					18DW		
7107 6241					18DW		
7107 6085					18DW		
7108 0032	P 3000 2329	7410	0300 34107	22DW	22DW		
7107 9929					22DW		
7107 9789					22DW		
7107 9640					22DW		
7107 9614					22DW		
7108 0164	P 3000 2329	7410	0300 34105	22DW	22DW		
7108 0163					22DW		
7108 0026					22DW		
7107 6094					22DW		
7107 6246					22DW		
7107 8551	P 3000 2329	7410	0300 33546	11DW	11DW		
7107 8550					11DW		
7107 7970					11DW		
7107 7968					11DW		
7107 8552					11DW		

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WALMART 710 AUDIT
SEARCY, ARKANSAS WAREHOUSE #3

10/30/02 - 10/31/02

Serial #	Pallet #	Product Code	Over-Pack #	Over-Pack Date Code	Single Pack Date Code	Comments	Findings
7107 7945	P 3000 2329	7410	0300 33552	12DW	12DW		17
7107 7944					12DW		17
7107 7946					12DW		17
7107 7969					12DW		17
7107 7981					12DW		17
7107 9107	P 3000 2329	7410	0300 33517	11DW	11DW		18
7107 8070					11DW		18
7107 9092					11DW		18
7107 9093					11DW		18
7107 9091					11DW		18
7107 8012	P 3000 2329	7410	0300 33529	11DW	11DW		18
7107 9022					11DW		18
7107 8094					11DW		18
7107 8005					11DW		18
7107 7995					11DW		18
7108 0055	P 3000 2329	7410	0300 34106	22DW	22DW		18
7107 9367					22DW		18
7107 9798					22DW		18
7107 7250					22DW		18
7107 8837					22DW		18
7107 6317	P 3000 2329	7410	0300 34104	22DW	22DW		18
7108 0007					22DW		18
7108 0019					22DW		18
7108 0016					22DW		18
7108 0111					22DW		18
7107 9019	P 3000 2329	7410	0300 33549	11DW	11DW		18
7107 7994					11DW		18
7107 8543					11DW		18
7107 7991					11DW		18
7107 7992					11DW		18
7107 7987	P 3000 2329	7410	0300 33547	11DW	11DW		18
7107 7964					11DW		19
7107 8547					11DW		19
7107 8548					11DW		19
7107 7985					11DW		19
7107 8086	P 3000 2329	7410	0300 33514	11DW	11DW		19
7107 8065					11DW		19
7107 8068					11DW		19
7107 8080					11DW		19
7107 8069					11DW		19
7107 9084	P 3000 2329	7410	0300 33548	11DW	11DW		19
7107 9108					11DW		19
7107 9109					11DW		19
7107 9090					11DW		19
7107 9104					11DW		19
7107 9866	P 3000 2306	7410	0300 33771	16DW	16DW		19
7107 9943					16DW		19
7107 9867					16DW		19
7107 9867					16DW		19
7107 9882					16DW		19
7107 9778	P 3000 2306	7410	0300 33758	16DW	16DW		19
7107 9884					16DW		19
7107 9887					16DW		19
7107 9879					16DW		19
7107 9769					16DW		19
7107 9881	P 3000 2306	7410	0300 33760	16DW	16DW		20
7107 9768					16DW		20
7107 9883					16DW		20
7107 9869					16DW		20
7107 9951					16DW		20
7107 9767	P 3000 2306	7410	0300 33762	16DW	16DW		20
7107 9864					16DW		20
7107 9861					16DW		20
7107 9795					16DW		20
7107 9774					16DW		20
7107 9770	P 3000 2306	7410	0300 33756	16DW	16DW		20
7107 9806					16DW		20
7107 9792					16DW		20
7107 9803					16DW		20
7107 9785					16DW		20
7107 9794	P 3000 2306	7410	0300 33754	16DW	16DW		20
7107 9793					16DW		20
7107 9783					16DW		20
7107 9807					16DW		20
7107 9799					16DW		20
7107 9940	P 3000 2306	7410	0300 33770	16DW	16DW		20
7107 9946					16DW		20
7107 9947					16DW		20
7107 9777					16DW		20
7107 9885					16DW		20
7107 9776	P 3000 2306	7410	0300 33757	16DW	16DW		21
7107 9880					16DW		21
7107 9779					16DW		21
7107 9944					16DW		21
7107 9945					16DW		21
7107 9863	P 3000 2306	7410	0300 33759	16DW	16DW		21

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WALMART 710 AUDIT
SEARCY, ARKANSAS WAREHOUSE #3

10/30/02 - 10/31/02

Serial #	Pallet #	Product Code	Over-Pack #	Over-Pack Date Code	Single Pack Date Code	Comments	Findings
7107 9865					16DW		21
7107 9886					16DW		21
7107 9878					16DW		21
7107 9780					16DW		21
7107 9949	P 3000 2306	7410	0300 33751	16DW	16DW		21
7107 9875					16DW		21
7107 9950					16DW		21
7107 9948					16DW		21
7107 9775					16DW		21
7107 9804	P 3000 2306	7410	0300 33753	16DW	16DW		21
7107 9801					16DW		21
7107 9790					16DW		21
7107 9787					16DW		21
7107 9797					16DW		21
7107 9788	P 3000 2306	7410	0300 33755	16DW	16DW		21
7107 9782					16DW		21
7107 9872					16DW		21
7107 9874					16DW		21
7107 9862					16DW		21
7107 9189	P 3000 2316	7410	0300 33935	19DW	19DW		22
7107 8986					19DW		22
7107 9183					19DW		22
7107 8983					19DW		22
7107 9184					19DW		22
7107 9487	P 3000 2316	7410	0300 33938	19DW	19DW		22
7107 9004					19DW		22
7107 8999					19DW		22
7107 8998					19DW		22
7107 9174					19DW		22
7107 9172	P 3000 2316	7410	0300 33922	19DW	19DW		22
7107 9960					19DW		22
7107 9958					19DW		22
7107 9956					19DW		22
7107 9187					19DW		22
7107 8990	P 3000 2316	7410	0300 33924	19DW	19DW		22
7107 9205					19DW		22
7107 8985					19DW		22
7107 9196					19DW		22
7107 8991					19DW		22
7107 9964	P 3000 2316	7410	0300 33926	19DW	19DW		22
7107 9995					19DW		22
7107 9961					19DW		22
7107 9963					19DW		22
7107 9207					19DW		22
7107 9966	P 3000 2316	7410	0300 33887	18DW	18DW		23
7107 9723					18DW		23
7107 9698					18DW		23
7107 9703					18DW		23
7107 9712					18DW		23
7107 9177	P 3000 2316	7410	0300 33936	19DW	19DW		23
7107 8982					19DW		23
7107 9167					19DW		23
7107 9003					19DW		23
7107 9192					19DW		23
7107 9489	P 3000 2316	7410	0300 33937	19DW	19DW		23
7107 9180					19DW		23
7107 8993					19DW		23
7107 8997					19DW		23
7107 8988					19DW		23
7107 9191	P 3000 2316	7410	0300 33921	19DW	19DW		23
7107 9953					19DW		23
7107 9210					19DW		23
7107 8992					19DW		23
7107 9211					19DW		23
7107 9204	P 3000 2316	7410	0300 33923	19DW	19DW		23
7107 9500					19DW		23
7107 9957					19DW		23
7107 9959					19DW		23
7107 9486					19DW		23
7107 9201	P 3000 2316	7410	0300 33925	19DW	19DW		24
7107 9206					19DW		24
7107 9203					19DW		24
7107 9212					19DW		24
7107 9202					19DW		24
7108 0015	P 3000 2316	7410	0300 33898	18DW	18DW		24
7107 9977					18DW		24
7107 9704					18DW		24
7107 9691					18DW		24
7107 9699					18DW		24
7107 9713	P 3000 2314	7410	0300 33895	18DW	18DW		24
7107 9694					18DW		24
7107 9695					18DW		24
7107 9742					18DW		24
7107 9711					18DW		24
7107 9705	P 3000 2314	7410	0300 33893	18DW	18DW		24
7107 9666					18DW		24
7107 9693					18DW		24

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WALMART 710 AUDIT
SEARCY, ARKANSAS WAREHOUSE #3

10/30/02 - 10/31/02

Serial #	Pallet #	Product Code	Over-Pack #	Over-Pack Date Code	Single Pack Date	Comments	Findings
7107 9696					18DW		24
7107 9717					18DW		24
7107 9736	P 3000 2314	7410	0300 33886	18DW	18DW		24
7107 9741					18DW		24
7107 9328					18DW		24
7107 9692					18DW		24
7107 9973					18DW	710799/3 S# was assigned to labels/pig contents; S# of gun in box did not match- 710799/8 The new box/gun placed in S-pack box = 71077881, 05DW Correct labels/documents being sent overnight to WH warehouse the 9978 gun	24
7107 9715	P 3000 2314	7410	0300 33888	18DW	18DW		25
7107 9997					18DW		25
7107 9709					18DW		25
7107 9668					18DW		25
7107 9669					18DW		25
7107 9725	P 3000 2314	7410	0300 33890	18DW	18DW		25
7107 9700					18DW		25
7107 9974					18DW		25
7107 9728					18DW		25
7107 9701					18DW		25
7107 9983	P 3000 2314	7410	0300 33892	18DW	18DW		25
7107 9988					18DW		25
7107 9730					18DW		25
7107 9739					18DW		25
7107 9733					18DW		25
7107 9721	P 3000 2314	7410	0300 33896	18DW	18DW		25
7107 9738					18DW		25
7107 9720					18DW		25
7107 9710					18DW		25
7107 9707					18DW		25
7107 9714	P 3000 2314	7410	0300 33894	18DW	18DW		25
7107 9706					18DW		25
7107 9772					18DW		25
7107 9724					18DW		25
7107 9985					18DW		25
7107 9702	P 3000 2314	7410	0300 33885	18DW	18DW		26
7107 9722					18DW		26
7107 9967					18DW		26
7107 9981					18DW		26
7107 9708					18DW		26
7108 0003	P 3000 2314	7410	0300 33887	18DW	18DW		26
7107 9970					18DW		26
7107 9672					18DW		26
7107 9976					18DW		26
7107 9990					18DW		26
7107 9727	P 3000 2314	7410	0300 33888	18DW	18DW		26
7107 9729					18DW		26
7107 9995					18DW		26
7107 9726					18DW		26
7107 9691					18DW		26
7107 9975	P 3000 2314	7410	0300 33893	18DW	18DW		26
7107 9737					18DW		26
7107 9969					18DW		26
7107 9716					18DW		26
7107 9735					18DW		26
7107 9724	P 3000 2330	7410	0300 34002	20DW	20DW		26
7108 0095					20DW	Gun packed with safety switch in "F" position (packer #2)	1 26
7108 0100					20DW		26
7108 0091					20DW	Gun packed with safety switch in "F" position (packer #2)	1 26
7108 0081					20DW		26
7107 9475	P 3000 2330	7410	0300 34004	20DW	20DW		26
7107 9239					20DW	PKG Error Hang tag w/ keys not fastened (packer #48)	1 27
7108 0089					20DW		27
7108 0070					20DW		27
7108 0095					20DW		27
7108 0145	P 3000 2330	7410	0300 33995	20DW	20DW		27
7108 0098					20DW		27
7108 0159					20DW		27
7108 0168					20DW		27
7108 0146					20DW		27
7107 9477	P 3000 2330	7410	0300 33998	20DW	20DW		27
7108 0108					20DW		27
7108 0101					20DW		27
7108 0172					20DW		27
7108 0149					20DW		27
7108 0152	P 3000 2330	7410	0300 33996	20DW	20DW		27
7108 0103					20DW		27
7108 0104					20DW	Gun packed with safety switch in "F" position (packer #2)	1 27
7108 0109					20DW		27
7108 0163					20DW	Gun packed with safety switch in "F" position (packer #2)	1 27
7107 9241	P 3000 2330	7410	0300 33982	20DW	20DW		27
7108 0047					20DW	Label applied to owner's manual crooked/wrinkled (#46)	1 27
7108 0050					20DW		27
7108 0055					20DW		27

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SEARCY, ARKANSAS WAREHOUSE #3

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Serial #	Pallet #	Product Code	Over-Pack #	Over-Pack Date Code	Single Pack Date Code	Comments	Findings
7108 0054					20DW		27
7108 0000	P 3000 2330	7410	0300 34108	22DW	22DW		28
7108 0158					22DW		28
7107 7489					22DW		28
7107 9631					22DW		28
7107 9855					22DW		28
7108 0063	P 3000 2330	7410	0300 34003	20DW	20DW		28
7108 0071					20DW		28
7108 0166					20DW		28
7108 0208					20DW		28
7108 0156					20DW		28
7108 0155	P 3000 2330	7410	0300 33994	20DW	20DW		28
7108 0099					20DW		28
7108 0094					20DW		28
7108 0092					20DW		28
7108 0165					20DW		28
7107 9240	P 3000 2330	7410	0300 33999	20DW	20DW		28
7108 0148					20DW		28
7108 0105					20DW		28
7108 0171					20DW		28
7108 0110					20DW		28
7108 0102	P 3000 2330	7410	0300 33997	20DW	20DW		28
7108 0093					20DW		28
7108 0113					20DW		28
7108 0154					20DW		28
7108 0150					20DW	Gun packed with safety switch in "F" position (pallet #23)	28
7107 9238	P 3000 2330	7410	0300 33981	20DW	20DW		29
7107 9236					20DW		29
7108 0075					20DW		29
7108 0065					20DW		29
7108 0048					20DW		29
7108 0014	P 3000 2315	7410	0300 33880	18DW	18DW		29
7107 6307					18DW		29
7107 9688					18DW		29
7107 9667					18DW		29
7107 9982					18DW		29
7108 0010	P 3000 2315	7410	0300 33878	18DW	18DW		29
7107 9681					18DW		29
7107 6288					18DW		29
7107 6280					18DW		29
7107 9740					18DW		29
7108 0008	P 3000 2315	7410	0300 33876	18DW	18DW		29
7107 9683					18DW		29
7107 6079					18DW		29
7107 6311					18DW		29
7107 6077					18DW		29
7108 0001	P 3000 2315	7410	0300 33883	18DW	18DW		29
7107 9821					18DW		29
7107 9942					18DW		29
7107 9994					18DW		29
7108 0079	P 3000 2315	7410	0300 33870	18DW	18DW		30
7107 6302					18DW		30
7107 9743					18DW		30
7107 9678					18DW		30
7107 9684					18DW		30
7108 0017	P 3000 2315	7410	0300 33872	18DW	18DW		30
7108 0024					18DW		30
7107 9665					18DW		30
7107 6284					18DW		30
7107 6293					18DW		30
7107 9992	P 3000 2315	7410	0300 33884	18DW	18DW		30
7107 9991					18DW		30
7108 0004					18DW		30
7108 0005					18DW		30
7108 0030					18DW		30
7107 9676	P 3000 2315	7410	0300 33879	18DW	18DW		30
7107 6295					18DW		30
7108 0011					18DW		30
7108 0031					18DW		30
7108 0012					18DW		30
7108 0028	P 3000 2315	7410	0300 33877	18DW	18DW		30
7107 6074					18DW		30
7107 9815					18DW		30
7107 6075					18DW		30
7107 6076					18DW		30
7107 9993	P 3000 2315	7410	0300 33881	18DW	18DW		31
7107 9670					18DW		31
7107 9984					18DW		31
7107 9682					18DW		31
7107 9690					18DW		31
7108 0013	P 3000 2315	7410	0300 33882	18DW	18DW		31
7107 6274					18DW		31
7107 9686					18DW		31
7107 9680					18DW		31
7107 9634					18DW		31

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WALMART 710 AUDIT
SEARCY, ARKANSAS WAREHOUSE #3

10/30/02 - 10/31/02

Serial #	Pallet #	Product Code	Over-Pack #	Over-Pack Date Code	Single Pack Date Code	Comments	Findings	
7108 0006	P 3000 2315	7410	0300 33871	18DW	18DW			31
7108 0027					18DW			31
7107 9998					18DW			31
7107 9674					18DW			31
7107 9979					18DW			31
7107 9923	P 3000 2309	7410	0300 33813	17DW	17DW			31
7107 9917					17DW			31
7107 9916					17DW			31
7107 9848					17DW			31
7107 9849					17DW			31
7107 9840	P 3000 2309	7410	0300 33811	17DW	17DW			31
7107 9845					17DW			31
7107 9841					17DW			31
7107 9842					17DW			31
7107 9838					17DW			31
7107 9850	P 3000 2309	7410	0300 33809	17DW	17DW			32
7107 9851					17DW			32
7107 9758					17DW			32
7107 9856					17DW			32
7107 9639					17DW			32
7107 9397	P 3000 2309	7410	0300 33807	17DW	17DW			32
7107 9621					17DW			32
7107 9620					17DW			32
7107 9392					17DW			32
7107 9398					17DW			32
7107 9630	P 3000 2309	7410	0300 33805	17DW	17DW			32
7107 9834					17DW			32
7107 9854					17DW			32
7107 9835					17DW			32
7107 9836					17DW			32
7108 0035	P 3000 2309	7410	0300 33803	17DW	17DW			32
7107 9913					17DW			32
7107 9615					17DW			32
7107 9393					17DW			32
7107 9925					17DW			32
7107 9937	P 3000 2309	7410	0300 33814	17DW	17DW			32
7107 9919					17DW			32
7107 9938					17DW			32
7107 9921					17DW			32
7107 9934					17DW			32
7107 9922	P 3000 2309	7410	0300 33813	17DW	17DW			33
7107 9914					17DW			33
7107 9844					17DW			33
7107 9846					17DW			33
7107 9847					17DW			33
7107 9918	P 3000 2309	7410	0300 33810	17DW	17DW			33
7107 9629					17DW			33
7107 9855					17DW			33
7107 9843					17DW			33
7107 9839					17DW			33
7107 9401	P 3000 2309	7410	0300 33808	17DW	17DW			33
7107 9890					17DW			33
7107 9909					17DW			33
7107 9920					17DW			33
7107 9391					17DW			33
7107 9901	P 3000 2309	7410	0300 33806	17DW	17DW			33
7107 9918					17DW			33
7107 9902					17DW			33
7107 9911					17DW			33
7107 9888					17DW			33
7107 9626	P 3000 2309	7410	0300 33804	17DW	17DW			33
7107 9404					17DW			33
7107 9896					17DW			33
7107 9907					17DW			33
7107 9895					17DW			33
7107 9007	P 3000 2292	7410	0300 33540	11DW	11DW			34
7107 9011					11DW			34
7107 7959					11DW			34
7107 7963					11DW			34
7107 8559					11DW			34
7107 7978	P 3000 2292	7410	0300 33548	11DW	11DW			34
7107 8000					11DW			34
7107 9021					11DW			34
7107 9018					11DW			34
7107 8015					11DW			34
7107 8001	P 3000 2292	7410	0300 33537	11DW	11DW	Sucking- applied 10-click test- no change, replaced spring-repaired	1	34
7107 8002					11DW			34
7107 8007					11DW			34
7107 8006					11DW			34
7107 7998					11DW			34
7107 8082	P 3000 2292	7410	0300 33535	11DW	11DW			34
7107 8060					11DW			34
7107 8061					11DW			34
7107 9023					11DW			34
7107 8008					11DW			34
7107 8003	P 3000 2292	7410	0300 33555	12DW	12DW	Gun packed with safety switch in "F" position (packer #48)	1	34

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WALMART 710 AUDIT
SEARCY, ARKANSAS WAREHOUSE #3

10/30/02 - 10/31/02

Serial #	Pallet #	Product Code	Over-Pack #	Over-Pack Date Code	Single Pack Date Code	Comments	Findings
7107 9024					12DW		34
7107 8009					12DW	Gun packed with safety switch in "F" position (packer #48) 1	34
7107 7977					12DW		34
7107 7980					12DW		34
7107 8658	P 3000 2292	7410	0300 33557	12DW	12DW		35
7107 8511					12DW		35
7107 8738					12DW	PKG Error Hang tag w/ keys not fastened (#48) 1	35
7107 8545					12DW		35
7107 8560					12DW		35
7107 7951	P 3000 2292	7410	0300 33532	11DW	11DW		35
7107 8010					11DW		35
7107 9006					11DW		35
7107 7976					11DW		35
7107 9009					11DW		35
7107 7962	P 3000 2292	7410	0300 33541	11DW	11DW		35
7107 7947					11DW		35
7107 7975					11DW		35
7107 7943					11DW		35
7107 8081					11DW		35
7107 7996	P 3000 2292	7410	0300 33528	11DW	11DW		35
7107 8011					11DW		35
7107 9015					11DW		35
7107 8062					11DW		35
7107 9025					11DW		35
7107 9031	P 3000 2292	7410	0300 33530	11DW	11DW		35
7107 8013					11DW		35
7107 9014					11DW		35
7107 8063					11DW		35
7107 8085					11DW		35
7107 8556	P 3000 2292	7410	0300 33556	12DW	12DW		36
7107 8544					12DW	Gun packed with safety switch in "F" position (packer #48) 1	36
7107 8536					12DW		36
7107 8654					12DW		36
7107 8656					12DW	Sticking spring 40 click test- no change, replaced spring-repaired 1	36
7107 9028	P 3000 2292	7410	0300 33562	12DW	12DW		36
7107 8657					12DW		36
7107 8655					12DW		36
7107 8653					12DW		36
7107 8540					12DW		36
7107 9225	P 3000 2320	7410	0300 33964	19DW	19DW		36
7107 9220					19DW		36
7108 0059					19DW		36
7108 0073					19DW		36
7108 0082					19DW		36
7108 0114	P 3000 2320	7410	0300 33966	19DW	19DW		36
7108 0087					19DW		36
7108 0078					19DW		36
7108 0068					19DW		36
7107 8984	P 3000 2320	7410	0300 33946	19DW	19DW		36
7107 9952					19DW		36
7107 9197					19DW		36
7107 9215					19DW		36
7107 9185	P 3000 2320	7410	0300 33941	19DW	19DW		36
7107 9000					19DW		36
7107 9497					19DW		36
7107 9175					19DW		36
7107 9165					19DW		36
7107 9198	P 3000 2320	7410	0300 33939	19DW	19DW		37
7107 9164					19DW		37
7107 9171					19DW		37
7107 9181					19DW		37
7107 9169					19DW		37
7107 9492	P 3000 2320	7410	0300 33933	19DW	19DW		37
7107 9176					19DW		37
7107 9213					19DW		37
7107 9168					19DW		37
7107 9491					19DW		37
7107 9232	P 3000 2320	7410	0300 33963	19DW	19DW		37
7107 9226					19DW		37
7108 0084					19DW		37
7108 0057					19DW		37
7108 0052					19DW		37
7107 9235	P 3000 2320	7410	0300 33965	19DW	19DW		37
7107 9221					19DW		37
7108 0085					19DW		37
7108 0083					19DW		37
7108 0064					19DW		37
7107 9179	P 3000 2320	7410	0300 33947	19DW	19DW		37
7107 9200					19DW		37
7107 9208					19DW		37
7107 9178					19DW		37
7107 9485					19DW		37
7107 9209	P 3000 2320	7410	0300 33942	19DW	19DW		37

MF1390

WALMART 710 AUDIT
SEARCY, ARKANSAS WAREHOUSE #3

10/30/02 - 10/31/02

Serial #	Pallet #	Product Code	Over-Pack #	Over-Pack Date Code	Single Pack Date Code	Comments	Findings
7107 9002					19DW		37
7107 8987					19DW		37
7107 8994					19DW		37
7107 9001					19DW		37
7107 9170	P 3000 2320	7410	0300 33940	19DW	19DW		38
7107 9490					19DW		38
7107 9185					19DW		38
7107 9166					19DW		38
7107 9214					19DW		38
7107 9195	P 3000 2320	7410	0300 33934	19DW	19DW		38
7107 9954					19DW		38
7107 8989					19DW		38
7107 9182					19DW		38
7107 9188					19DW		38
7107 7766	P 3000 2295	7410	0300 33115	03DW	03DW		38
7107 7724					03DW		38
7107 7748					03DW		38
7107 7721					03DW		38
7107 7723					03DW		38
7107 9102	P 3000 2295	7410	0300 33508	11DW	11DW		38
7107 9099					11DW		38
7107 9121					11DW		38
7107 9106					11DW		38
7107 7261					11DW		38
7107 8066	P 3000 2295	7410	0300 33515	11DW	11DW		38
7107 8079					11DW		38
7107 8078					11DW		38
7107 8067					11DW		38
7107 8077					11DW		38
7107 9441	P 3000 2295	7410	0300 33608	12DW	12DW		39
7107 9437					12DW		39
7107 9434					12DW		39
7107 9458					12DW		39
7107 9444					12DW		39
7107 9445	P 3000 2295	7410	0300 33604	12DW	12DW		39
7107 9455					12DW		39
7107 9456					12DW		39
7107 9450					12DW		39
7107 9449					12DW		39
7107 9453	P 3000 2295	7410	0300 33606	12DW	12DW		39
7107 9462					12DW		39
7107 9474					12DW		39
7107 9466					12DW		39
7107 9442					12DW		39
7107 7999	P 3000 2295	7410	0300 33538	11DW	11DW		39
7107 9017					11DW		39
7107 9013					11DW		39
7107 92963					11DW		39
7107 8004					11DW		39
7107 7965	P 3000 2295	7410	0300 33558	12DW	11DW		39
7107 7966					11DW	Gun packed with safety switch in "F" position (packer #46) 1	39
7107 8554					11DW		39
7107 7967					11DW		39
7107 7988					11DW		39
7107 7984	P 3000 2295	7410	0300 33551	12DW	11DW		39
7107 8553					11DW		39
7107 8532					12DW		39
7107 8558					12DW		39
7107 8555					12DW		39
7107 9448	P 3000 2295	7410	0300 33607	12DW	12DW		40
7107 9433					12DW	5 pieces of tape on gun box 1	40
7107 9452					12DW		40
7107 9309					12DW		40
7107 9438					12DW		40
7107 7291	P 3000 2295	7410	0300 33603	12DW	12DW		40
7107 9440					12DW		40
7107 9469					12DW		40
7107 9463					12DW		40
7107 9447					12DW		40
7107 9319	P 3000 2295	7410	0300 33605	12DW	12DW		40
7107 9465					12DW		40
7107 9436					12DW		40
7107 6105					12DW		40
7107 9431					12DW		40
7107 7418	N/A- PART 1 OF 8	7410	0300 33615	12DW	12DW		40
7107 7289					12DW		40
7107 7292					12DW		40
7107 7279					12DW		40
7107 6248					12DW		40
7107 7745	N/A- PART 2 OF 8	7410	0300 33103	03DW	03DW		40
7107 7733					03DW		40
7107 7722					03DW		40
7107 7754					03DW		40
7107 7738					03DW		40
7107 7956	N/A- PART 3 OF 8	7410	0300 33554	12DW	12DW		40
7107 7962					12DW		40

MF1391

WALMART 710 AUDIT
SEARCY, ARKANSAS WAREHOUSE #3

10/30/02 - 10/31/02

Serial #	Pallet #	Product Code	Over-Pack #	Over-Pack Date Code	Single Pack Date Code	Comments	Findings
7107 9008					12DW		40
7107 7971					12DW		40
7107 7961					12DW		40
7107 7989	N/A- PARTIAL	7410	0300 33553	12DW	12DW		41
7107 7972	4 OF 8				12DW		41
7107 7973					12DW		41
7107 7957					12DW		41
7107 7983					12DW		41
7107 7294	N/A- PARTIAL	7410	0300 33609	12DW	12DW		41
7107 7295	5 OF 8				12DW		41
7107 7299					12DW		41
7107 7296					12DW		41
7107 7423					12DW		41
7107 9030	N/A- PARTIAL	7410	0300 33534	11DW	11DW		41
7107 9016	6 OF 8				11DW		41
7107 9029					11DW		41
7107 9012					11DW		41
7107 9010					11DW		41
7107 7726	N/A- PARTIAL	7410	0300 33114	03DW	03DW		41
7107 7727	7 OF 8				03DW		41
7107 7618					03DW		41
7107 7758					03DW		41
7107 7747					03DW		41
7107 7553	N/A- PARTIAL	7410	0300 33104	03DW	03DW		41
7107 7550	8 OF 8				03DW		41
7107 7554					03DW		41
7107 7756					03DW		41
7107 7717					03DW		41

83

MF1392

		inspector	
Safety on Fire	71078003	48	12DW
" " "	71078009	48	12DW
" " "	71078652	48	12DW
Safety on Fire	71078544	48	12DW
Hang tag w/keys not fastened	71078738	48	12DW
Safety on Fire	71077966	46	11DW
Specs. of tape on box	71079452	40	
Safety on Fire	71080296, 80100, 80091	2	
Hang tag w/keys not fastened	71079239	48	
Safety on Fire	71080104	2	20DW
safety on fire	71080163	2	20DW
Label on cracked/wrinkled on owner's manual	71080047	48	24DW

Missing Allen	1
Sticking	8
No date code/pack #	1
Diff safety	1
Fpos	10
Hang tags	2
Cracked label - owner's manual	1
Tape	1

SDS

(25)

MF1393

7408 = 270°E
w/ scope7410 = 30°06
w/ scope

Page 2

Serial #	Pallet #	Pcode	O/P #	O/P Date Code	S/P Date Code	Comments
71080706	30002322	7408	030034225	24DW	24DW	
0799						
0827						
0830						
0835						
71080726	same		030034228	24DW	24DW	
0725						
0733						
0738						
0719						
71077881 Sitting Alone	n/a	7410	n/a	n/a	05DW	
71077882	n/a	7410	030033220	05DW	05DW	
8103						
8091						
8111						
8102						
71077864	n/a	7410	030033221	05DW	05DW	
8106						
8106 Sitting Alone						
7936						
8099						
8100						
71079273	n/a	7410	030033725	16DW	16DW	
9275						
9278						
9283						
9272						

MF1394

Serial #	Pallet #	O/Pack #	O/Pack Date Code	Single Pack Date Code	Page 3 Comm
71079281	P30002304	7410 030033726	16DW	16DW	
9276					
9772					
9270					
9547					
71079370	P30002304	7410 030033709	16DW	16DW	
9360					
9364					
9744					
9378					83
71079430	P30002304	7410 030033724	16DW	16DW	
9426					
9416					
9428					
9271					
71079375	P30002304	7410 030033710	16DW	16DW	
9659				16DW	
9656				15DW	
9639				16DW	
9685				15DW	
71079663	P30002304	7410 030033711	16DW	16DW	
9429					
9410					
9414					
9412					

MF1395

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<u>Serial #</u>	<u>Pallet #</u>	<u>Prod code</u>	<u>O/Pack #</u>	<u>O/Pack Date Code</u>	<u>Single Pack Date Code</u>
7107 9754	P30002304	7410	030033702	16DW	16DW
9641		↓			↓
9745					
9374					
9354					
7107 9358	P30002304	7410	0300 33701	16DW	16DW
9540		↓			↓
9551					
9541					
9361					
7107 9750	P3000 2304	7410	0300 33704	16DW	16DW
9362		↓			↓
9369					
9356					
9376					
7107 9539	P3000 2304	7410	0300 33703	16DW	16DW
9365		↓			↓
9749					
9366					
9353					
7107 9646	P30002304	7410	0300 33706	16DW	16DW
9420		↓			↓
9645					
9425					
9649					

83

10 serials are
boxed, changed

MF1396

<u>Serial #</u>	<u>Pallet #</u>	<u>Prod Code</u>	<u>O/Pack #</u>	<u>O/Pack Date Code</u>	<u>Single Pack Date Code</u>
7107 9654	P30002304	7410	0300 33705	16DW	16DW
9407					
9751					
9372					
9357					
7107 9625	P30002308	7410	0300 33791	17DW	17DW
9623					17DW
9781					16DW
9876					
9941					
7107 9633	P3000 2308	7410	0300 33790	17DW	17DW
9624					
9619					
9395					
9908					
7108 0034	P3000 2308	7410	0300 33793	17DW	17DW
7107 9906					
9935					
9616					
9396					
7107 9617	P30002308	7410	0300 33792	17DW	17DW
9622					
9903					
9892					
9613					

Applied to stick test, sticking



MF1397

Serial #	Pallet #	Pack Code	^{"Not zero"} O/Pack #	(Date Code) O/Pack	Single Pack Date Code ^{Page 6}
7107 9957	7107	7410	0300 33795	17DW	17DW
9766	P30002308				
9932					
9931					
9926					
7107 9928	P30002308	7410	0300 33794	17DW	17DW
9760					
9933					
9761					
9759					
7107 9910	P30002308	7410	0300 33785	17DW	17DW
9765					
9900					
9635					
9632					
7107 9930	P30002308	7410	0300 33787	17DW	17DW
9889					
9758					
9762					
9904					
7107 9891	P3000 2308	7410	0300 33789	17DW	17DW
9939					
9894					
9912					
9893					

MF1398

<u>Serial#</u>	<u>Pallet#</u>	<u>Prod Code</u>	<u>@/Pach #</u>	<u>O/Pach Date Code</u>	<u>Page 7</u> <u>Single Pach Date Code</u>
7107 9857	P30002308	7410	030033784	17DW	17DW
9628					
9627					
9837					
9858					
7107 9394	P30002308	7410	030033786	17DW	17DW
9898					
9637					
9636					
9897					
7108 0036	P30002308	7410	030033788	17DW	17DW
7107 9905					
9936					
9764					
9927					
7108 0044	P30002319	7410	030033984	20DW	20DW
7107 9227					
9495					
9228					
9484					
7107 9237	P30002319	7410	030033973	20DW	20DW
9194					19DW
9005					
8996					
9173					

MF1399

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Serial #	Pallet #	Prod Code	O/Pack #	Date Code O/Pack	Single Pack Date Code
7108 0080	P30002349	7410	0300 33975	20DW	20DW
0077		↓			↓
0162					
0151					
0147		↓			↓
7108 0038	P30002319	7410	0300 33977	20DW	20DW
7107 9219		↓			↓
9231					
9223		↓			↓
9218					
7108 0115	P30002319	7410	0300 33979	20DW	20DW
0072		↓			↓
0039					
0037					
0041		↓			↓
7108 0046	P30002349	7410	0300 33962	19DW	19DW
7107 9476		↓			↓
9499					
9494		↓			↓
9481					
7108 0060	P30002319	7410	0300 33983	20DW	20DW
0053		↓			↓
0079					
0061		↓			↓
0051					

MF1400

Serial #	Pallet #	Prod code	O/Pack #	Date/Code O/Pack	Page 9 Single Pack, Date Code
7108 0043	P3000 2319	7410	0300 33980	200W	200W
7108 0074					
7107 9482					
9496					
9230					
7108 0066	P3000 2319	7410	0300 33974	200W	200W
0062					
0058					
0067					
0086					83
7100 9425	P3000 2319	7410	0300 33976	200W	200W
7101 0372	NO date code or pack #				
7108 0112					
0160					
0106					
7108 0042	P3000 2319	7410	0300 33978	200W	200W
7108 0040					
7107 9217					
9233					
9234					
7108 0116	P3000 2319	7410	0300 33961	190W	190W
7108 0097					
7107 9216					
7107 9222					
7107 9493					

MF1401

Serial #	Pallet #	Prod Code	O/Pack #	O/Pack Date Code	Single Pack Date Code
7108 0033	P3000 2310	7410	0300 33830	170W	170W
7107 6084					
6087					
9812					
6266					
7107 6237	P3000 2310	7410	0300 33832	170W	170W
6091					
9403					
9811					
9400					
7107 9340	P3000 2310	7410	0300 33818	170W	170W
9387					
9330					
9325					
9335					
7107 9334	P3000 2310	7410	0300 33820	170W	170W
9324					
9380					
9337					
9388					
7107 9385	P3000 2310	7410	0300 33822	170W	170W
9284					
9343					
9342					
9338					

MF1402

<u>Serial #</u>	<u>Pallet #</u>	<u>Prod Code</u>	<u>Pack Code</u>	<u>Pack Date Code</u>	<u>Page 11</u> <u>Single Pack Date Code</u>
7107 9873	P3000 2310	7410	0300 33815	17DW	17DW
9852					
9860					
9915					
9859					
7107 6086	P3000 2310	7410	0300 33837	18DW	17DW
9818					18DW
6082					
9809					
6083					
<i>Very Difficult to Switch To Safe</i> <i>Changed spring - no</i> <i>Thick anvil bolt - no</i> <i>Did safety arm - noted</i> <i>used an arrow from a very smooth safety question - switched around. No issue</i>					
7107 6245	P3000 2310	7410	0300 33831	17DW	17DW
6226					
6239					
6090					
6236					
7107 9814	P3000 2310	7410	0300 33817	17DW	17DW
6081					
6096					
6247					
6088					
7107 9326	P3000 2310	7410	0300 33819	17DW	17DW
9336					
9379					
9322					
9339					

MF1403

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Serial #	Pallet #	Prod Code	O/Pack #	O/Pack Date Code	Single Pack Date Code
7107 9381	P3000 2310	7410	0300 33821	170W	170W
9383					
9341					
9386					
9382					
7107 9347	P3000 2310	7410	0300 33823	170W	170W
9344					
9389					
9345					
9399					
7107 7950	P3000 2293	7410	0300 33533	110W	110W
9026					
7938					
9027					
7974					
7107 7979	P3000 2293	7410	0300 33531	110W	110W
8059					
7960					
8541					
8557					
7107 8539	P3000 2293	7410	0300 33563	120W	120W
8537					
8652					
8651					
7098					

✓

MF1404

<u>Serial #</u>	<u>Pallet #</u>	<u>Prod Code</u>	<u>O/Pack Code</u>	<u>O/Pack Date Code</u>	<u>Page 13</u> <u>Single Pack Date Code</u>
7107 7952	P3000 2293	7410	0300 33566	12DW	12DW
8542					
7954					
7949					
7948					
7107 7297	P3000 2293	7410	0300 33613	12DW	12DW
6252					
7288					
7287					
6270					83
7107 9461	P3000 2293	7410	0300 33618	12DW	12DW
9457					
9472 → sticking					
9470					
9460					
7107 9464	P3000 2293	7410	0300 33617	12DW	12DW
9473					
9156					
9471					
9468					
7107 7425	P3000 2293	7410	0300 33619	12DW	12DW
7440					
6106					
9459					
9432					

MF1405

<u>Serial #</u>	<u>Pallet Code</u>	<u>Prod Code</u>	<u>O/Pack #</u>	<u>O/Pack Date Code</u>	<u>Page 14</u> <u>Single Pack Date Code</u>
7107 8649	P3000 2293	7410	0300 33564	120W	120W
8561					
9020					
7997					
7940					
7107 7955	P3000 2293	7410	0300 33565	120W	120W
8648					
7939					
7990					
7941	→ safety left on				83
7107 6254	P3000 2293	7410	0300 33616	120W	120W
7303					
7420					
7422					
7421					
7107 6260	P3000 2293	7410	0300 33614	120W	120W
6268					
7300					
6262					
7301					
7108 0025	P3000 2313	7410	0300 33874	180W	180W
7108 0020					
7107 6278					
6078					
6318					

MF1406

Serial #	Pallet Code	Prod Code	O/Pack #	O/Pack Date Code	Simple Pallet Date Code
71080009	P3000 2313	7410	0030 33867	18DW	18DW
71079689					
9675					
6305					
6320					
71076095	P3000 2313	7410	0030 33869	18DW	18DW
6298					
6308					
6282					
6313					
71079833	P3000 2313	7410	0030 33848	18DW	18DW
9829					
9831					
9825					
9826					
71076233	P3000 2313	7410	0030 33845	18DW	18DW
9823					
6093					
9402					
6264					
71079813	P3000 2313	7410	0030 33836	18DW	18DW
9819					
6080					
6230					
9808					



<u>Serial#</u>	<u>Pallet Code</u>	<u>Pack Code</u>	<u>O/Pack#</u>	<u>O/Pack Date Code</u>	<u>Page 16</u> <u>Single Pack Date Code</u>
7108 0023	P3000 2313	7410	0030 33873	18DW	18DW
7108 0022					
7107 6276					
6314					
6291					
7107 6287	P3000 2313	7410	0030 33875	18DW	18DW
6098					
9332					
9329					
9827					
7107 9687	P3000 2313	7410	0030 33868	18DW	18DW
9679					
6304					
 Sticking					
6300					
7107 9828	P3000 2313	7410	33847	18DW	18DW
9832					
9830					
9821					
9333					
7107 9331	P3000 2313	7410	33844	18DW	18DW
9327					
9822					
6092					
9348					

MF1408

<u>Serial #</u>	<u>Pallet Code</u>	<u>Prod Code</u>	<u>O/Pack #</u>	<u>O/Pack # Date Code</u>	<u>Page 17</u> <u>Single Pack Date Code</u>
7107 6228	P3000 23183	7410	0030 33846	18DW	18DW
6089					
9817					
6241					5
6085					81
7108 0032	P3000 2329	7410	0030 34107	22DW	22DW
7107 9929					
9789					
9640					
9614					83
7108 0164	P3000 2329	7410	0030 34105	22DW	22DW
7108 0169					
7108 0026					
7107 6094					
7107 6246					
7107 8551	P3000 2329	7410	0030 33546	11DW	11DW
8550					
7970					
7968					
8552					
7107 7945	P3000 2329	7410	33552	12DW	12DW
7944					
7946					
7969					
7981					

MF1409

Serial #	Pallet Code	Prod Code	O/Pack #	O/Pack Date Code	Single Pch Date Code
71079107	P3000 2329	7410	³⁰⁰ 0030 33517	11DW	11DW
8070					
9092					
9093					
9091					
71078012	P3000 2329	7410	³⁰⁰ 0030 33529	11DW	11DW
9022					
8004					
8005					
7995					
7108 0055	P3000 2329	7410	³⁰⁰ 0030 34106	22DW	22DW
7107 9367					
9798					
7250					
8837					
7107 6317	P3000 2329	7410	0030 34104	22DW	22DW
7108 0007					
0019					
0016					
0111					
7107 9019	P3000 2329	7410	0030 33549	11DW	11DW
7994					
8543					
7991					
7992					

MF1410

Serial #	Pallet Code	Prod Code	O/Pack #	O/Pack Date Code	Single Pk Date Code
71077987	P3000 2329	7410	0030 33547	11DW	11DW
██████ → Sticking					
8547					
8548					
7985					
71078086	P3000 2329	7410	0030 33514	11DW	11DW
8065					
8068					
8080					
8069					83
71079084	P3000 2329	7410	0030 33516	11DW	11DW
9108					
9109					
9090					
9104					
71079866	P3000 2306	7410	0030 33771	16DW	16DW
9943					
9873					
9867					
9882					
71079778	P3000 2306	7410	0030 33758	16DW	16DW
9884					
9887					
9879					
9769					

MF1411

<u>Serial #</u>	<u>Pallet Code</u>	<u>Prod Code</u>	<u>O/Pack #</u>	<u>O/Pack Date Code</u>	<u>Single Pack Date Code</u>
7107 9881	P3000 2306	7910	0030 33760	16DW	16DW
9768					
9883					
9869					
9951					
7107 9767	P3000 2306	7910	0030 33762	16DW	16DW
9864					
9861					
9795					
9774					
7107 9770	P3000 2306	7910	0030 33756	16DW	16DW
9806					
9792					
9803					
9785					
7107 9794	P3000 2306	7910	0030 33754	16DW	16DW
9793					
9783					
9807					
9799					
7107 9940	P3000 2306	7910	0030 33770	16DW	16DW
9946					
9947					
9777					
9885					

MF1412

71079776 P30002306 7410 003033757 16DW 16DW

9880

9779

9944

9945

71079863 P30002306 7410 003033759 16DW 16DW

9865

9886

9878

9780

71079949 P30002306 7410 003033761 16DW 16DW

9875

9950

9948

9775

71079804 P30002306 7410 003033763 16DW 16DW

9801

9792

9787

9797

71079788 P30002306 7410 003033755 16DW 16DW

9782

9872

9874

9862

MF1413

Start
Day 2

PROD
Code

Ord/Pack
#

Ord/Pack
Date

Single Pack
Date Code

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Serial #	Pallet #	PROD Code	Ord/Pack #	Ord/Pack Date	Single Pack Date Code
7107 9189	P3000 2316	7410	0300 33935	19DW	19DW
8986					
9183					
8983					
9184					
7107 9487	P3000 2316	7410	0300 33938	19DW	19DW
9004					
8999					
8998					
9174					
7107 9172	P3000 2316	7410	0200 33922	19DW	19DW
9960					
9958					
9956					
9187					
7107 8990	P3000 2316	7410	0300 33924	19DW	19DW
9205					
8985					
9196					
8991					
7107 9964	P3000 2316	7410	00300 33926	19DW	19DW
9955					
9961					
9963					
9207					

MF1414

Serial #	Pallet #	Prod Code	O/Pack #	O/Pack Date Code	Single Pack Date Code Page 23
71079966	P3000 2316	7410	0030 33897	18DW	18DW
9723					
9698					
9703					
9712					
7107 9177	P3000 2316	7410	0030 33936	19DW	19DW
8982					
9167					
9003					
9192					
7107 9489	P3000 2316	7410	0030 33937	19DW	19DW
9180					
8992					
8997					
8988					
7107 9191	P3000 2316	7410	0030 33921	19DW	19DW
9953					
9210					
8992					
9211					
7107 9204	P3000 2316	7410	0030 33923	19DW	19DW
9500					
9957					
9959					
9486					

MF1415

Serial #	Pallet #	Prod Code	Off Pack #	Off Pack Date Code	Single Pack Date Code	Page 24
7107 9201	0030 2316	7410	0030 33925	19DW	19DW	
9206						
9203						
9212						
9202						
7108 0015	0030 2316	7410	0030 33898	18DW	18DW	
7107 9977						
9704						
9691						
9699						
7107 9713	0030 2314		0030 33895	18DW	18DW	83
9694						
9695						
9742						
9711						
7107 9705	0030 2314		0030 33893	18DW	18DW	
9666	on shells list to check serial # on gun v. box OK					
9693						
9696						
9717						
7107 9736	0030 2314		0030 33886	18DW	18DW	
9741						
9328						
9692						
9973	9978 is what's on the gun - we need the box					
Replaced this gun w/ 7107 7881					05DW	

MF1416

<u>Serial #</u>	<u>Pallet #</u>	<u>Prod code</u>	<u>O/Pack #</u>	<u>O/Pack Date Code</u>	<u>Single Pack Date Code</u>	<u>Page 25</u>
7107 9715	P3000 2314	7410	0300 33888	180W	180W	↓
9997						
9709						
9668						
9669						
7107 9725	P3000 2314	7410	0300 33890	180W	180W	↓
9700						
9974						
9728						
9701						
7107 9983	P3000 2314	7410	0300 33892	180W	180W	↓
9988						
9730						
9739						
9733						
7107 9721	P3000 2314	7410	0300 33896	180W	180W	↓
9738						
9720						
9710						
9707						
7107 9714	P3000 2314	7410	0030 33894	180W	180W	↓
9706						
9972						
9724						
9985						



MF1417

<u>Serial #</u>	<u>Pallet #</u>	<u>Prod Code</u>	<u>O/Pack #</u>	<u>O/Pack Date Code</u>	<u>Single Pack Date Code</u>	<u>Pa 26</u>
7107 9702	P3000 2314	7410	0030 33885	18DW	18DW	↓
9722						
9967						
9981						
9708						
7108 0003	P3000 2314	7410	0300 33887	18DW	18DW	↓
7107 9970						
9672						
9976						
9990						
7107 9727	P3000 2314	7410	0300 33889	18DW	18DW	↓
9729						
9995						
9726						
9671						
7107 9975	P3000 2314	7410	0030 33891	18DW	18DW	↓
9737						
9969						
9716						
9735						
7107 9224	P3000 2330	7410	0030 34002	20DW	20DW	↓
7108 0096						
0100						
0091						
0081						

MF1418

Serial#	Pallet#	Prod code	O/Pack #	O/Pack Date Code	Single Pack Date Code
7107 9475	P3000 2330	7410	0030 34004	200W	200W
7107 9239					
7108 0089					
0070					
0095					
7108 0145	P3000 2330	7410	0030 33995	200W	200W
0098					
0159					
0168					
0146					
7107 9477	P3000 2330	7410	0030 33998	200W	200W
7108 0108					
0101					
0172					
0149					
7108 0152	P3000 2330	7410	0030 33996	200W	200W
0103					
0104					
0108					
0163					
7107 9241	P3000 2330	7410	0030 33982	200W	200W
7108 0047					
0050					
0056					
0054					

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MF1419

<u>Serial #</u>	<u>Pallet #</u>	<u>Prod Code</u>	<u>OPack #</u>	<u>OPack Date Code</u>	<u>Single Pack Date Code</u>
7108 0000	P3000 2330	7410	0030 34108	220W	220W
7108 0158					Page 28
7107 7489					
7107 9631					
7107 9855					
7108 0063	P3000 2330	7410	0030 34003	200W	200W
0071					83
0166					
0208					
0156					
7108 0155	P3000 2330	7410	0030 33994	200W	200W
0099					
0094					
0092					
0165					
7107 9240	P3000 2330	7410	0030 33999	200W	200W
7108 0148					
0105					
0171					
0110					
7108 0102	P3000 2330	7410	0030 33997	200W	200W
0093					
0113					
0154					
0150					

MF1420

Serial #	Pallet #	Prod Code	O/Pack #	O/Pack Date Code	Single Pack Date Code
7107 9238	P30002330	7410	030033981	20DW	20DW
7107 9236					
7108 0075					
0065					
0048					
7108 0014	P30002315	7410	030033880	18 DW	18DW
707 6307					
9688					
9667					
9982					
7108 0010	P3002315	7410	030033878	18 DW	18DW
7107 9681					
6288					
6280					
9740					
7108 0008	P3002315	7410	030033876	18 DW	18DW
7107 9683					
6079					
6011					
6077					
7108 0001	P30002315	7410	030033883	18DW	18DW
7107 9868					
9821					
9942					
9994					

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MF1421

Serial #	Pallet #	Prod Code	O/Pack #	O/Pack Date Code	Single Pack Date Code
7108 0029	03002315	2410	030033870	18DW	18DW
7107 6302					
9743					
9678					
9678					
9684					
7108 0017	030002315	2410	030033872	18DW	18DW
0024					
7107 9665					
6284					
6293					
7107 9992	030002315	2410	030033884	18DW	18DW
9991					
7108 0004					
0005					
0030					
7107 9676	030002315	2410	030033879	18DW	18DW
6295					
7108 0011					
0031					
0012					
7108 0028	030002315	2410	030033877	18DW	18DW
7107 6074					
9815					
6075					
6076					

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✓

MF1422

<u>Serial #</u>	<u>Pallet #</u>	<u>Prod Code</u>	<u>Q/Pack #</u>	<u>Q/Pack Date Code</u>	<u>Single Ret Date Code</u>
7107 9993	03000 2315	7410	33881	18DW	18DW
9670					
9984					
9682					
9690					
7108 0013	03000 2315	7410	33882	18DW	18DW
7107 6274					
9686					
9680					
9634					
7108 0006	03000 2315	7410	33871	18DW	18DW
0027					
7107 9998					
9674					
9979					
7107 9923	03000 2309	7410	33813	17DW	17DW
9917					
9918					
9848					
9849					
7107 9840	03000 2309	7410	33811	17DW	17DW
9845					
9841					
9842					
9838					

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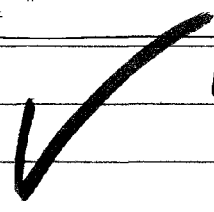
83

MF1423

<u>Serial #</u>	<u>Pallet #</u>	<u>Prod Code</u>	<u>O/Pack #</u>	<u>O/Pack Date Code</u>	<u>Single Pk Date Code</u>
7107 9850	P3000 2309	7410	0030 33809	17DW	17DW
9851					
9758					
9856					
9638					
7107 9397	P3000 2309	7410	0030 33807	17DW	17DW
9621					
9620					
9392					
9398					
7107 9630	P3000 2309	7410	0030 33805	17DW	17DW
9834					
9854					
9835					
9836					
7108 0035	P3000 2309	7410	0030 33803	17DW	17DW
7107 9913					
9615					
9393					
9925					
7107 9937	P3000 2309	7410	33814	17DW	17DW
9919					
9938					
9921					
9934					

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MF1424

Serial #	Pallet #	Prod Code	O/Pack #	O/Pack Date Code	Single Pack Date code
7107 9922	P3000 2309	7410	0030 33812	17DW	17DW
9914					
9844					
9846					
9847					
7107 9918	P3000 2309	7410	0030 33810	17DW	17DW
9629					
9853					
9843					
9839					
7107 9901	P3000 2309	7410	0030 33808	17DW	17DW
9890					
9909					
9920					
9391					
7107 9901	P3000 2309	7410	0030 33806	17DW	17DW
9618					
9902					
9911					
9888					
7107 9626	P3000 2309	7410	0030 33804	17DW	17DW
9404					
9896					
9907					
9895					

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MF1425

<u>Serial #</u>	<u>Pallet #</u>	<u>Prod Code</u>	<u>P/Pack #</u>	<u>P/Pack Date Code</u>	<u>Single Pack Date Code</u>
7107 9007	P30002292	2410	030033540	11 DW	11 DW
9011					
7959					
7963					
8559					
7107 7978	P30002292	7410	030033548	11 DW	11 DW
8000					
9021					
9018					
8015					
[REDACTED]	P30002292	7410	030033537	11 DW	11 DW
8002	→ Sticking ↳ did spring fixed				
8007					
8006					
7998					
7107 8082	P30002292	7410	030033535	11 DW	11 DW
8060					
8061					
9023					
8008					
7107 8003	P30002292	7410	33555	12 DW	12 DW
9024					
8009					
7977					
7980					

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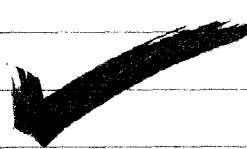
MF1426

Serial #	Pallet #	Prod Code	O/Pack #	O/Pack Date Code	Single Pack Date Code
7107 8658	P30002292	7410	030033557	12 DW	12 DW
8511					
8738					
8545					
8560					
7107 7951	P30002292	7410	030033532	11 DW	11 DW
8010					
9006					
7976					
9009					
7107 7962	P30002292	7410	33541	11 DW	11 DW
7947					
7975					
7943					
8081					
7107 7996	P30002292	7410	33528	11 DW	11 DW
8011					
9015					
8062					
9025					
7107 9031	P30002292	7410	33530	11 DW	11 DW
8013					
9014					
8063					
8085					

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MF1427

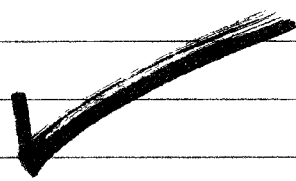
<u>Serial #</u>	<u>Pallet #</u>	<u>Prod Code</u>	<u>P/Ack #</u>	<u>P/Pack Date Code</u>	<u>Single Pack Date Code</u>
7107 8556	30002292	7410	33556	12 DW	12 DW
8544					
8536					
8654					
8656					
7107 9028	2292	7410	33562	12 DW	12 DW
8657					
8655					
8653					
8540					
7107 9225	2320	7410	33964	19 DW	19 DW
9220					
7108 0059					
0073					
0082					
7108 0014	2320	7410	33966	19 DW	19 DW
0069					
0087					
0078					
0068					
7107 8984	2320	7410	33946	19 DW	19 DW
9952					
9197					
9215					
8995					
7107 9185	2320	7410	33941	19 DW	19 DW
9000					
9497					
9175					
9165					

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MF1428

Serial#	Pallet#	Date Code	O/Pack#	O/Pack Date Code	Single Pack Date Code
7107 9198	2320	7410	030033939	19 DW	19 DW
91164					
9171					
9181					
9169					
7107 9492	2320	7410	030033933	19 DW	19 DW
9176					
9213					
9168					
9491					
7107 9232	2320	7410	030033963	19 DW	19 DW
9226					
7108 0084					
0057					
0052					
7107 9235	2320	7410	030033965	19 DW	19 DW
9221					
7108 0085					
0083					
0064					
7107 9179	2320	7410	33941	19 DW	19 DW
9200					
9208					
9178					
9485					
7107 9209	2320	7410	33942	19 DW	19 DW
9002					
8987					
8994					
9001					

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MF1429

Serial #	Pallet #	Date Code	C/Pack #	C/Pack Date Code	Single Pack Date Code
7107 9120	2320	7410 7410	33940	19DW	19DW

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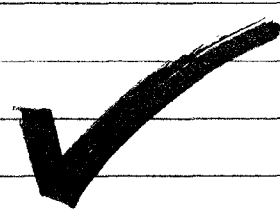
9490					
9186					
9166					
9214					

7107 9195	2320	7410 7410	33934	19 DW	19DW
9954					
8989					
9182					
9188					

7107 7766	2295 (1)	7410	33115	03DW	03DW
7724					
7748					
7721					
7723					

7107 9102	2295 (1)	7410	33508	11DW	11DW
9099					
9121					
9106					
7261					

7107 8066	2295 (1)	7410	33515	11DW	11DW
8079					
8078					
8067					
8077					



MF1430

<u>Serial #</u>	<u>Pallet #</u>	<u>Prod code</u>	<u># O/Pack Under Scanner</u>	<u>O/Pack Date Code</u>	<u>Single Pack Date Code</u>
7107 9441	2295	7410	33608	12DW	12DW
9437	(1)				
9434					
9458					
9444					
7107 9445	2295	7410	33604	12DW	12DW
9455	(1)				
9456					
9450					
9449					
7107 9453	2295	7410	33606	12DW	12DW
9462	(1)				
9474					
9466					
9442					
7107 7999	2295	7410	33536	11DW	11DW
9017	(1)				
9013					
7993					
8084					
7107 7965	2295	7410	33550	12DW	11DW
7966	(1)				
8554					
7967					
7988					
7107 7984			33551	12DW	11DW
8553					
8532					
8558					
8555					

MF1431

<u>Serial #</u>	<u>Pallet #</u>	<u>Prod Code</u>	<u>O/Pack #</u>	<u>O/Pack Date Code</u>	<u>Single Pack Date Code</u>
7107 9448	2295	7410	33607	120W	120W
9433	(1)				
9452					
9309					
9438					
7107 7291	2295	7410	33603	120W	120W
9440	(1)				
9469					
9463					
9447					
7107 9319	2295	7410	33605	120W	120W
9465	(1)				
9436					
6105					
9431					
7107 7418	N/A	7410	33615	120W	120W
7289	(Partial)				
7292	128				
7279					
6248					
7107 7745		7410	33103	030W	030W
7733					
7722					
7754					
7738					
7107 7956		7410	33554	120W	120W
7982					
9008					
7971					
7961					

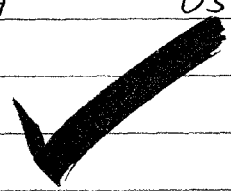
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MF1432

<u>Serial #</u>	<u>Pallet #</u> 1/a (Partial)	<u>Prod code</u>	<u>o/Pack #</u>	<u>o/Pack Date Code</u>	<u>Single Pack Date Code</u>
7107 7989		7410	33553	120W	120W
7972					
7973					
7957					
7983					
7107 7294		7410	33609	120W	120W
7295					
7299					
7296					
7423					
7107 9030		7410	33534	110W	110W
9016					
9029					
9012					
9010					
7107 7726		7410	33114	030W	030W
7727					
7618					
7758					
7747					
7553					
7107 7553		7410	33104	030W	030W
7550					
7554					
7756					
7717					

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MF1433

not on Wal-Mart's printout
Both are on SDS printout

Serial #	Pallet #	Product Code	Over-Pack #	Over-Pack Date Code	Single Pack Date Code
7107 6074	3000 2319	7410	0300 33976	20DW	20DW
7107 6075					20DW
7107 6076					18DW
7107 6077					18DW
7107 6078					18DW
7107 6079					18DW
7107 6080					18DW
7107 6081					17DW
7107 6082					18DW
7107 6083					18DW
7107 6084					17DW
7107 6085					18DW
7107 6086	3000 2310	7410	0300 33837	18DW	17DW
7107 6087					17DW
7107 6088					17DW
7107 6089					18DW
7107 6090					18DW
7107 6091					22DW
7107 6092	3000 2313	7410	0300 33869	18DW	18DW
7107 6093					17DW
7107 6094					18DW
7107 6105					12DW
7107 6106					12DW
7107 6220					17DW
7107 6221	3000 2313	7410	0300 33846	18DW	18DW
7107 6222					18DW
7107 6233	3000 2313	7410	0300 33845	18DW	18DW
7107 6234					17DW
7107 6235	3000 2310	7410	0300 33832	17DW	17DW
7107 6236					17DW
7107 6240					18DW
7107 6241					17DW
7107 6242	3000 2310	7410	0300 33831	17DW	17DW
7107 6243					22DW
7107 6244					12DW
7107 6245					12DW
7107 6250	3000 2293	7410	0300 33616	12DW	12DW
7107 6260	3000 2293	7410	0300 33614	12DW	12DW
7107 6261					12DW
7107 6262					18DW
7107 6263					17DW

BLACK POWDER 83

*17DW
17DW
17DW
12DW
18DW
11DW
11DW*

Missing 16DW

No date code... 20DW

Switch... 18DW 17DW

switch on 12DW

Serial... 18DW

Serial #	Pallet #	Product Code	Over-Pack #	Over-Pack Date Code	Single Pack Date Code
7107 6268					12DW
7107 6270					12DW
7107 6274					18DW
7107 6276					18DW
7107 6278					18DW
7107 6280					18DW
7107 6282					18DW
7107 6284					18DW
7107 6287	3000 2313	7410	0300 33875	18DW	18DW
7107 6288					18DW
7107 6291					18DW
7107 6293					18DW
7107 6295					18DW
7107 6298					18DW
7107 6300					18DW
7107 6302					18DW
7107 6304					18DW
7107 6306					18DW
7107 6308					18DW
7107 6310					18DW
7107 6312					18DW
7107 6314					18DW
7107 6316					18DW
7107 6318	P 3000 2329	7410	0300 34104	22DW	22DW
7107 6320					18DW
7107 6322					18DW
7107 7090					12DW
7107 7250					22DW
7107 7260					11DW
7107 7270					12DW
7107 7280					12DW
7107 7282					12DW
7107 7284	1 OF 8				12DW
7107 7290	P 3000 2295	7410	0300 33603	12DW	12DW
7107 7292					12DW
7107 7294	N/A- PARTI	7410	0300 33609	12DW	12DW
7107 7296	5 OF 8				12DW
7107 7298					12DW
7107 7299	P 3000 2293	7410	0300 33613	12DW	12DW
7107 7300					12DW
7107 7302					12DW
7107 7304					12DW
7107 7410	N/A- PARTI	7410	0300 33615	12DW	12DW

✓ = on SDS printout
 • = not on SDS printout
 \ = on WMS/MER's printout

Serial #	Pallet #	Product Code	Over-Pack #	Over-Pack Date Code	Single Pack Date Code
7107 742					12DW
7107 742					12DW
7107 742					12DW
7107 742					12DW
7107 742					12DW
7107 742	3000 2293	7410	0300 33619	12DW	12DW
7107 7440					12DW
7107 7489					22DW
7107 7550	8 OF 8				03DW
7107 7553	N/A- PARTI	7410	0300 33104	03DW	03DW
7107 7554					03DW
7107 7618					03DW
7107 771					03DW
7107 772					03DW
7107 772					03DW
7107 772					03DW
7107 772					03DW
7107 772	N/A- PARTI	7410	0300 33114	03DW	03DW
7107 772	7 OF 8				03DW
7107 773	2 OF 8				03DW
7107 773					03DW
7107 774	N/A- PARTI	7410	0300 33103	03DW	03DW
7107 774					03DW
7107 774					03DW
7107 775					03DW
7107 775					03DW
7107 775					03DW
7107 776	3000 2295	7410	0300 33115	03DW	03DW
7107 786	N/A	7410	0300 33221	05DW	05DW
7107 788	N/A	7410	N/A	N/A	05DW
7107 788	N/A	7410	0300 33220	05DW	05DW
7107 793					05DW
7107 793					11DW
7107 793					12DW
7107 794					12DW
7107 794					12DW
7107 794					11DW
7107 794					12DW
7107 794	3000 2329	7410	0300 33552	12DW	12DW
7107 794					12DW
7107 794					11DW
7107 794					12DW
7107 794					12DW
7107 795	3000 2293	7410	0300 33533	11DW	11DW
7107 795	3000 2292	7410	0300 33532	11DW	11DW
7107 795	3000 2293	7410	0300 33566	12DW	12DW

Serial #	Pallet #	Product Code	Over-Pack #	Over-Pack Date Code	Single Pack Date Code
7107 7954					12DW
7107 7955	3000 2293	7410	0300 33565	12DW	12DW
7107 7956	N/A- PARTI	7410	0300 33554	12DW	12DW
7107 7957					12DW
7107 7959					11DW
7107 7960					11DW
7107 7961					12DW
7107 7962	3000 2292	7410	0300 33541	11DW	11DW
7107 7963					11DW
7107 7964					11DW
7107 7965	3000 2295	7410	0300 33550	12DW	11DW
7107 7966					11DW
7107 7967					11DW
7107 7968					11DW
7107 7969					12DW
7107 7970					11DW
7107 7971					12DW
7107 7972	4 OF 8				12DW
7107 7973					12DW
7107 7974					11DW
7107 7975					11DW
7107 7976					11DW
7107 7977					12DW
7107 7978	3000 2292	7410	0300 33548	11DW	11DW
7107 7979	3000 2293	7410	0300 33531	11DW	11DW
7107 7980					12DW
7107 7981					12DW
7107 7982	3 OF 8				12DW
7107 7983					12DW
7107 7984	3000 2295	7410	0300 33551	12DW	11DW
7107 7985					11DW
7107 7986	3000 2329	7410	0300 33547	11DW	11DW
7107 7987					11DW
7107 7988	N/A- PARTI	7410	0300 33553	12DW	12DW
7107 7990					12DW
7107 7991					11DW
7107 7992					11DW
7107 7993					11DW
7107 7994					11DW
7107 7995					11DW
7107 7996	3000 2292	7410	0300 33528	11DW	11DW
7107 7997					12DW
7107 7998					11DW
7107 7999	3000 2295	7410	0300 33536	11DW	11DW
7107 8000					11DW

Serial #	Pallet #	Product Code	Over-Pack #	Over-Pack Date Code	Single Pack Date Code
7107 8001	3000 2292	7410	0300 33537	11DW	11DW
7107 8002					11DW
7107 8003	3000 2292	7410	0300 33555	12DW	12DW
7107 8004					11DW
7107 8005					11DW
7107 8006					11DW
7107 8007					11DW
7107 8008					11DW
7107 8009					12DW
7107 8010					11DW
7107 8011					11DW
7107 8012	3000 2329	7410	0300 33529	11DW	11DW
7107 8013					11DW
7107 8015					11DW
7107 8059					11DW
7107 8060					11DW
7107 8061					11DW
7107 8062					11DW
7107 8063					11DW
7107 8065					11DW
7107 8066	3000 2295	7410	0300 33515	11DW	11DW
7107 8067					11DW
7107 8068					11DW
7107 8069					11DW
7107 8070					11DW
7107 8071					11DW
7107 8072					11DW
7107 8073					11DW
7107 8074					11DW
7107 8075					11DW
7107 8080					11DW
7107 8081					11DW
7107 8082	3000 2292	7410	0300 33535	11DW	11DW
7107 8084					11DW
7107 8085					11DW
7107 8086	3000 2329	7410	0300 33514	11DW	11DW
7107 8091					05DW
7107 8099					05DW
7107 8100					05DW
7107 8102					05DW
7107 8103					05DW
7107 8104					05DW
7107 8111					05DW
7107 8511					12DW
7107 8531					12DW
7107 8532					12DW
7107 8533					12DW

Serial #	Pallet #	Product Code	Over-Pack #	Over-Pack Date Code	Single Pack Date Code
7107 8539	3000 2293	7410	0300 33563	12DW	12DW
7107 8540					12DW
7107 8541					11DW
7107 8542					12DW
7107 8543					11DW
7107 8544					12DW
7107 8545					12DW
7107 8547					11DW
7107 8548					11DW
7107 8550					11DW
7107 8552	P 3000 2329	7410	0300 33546	11DW	11DW
7107 8553					11DW
7107 8554					11DW
7107 8555					12DW
7107 8556	P 3000 2292	7410	0300 33556	12DW	12DW
7107 8557					11DW
7107 8558					12DW
7107 8559					11DW
7107 8560					12DW
7107 8561					12DW
7107 8642					12DW
7107 8643	P 3000 2293	7410	0300 33564	12DW	12DW
7107 8651					12DW
7107 8652					12DW
7107 8653					12DW
7107 8654					12DW
7107 8655					12DW
7107 8656					12DW
7107 8657	P 3000 2292	7410	0300 33557	12DW	12DW
7107 8731					12DW
7107 8831					22DW
7107 8981					19DW
7107 8982					19DW
7107 8983	P 3000 2320	7410	0300 33946	19DW	19DW
7107 8984					19DW
7107 8985					19DW
7107 8986					19DW
7107 8987					19DW
7107 8988					19DW
7107 8991	P 3000 2316	7410	0300 33924	19DW	19DW
7107 8992					19DW
7107 8993					19DW
7107 8994					19DW

Serial #	Pallet #	Product Code	Over-Pack #	Over-Pack Date Code	Single Pack Date Code
7107 8994					19DW
7107 8995					19DW
7107 8996					19DW
7107 8997					19DW
7107 8998					19DW
7107 8999					19DW
7107 9000					19DW
7107 9001					19DW
7107 9002					19DW
7107 9003					19DW
7107 9004					19DW
7107 9005					19DW
7107 9006					11DW
7107 9007	3000 2292	7410	0300 33540	11DW	11DW
7107 9008					12DW
7107 9009					11DW
7107 9010					11DW
7107 9011					11DW
7107 9012					11DW
7107 9013					11DW
7107 9014					11DW
7107 9015					11DW
7107 9016					11DW
7107 9017	6 OF 8				11DW
7107 9018					11DW
7107 9019					11DW
7107 9020					11DW
7107 9021	3000 2329	7410	0300 33549	11DW	11DW
7107 9022					12DW
7107 9023					11DW
7107 9024					11DW
7107 9025					11DW
7107 9026					12DW
7107 9027					11DW
7107 9028	3000 2292	7410	0300 33562	12DW	12DW
7107 9029					11DW
7107 9030	N/A- PARTI	7410	0300 33534	11DW	11DW
7107 9031	3000 2292	7410	0300 33530	11DW	11DW
7107 9084	3000 2329	7410	0300 33516	11DW	11DW
7107 9090					11DW
7107 9091					11DW
7107 9092					11DW
7107 9093					11DW
7107 9099					11DW
7107 9100	3000 2295	7410	0300 33508	11DW	11DW

Serial #	Pallet #	Product Code	Over-Pack #	Over-Pack Date Code	Single Pack Date Code
7107 9104					11DW
7107 9106					11DW
7107 9107	3000 2329	7410	0300 33517	11DW	11DW
7107 9108					11DW
7107 9109					11DW
7107 9121					11DW
7107 9150					12DW
7107 9164					19DW
7107 9165					19DW
7107 9166					19DW
7107 9167					19DW
7107 9168					19DW
7107 9169					19DW
7107 9170	3000 2320	7410	0300 33940	19DW	19DW
7107 9171					19DW
7107 9172	3000 2316	7410	0300 33922	19DW	19DW
7107 9173					19DW
7107 9174					19DW
7107 9175					19DW
7107 9176					19DW
7107 9177	3000 2316	7410	0300 33936	19DW	19DW
7107 9178					19DW
7107 9179	3000 2320	7410	0300 33947	19DW	19DW
7107 9180					19DW
7107 9181					19DW
7107 9182					19DW
7107 9183					19DW
7107 9184					19DW
7107 9185	3000 2320	7410	0300 33941	19DW	19DW
7107 9186					19DW
7107 9187					19DW
7107 9188					19DW
7107 9189	3000 2316	7410	0300 33935	19DW	19DW
7107 9191	3000 2316	7410	0300 33921	19DW	19DW
7107 9192					19DW
7107 9194					19DW
7107 9195	3000 2320	7410	0300 33934	19DW	19DW
7107 9196					19DW
7107 9197					19DW
7107 9198	3000 2320	7410	0300 33939	19DW	19DW
7107 9200					19DW
7107 9201	3000 2316	7410	0300 33925	19DW	19DW
7107 9202					19DW
7107 9203					19DW
7107 9204	3000 2316	7410	0300 33923	19DW	19DW

Serial #	Pallet #	Product Code	Over-Pack #	Over-Pack Date Code	Single Pack Date Code
7107 9205					19DW
7107 9206					19DW
7107 9207					19DW
7107 9208					19DW
7107 9209	3000 2320	7410	0300 33942	19DW	19DW
7107 9210					19DW
7107 9211					19DW
7107 9212					19DW
7107 9213					19DW
7107 9214					19DW
7107 9215					19DW
7107 9216					19DW
7107 9217					20DW
7107 9218					20DW
7107 9219					20DW
7107 9220					19DW
7107 9221					19DW
7107 9222					19DW
7107 9223					20DW
7107 9224	P 3000 2330	7410	0300 34002	20DW	20DW
7107 9225	P 3000 2320	7410	0300 33964	19DW	19DW
7107 9226					19DW
7107 9227					20DW
7107 9228					20DW
7107 9229					20DW
7107 9230					20DW
7107 9231	P 3000 2320	7410	0300 33963	19DW	19DW
7107 9232					20DW
7107 9233					20DW
7107 9234	3000 2320	7410	0300 33965	19DW	19DW
7107 9235					20DW
7107 9236					20DW
7107 9237	3000 2319	7410	0300 33973	20DW	20DW
7107 9238	3000 2330	7410	0300 33981	20DW	20DW
7107 9239					20DW
7107 9240	3000 2330	7410	0300 33999	20DW	20DW
7107 9241	3000 2330	7410	0300 33982	20DW	20DW
7107 9270					16DW
7107 9271					16DW
7107 9272					16DW
7107 9273	N/A	7410	0300 33725	16DW	16DW
7107 9275					16DW
7107 9276					16DW
7107 9278					16DW
7107 9281	3000 2304	7410	0300 33726	16DW	16DW
7107 9283					16DW

Serial #	Pallet #	Product Code	Over-Pack #	Over-Pack Date Code	Single Pack Date Code
7107 9309					12DW
7107 9319	3000 2295	7410	0300 33605	12DW	12DW
7107 9321					18DW
7107 9322					17DW
7107 9324					17DW
7107 9325					17DW
7107 9326	3000 2310	7410	0300 33819	17DW	17DW
7107 9327					18DW
7107 9328					18DW
7107 9329					18DW
7107 9330					17DW
7107 9331	3000 2313	7410	0300 33844	18DW	18DW
7107 9332					18DW
7107 9333					18DW
7107 9334	3000 2310	7410	0300 33820	17DW	17DW
7107 9335					17DW
7107 9336					17DW
7107 9337					17DW
7107 9338					17DW
7107 9339					17DW
7107 9340	3000 2310	7410	0300 33818	17DW	17DW
7107 9341					17DW
7107 9342					17DW
7107 9343					17DW
7107 9344					17DW
7107 9345					17DW
7107 9346	3000 2310	7410	0300 33823	17DW	17DW
7107 9347					18DW
7107 9350					16DW
7107 9351					16DW
7107 9352					16DW
7107 9353					16DW
7107 9354					16DW
7107 9355					16DW
7107 9356					16DW
7107 9357					16DW
7107 9358	3000 2304	7410	0300 33701	16DW	16DW
7107 9360					16DW
7107 9361					16DW
7107 9362					16DW
7107 9363					16DW
7107 9364					16DW
7107 9365					16DW
7107 9366					16DW
7107 9367					22DW
7107 9368					16DW
7107 9370	3000 2304	7410	0300 33709	16DW	16DW
7107 9371					16DW
7107 9372					16DW
7107 9373	3000 2304	7410	0300 33710	16DW	16DW

Serial #	Pallet #	Product Code	Over-Pack #	Over-Pack Date Code	Single Pack Date Code
7107 9376					16DW
7107 9378					16DW
7107 9379					17DW
7107 9380					17DW
7107 9381	P 3000 2310	7410	0300 33821	17DW	17DW
7107 9382					17DW
7107 9383					17DW
7107 9384					17DW
7107 9385	P 3000 2310	7410	0300 33822	17DW	17DW
7107 9386					17DW
7107 9387					17DW
7107 9388					17DW
7107 9389					17DW
7107 9391					17DW
7107 9392					17DW
7107 9393					17DW
7107 9394	P 3000 2308	7410	0300 33786	17DW	17DW
7107 9395					17DW
7107 9396					17DW
7107 9397	P 3000 2309	7410	0300 33807	17DW	17DW
7107 9398					17DW
7107 9399					17DW
7107 9400					17DW
7107 9401	P 3000 2309	7410	0300 33808	17DW	17DW
7107 9402					18DW
7107 9403					17DW
7107 9404					17DW
7107 9405					16DW
7107 9410					16DW
7107 9411					16DW
7107 9412					16DW
7107 9413					16DW
7107 9414					16DW
7107 9415					16DW
7107 9416					16DW
7107 9417					16DW
7107 9418					16DW
7107 9419					16DW
7107 9420					16DW
7107 9421					16DW
7107 9422					16DW
7107 9423					16DW
7107 9424					16DW
7107 9425	P 3000 2304	7410	0300 33724	16DW	16DW
7107 9426					16DW
7107 9427					12DW
7107 9428					12DW
7107 9429					12DW
7107 9430					12DW
7107 9431					12DW
7107 9432					12DW
7107 9433					12DW
7107 9434					12DW
7107 9435					12DW
7107 9436					12DW
7107 9437					12DW
7107 9438					12DW
7107 9439					12DW
7107 9440					12DW

Serial #	Pallet #	Product Code	Over-Pack #	Over-Pack Date Code	Single Pack Date Code
7107 9440					12DW
7107 9441	3000 2295	7410	0300 33608	12DW	12DW
7107 9442					12DW
7107 9444					12DW
7107 9445	3000 2295	7410	0300 33604	12DW	12DW
7107 9447					12DW
7107 9448	3000 2295	7410	0300 33607	12DW	12DW
7107 9449					12DW
7107 9450					12DW
7107 9452					12DW
7107 9453	3000 2295	7410	0300 33606	12DW	12DW
7107 9455					12DW
7107 9456					12DW
7107 9457					12DW
7107 9458					12DW
7107 9459					12DW
7107 9460					12DW
7107 9461	3000 2293	7410	0300 33618	12DW	12DW
7107 9462					12DW
7107 9463					12DW
7107 9464	3000 2293	7410	0300 33617	12DW	12DW
7107 9465					12DW
7107 9466					12DW
7107 9468					12DW
7107 9469					12DW
7107 9470					12DW
7107 9471					12DW
7107 9472					12DW
7107 9473					12DW
7107 9474					12DW
7107 9475	3000 2330	7410	0300 34004	20DW	20DW
7107 9476					19DW
7107 9477	3000 2330	7410	0300 33998	20DW	20DW
7107 9481					19DW
7107 9482					20DW
7107 9484					20DW
7107 9485					19DW
7107 9486					19DW
7107 9487	3000 2316	7410	0300 33938	19DW	19DW
7107 9489	3000 2316	7410	0300 33937	19DW	19DW
7107 9490					19DW
7107 9491					19DW
7107 9492	3000 2320	7410	0300 33933	19DW	19DW
7107 9493					19DW
7107 9494					19DW

Serial #	Pallet #	Product Code	Over-Pack #	Over-Pack Date Code	Single Pack Date Code
7107 9495					20DW
7107 9496					20DW
7107 9497					19DW
7107 9499					19DW
7107 9500					19DW
7107 9539	3000 2304	7410	0300 33703	16DW	16DW
7107 9540					16DW
7107 9541					16DW
7107 9542					16DW
7107 9551					16DW
7107 9552	3000 2304	7410	0300 33705	16DW	16DW
7107 9611					17DW
7107 9612					22DW
7107 9613					17DW
7107 9614					17DW
7107 9617	3000 2308	7410	0300 33792	17DW	17DW
7107 9618					17DW
7107 9619					17DW
7107 9620					17DW
7107 9621					17DW
7107 9622					17DW
7107 9623					17DW
7107 9624					17DW
7107 9625	3000 2308	7410	0300 33791	17DW	17DW
7107 9626	3000 2309	7410	0300 33804	17DW	17DW
7107 9627					17DW
7107 9628					17DW
7107 9629					17DW
7107 9630	3000 2309	7410	0300 33805	17DW	17DW
7107 9631					22DW
7107 9632					17DW
7107 9633	3000 2308	7410	0300 33790	17DW	17DW
7107 9634					18DW
7107 9635					17DW
7107 9636					17DW
7107 9637					17DW
7107 9638					17DW
7107 9639					16DW
7107 9640					22DW
7107 9641					16DW
7107 9645					16DW
7107 9646	3000 2304	7410	0300 33706	16DW	16DW
7107 9649					16DW
7107 9655					15DW
7107 9656					15DW

Serial #	Pallet #	Product Code	Over-Pack #	Over-Pack Date Code	Single Pack Date Code
7107 9659					16DW
7107 9663	3000 2304	7410	0300 33711	16DW	16DW
7107 9665					18DW
7107 9666					18DW
7107 9667					18DW
7107 9668					18DW
7107 9669					18DW
7107 9670					18DW
7107 9671					18DW
7107 9672					18DW
7107 9674					18DW
7107 9675					18DW
7107 9676	3000 2315	7410	0300 33879	18DW	18DW
7107 9678					18DW
7107 9679					18DW
7107 9680					18DW
7107 9681					18DW
7107 9682					18DW
7107 9683					18DW
7107 9684					18DW
7107 9686					18DW
7107 9687	3000 2313	7410	0300 33868	18DW	18DW
7107 9688					18DW
7107 9689					18DW
7107 9690					18DW
7107 9691					18DW
7107 9692					18DW
7107 9693					18DW
7107 9694					18DW
7107 9695					18DW
7107 9696					18DW
7107 9698					18DW
7107 9699					18DW
7107 9700					18DW
7107 9701					18DW
7107 9702	3000 2314	7410	0300 33885	18DW	18DW
7107 9703					18DW
7107 9704					18DW
7107 9705	3000 2314	7410	0300 33893	18DW	18DW
7107 9706					18DW
7107 9707					18DW
7107 9708					18DW
7107 9709					18DW
7107 9710					18DW
7107 9711					18DW

Serial #	Pallet #	Product Code	Over-Pack #	Over-Pack Date Code	Single Pack Date Code
7107 9712					18DW
7107 9713	3000 2314	7410	0300 33895	18DW	18DW
7107 9714	3000 2314	7410	0300 33894	18DW	18DW
7107 9715	3000 2314	7410	0300 33888	18DW	18DW
7107 9716					18DW
7107 9717					18DW
7107 9720					18DW
7107 9721	3000 2314	7410	0300 33896	18DW	18DW
7107 9722					18DW
7107 9723					18DW
7107 9724					18DW
7107 9726					18DW
7107 9727	3000 2314	7410	0300 33889	18DW	18DW
7107 9728					18DW
7107 9729					18DW
7107 9730					18DW
7107 9733					18DW
7107 9735					18DW
7107 9736	3000 2314	7410	0300 33886	18DW	18DW
7107 9737					18DW
7107 9738					18DW
7107 9739					18DW
7107 9740					18DW
7107 9741					18DW
7107 9742					18DW
7107 9743					18DW
7107 9744					16DW
7107 9745					16DW
7107 9748					16DW
7107 9750	3000 2304	7410	0300 33704	16DW	16DW
7107 9751					16DW
7107 9754	3000 2304	7410	0300 33702	16DW	16DW
7107 9756					17DW
7107 9757	3000 2308	7410	0300 33795	17DW	17DW
7107 9758					17DW
7107 9759					17DW
7107 9760					17DW
7107 9761					17DW
7107 9762					17DW
7107 9764					17DW
7107 9765					17DW
7107 9766					17DW
7107 9767	3000 2306	7410	0300 33762	16DW	16DW
7107 9768					16DW
7107 9769					16DW

Serial #	Pallet #	Product Code	Over-Pack #	Over-Pack Date Code	Single Pack Date Code
7107 9770	P 3000 2306	7410	0300 33756	16DW	16DW
7107 9772					16DW
7107 9774					16DW
7107 9775					16DW
7107 9776	P 3000 2306	7410	0300 33757	16DW	16DW
7107 9777					16DW
7107 9778	P 3000 2306	7410	0300 33758	16DW	16DW
7107 9779					16DW
7107 9780					16DW
7107 9781					16DW
7107 9782					16DW
7107 9783					16DW
7107 9784					16DW
7107 9785					16DW
7107 9786	P 3000 2306	7410	0300 33755	16DW	16DW
7107 9787					22DW
7107 9790					16DW
7107 9791					16DW
7107 9792					16DW
7107 9793	P 3000 2306	7410	0300 33754	16DW	16DW
7107 9794					16DW
7107 9795					16DW
7107 9796					22DW
7107 9797					16DW
7107 9798					16DW
7107 9800	P 3000 2306	7410	0300 33763	16DW	16DW
7107 9801					16DW
7107 9802					16DW
7107 9803					18DW
7107 9804					18DW
7107 9810					17DW
7107 9811					17DW
7107 9812	P 3000 2313	7410	0300 33836	18DW	18DW
7107 9813	P 3000 2310	7410	0300 33817	17DW	17DW
7107 9814					18DW
7107 9815					18DW
7107 9816					18DW
7107 9817					18DW
7107 9818					18DW
7107 9820					18DW
7107 9821					18DW
7107 9822					18DW
7107 9823					18DW
7107 9824					18DW
7107 9825					18DW

Serial #	Pallet #	Product Code	Over-Pack #	Over-Pack Date Code	Single Pack Date Code
7107 9828	P 3000 2313	7410	0300 33847	18DW	18DW
7107 9829					18DW
7107 9830					18DW
7107 9831					18DW
7107 9832					18DW
7107 9833	P 3000 2313	7410	0300 33848	18DW	18DW
7107 9834					17DW
7107 9835					17DW
7107 9836					17DW
7107 9837					17DW
7107 9838					17DW
7107 9839					17DW
7107 9840	P 3000 2309	7410	0300 33811	17DW	17DW
7107 9841					17DW
7107 9842					17DW
7107 9843					17DW
7107 9844					17DW
7107 9845					17DW
7107 9846					17DW
7107 9847					17DW
7107 9848					17DW
7107 9849					17DW
7107 9850	P 3000 2309	7410	0300 33809	17DW	17DW
7107 9851					17DW
7107 9852					17DW
7107 9853					17DW
7107 9854					17DW
7107 9855					22DW
7107 9856					17DW
7107 9857	P 3000 2308	7410	0300 33784	17DW	17DW
7107 9858					17DW
7107 9859					17DW
7107 9860					17DW
7107 9861					16DW
7107 9862					16DW
7107 9863	P 3000 2306	7410	0300 33759	16DW	16DW
7107 9864					16DW
7107 9865					16DW
7107 9866	P 3000 2306	7410	0300 33771	16DW	16DW
7107 9867					16DW
7107 9868					18DW
7107 9869					16DW
7107 9870					16DW
7107 9871	P 3000 2310	7410	0300 33815	17DW	17DW
7107 9872					16DW

Serial #	Pallet #	Product Code	Over-Pack #	Over-Pack Date Code	Single Pack Date Code
7107 9921					17DW
7107 9922	P 3000 2309	7410	0300 33812	17DW	17DW
7107 9923	P 3000 2309	7410	0300 33813	17DW	17DW
7107 9924					17DW
7107 9925					17DW
7107 9926					17DW
7107 9927	P 3000 2308	7410	0300 33794	17DW	17DW
7107 9928					22DW
7107 9930	P 3000 2308	7410	0300 33787	17DW	17DW
7107 9931					17DW
7107 9932					17DW
7107 9933					17DW
7107 9934					17DW
7107 9935					17DW
7107 9936					17DW
7107 9937	P 3000 2309	7410	0300 33814	17DW	17DW
7107 9938					17DW
7107 9939					17DW
7107 9940	P 3000 2306	7410	0300 33770	16DW	16DW
7107 9941					16DW
7107 9942					18DW
7107 9943					16DW
7107 9944					16DW
7107 9945					16DW
7107 9946					16DW
7107 9947					16DW
7107 9948					16DW
7107 9949	P 3000 2306	7410	0300 33761	16DW	16DW
7107 9950					16DW
7107 9951					16DW
7107 9952					19DW
7107 9953					19DW
7107 9954					19DW
7107 9955					19DW
7107 9956					19DW
7107 9957					19DW
7107 9958					19DW
7107 9959					19DW
7107 9960	P 3000 2316	7410	0300 33926	19DW	19DW
7107 9961	P 3000 2316	7410	0300 33897	18DW	18DW
7107 9962					18DW
7107 9963					18DW

Serial #	Pallet #	Product Code	Over-Pack #	Over-Pack Date Code	Single Pack Date Code
7107 9970					18DW
7107 9971					18DW
7107 9972					18DW
7107 9973					18DW
7107 9974	P 3000 2314	7410	0300 33891	18DW	18DW
7107 9975					18DW
7107 9976					18DW
7107 9977					18DW
7107 9978					18DW
7107 9979					18DW
7107 9980					18DW
7107 9981					18DW
7107 9982					18DW
7107 9983	P 3000 2314	7410	0300 33892	18DW	18DW
7107 9984					18DW
7107 9985					18DW
7107 9986					18DW
7107 9987					18DW
7107 9988					18DW
7107 9989	P 3000 2315	7410	0300 33884	18DW	18DW
7107 9990	P 3000 2315	7410	0300 33881	18DW	18DW
7107 9991					18DW
7107 9992					18DW
7107 9993					18DW
7107 9994					18DW
7107 9995					18DW
7107 9996					18DW
7107 9997					18DW
7107 9998					18DW
7108 0000	P 3000 2330	7410	0300 34108	22DW	22DW
7108 0001	P 3000 2315	7410	0300 33883	18DW	18DW
7108 0002	P 3000 2314	7410	0300 33887	18DW	18DW
7108 0003					18DW
7108 0004	P 3000 2315	7410	0300 33871	18DW	18DW
7108 0005					22DW
7108 0006	P 3000 2315	7410	0300 33876	18DW	18DW
7108 0007	P 3000 2313	7410	0300 33867	18DW	18DW
7108 0008	P 3000 2315	7410	0300 33878	18DW	18DW
7108 0009					18DW
7108 0010					18DW
7108 0011	P 3000 2315	7410	0300 33882	18DW	18DW
7108 0012	P 3000 2315	7410	0300 33880	18DW	18DW
7108 0013	P 3000 2316	7410	0300 33898	18DW	18DW
7108 0014					22DW
7108 0015	P 3000 2315	7410	0300 33872	18DW	18DW
7108 0016					22DW
7108 0017					18DW
7108 0018					18DW
7108 0019	P 3000 2313	7410	0300 33873	18DW	18DW
7108 0020					18DW
7108 0021	P 3000 2313	7410	0300 33874	18DW	18DW

Serial #	Pallet #	Product Code	Over-Pack #	Over-Pack Date Code	Single Pack Date Code
7108 0026					22DW
7108 0027					18DW
7108 0028	P 3000 2315	7410	0300 33877	18DW	18DW
7108 0029	P 3000 2315	7410	0300 33870	18DW	18DW
7108 0030					18DW
7108 0031					18DW
7108 0032	P 3000 2329	7410	0300 34107	22DW	22DW
7108 0033	P 3000 2310	7410	0300 33830	17DW	17DW
7108 0034	P 3000 2308	7410	0300 33793	17DW	17DW
7108 0035	P 3000 2309	7410	0300 33803	17DW	17DW
7108 0036	P 3000 2308	7410	0300 33788	17DW	17DW
7108 0037					20DW
7108 0038	P 3000 2319	7410	0300 33977	20DW	20DW
7108 0039					20DW
7108 0040					20DW
7108 0041					20DW
7108 0042	P 3000 2319	7410	0300 33978	20DW	20DW
7108 0043	P 3000 2319	7410	0300 33980	20DW	20DW
7108 0044	P 3000 2319	7410	0300 33984	20DW	20DW
7108 0045	P 3000 2319	7410	0300 33982	19DW	19DW
7108 0046					20DW
7108 0047					20DW
7108 0048					20DW
7108 0049					20DW
7108 0050					20DW
7108 0051					19DW
7108 0052					20DW
7108 0053					20DW
7108 0054	P 3000 2329	7410	0300 34106	22DW	22DW
7108 0055					20DW
7108 0056					19DW
7108 0057					20DW
7108 0058					19DW
7108 0059	P 3000 2319	7410	0300 33983	20DW	20DW
7108 0060					20DW
7108 0061					20DW
7108 0062	P 3000 2330	7410	0300 34003	20DW	20DW
7108 0063					19DW
7108 0064					20DW
7108 0065	P 3000 2319	7410	0300 33974	20DW	20DW
7108 0066					20DW
7108 0067					19DW
7108 0068					19DW
7108 0069					20DW
7108 0070					20DW
7108 0071					20DW
7108 0072					20DW

* = NOT ON SDS LIST

WALMART
* = NOT ON LIST

Serial #	Pallet #	Product Code	Over-Pack #	Over-Pack Date Code	Single Pack Date Code
* 7108 0150					20DW
* 7108 0151					20DW
* 7108 0152	P 3000 2330	7410	0300 33996	20DW	20DW
* 7108 0154					20DW
* 7108 0155	P 3000 2330	7410	0300 33994	20DW	20DW
* 7108 0156					20DW
* 7108 0158					22DW
* 7108 0159					20DW
* 7108 0160					20DW
* 7108 0162					20DW
* 7108 0163					20DW
* 7108 0164	P 3000 2329	7410	0300 34105	22DW	22DW
* 7108 0165					20DW
* 7108 0166					20DW
* 7108 0168					20DW
* 7108 0169					22DW
* 7108 0171					20DW
* 7108 0172					20DW
* 7108 0208	see note at SDS list				20DW
* 7108 0535					24DW
* 7108 0558					24DW
* 7108 0628					24DW
* 7108 0630	P 3000 2322	7408	0300 34238	24DW	24DW
* 7108 0634	P 3000 2322	7408	0300 34235	24DW	24DW
* 7108 0636					24DW
* 7108 0639					24DW
* 7108 0640					24DW
* 7108 0641					24DW
* 7108 0647					24DW
* 7108 0648					24DW
* 7108 0651					24DW
* 7108 0652					24DW
* 7108 0702	P 3000 2322	7408	0300 34230	24DW	24DW
* 7108 0706	P 3000 2322	7408	0300 34225	24DW	24DW
* 7108 0719					24DW
* 7108 0720	P 3000 2322	7408	0300 34229	24DW	24DW
* 7108 0723					24DW
* 7108 0724					24DW
* 7108 0725					24DW
* 7108 0726	P 3000 2322	7408	0300 34228	24DW	24DW
* 7108 0733					24DW
* 7108 0735					24DW
* 7108 0737					24DW
* 7108 0738					24DW
* 7108 0746					24DW

Serial #	Pallet #	Product Code	Over-Pack #	Over-Pack Date Code	Single Pack Date Code
★ 7108 0799 ✓					24DW
★ 7108 0827 ✓					24DW
★ 7108 0830 ✓					24DW
★ 7108 0835 ✓					24DW
★ 7108 0851 ✓					24DW
★ 7108 1030 ✓	N/A	7408	N/A	N/A	24DW
★ 7108 1034 ✓					24DW
★ 7108 1043 ✓	P 3000 2322	7408	0300 34236	24DW	24DW
★ 7108 1045 ✓					24DW
★ 7108 1049 ✓					24DW
★ 7108 9725 ✓	P 3000 2314	7410	0300 33890	18DW	18DW

Not on list

Wrong

83

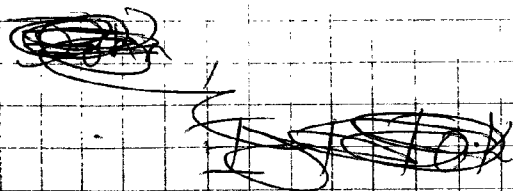
CONFIDENTIAL

TO: CALVIN
FROM: TERRY

Save

9/27/00

- FOR TONIGHT
- BUILD 40 - M/710 RECEIVER INSERT:
THRU TRIGGER PULL (3.0 LB.) ENGAGEMENT
AT MEAN AND OVERTRAVEL AT
MEAN.
- NO SAFTIES OR SUPPORTS AS OF
NOW.
- JOHN HAS SOME WITH THE F'S
DONE AND SOME WITH THE INSERT
INSTALLED FOR YOU. (NOW ALL DONE FOR YOU (BRASS)
WITH F'S AND BRASS INSERTS)
JOHN HAS TWO SAMPLES WITH SCREWS
WITH A LITTLE BLACK MAX ON THE
SCREWS (THAT'S THE AMOUNT OF BLACK
MAX NEEDED) - SAMPLES BY ORBITAL
RIVETER. DO NOT PUT TOO MUCH
BLACK MAX.
- HAVING TROUBLE WITH TRIGGER PULL
ADJUSTING KNOB - THREADED ROD.
HAVE KENDY CHECK - SEE RANDY.



MF1458

CALVIN - FOR INFO

TO: JOHN & CALVIN
FROM: CERRY

9/27/00

- RECEIVER INSERT BUILD
- MATT WANTS:

9/27 • JOHN - BUILD - 30 TODAY.

9/28 • CALVIN - BUILD - 40 TONIGHT

9/28 • JOHN - BUILD - 50

9/29 • CALVIN - BUILD - 60.

9/29 • JOHN - BUILD - 70

9/30 • CALVIN - BUILD - 80

330 TOTAL STOP

NOTE:

- SET TRIGGER PULL AT 3.0 LB.
- ENGAGEMENT AT MEAN.
- OVERTRAVEL AT MEAN.

MF1459

6/28/00

Todd's State -

- .100" O.B. in barrel bend
- receiver over bend in
~ 0.030" extent for *,
which are ~ 0.110" receiver
over bend.
- Barrel over bend in
hole labelled on all
parts

83

MF1460

mayfield sampler
one off picture with
shin
two stock off other
station.

83

MF1461

(2)

New Construction-17" wide 17" high 7" deep

ITEMS

Sand Thickness	5 1/2" thick
Box Fasteners	#10 wood screws
Box Liner	Plastic bag
Box Perimeter	1" maple (hardwood)
Front & Back	3/4" plywood (finished)
Carpenter's Glue	on all seams (except top board)
Lexan Cover	3" dia. peek hole top board

New Construction with Kevlar 29

ITEMS

Same as above but with Kevlar 29, 12 layers thick.

Test Procedure:

New Construction without Kevlar 29. Sandbox was bolted to a two foot by two foot board and clamped to a portable stand to simulate a workbench. The guns that were used were placed in what is called the "IRON LUNG". The muzzle of each gun was approximately 6" away from box. (See pictures 1, 2). This test was done at R&D 52-1.

Sequence of testing

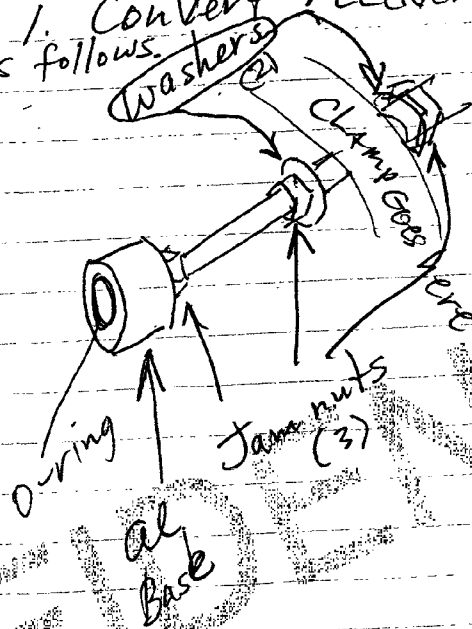
1. 458 soft Point 510 Grain	Contained
2. 7mm Rem. Mag.	Contained
3. 10 Ga. Mag. Shot	Contained
Changed bag and sand, used same box	
4. 223 Full metal Case	Contained
5. 308 Full metal Case	Contained
6. 458 Full metal Case	Not Contained
Changed bag and sand, used same box w/ Kevlar 29, 3 layers.	
7. 458 Full metal case	Not Contained

New Construction with Kevlar 29 (12 layers thick, folded not cut to size)

A new box was constructed with the introduction of 12 layers of Kevlar 29. This bullet proof material is located between the inside of the backboard and the bag containing sand. A 458 full metal case and proof round was fired into the sandbox. Both rounds penetrated the box but did not escape the Kevlar 29. (Pictures included 23, 24, 25 and 26).

The test boxes have been displayed for all concerned personnel to observe. This should minimize the doubt of the workbench bullet catcher ability to contain a discharged round.

1. Convert receiver hold down
as follows.



To do this each
piece needs additional
washer.

2. Take screw (1) out
of support block on
receiver end rotate
block a little &
retighten.

over →

Top View

3. machine muzzle-end block to allow top to rotate

RECEIVER end

remove this screw

turn block

tighten this one

Muzzle end

Drill clearance & counter bore

cut block to rotate

see below

muzzle end clamp block side view

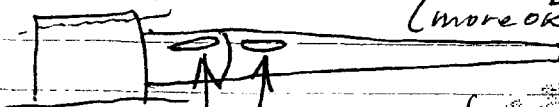
cut part

Drill & tap socket BIG head cap screw over

83

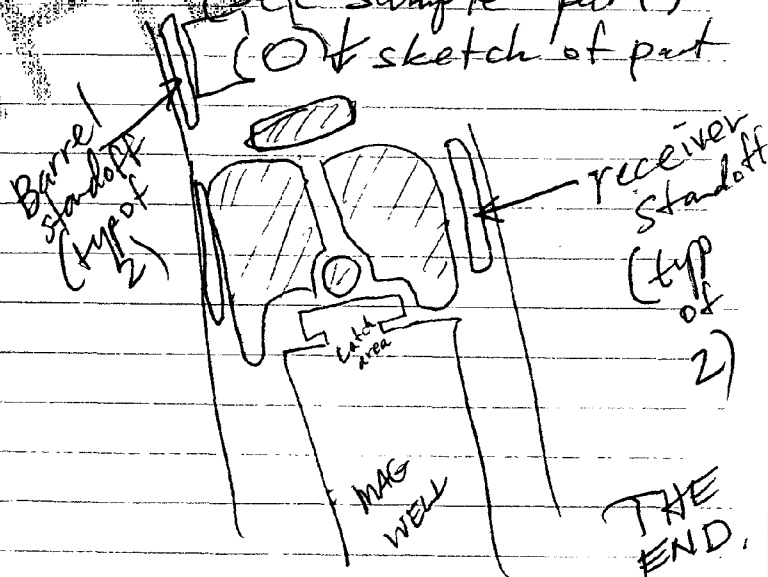
MF1464

4. Trim ~ 0.250" off top of receiver Block. (more ok)



total of 4
standoff clearances

5. machine clearance for barrel & receiver standoffs (see sample part) (O) sketch of part



MF1465



ROTOR CLIP
RETAINING RINGS
SALES FAX

6/19/00

TO: JOHN & SCOTT
FROM: JERRY

To: MAYSET Date: 6-21-00
Company: Remington Tool Fax Number: 270-856-3233
From: LISA A. CAPUTO Number of Pages: 2
Department: TECHNICAL SALES

If there are problems with this fax please call 732-469-7333 and ask for LISA C. 83

MESSAGE:

Good morning -

Here's the design for the TV-R applicator head. You can get this made at most tool rooms & machine shops.

Thanks,
Jase

**Check out our on-line
catalog on the web—
rotorclip.com!**



ROTOR CLIP

ROTOR CLIP CO., INC. 187 DAVIDSON AVE. SOMERSET, NJ 08875-0461
TEL.: 732-469-7333 - 1-800-557-6867 - Fax: 732-469-7898 - Web: rotorclip.com - E-mail: sales@rotorclip.com
Quality Control Fax: 732-805-6465 - Engineering Fax: 732-805-6469 - Accounting Fax: 732-805-6467 - Purchasing Fax: 732-469-65

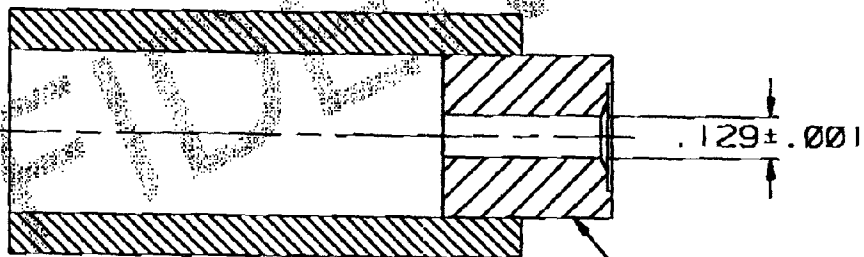
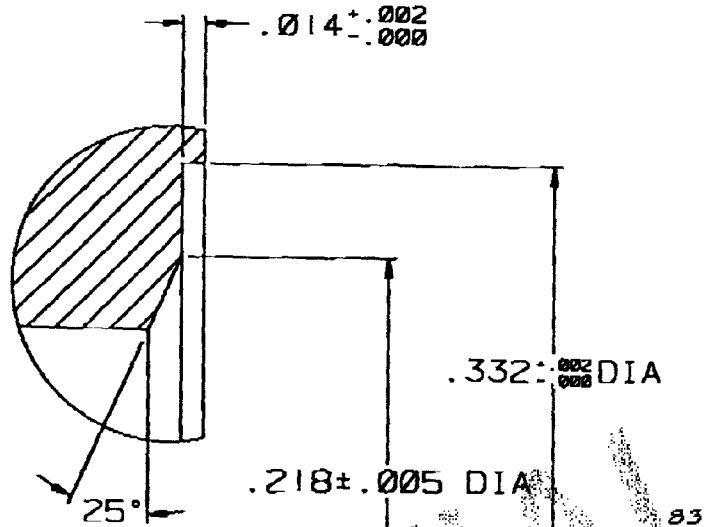
100 2

ROTOR CLIP

06/19/00 08:13 FAX 732 469 7898

MF1466

Confidential - Subject to Protective Order
Williams v. Remington



HANDLE: ALUMINUM

WORKING END: STEEL HARDENED TO 55 HRC MIN & MAGNETIZED

REV. NO.	DATE	REV. BY	CHKD BY	DESCRIPTION	ROTOR CLIP CO., INC. ®	
REVISION					TY-12 INSTALLATION TOOL (TY12500)	
TOLERANCE UNLESS OTHERWISE SPECIFIED		3 PLACE DEC. 4 PLACE DEC.	FRACT. ANGLES		SCALE: 2:18 10-1	
MATERIAL	HEAT TREAT	FINISH		DATE: 102594		
THE CONTENTS OF THIS DWG. IS THE PROPERTY OF ROTOR CLIP CO., INC. AND SHALL BE RETURNED TO ROTOR CLIP CO., INC. UPON REQUEST. ANY UNAUTHORIZED DISCLOSURE OF ITS CONTENTS IS PROHIBITED WITHOUT THE PERMISSION OF ROTOR CLIP CO., INC.				DWG. NO.	TY-12-500	
				DWG. SIZE	A	

BRUNING 7725 F

002

ROTOR CLIP

08/18/00 08:13 FAX 732 469 7888

MF1467

Per Mike

7/25/00

Trigger pull fixture

- put back on
- set vertical edge of rear to vertical
- adjust engagement
- ~~try~~ check trigger pull
- check overtravel by resetting edge of rear to vertical
- pull trigger back and adjust overtravel
- rework
- ~~rework~~ set rear vertical
- recheck engagement
- check T.P. ~~again~~
- * check overtravel by rezeroing rear
- ~~rezero rear~~
- repeat

~~Tool down
prior last night
also today
next week~~

variety of media

MF1468

TO: CALVIN

7/28/00

FROM: JERRY

- BRANSON HORN FOR BOLT PLUG - SPRING
RETAINER;

BHC 318 EML

423853

109 - 142 - 347

GOLD

BOOSTER MAX

- THE GOLD BOOSTER, MYLAR WASHERS
AND STABS ARE DUE MONDAY.

- PLEASE INSTALL HORN, BOOSTER, ETC.
ON MONDAY.

- LIST EVERYTHING IN PROCESS
PLEASE.

MF1469

(Get bolt assembly
pin's black oxidized)

Bolt

222 tip to fire pin - measurement and firing pin head to ^{front firing,}

~~1.222~~

firing pin head should be flush with back of firing ^{pin}
press ejector down - should be flush or below bolt face
Snap gauge for extractors.

takedown ^{screw sequence} - (may change with new stocks)
→ middle - front - rear

83
Rear will need manual screw driver or separate low-torque
air screwdriver

Sear lift ↓

dial gauge 6-18 on 700 process

Check safety between safe &
fire conditions

visual - receiver ^{insert} to receiver fit at final assembly.

light coat of oil on bolt, barrel, & receiver,

Function checks for receiver insert assembly complete.

check for air gap between sear and trigger connectors
with safety in the "on" position (safe).

THEN, IN (FIRE) "OFF" position, press down on sear and pull
trigger to verify that sear moves up & down and that
trigger returns.

MF1470

Helmer, Gerald A.

From: Helmer, Gerald A.
Sent: Monday, June 19, 2000 7:06 AM
To: 'jwbower@borg.com'
Subject: Sear Lift Gage

Jim, Just asking - what's the status on the M/710 Sear Lift Gage D - K - 10466 ref. P.O. #MO16999? Expected Delivery Please?

CONFIDENTIAL 83

6/16/00

TO: JOHN
FROM: JERRY

• E-K-10491

BARREL ASSEMBLY FIXTURE FOR FINAL ASSEMBLY

- AIR CYLINDERS TO:
 - PUSH REC. INSERT IN
 - PUSH FRONT SIGHT ON INTO
FRONT SIGHT BASE
- INSTALL REAR SIGHT ASSEMBLY

83

MF1472

Remington Arms Company, Inc.
Firearms Technical Division
14 Hoefler Ave.
Ilion, NY 13357

Tel. (315) 895-3200
Fax (315) 895-3670



Date:

6-14-00

Time:

To:

GERALD A. HELMER

Location:

MAYFIELD

Phone:

270-856-4200

Fax:

270-856-3233

From:

MIKE PASTELL

Location:

ILION

Phone:

270-895-3200

Fax:

3670

Total number of pages including this sheet:

4

Comments:

JERRY I HOPE THAT THIS IS THE
INFORMATION THAT YOU'RE LOOKING FOR. IF
YOU NEED ANYTHING ELSE JUST CALL

The information contained in this fax is confidential and/or privileged. This FAX is intended to be reviewed initially by only the individual named above. If the reader of this transmittal page is not the intended recipient, or a representative, you are hereby notified that any review, dissemination, or copy of this FAX, or the information contained herein, is prohibited. If you have received this FAX in error, please notify the sender immediately. Thank You.

MF1473

SAP

Display Purchase Order : Vendor Address

Name		KIMBERLY-CLARK CORP	
Street	1705 HUNTER ROAD	PO BOX	100
City	WILSON	Postal Code	28697
Distric	000000	PO BOX 200000	00000
Country Key	US	Region	NA
Telephone		704 399 1000	
Telex number		KIMCLAR 1000	
Fax number		704 399 1000	
Telex number		KIMCLAR 1000	
Print the window content			

MF1474

GOODS RECEIPT SLIP

No. 50078695

Page 1

Goods receipt date : 02/06/1998
Current date : 02/06/1998

Plant : ILN
Description : Ilion plant

Vendor : 0004400297
Name : KAMAN BEARING & SUPPLY CO
PO : F0244652
Pur. group : F02 W. Peters Telephone : 315-895-3241

Itm Material Description Qty Un
Acct.asgt. Recipient
0001 301470 LUBRICANT, MOLYCOTE
Z 0000018772 AL.MUNGER 1.000 EAs
Unloading point: BLDG 84-2 AL
Order unit: 1.000 EA

Old part number: 100043362
MFG no: DOW-CORN Z TYPE Z
Size: 50 LB. DRUM

Received by: YOWORSKIJP S I G N A T U R E

MF1476

Confidential - Subject to Protective Order
Williams v. Remington

4/10/00

To: J. Zajk
From: J. Helmer

M/710 Assembly, Gallery & Final Inspect Operations

Total Operations are 13 which are:

* Bolt Body Assembly Complete

- * Op. #10 Bolt Plug Assembly ← Branson
- * Op. #20 Firing Pin Assembly ← Kenny
- * Op. #30 Bolt head Assembly ←
- * Op. #40 Bolt Body Assembly Complete ← by hand

* Receiver Insert Assembly Complete

- * Op. #10 Receiver Insert Assembly ← same used
- * Op. #20 Receiver Insert Assembly Complete ← receiver
- * Op. #30 Check engagement, over travel, trigger pull ← lower - his people make

* Assemble Sights and Receiver Insert

- * Op. #10 Assemble Front and Rear Sights
- * Op. #20 Install Receiver Insert
- * Op. #30 Check Sear Lift w/ Gage

* Final Assembly

- * Op. #10 Assemble Stock to Barreled Action and Check Function

Gallery Test

- * Op. #10 Proof, Function & Target

* Inspect & Pack

- * Op. #10 Inspect & Pack

MF1477

Helmer, Gerald A.

From: Zajk, Joseph J
Sent: Tuesday, February 22, 2000 10:56 AM
To: Truax, Sheldon F.; Helmer, Gerald A.
Subject: Fire Control Setting Fixture

Be sure to look in detail at the 700 fire control setting fixture. One question I have is what the photo switch on the fixture is used for. Also, when you're up there please get electronic copies of all the drawings for that fixture in both an IGES and DXF format. That will make it cheaper for Brookfield to design it.

Also, see what kind of orbital riveter they are using, and try to find out whether it is pneumatic or hydraulic and what the rivet force is, etc.

Thanks,

Joe Z.

load cell - what is it or do they have wingnuts
folder mag - Ages file E-41150 and details
↑ preferred

Galling

Final Inspect

Inspection - Ron Reed

Ed Douglass - range

bar code

Galling procedure, proof, marker

ammo handling, training

Dan Shumway - video

all checks

assembly max (min + .005)

ports (min plug + go plug) can get ret after shoot

sear lift gage? does it work - looks like pistol w/ dial indicator
like upside down handle

Print - get mirror file copy? angularity (straightening fixture)

E-82605

oversized fit

for barrels

C-82605

-4
-5
-7

1995 Dan
Kondel

(OVER)

MF1478



Harter Tool & Die
134 Shoemaker Rd.
Mohawk, New York 13407

Precision & General Machine Work
Proto-Type Machine Work
Jig, Dies & Fixtures
Custom Mig, Tig Welding
Phone (315) 886-8588
FAX (315) 886-8288

Algon

BILL TO

REMINGTON ARMS
14 HOEFLER AVE.
ILION, NY 13357

SHIP TO

REMINGTON ARMS
14 HOEFLER AVE.
ILION, NY 13357

Invoice

DATE

2/10/00

INVOICE #

2207

83

P.O. NUMBER	TERMS	REP	SHIP	VIA	F.O.B.	PROJECT	
4500049656	Net 30		2/10/00	JMROZ	1		
QUANTITY	ITEM CODE	DESCRIPTION				PRICE EA...	AMOUNT
1	1	LENGTH GAGE				864.00	864.00

FEB 15 2000

J. Mroz

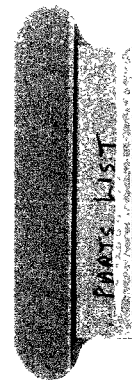
Thank you for your business.

Total

\$864.00

MF1479

Confidential - Subject to Protective Order
Williams v. Remington



CONFIDENTIAL 83

MF1480

Confidential - Subject to Protective Order
Williams v. Remington

Elizabethtown Research Division

PARTS LIST #YYY

Date: Model 710

Supersedes Previous Model XXX

12/05/00 Bolt Action

Parts List #AAA

Centerfire Rifle R.H. w/SCOPE

Sheet 1 Dotted line (- - -)

of 2 indicates same part number

30-06

270

7mm

Rem Mag

300

Win Mag

DWG. NO. PART NAME PART NUMBERS

RAMAC #

7410

7408

CARTON ASSEMBLY

DOCUMENT ENVELOPE ASSEMBLY

Document Envelope

Instruction Book

Product Owners Card

Remington Authorized Gunsmith

Safety Booklet

Remington Museum Flyer

Oval Label

Cardboard Box

Foam Bed

Box & Envelope Label

(Label To Read "Model 710")

Stock Wrap

Hang Tag

ISS Key (2 Req'd)

Five Pack Carton

NOTE: THE ABOVE PARTS ARE FOR PACKAGING ONLY

C-305410-N
B-300462-A
C-305400-C
E-305315-36

BARREL ASSEMBLY COMPLETE

BARREL ASSY MARKING

BARREL ASSEMBLY

BARREL

BARREL MATERIAL #1246

BARREL MARKING

RECEIVER

RECEIVER INSERT ASSEMBLY COMPLETE

RECEIVER INSERT ASSEMBLY

RECEIVER INSERT

THREADD INSERT

SIDE PLATE (Blk. 300456)

SIDE PLATE PIN (2)

SEAR SAFETY CAM

SEAR SAFETY CAM BLANK

SEAR PIVOT PIN

TRIGGER PIVOT PIN

RETAINING PIN (2)

RETAINING CLIP (3)

SEAR SPRING

TRIGGER

TRIGGER BLANK

CONNECTOR

CONNECTOR BLANK

TRIGGER SCREW FRONT

TRIGGER ENGAGEMENT SCREW

TRIGGER SPRING

TRIGGER STOP SCREW

SAFETY (Blk. 300455)

SAFETY DETENT SPRING

RECEIVER INSERT SUPPORT

(Blk. 300478)

A-300480-A
C-300345-39
B-305475-B
B-300403-B
D-300339-19
C-300370-L
D-300360-P
A-300329-4
B-305390-4
E-300511-F
C-300416-H

SUPPORT SCREW

BOLT STOP (Blk. 300453)

BOLT ASSEMBLY COMPLETE

BOLT BODY ASSEMBLY

BOLT BODY

BOLT HANDLE

BOLT HANDLE BLANK

BOLT HANDLE PIN

BOLT HEAD ASSEMBLY

BOLT HEAD (30-06, 270)

BOLT HEAD (7mm Rem, 300 Win)

305410

305411

305412

305413

305400

305401

305402

305403

305315

305316

305317

305318

300447

300340

300401

300400

300327

300347

300333

300328

300502

300501

300351

300463

300464

300465

300481

300483

300482

300485

300484

300486

300448

300487

300426

300408

300407

300479

300480

300345

305475

300403

300339

300370

300360

300329

305390

300511

305476

305391

300416

MF1481

Elizabethtown Research Division

PARTS LIST #YYY

Date: Model 710

Supersedes Previous Model XXX

12/05/00 Bolt Action

Parts List #AAA

Centerfire Rifle R.H. w/SCOPE

Sheet 2 Dotted line (- - -)

of 2 indicates same part number

30-06

270

7mm

300

Rem Mag

Win Mag

DWG. NO.	PART NAME	PART NUMBERS
----------	-----------	--------------

BOLT ASSY COMPLETE CONT'D

B-300434-F	BOLT HEAD BLANK	300434	----	----	----
	EXTRACTOR				
C-300489-B	30-06, 270 (Blk. 300488)	300489	----		
C-300491-B	7mm Rem, 300 Win (Blk. 300490)			300491	----
C-300492-	EXTRACTOR RIVET			300492	----
B-300342-4	EJECTOR	300342	----		
A-300367-F	EJECTOR SPRING	300367	----		
A-300493-C	EJECTOR PIN	300493	----		
B-300330-D	BOLT ASSEMBLY PIN	300330	----		
B-300404-E	FIRING PIN ASSEMBLY	300404	----		
B-300473-B	BOLT PLUG ASSEMBLY	300473	----		
D-300368-24	BOLT PLUG	300368	----		
B-300346-W	BOLT PLUG INSERT	300346	----		
B-300418-K	TUMBLER	300418	----		
D-300420-O	TUMBLER BLANK	300420	----		
C-300466-B	LOCK PLUNGER	300466	----		
A-300494-A	LOCK SPRING	300494	----		
A-300427-C	SPRING RETAINER	300427	----		
C-300334-E	FIRING PIN (Blk. 300452)	300334	----		
C-300335-8	FIRING PIN TIP (Blk. 300451)	300335	----		
C-300336-S	FIRING PIN HEAD (Blk. 300450)	300336	----		
A-300399-G	FIRING PIN SPRING	300399	----		
D-300441-P	SCOPE RAIL	300441	----		
B-300495-D	SCOPE RAIL SCREW (4 REQ'D)	300445	----		
A-300471-A	SCOPE	300471	----		
A-300472-A	SCOPE RING SET	300472	----		
B-305455-E	STOCK ASSEMBLY COMPLETE	305455	----		
B-305488-C	STOCK SUB-ASSEMBLY	305488	----		
E-300437-AF	STOCK	300437	----		
B-300497-C	FRONT SCREW BUSHING (Blk. 300496)	300497	----		
C-300520-	GRIP CAP	300520	----		
D-300522-	RECOIL PAD	300522	----		
C-300521-	RECOIL PAD BACKER	300521	----		
A-300523-A	RECOIL PAD SCREW (2)	300523	----		
C-300368-8	MAGAZINE LATCH	300362	----		
B-300398-E	LATCH SPRING	300398	----		
B-300371-C	LATCH PIVOT PIN	300371	----		
B-300498-C	SLING SWIVEL STUD (2)	300498	----		
B-300368-D	RECOIL BRACKET (Blk. 300454)	300361	----		
C-300499-D	FRONT TAKE DOWN SCREW	300499	----		
C-300499-D	MIDDLE TAKE DOWN SCREW	300500	----		
B-300425-E	REAR TAKE DOWN SCREW	300425	----		
B-305395-B	MAGAZINE ASSEMBLY	305395	----		
E-300363-27	MAGAZINE BOX (Blk. 300449)	300363	----		
D-300364-40	MAGAZINE FOLLOWER	300364	----		
D-300365-40	MAGAZINE BOTTOM	300365	----		
B-300446-B	BOTTOM ARTWORK				
C-300405-D	MAGAZINE SPRING	300405	----		

MF1482

CONFIDENTIAL

MTG'S

83

MF1483

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Williams v. Remington

5/5/00
Matt met w/ 3rd shift assembly about building
4/7/10 Rec Insert Army

Rec Insert Army Complete Build Area

1. Table
2. Chair
3. Tools → detail
4. Containers - 1 month 2000 per. supply 83
 - totes will be (1) color
 - one location
5. shelves
6. carts
 - read army processes
 - meet w/ Jerry Mon. or Tues
 - decide on area required
 - make final decision on bench and position
 - Tell Henry what you want.

MF1484

CONFIDENTIAL 83

TYPE C PROCESS FORM

MF1485

Confidential - Subject to Protective Order
Williams v. Remington

Helmer, Gerald A.

From: Zajk, Joseph J
Sent: Monday, April 10, 2000 12:08 PM
To: Sacharnoski, Kristan M.; Helmer, Gerald A.; Mayfield Tool Setters
Subject: Remington Mayfield Process Record Template
Importance: High



Remington Mayfield
Process Rec...

This is the template I went over with (just about) everyone. Scott - I still need to review with you.

If you put this in the same folder as other word templates you can create new documents in Word easily using this format.

Joe Z.

CONFIDENTIAL 83

Remington Arms Co., Inc.

Process Record XXXXXX.XX

Model:

Part Name:

Operation:



Section: Process Revision

Change #	Reason for Revision	Rev. By	Date

Approval	Signature	Date
Revised by		
Approved by Manufacturing		
Approved by Engineering		

Process Change Log #:

Process Change Date:

Process Changed by:

Page 1 of 8

MF1487

Process Record XXXXXX.XX

Operation:



Section: Process Routing

[illegible]

Process Changed by:

Page 2 of 8

MF1488

Remington Arms Co., Inc.

Process Record XXXXXX.XX

Model:

Part Name:

Operation:



Section: Process Safety Notes

General Process Safety Notes

Personal Protective Equipment

The minimum Personal Protective Equipment (PPE) required by all employees in any of the manufacturing areas is:

- OSHA approved Safety Glasses with side shields
- OSHA approved steel-toed Safety Shoes

In addition the following additional PPE is required for this operation:

- (List additional PPE here)

Dress & Attire

All employees are required to follow the rules for clothing, jewelry, hair, etc. as stated in the Mayfield Plant Employee Manual.

Chemicals Used in this Operation

The following chemical substances are used in this operation:

- (List coolants, paints, and any other chemicals required for use in this operation here)

Refer to the appropriate MSDS sheet for this substance for proper mixing, handling, and disposal. The MSDS sheets are located at the nearest Right to Know Station or in the master copy kept in the Maintenance Office.

Process Change Log #:

Process Change Date:

Process Changed by:

Page 3 of 8

MF1489

Model:

Part Name:

Operation:

**Section: Operation Summary****Operation Setup**

(Brief description of how to set up the operation [bullet points preferred] – can include pictures, drawings, etc. here)

Important!

- Refer to *Operation Setup & Tooling* section for detailed instructions on tooling required to set up this operation.
- Refer to *Standard Operation Procedure* section for detailed instruction on how to run the equipment used in this operation
- Refer to *Gaging & Inspection Procedures* section for detailed instructions on how to gage and inspect the components processed at this operation during setup.

Running Operation

(Brief but detailed description of how to load, run, and unload parts run at this operation [bullet points preferred] – can include pictures, drawings, etc. here)

Important!

- Refer to *Standard Operation Procedure* section for detailed instruction on how to run the equipment used in this operation

Inspect Parts

(Brief but detailed description of how to inspect parts run at this operation [bullet points preferred] – can include pictures, drawings, etc. here. Include gaging frequency for each feature to be inspected here)

Important!

- Refer to *Gaging & Inspection Procedures* section for detailed instructions on how to gage and inspect the components processed at this operation.

Process Change Log #:

Process Change Date:

Process Changed by:

Page 4 of 8

MF1490

Remington Arms Co., Inc.

Process Record XXXXXX.XX

Model:

Part Name:

Operation:



Section: Process Setup & Tooling

Equipment Used	
CNC Program Name/Number	
Machining Fixture Used	
Machining Fixture Setup Notes	

Setup Checklist	
Setup Task to be performed	Completed

Tooling Setup Information						
Tool #	Use	Tool Holder	Collet	Adpater	Cutting Tool	Tool Life

Process Change Log #:

Page 5 of 8

Process Change Date:

Process Changed by:

MF1491

Remington Arms Co., Inc.

Process Record XXXXXX.XX

Model:

Part Name:

Operation:



Section: Gauging & Inspection Procedures

Standard Gauging Frequency – Use only when no other Frequency is listed for a given part Feature

Situation	Gaging Frequency	Acceptance Criteria	Corrective Action
Process Setup	Every part for each feature listed below	Five (5) consecutive components are within the tolerances for each feature specified below. If the above criteria is not met, apply Corrective Action.	Adjust process variables until acceptance criteria is met. Once Process Setup acceptance criteria is met operator can revert to Normal Production gaging.
Normal Production	Three (3) consecutive parts out of every 50 for each feature listed below	All features listed below for each of the three (3) parts are within the tolerances specified below. If the above criteria is not met, apply Corrective Action.	For each feature out of tolerance adjust process variables that affect that feature. Repeat until five (5) consecutive parts are within the tolerances for ALL features specified below. Once above criteria is met operator can revert to Normal Production gaging.
Tool Change or Change in Process Settings	Use Gaging Frequency listed in Process Setup situation above	Use Acceptance Criteria listed in Process Setup situation above	Use Corrective Action listed in Process Setup situation above

(Pictures & Drawings can be inserted into this section where applicable for each feature)

Feature #	1 – (Description)
Gage Drawing Number	
Gage Description	
Feature Dimension & Tolerance	
Gaging Frequency	
Description of Inspection	

Process Change Log #: _____ Page 6 of 8
Process Change Date: _____
Process Changed by: _____

MF1492

Remington Arms Co., Inc.

Process Record XXXXXX.XX

Model:

Part Name:

Operation:



Section: Gauging & Inspection Procedures

Corrective Action

Feature #	1 - (Description)
Gage Drawing Number	
Gage Description	
Feature Dimension & Tolerance	
Gaging Frequency	
Description of Inspection	
Corrective Action	

Feature #	1 - (Description)
Gage Drawing Number	
Gage Description	
Feature Dimension & Tolerance	
Gaging Frequency	
Description of Inspection	
Corrective Action	

Feature #	1 - (Description)
Gage Drawing Number	
Gage Description	
Feature Dimension & Tolerance	
Gaging Frequency	
Description of Inspection	
Corrective Action	

Feature #	1 - (Description)
Gage Drawing Number	
Gage Description	
Feature Dimension & Tolerance	
Gaging Frequency	
Description of Inspection	
Corrective Action	

Process Change Log #:

Process Change Date:

Process Changed by:

Page 7 of 8

MF1493

Remington Arms Co., Inc.

Process Record XXXXXX.XX

Model:

Part Name:

Operation:



Section: Standard Operating Procedure

(Insert Standard Operating Procedure for Operation – this will include the detailed step by step list of tasks required by an operator or tool setter to successfully set up and run this operation. DO NOT include specific tools, gages etc. if they are already listed in a previous section - just reference the applicable section. That will help make this SOP more generic and applicable to numerous operations or parts run on the same equipment)

CONFIDENTIAL 83

Process Change Log #:

Process Change Date:

Process Changed by:

Page 8 of 8

MF1494

CONFIDENTIAL 83

JOHN STAIRS
RECEIVED INSERAT

MF1495

Confidential - Subject to Protective Order
Williams v. Remington

9/10/00

five extra receiver inserts made up
for E-Law and one for me

set for 3 Lb T.P. on fixture w/o support and
min Engagement and mean overtravel

	<u>Engagement</u>	<u>T.P.</u>	<u>Overtravel</u>
1	-.018	.037	.055
2	-.015	.045	.058
3	-.017	.041	.052
4	-.015	.037	.055
5	-.020	.032	.057
6	-.021	.043	.055
	<u>AVG. -.018</u>	<u>AVG. .040</u>	<u>AVG. .055</u>

9/29/00

- trigger pull set to 3.00 lbs 2.7-3.3 pounds
- mean engagement
- mean overtravel

	<u>ENGAGEMENT</u>	<u>TRIGGER PULL</u>	<u>OVERTRAVEL</u>
1.	-.028	.040	.062
2.	-.023	.046	.065
3.	-.025	.053	.061
4.	-.029	.054	.061
5.	-.027	.053	.060
6.	-.029	.048	.059
AVERAGE:	.0265	.0493	.0607

MF1496

OP. 30 adjust trigger on comparator

6/18/00

Equipment STARRET Model HB 350 14" dia. Comparator
N/50X lens

Comp. Screen C-K-10488

FIXTURE: D-K-10438 Set Trigger engagement;
trigger pull and check trigger pull with
attached Force gage

Step #1A Place rec. insert assembly into hinged sleeve
pivoted w/ fixture. ~~sleeve of fixture~~

#1B Install over hinged dowel.

#2 Move ~~sleeve~~ assembly to stop position.

#3 Use overhead clamp and clamp side of
receiver insert.

#4 adjust table so the vertical edge of the
rear aligns with vertical "SET LINE"
on comp screen.

#5 adjust Trigger Engagement Screw #300448 (back screw)
to what edge of trigger is to mean
between .020 min engagement and .025
max engagement on comp screen (it. side of
screen).

#6 "LOAD" (STRING PLUNGER TO SEAR SAFETY CAM)
BY ADJUSTING BOTTOM RIGHT KNURLED KNOB
ON FIXTURE.

#7 CHECK FOR 4.0 LBS. TO 5.0 LBS. TRIGGER PULL
BY THE FOLLOWING;

a. MAKE SURE FORCE GAGE PLUNGER IS
AGAINST REAR OF TRIGGER.

b. SLOWLY ADJUST UPPER LEFT KNOB ON
FIXTURE (CLOCKWISE UNTIL DOWEL ^{CONTACTS} AGAINST
FRONT OF TRIGGER.

c. Now adjust trigger screw front #17053 (the top
front screw on housing) ^{FIXTURE} counterclockwise
until trigger free and check
trigger pull on force electronic readout.

MF1497

(2)

8. "RELOAD" (Spring plunger to rear safety cam) by turning lower st. knob counterclockwise and then clockwise again.
9. Now adjust overtravel (distance it takes to pull trigger until fires) by the following:
 - a. pull trigger back manually (to st.) - pull all the way back taking out any play.
 - b. Adjust while holding trigger (adjust ^{front screw} the Trigger Stop Screw # 300426 ^{to front}) (front of housing so that trigger/connector adjusts on cam screen to within the .025 MIN Overtravel to .025 max overtravel).
10. "Reload" - ^{see} repeat step 8.
11. Retest load on trigger to see if trigger fires within the 4.0 to 5.0 lbs. by adjusting upper left back on firetool until trigger fires.
12. Recheck OVERTRAVEL on cam screen by manually pulling back on trigger.

MF1498

6/18/00

flin .006 to .008

Final Assembly - check with Sean left gage - special
by PHI - check three times

CONFIDENTIAL

MF1499

11/710

6/18/00

- assembly put what screws in first
- retaining clip - same side out (shooters left on plastic side)
- regular pivot pin for part of rear
- new trigger pivot pin } heads on steel side
- new rear pin head }
- Trigger pull min 4 lbs to 5 lbs.
- safety spring the 90° leg goes out through the safety



- Recoil bracket - flat side towards front of stock

MF1500

John Stain
4/3/00

Parts needed for Receiver insert/Housing Assembly

- Receiver Insert 300327
- Threaded Insert 300347
- Side Plate 300333
- Side Plate Pin 300328
- Sear Safety Cam 15666
- Pivot Pin 300351
- Sear Spring 17047
- Trigger 300435
- Trigger Connector 19461
- Trigger Screw Front 17053
- Trigger Engagement Screw 300448
- Trigger Spring 15400
- Trigger Stop Screw 300426
- Safety 300408
- Safety Pivot Pin 17043
- Safety Snap Washer 17044
- Safety Spring 300407

Tools Needed:

- Fixture to hold housing/insert for assembly
- Fixture to hold insert to sonic weld threaded insert
- Fixture to hold insert while orbital riveting pivot pins
- Manual or air powered press to insert pivot pins
- Fixture to check engagement/over travel/trigger pull
- Comparator
- Sonic welder (Branson 900 Series)
- Orbital Riveter

Assembly:

Step 1: Sonic Weld threaded insert into receiver insert

Take a Receiver Insert (300327) and place upside down onto fixture () located under the horn of the sonic welder (Branson 900 Series). Put stop pin into hold to prevent receiver insert from moving. Place a Threaded Insert (300347) on top of the hold provided in the insert and using both hands press the green buttons. The horn should lower and weld the threaded insert into the receiver insert. Use the red button for EMERGENCY STOPS.

Step 2: Assembly receiver insert assembly complete

Take a Receiver Insert Assembly (300400) and place into assembly fixture ().

MF1501

Place the Trigger Stop Screw (300426) into the top groove provided on the right hand side of the receiver insert assembly. Place the Trigger Spring (15400) onto the Trigger Screw front (17053) and place into the groove below the Trigger Stop Screw. Place the Trigger Engagement Screw (91128) in the groove provided on the left hand side of the receiver insert assembly. Using a rubber hammer set each screw deeper into the groove making sure to leave a little bit of the screw sticking out past the plastic. Affix Side Plate (300333) on top of receiver insert and place the two Side Plate Pins (300328) into the holes provided on the bottom of the side plate. One to the left and the other to the right. Use manual or air-powered press to press the pins into the receiver insert assembly. Check to make sure side plate is flat against the receiver insert assembly and if so, place upside down into fixture () located under the orbital riveter and rivet the pins so they will not pull back through the housing. Place once again into the assembly fixture and insert the Trigger (300435) and Trigger Connector (19461) (Note: These are a matched set - DO NOT MIX AND MATCH) into the bottom slot of the housing and affix using a Pivot Pin (300351). Take a Sear Spring (17047) and looking down from the slot at the top of the receiver insert assembly you should see a hole toward the front of the slot, using a pick or curved instrument place the Sear Spring into this hole. Next, insert the Sear Safety Cam (15666) into this slot and affix using a Pivot Pin at the hole toward the front of the receiver insert assembly and then press down compressing the sear spring and insert a pivot pin into the hole provided at the rear of the receiver insert assembly making sure to catch the lip of the sear safety cam. Using a tool, press down on the sear safety cam, it should move up and down freely. Place one tong of the Safety Spring (300407) into the small hole on the arm of the Safety (300408) and place the hook of the safety into the slot provided at the rear of the receiver insert assembly the arm should be outside. Insert the other tong of the safety spring into the hole provided on the side plate, and insert the Safety Pivot Pin (300352) through the hole in the safety. Press the pin through the receiver insert assembly and place Safety snap Washer (17044) into the groove on the safety pivot pin.

Step 3: Checking for Engagement/Over Travel/Trigger Pull

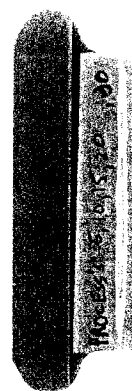
Take receiver insert assembly and place into fixture () located on the comparator, and clamp assembly.

CONFIDENTIAL 83

CONFIDENTIAL

MF1503

Confidential - Subject to Protective Order
Williams v. Remington



CONFIDENTIAL 83

MF1504

Confidential - Subject to Protective Order
Williams v. Remington

Helmer, Gerald A.

From: Zajk, Joseph J
Sent: Wednesday, April 19, 2000 8:18 AM
To: Helmer, Gerald A.
Subject: FW: trigger assembly documents



30040130.doc



30040120.doc



30040115.doc



30040110.doc



30040105.doc

-----Original Message-----

From: Golemboski, Matt R.
Sent: Tuesday, April 18, 2000 6:38 AM
To: Zajk, Joseph J
Subject: trigger assembly documents

Please review this. This is a first cut at our process, we have to have something to present on Wednesday.

CONFIDENTIAL 83

CONFIDENTIAL

AP. 5
83

MF1506

Confidential - Subject to Protective Order
Williams v. Remington

Remington Arms Co., Inc.

Process Record 300401.05

Model: 710

Part Name: Receiver Insert Assembly Complete

Operation: Assembly



Section: Process Revision

Change #	Reason for Revision	Rev. By	Date

Approval	Signature	Date
Revised by		
Approved by Manufacturing		
Approved by Engineering		

Process Change Log #:

Process Change Date:

Process Changed by:

Page 1 of 10

MF1507

Process Record 300401.10

Operation:



Section: Process Routing

[illegible]

Process Changed by:

Page 2 of 10

MF1508

Remington Arms Co., Inc.

Process Record 300401.10

Model: M710

Part Name: Receiver Insert Assembly Complete

Operation:



Section: Process Routing

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CONFIDENTIAL 83

Process Change Log #:

Process Change Date:

Process Changed by:

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MF1509

Confidential - Subject to Protective Order
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Remington Arms Co., Inc.

Process Record 300401.05

Model: M710

Part Name: Receiver Insert Assembly Complete

Operation:



Section: Process Safety Notes

General Process Safety Notes

Personal Protective Equipment

The minimum Personal Protective Equipment (PPE) required by all employees in any of the manufacturing areas is:

- OSHA approved Safety Glasses with side shields
- OSHA approved steel-toed Safety Shoes

In addition the following additional PPE is required for this operation:

Dress & Attire

All employees are required to follow the rules for clothing, jewelry, hair, etc. as stated in the Mayfield Plant Employee Manual.

Chemicals Used in this Operation

The following chemical substances are used in this operation:

- Loctite Black Max

Refer to the appropriate MSDS sheet for this substance for proper mixing, handling, and disposal. The MSDS sheets are located at the nearest Right to Know Station or in the master copy kept in the Maintenance Office.

Process Change Log #:

Process Change Date:

Process Changed by:

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MF1510

Model: M710

Part Name: Receiver Insert Assembly Complete

Operation: Assembly



Section: Operation Summary

Operation Setup

Demagnetize Springs

Procedure:

1. Place Sear Springs and Trigger Springs in separate non-metallic pans not to exceed 6"x3"x2" in size.
2. Turn demagnetizer on
3. Pass pan across the effective area located between the handles. Start the pan over the right side and pass to the left side and remove.
4. Turn demagnetizer off. Do not turn switch off with the pan in contact with demagnetizer "THIS MAY MAGNETIZE THE PARTS"

Important!

- Refer to ***Operation Setup & Tooling*** section for detailed instructions on tooling required to set up this operation.
- Refer to ***Standard Operation Procedure*** section for detailed instruction on how to run the equipment used in this operation.
- Refer to ***Gaging & Inspection Procedures*** section for detailed instructions on how to gage and inspect the components processed at this operation during setup.

Running Operation

(Brief but detailed description of how to load, run, and unload parts run at this operation [bullet points preferred] – can include pictures, drawings, etc. here)

Important!

- Refer to ***Standard Operation Procedure*** section for detailed instruction on how to run the equipment used in this operation

Inspect Parts

(Brief but detailed description of how to inspect parts run at this operation [bullet points preferred] – can include pictures, drawings, etc. here. Include gaging frequency for each feature to be inspected here)

Important!

Process Change Log #:
Process Change Date:
Process Changed by:

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MF1511

Remington Arms Co., Inc.

Process Record 300401.05

Model: M710

Part Name: Receiver Insert Assembly Complete

Operation: Assembly



Section: Operation Summary

- Refer to *Gaging & Inspection Procedures* section for detailed instructions on how to gage and inspect the components processed at this operation.

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Process Change Log #:

Process Change Date:

Process Changed by:

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MF1512

Remington Arms Co., Inc.

Process Record XXXXXX.XX

Model:

Part Name:

Operation:



Section: Process Setup & Tooling

<u>Equipment Used</u>	
<u>CNC Program Name/Number</u>	
<u>Machining Fixture Used</u>	
<u>Machining Fixture Setup Notes</u>	

Setup Checklist	
Setup Task to be performed	Completed

Tooling Setup Information						
Tool #	Use	Tool Holder	Collet	Adpater	Cutting Tool	Tool Life

Process Change Log #:

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Process Change Date:

Process Changed by:

MF1513

Remington Arms Co., Inc.

Process Record XXXXXX.XX

Model:

Part Name:

Operation:



Section: Gauging & Inspection Procedures

Standard Gaging Frequency – Use only when no other Frequency is listed for a given part Feature

Situation	Gaging Frequency	Acceptance Criteria	Corrective Action
Process Setup	Every part for each feature listed below	Five (5) consecutive components are within the tolerances for each feature specified below. If the above criteria is not met, apply Corrective Action.	Adjust process variables until acceptance criteria is met. Once Process Setup acceptance criteria is met operator can revert to Normal Production gaging.
Normal Production	Three (3) consecutive parts out of every 50 for each feature listed below	All features listed below for each of the three (3) parts are within the tolerances specified below. If the above criteria is not met, apply Corrective Action.	For each feature out of tolerance adjust process variables that affect that feature. Repeat until five (5) consecutive parts are within the tolerances for ALL features specified below. Once above criteria is met operator can revert to Normal Production gaging.
Tool Change or Change in Process Settings	Use Gaging Frequency listed in Process Setup situation above	Use Acceptance Criteria listed in Process Setup situation above	Use Corrective Action listed in Process Setup situation above

(Pictures & Drawings can be inserted into this section where applicable for each feature)

Feature #	1 – (Description)
Gage Drawing Number	
Gage Description	
Feature Dimension & Tolerance	
Gaging Frequency	
Description of Inspection	

Process Change Log #:

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Process Change Date:

Process Changed by:

MF1514

Remington Arms Co., Inc.

Process Record XXXXXX.XX

Model:

Part Name:

Operation:



Section: Gauging & Inspection Procedures

Corrective Action

Feature #	1 - (Description)
Gage Drawing Number	
Gage Description	
Feature Dimension & Tolerance	
Gaging Frequency	
Description of Inspection	
Corrective Action	

Feature #	1 - (Description)
Gage Drawing Number	
Gage Description	
Feature Dimension & Tolerance	
Gaging Frequency	
Description of Inspection	
Corrective Action	

Feature #	1 - (Description)
Gage Drawing Number	
Gage Description	
Feature Dimension & Tolerance	
Gaging Frequency	
Description of Inspection	
Corrective Action	

Feature #	1 - (Description)
Gage Drawing Number	
Gage Description	
Feature Dimension & Tolerance	
Gaging Frequency	
Description of Inspection	
Corrective Action	

Process Change Log #:

Process Change Date:

Process Changed by:

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MF1515

Remington Arms Co., Inc.

Process Record XXXXXX.XX

Model:

Part Name:

Operation:



Section: Standard Operating Procedure

(Insert Standard Operating Procedure for Operation – this will include the detailed step by step list of tasks required by an operator or tool setter to successfully set up and run this operation. DO NOT include specific tools, gages etc. if they are already listed in a previous section - just reference the applicable section. That will help make this SOP more generic and applicable to numerous operations or parts run on the same equipment)

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Process Change Date:

Process Changed by:

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MF1516

CONFIDENTIAL

83

DP 10

MF1517

Confidential - Subject to Protective Order
Williams v. Remington

5/12/00

Forlote

SANDY

1-800-562-8483

Olton # 3 EXT 5484

← it's thin

AV87 (used at Hion) doesn't cure with air (absence of air)
reacts with ferrous metals (steel to steel)

if we use AV87 then clean screws off with
isopropanol and use primer 7471 T to
speed cure but you won't get better
adhesion.

apply w/ sponge
or pad

83
want get higher strength with super glue
best strength in super glue but cures fast.
try #425 super bonders or go with
a regular glue like black max #380 (
cures 90 sec) Black max is slower than
#425 because it has rubber in it.

Bob PROSEN - LOCAL SALES REP.

MF1518

①

5/12/00
Inche 270-769-7610
Nylon 66 w/36%
glass
RTP material

Receiver Insert - material

screws mat AISI. 12L14
heat treat carburize
harden R15N 88-92 (1008 min case)
finish black oxide

we have

removable strength

LOCTITE 242 Threadlocker # 242⁸³
" 222 MS " # 22241
weakest ↑ ↑ for smaller fasteners
mill spec for less than 1/4"

LOCTITE CORP.
ROCKY HILL, CT. # 06067

Hartford, Ct.
Permatex Inc. 860-543-7500

~~860-520-5000~~
Loctite 860-571-5100

Sandy EXT 5484 1-800-562-8483
EXT. ^{TECH SERVICE} OP#3

steel to steel - threadlocker, cure through
AV - cure not with air - absence
of air - prevents metal ^{adhesive} reaction
with metal.
if we use AV use primer with it - specific
cure, not better, adhesion

MF1519

5/12/00

- (2)
- or any other threadlocker
 - won't get higher strength w/ing on.
 - super glue the best but cures quicker
can't work with it.

fine thread thinner

• ~~AV~~ try AV 87 (thin)

note 7471 primer ⁸³ brush on spray

- what works put in sponge or ink pad
- don't

→ 425 super bond

• clean & dry

regular
propagol
alcohol

→ or go to regular glue -

some with rubber are slower #380

Black Max
90 sec.

MF1520

Helmer, Gerald A.

From: Paestella Mike M.
Sent: Friday, May 12, 2000 1:37 PM
To: Helmer, Gerald A.
Subject: RE: Screws

Mr. helmer we use a hot water washer with a cleaning and rust inhibitor additive added to the water. I hope this helps you.
Mike

From: Helmer, Gerald A.
Sent: Friday, May 12, 2000 2:15 PM
To: Paestella Mike M.
Subject: RE: Screws

What do you mean Gerald! Hey, Thanks for the answer. I also just called the Loctite Technical Service just before you answered me and they suggested to wash the screws first in Isopropanol. Maybe that's because I told them that we were to put steel screws into plastic. Mike, Do you know what you wash the screws with?

-----Original Message-----

From: Paestella Mike M.
Sent: Friday, May 12, 2000 12:49 PM
To: Helmer, Gerald A.
Subject: RE: Screws

Gerald. yes they use loctite grade AV #8741 sealant color red on the back screw only. They put 1,000 screws in a bag. The screws are washed off first before all of this. The duco is put on all the 3 screws

From: Helmer, Gerald A.
Sent: Friday, May 12, 2000 12:42 PM
To: Paestella Mike M.
Subject: Screws

Mike, Can you help me with some of my notes? In reviewing my notes from when I was up there on the M/700 fire control I wrote: First - they use Loctite Grade AV #8741 sealant color red on the back screw only. Is that true Mike? I wrote that they put about 1,000 screws in a bag and shake them up to coat them. Guess that's true but again is it only the back screw? Do they wash the screws off first before all this? Second - I wrote that they put Duco Cement on all three screw heads. Is that true? thanks Mike.

5/12/00

TO: LINDA

FROM: JERRY

- PLEASE ORDER THE FOLLOWING
"LOCTITE" MATERIALS FOR ME.
- PLEASE ORDER THE SMALLEST
QUANTITIES POSSIBLE.

- # AV87 SEALANT
- # 7471T PRIMER
- # 425 SUPER BONDER
- # 380 BLACK MAX

MF1522

Remington Arms Co., Inc.

Process Record 300401.10

Model: 710

Part Name: Receiver Insert Assembly Complete

Operation: Install Receiver Threaded Insert



Section: Process Revision

Change #	Reason for Revision	Rev. By	Date

Approval	Signature	Date
Revised by		
Approved by Manufacturing		
Approved by Engineering		

Process Change Log #:

Process Change Date:

Process Changed by:

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MF1523

Process Record 300401.10

Operation: Install Receiver Threaded Insert

[illegible]

Process Changed by:

Confidential - Subject to Protective Order
Williams v. Remington

Remington Arms Co., Inc.

Process Record 300401.10

Model: M710

Part Name: Receiver Insert Assembly Complete

Operation: Install Receiver Threaded Insert



Section: Process Routing

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Process Change Log #:

Process Change Date:

Process Changed by:

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MF1525

Model: M710

Part Name: Receiver Insert Assembly Complete

Operation: Install Receiver Threaded Insert



Section: Process Safety Notes

General Process Safety Notes

Personal Protective Equipment

The minimum Personal Protective Equipment (PPE) required by all employees in any of the manufacturing areas is:

- OSHA approved Safety Glasses with side shields
- OSHA approved steel-toed Safety Shoes

In addition the following additional PPE is required for this operation:

Dress & Attire

All employees are required to follow the rules for clothing, jewelry, hair, etc. as stated in the Mayfield Plant Employee Manual.

Chemicals Used in this Operation

The following chemical substances are used in this operation:

- Loctite Black Max

Refer to the appropriate MSDS sheet for this substance for proper mixing, handling, and disposal. The MSDS sheets are located at the nearest Right to Know Station or in the master copy kept in the Maintenance Office.

Process Change Log #:
Process Change Date:
Process Changed by:

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MF1526

Model: M710

Part Name: Receiver Insert Assembly Complete

Operation: Install Receiver Threaded Insert

**Section: Operation Summary****Operation Setup**

Step 1: Sonic Weld threaded insert into receiver insert

Take a Receiver Insert (300327) and place upside down onto fixture () located under the horn of the sonic welder (Branson 900 Series). Put stop pin into hold to prevent receiver insert from moving. Place a Threaded Insert (300347) on top of the hole provided in the insert and using both hands press the green buttons. The horn should lower and weld the threaded insert into the receiver insert. Use the red button for EMERGENCY STOPS.

Important!

- Refer to *Operation Setup & Tooling* section for detailed instructions on tooling required to set up this operation.
- Refer to *Standard Operation Procedure* section for detailed instruction on how to run the equipment used in this operation
- Refer to *Gaging & Inspection Procedures* section for detailed instructions on how to gage and inspect the components processed at this operation during setup.

Running Operation

(Brief but detailed description of how to load, run, and unload parts run at this operation [bullet points preferred] – can include pictures, drawings, etc. here)

Important!

- Refer to *Standard Operation Procedure* section for detailed instruction on how to run the equipment used in this operation

Inspect Parts

The Insert must be Flush to the surface of the plastic hosing or below. Inspect 100%.

Important!

Process Change Log #:

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Process Change Date:

Process Changed by:

MF1527

Remington Arms Co., Inc.

Process Record 300401.10

Model: M710

Part Name: Receiver Insert Assembly Complete

Operation: Install Receiver Threaded Insert



Section: Operation Summary

- Refer to *Gaging & Inspection Procedures* section for detailed instructions on how to gage and inspect the components processed at this operation.

CONFIDENTIAL 83

Process Change Log #:
Process Change Date:
Process Changed by:

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MF1528

Confidential - Subject to Protective Order
Williams v. Remington

Remington Arms Co., Inc.

Process Record XXXXXX.XX

Model:

Part Name:

Operation: Install Receiver Threaded Insert



Section: Process Setup & Tooling

<u>Equipment Used</u>	
<u>CNC Program Name/Number</u>	
<u>Machining Fixture Used</u>	
<u>Machining Fixture Setup Notes</u>	

Setup Checklist	
Setup Task to be performed	Completed

Tooling Setup Information						
Tool #	Use	Tool Holder	Collet	Adpater	Cutting Tool	Tool Life

Process Change Log #:
Process Change Date:
Process Changed by:

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MF1529

Remington Arms Co., Inc.

Process Record XXXXXX.XX

Model:

Part Name:

Operation: Install Receiver Threaded Insert



Section: Gauging & Inspection Procedures

Standard Gaging Frequency – Use only when no other Frequency is listed for a given part Feature

Situation	Gaging Frequency	Acceptance Criteria	Corrective Action
Process Setup	Every part for each feature listed below	Five (5) consecutive components are within the tolerances for each feature specified below. If the above criteria is not met, apply Corrective Action.	Adjust process variables until acceptance criteria is met. Once Process Setup acceptance criteria is met operator can revert to Normal Production gaging.
Normal Production	Three (3) consecutive parts out of every 50 for each feature listed below	All features listed below for each of the three (3) parts are within the tolerances specified below. If the above criteria is not met, apply Corrective Action.	For each feature out of tolerance adjust process variables that affect that feature. Repeat until five (5) consecutive parts are within the tolerances for ALL features specified below. Once above criteria is met operator can revert to Normal Production gaging.
Tool Change or Change in Process Settings	Use Gaging Frequency listed in Process Setup situation above	Use Acceptance Criteria listed in Process Setup situation above	Use Corrective Action listed in Process Setup situation above

(Pictures & Drawings can be inserted into this section where applicable for each feature)

Feature #	1 – (Description)
Gage Drawing Number	
Gage Description	
Feature Dimension & Tolerance	
Gaging Frequency	
Description of Inspection	

Process Change Log #:

Process Change Date:

Process Changed by:

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MF1530

Remington Arms Co., Inc.

Process Record XXXXXX.XX

Model:

Part Name:

Operation: Install Receiver Threaded Insert



Section: Gauging & Inspection Procedures

Corrective Action

Feature #	1 - (Description)
Gage Drawing Number	
Gage Description	
Feature Dimension & Tolerance	
Gaging Frequency	
Description of Inspection	
Corrective Action	

Feature #	1 - (Description)
Gage Drawing Number	
Gage Description	
Feature Dimension & Tolerance	
Gaging Frequency	
Description of Inspection	
Corrective Action	

Feature #	1 - (Description)
Gage Drawing Number	
Gage Description	
Feature Dimension & Tolerance	
Gaging Frequency	
Description of Inspection	
Corrective Action	

Feature #	1 - (Description)
Gage Drawing Number	
Gage Description	
Feature Dimension & Tolerance	
Gaging Frequency	
Description of Inspection	
Corrective Action	

Process Change Log #:

Process Change Date:

Process Changed by:

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MF1531

Remington Arms Co., Inc.

Process Record XXXXXX.XX

Model:

Part Name:

Operation:



Section: Standard Operating Procedure

(Insert Standard Operating Procedure for Operation – this will include the detailed step by step list of tasks required by an operator or tool setter to successfully set up and run this operation. DO NOT include specific tools, gages etc. if they are already listed in a previous section - just reference the applicable section. That will help make this SOP more generic and applicable to numerous operations or parts run on the same equipment)

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Process Change Log #:

Process Change Date:

Process Changed by:

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MF1532

CONFIDENTIAL 83

78, 15

MF1533

Confidential - Subject to Protective Order
Williams v. Remington

Material Request Form

Tool Crib Material Request

Date Of Request: 6/19/00

Complete Description Of Material: LOCTITE # 380 BLACK MAX
INSTANT ADHESIVE P/N 3800.4

Suggested Vendor: JANICE, PLEASE CHECK WITH LINDA.

Cost Of Material: JANICE, PLEASE CHECK WITH LINDA
(Please include cost per quantity or unit (Ex. 1cs. of 12 ea. @ \$12.00) (1 ea. @ \$1.00))

Quantity Needed Now: 6 - 0.110 OZ NET WT (JANICE HAS
FOR NOW), ONE TUBE SHOULD DO 150 TO
200 STOCKS

Date Quantity Is Needed By: ABOVE 6 IS GOOD ENOUGH FOR NOW
BUT PLEASE MAKE A STORES ITEM

Order Point: TO BE DETERMINED.

Order Quantity: " "

What Material Is Used For: GLUEING TRIGGER ADJUSTING
SCREWS ON M/M10 RECEIVER
INSERT ASSEMBLY

AUTHORIZATION: Print Name J. HELMER

Sign Name J. Helmer

All material requests must have a supervisor's signature in order to be valid, as well as to be set up in the tool crib. This will help us to be more effective in getting materials set up in the storage crib in a more timely fashion, and it will make it more convenient for you to have what you need at the plant site on a daily basis. Thank you for your cooperation.

MF1534

6/12/00

TO: JOHN
FROM: JERRY

- LOCTITE #380 BLACK MAX
- estimated usage of 0.10 oz. tube in
150 to 200 inserts

83

CONFIDENTIAL

MF1535

Helmer, Gerald A.

From: Helmer, Gerald A.
Sent: Tuesday, June 13, 2000 10:28 AM
To: Paestella Mike M.
Subject: Molycoat

Mike, Do you have the specs on the Molycoat that Tommy and George dip the trigger and trigger connector in? Did I spell it correctly. Where do you buy it? Is it a common material? Do you have some? Thanks.

CONFIDENTIAL 83

Helmer, Gerald A.

From: Helmer, Gerald A.
Sent: Tuesday, June 13, 2000 10:23 AM
To: Hobbs, Janice M.
Subject: Black Max

Janice, Do you currently have the following as a stores item? Loctite 380 Black Max Instant Adhesive P/N 38004.

CONFIDENTIAL 83

CRIB MATERIAL REQUEST

Complete Description of Material: DHCO CEMENT

Suggested Vendor: WAL-MART OR ANYONE WITH GOOD PRICE

Cost of Material: \$0.99 PER 1 FL. OZ.

Please include cost per quantity or unit (ex. 1 cs. of 12 @\$12.00) (1 ea. @ \$1.00)

Quantity needed now: USAGE ESTIMATED AT TWO - 1 FL. OZ. TUBES A DAY SO TEN TUBES /WK.

Order Point: JANICE, 1ST ORDER TEN TUBES RIGHT NOW.

Order Quantity: TO BE DETERMINED.

What Material Is Used For: PLACE OVER TRIGGER ADJUSTING SCREW FOR M/710 IN ASSEMBLY

AUTHORIZATION:

Print name: J. HELMER

Sign name: J. Helmer

DATE: 6/9/00

* If this information is known, please include. If it isn't, leave blank.

All material requests must have a supervisor's signature in order to be valid, as well as to be set up in the tool crib. This will help us to be more effective in getting materials set up in the storage crib in a more timely fashion, and it will make it more convenient for you to have what you need at the plant site on a daily basis. Thank you for your cooperation.

ESTIMATED USAGE OF ONE - 1 FL. OZ. TUBE IS 50 TO 100 INSERTS.

6/12/00

Receiver Insert w/scraps and Loctite
applied Fri. 6/9/00

- | | | |
|--|--|----------|
| • 222MS - bad | | wet |
| • 242 - | spd wet | wet |
| • AV 08731 - | not to bad | wet |
| • AV " " | w/primers no good | 83 wet |
| • 425 - super bands | good 2 good / 1 bad | dry |
| • 380 - black ^{may} _{mice} | back shot oversize
looks to small however | real dry |

Recommend:

- 1 - Black May
2 - #425

MF1539

Loctite Testing 6/3/00

- Use receiver inserts with these screws

- #1. # 300426 TRIGGER STOP SCREW = OLD # 1548.1
- #2. # 17053 TRIGGER SCREW FRONT - OLD #
- #3. # 300448 TRIGGER ENGAGEMENT SCREW = OLD # 91128

• GLOVES

- Place loctite in 3 slots
- Tap screws in
- Types of loctite to test
- place a small amount on flat surface
- 1. 222 NS # 22241 for smaller fasteners
- 2. 242 NSF # 24241 removable strength
- Don't clean and dry parts, don't apply to both parts
- 3. AV 08731 w/o PRIMER
- 4. " " WITH PRIMER
- 5. #425
- 6. # 380 Black max

MF1540

Helmer, Gerald A.

From: Golemboski, Matt R.
Sent: Friday, May 12, 2000 5:32 AM
To: Zajk, Joseph J; Helmer, Gerald A.
Subject: FW: Savage and Winchester

Loctite Rep. Did he come in? What was the result?

-----Original Message-----

From: Keeney, Mike
Sent: Thursday, May 11, 2000 2:14 PM
To: Russo, Alfred D.
Cc: Golemboski, Matt R.; Diaz, Danny
Subject: Savage and Winchester

Al,
per our discussion this morning, I reviewed the Savage and Winchester owners manuals and firearms. Both manuals do not instruct adjustment techniques for their respective trigger assemblies nor do they admit adjustability. Both trigger assemblies are easily adjustable for trigger pull force reduction.

Mike

CONFIDENTIAL 83

Remington Arms Co., Inc.

Process Record 300401.15

Model: 710

Part Name: Receiver Insert Assembly Complete

Operation: Assemble components in Receiver Insert



Section: Process Revision

Change #	Reason for Revision	Rev. By	Date

Approval	Signature	Date
Revised by		
Approved by Manufacturing		
Approved by Engineering		

Process Change Log #:

Process Change Date:

Process Changed by:

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MF1542

Process Record 300401.15

Operation: Assemble components in Receiver Insert

[illegible]

Process Changed by:

Confidential - Subject to Protective Order
Williams v. Remington

Remington Arms Co., Inc.

Process Record 300401.15

Model: M710

Part Name: Receiver Insert Assembly Complete

Operation: Assemble components in Receiver Insert



Section: Process Routing

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CONFIDENTIAL 83

Process Change Log #:

Process Change Date:

Process Changed by:

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MF1544

Remington Arms Co., Inc.

Process Record 300401.15

Model: M710

Part Name: Receiver Insert Assembly Complete

Operation: Assemble components in Receiver Insert



Section: Process Safety Notes

General Process Safety Notes

Personal Protective Equipment

The minimum Personal Protective Equipment (PPE) required by all employees in any of the manufacturing areas is:

- OSHA approved Safety Glasses with side shields
- OSHA approved steel-toed Safety Shoes

In addition the following additional PPE is required for this operation:

Dress & Attire

All employees are required to follow the rules for clothing, jewelry, hair, etc. as stated in the Mayfield Plant Employee Manual.

Chemicals Used in this Operation

The following chemical substances are used in this operation:

- Loctite Black Max

Refer to the appropriate MSDS sheet for this substance for proper mixing, handling, and disposal. The MSDS sheets are located at the nearest Right to Know Station or in the master copy kept in the Maintenance Office.

Process Change Log #:

Process Change Date:

Process Changed by:

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MF1545

Remington Arms Co., Inc.

Process Record 300401.15

Model: M710

Part Name: Receiver Insert Assembly Complete

Operation: Assemble components in Receiver Insert



Section: Process Safety Notes

Operation Setup

Step 2: Assembly receiver insert assembly complete

CONFIDENTIAL 83

Process Change Log #:

Process Change Date:

Process Changed by:

Page 5 of 11

MF1546

Confidential - Subject to Protective Order
Williams v. Remington

Model: M710

Part Name: Receiver Insert Assembly Complete

Operation: Assemble components in Receiver Insert

**Section: Operation Summary**

1. Take a Receiver Insert Assembly (300400) and place into assembly fixture ().
2. Place the Trigger Stop Screw (300426) into the top groove provided on the right hand side of the receiver insert assembly.
3. Place the Trigger Spring (15400) onto the Trigger Screw front (17053) and place into the groove below the Trigger Stop Screw.
4. Place the Trigger Engagement Screw (91128) in the groove provided on the left hand side of the receiver insert assembly.
5. Using a rubber hammer set each screw deeper into the groove making sure to leave a little bit of the screw sticking out past the plastic.
6. Affix Side Plate (300333) on top of receiver insert and place the two Side Plate Pins (300328) into the holes provided on the bottom of the side plate. One to the left and the other to the right. Use manual or air-powered press to press the pins into the receiver insert assembly.
7. Check to make sure side plate is flat against the receiver insert assembly and if so, place upside down into fixture () located under the orbital riveter and rivet the pins so they will not pull back through the housing.
8. Place once again into the assembly fixture and insert the Trigger (300435) and Trigger Connector (19461) (Note: These are a matched set - DO NOT MIX AND MATCH) into the bottom slot of the housing and affix using a Pivot Pin (300351).
9. Take a Sear Spring (17047) and looking down from the slot at the top of the receiver insert assembly you should see a hole toward the front of the slot, using a pick or curved instrument place the Sear Spring into this hole.
10. Next, insert the Sear Safety Cam (45666) into this slot and affix using a Pivot Pin at the hole toward the front of the receiver insert assembly and then press down compressing the sear spring and insert a pivot pin into the hole provided at the rear of the receiver insert assembly making sure to catch the lip of the sear safety cam.
11. Using a tool, press down on the sear safety cam, sear must move up and down freely.
12. Place one tong of the Safety Spring (300407) into the small hole on the arm of the Safety (300408) and place the hook of the safety into the slot provided at the rear of the receiver insert assembly the arm should be outside.
13. Insert the other tong of the safety spring into the hole provided on the side plate, and insert the Safety Pivot Pin (300352) through the hole in the safety.
14. Press the pin through the receiver insert assembly and place Safety snap Washer (17044) into the groove on the safety pivot pin.

Important!

- Refer to **Operation Setup & Tooling** section for detailed instructions on tooling required to set up this operation.

Process Change Log #:

Process Change Date:

Process Changed by:

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MF1547

Model: M710

Part Name: Receiver Insert Assembly Complete

Operation: Assemble components in Receiver Insert



Section: Operation Summary

- Refer to *Standard Operation Procedure* section for detailed instruction on how to run the equipment used in this operation
- Refer to *Gaging & Inspection Procedures* section for detailed instructions on how to gage and inspect the components processed at this operation during setup.

Running Operation

(Brief but detailed description of how to load, run, and unload parts run at this operation [bullet points preferred] – can include pictures, drawings, etc. here)

Important!

- Refer to *Standard Operation Procedure* section for detailed instruction on how to run the equipment used in this operation

Inspect Parts

The Insert must be Flush to the surface of the plastic hosing or below. Inspect 100%.

Important!

- Refer to *Gaging & Inspection Procedures* section for detailed instructions on how to gage and inspect the components processed at this operation.

Process Change Log #:

Process Change Date:

Process Changed by:

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MF1548

Remington Arms Co., Inc.

Process Record 300401.15

Model: M710

Part Name: Receiver Insert Assembly Complete

Operation: Assemble components in Receiver Insert



Section: Process Setup & Tooling

Equipment Used	
CNC Program Name/Number	
Machining Fixture Used	
Machining Fixture Setup Notes	

Setup Checklist	
Setup Task to be performed	Completed

Tooling Setup Information						
Tool #	Use	Tool Holder	Collet	Adpater	Cutting Tool	Tool Life

Process Change Log #:
Process Change Date:
Process Changed by:

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MF1549

Remington Arms Co., Inc.

Process Record 300401.15

Model:

Part Name:

Operation: Assemble components in Receiver Insert



Section: Gauging & Inspection Procedures

Standard Gauging Frequency – Use only when no other Frequency is listed for a given part Feature

Situation	Gaging Frequency	Acceptance Criteria	Corrective Action
Process Setup	Every part for each feature listed below	Five (5) consecutive components are within the tolerances for each feature specified below. If the above criteria is not met, apply Corrective Action.	Adjust process variables until acceptance criteria is met. Once Process Setup acceptance criteria is met operator can revert to Normal Production gaging.
Normal Production	Three (3) consecutive parts out of every 50 for each feature listed below	All features listed below for each of the three (3) parts are within the tolerances specified below. If the above criteria is not met, apply Corrective Action.	For each feature out of tolerance adjust process variables that affect that feature. Repeat until five (5) consecutive parts are within the tolerances for ALL features specified below. Once above criteria is met operator can revert to Normal Production gaging.
Tool Change or Change in Process Settings	Use Gaging Frequency listed in Process Setup situation above	Use Acceptance Criteria listed in Process Setup situation above	Use Corrective Action listed in Process Setup situation above

(Pictures & Drawings can be inserted into this section where applicable for each feature)

Feature #	1 – (Description)
Gage Drawing Number	
Gage Description	
Feature Dimension & Tolerance	
Gaging Frequency	
Description of Inspection	

Process Change Log #:

Process Change Date:

Process Changed by:

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MF1550

Remington Arms Co., Inc.

Process Record 300401.15

Model:

Part Name:

Operation: Assemble components in Receiver Insert



Section: Gauging & Inspection Procedures

Corrective Action

Feature #	1 - (Description)
Gage Drawing Number	
Gage Description	
Feature Dimension & Tolerance	
Gaging Frequency	
Description of Inspection	
Corrective Action	

Feature #	1 - (Description)
Gage Drawing Number	
Gage Description	
Feature Dimension & Tolerance	
Gaging Frequency	
Description of Inspection	
Corrective Action	

Feature #	1 - (Description)
Gage Drawing Number	
Gage Description	
Feature Dimension & Tolerance	
Gaging Frequency	
Description of Inspection	
Corrective Action	

Feature #	1 - (Description)
Gage Drawing Number	
Gage Description	
Feature Dimension & Tolerance	
Gaging Frequency	
Description of Inspection	
Corrective Action	

Process Change Log #:

Process Change Date:

Process Changed by:

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MF1551

Remington Arms Co., Inc.

Process Record XXXXXX.XX

Model:

Part Name:

Operation:



Section: Standard Operating Procedure

(Insert Standard Operating Procedure for Operation – this will include the detailed step by step list of tasks required by an operator or tool setter to successfully set up and run this operation. DO NOT include specific tools, gages etc. if they are already listed in a previous section - just reference the applicable section. That will help make this SOP more generic and applicable to numerous operations or parts run on the same equipment)

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Process Change Log #:

Process Change Date:

Process Changed by:

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MF1552

CONFIDENTIAL 83

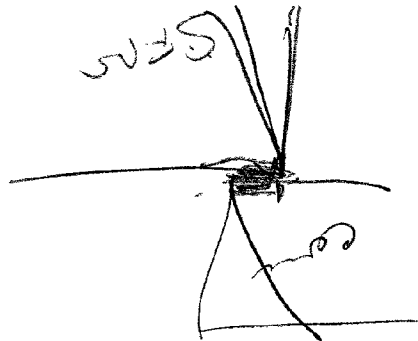
1 of 20

MF1553

Confidential - Subject to Protective Order
Williams v. Remington



CONFIDENTIAL



MF1554

Helmer, Gerald A.

From: Helmer, Gerald A.
Sent: Tuesday, June 13, 2000 8:56 AM
To: Hutson, Linda R.
Subject: FW: Force Gage

Linda, Please have the force gage sent to the below address. Thanks.

-----Original Message-----

From: James Bower [mailto:jwbower@borg.com]
Sent: Monday, June 12, 2000 12:54 PM
To: Helmer, Gerald A.
Subject: Re: Force Gage

The force gage should be sent to:
Carmen Vanetti
New-Co Technologies
4876 Route 20
Lafayette, NY 13084

"Helmer, Gerald A." wrote:

> Jim, The force gage for the trigger fixture will be ready for shipment
> this
> Thursday the 15th. Joe would like it sent to whomever is building the
> trigger fixture. Would you give us that name and address so we can
> send
> direct to them. Thanks.

6/16/00

LINDA,

Please find out if the force
gage was sent. If not please
have them send overnight to

Sent out yesterday
- should have no later
than Tues. probably
Mon.

TO: LINDA
FROM: JERRY

6/16/00

- FOR M/710
- ORDER FROM MSC PLEASE (1999/2000 CAT.)

- PG. 2112 WEBBER RECTANGULAR STEEL⁸³
GAGE BLOCK SETS STARRT.

ONE - 81 BLOCK SET # 06460877

\$1,330.00

- PG. 2208 MASTER VIEW 14" OPTICAL COMPARATO.
SUBURBAN

ONE - # 06556104

\$3,295.00

MF1556

OP. 30

CONFIDENTIAL 83

MF1557

Confidential - Subject to Protective Order
Williams v. Remington

Remington Arms Co., Inc.

Process Record 300401.30

Model: 710

Part Name: Receiver Insert Assembly Complete

Operation: Function Inspect Assembly 100%



Section: Process Revision

Change #	Reason for Revision	Rev. By	Date

83

Approval	Signature	Date
Revised by		
Approved by Manufacturing		
Approved by Engineering		

Process Change Log #:

Page 1 of 9

Process Change Date:

Process Changed by:

MF1558

Process Record 300401.30

Part Name: Receiver Insert Assembly Complete

Section: Process Routing

[illegible]

Page 2 of 9

Process Changed by:

Confidential - Subject to Protective Order
Williams v. Remington

Remington Arms Co., Inc.

Process Record 300401.30

Model: M710

Part Name: Receiver Insert Assembly Complete

Operation: Function Inspect Assembly 100%



Section: Process Safety Notes

General Process Safety Notes

Personal Protective Equipment

The minimum Personal Protective Equipment (PPE) required by all employees in any of the manufacturing areas is:

- OSHA approved Safety Glasses with side shields
- OSHA approved steel-toed Safety Shoes

In addition the following additional PPE is required for this operation:

Dress & Attire

All employees are required to follow the rules for clothing, jewelry, hair, etc. as stated in the Mayfield Plant Employee Manual.

Chemicals Used in this Operation

The following chemical substances are used in this operation:

Refer to the appropriate MSDS sheet for this substance for proper mixing, handling, and disposal. The MSDS sheets are located at the nearest Right to Know Station or in the master copy kept in the Maintenance Office.

Process Change Log #:
Process Change Date:
Process Changed by:

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MF1560

Model: M710

Part Name: Receiver Insert Assembly Complete

Operation: Function Inspect Assembly 100%



Section: Operation Summary

Operation Setup

Note: inspect all elements 100%

1. Put safety in "off safe" position.

Inspect for the following

- a. trigger retraction pull trigger and release-trigger and connector must return freely to original position **with spring force**
- b. Sear freedom – pull trigger and hold. Depress sear fully and release- sear must move freely in housing without binding. The sear must return upward under sear spring force

2. Operation of Safe

- Push safety thumb piece fully forward beyond detent position: --Safety must spring return forward to detent position
- Push safety thumb piece fully rearward beyond the detent position: -- Safety must spring --return forward to detent position

Move Safety from "on safe" to "off safe" position and back. Do this twice.

- Safety must spring forward into "off safe" position and back.
- There must be no hang-up or hesitation between detent positions.

Important!

- Refer to **Operation Setup & Tooling** section for detailed instructions on tooling required to set up this operation.
- Refer to **Standard Operation Procedure** section for detailed instruction on how to run the equipment used in this operation
- Refer to **Gaging & Inspection Procedures** section for detailed instructions on how to gage and inspect the components processed at this operation during setup.

Running Operation

(Brief but detailed description of how to load, run, and unload parts run at this operation [bullet points preferred] – can include pictures, drawings, etc. here)

Process Change Log #:

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Process Change Date:

Process Changed by:

MF1561

Remington Arms Co., Inc.

Process Record 300401.30

Model: M710

Part Name: Receiver Insert Assembly Complete

Operation: Function Inspect Assembly 100%



Section: Operation Summary

Important!

- Refer to *Standard Operation Procedure* section for detailed instruction on how to run the equipment used in this operation

Inspect Parts

The Insert must be Flush to the surface of the plastic hosing or below. Inspect 100%.

Important!

- Refer to *Gaging & Inspection Procedures* section for detailed instructions on how to gage and inspect the components processed at this operation.

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Process Change Log #:

Process Change Date:

Process Changed by:

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MF1562

Remington Arms Co., Inc.

Process Record 300401.30

Model:

Part Name:

Operation: Function Inspect Assembly 100%

Section: Process Setup & Tooling



<u>Equipment Used</u>	
<u>CNC Program Name/Number</u>	
<u>Machining Fixture Used</u>	
<u>Machining Fixture Setup Notes</u>	

Setup Checklist	
Setup Task to be performed	Completed

Tooling Setup Information						
Tool #	Use	Tool Holder	Collet	Adpater	Cutting Tool	Tool Life

Process Change Log #:

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Process Change Date:

Process Changed by:

MF1563

Remington Arms Co., Inc.

Process Record 300410.30

Model:

Part Name:

Operation: Function Inspect Assembly 100%



Section: Gauging & Inspection Procedures

Standard Gaging Frequency – Use only when no other Frequency is listed for a given part Feature

Situation	Gaging Frequency	Acceptance Criteria	Corrective Action
Process Setup	Every part for each feature listed below	Five (5) consecutive components are within the tolerances for each feature specified below. If the above criteria is not met, apply Corrective Action.	Adjust process variables until acceptance criteria is met. Once Process Setup acceptance criteria is met operator can revert to Normal Production gaging.
Normal Production	Three (3) consecutive parts out of every 50 for each feature listed below	All features listed below for each of the three (3) parts are within the tolerances specified below. If the above criteria is not met, apply Corrective Action.	For each feature out of tolerance adjust process variables that affect that feature. Repeat until five (5) consecutive parts are within the tolerances for ALL features specified below. Once above criteria is met operator can revert to Normal Production gaging.
Tool Change or Change in Process Settings	Use Gaging Frequency listed in Process Setup situation above	Use Acceptance Criteria listed in Process Setup situation above	Use Corrective Action listed in Process Setup situation above

(Pictures & Drawings can be inserted into this section where applicable for each feature)

Feature #	1 – (Description)
Gage Drawing Number	
Gage Description	
Feature Dimension & Tolerance	
Gaging Frequency	
Description of Inspection	

Process Change Log #: _____
Process Change Date: _____
Process Changed by: _____

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MF1564

Remington Arms Co., Inc.

Process Record 300410.30

Model:

Part Name:

Operation: Function Inspect Assembly 100%



Section: Gauging & Inspection Procedures

Corrective Action

Feature #	1 - (Description)
Gage Drawing Number	
Gage Description	
Feature Dimension & Tolerance	
Gaging Frequency	
Description of Inspection	
Corrective Action	

Feature #	1 - (Description)
Gage Drawing Number	
Gage Description	
Feature Dimension & Tolerance	
Gaging Frequency	
Description of Inspection	
Corrective Action	

Feature #	1 - (Description)
Gage Drawing Number	
Gage Description	
Feature Dimension & Tolerance	
Gaging Frequency	
Description of Inspection	
Corrective Action	

Feature #	1 - (Description)
Gage Drawing Number	
Gage Description	
Feature Dimension & Tolerance	
Gaging Frequency	
Description of Inspection	
Corrective Action	

Process Change Log #:

Process Change Date:

Process Changed by:

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MF1565

Remington Arms Co., Inc.

Process Record 300401.30

Model:

Part Name:

Operation: Function Inspect Assembly 100%



Section: Standard Operating Procedure

(Insert Standard Operating Procedure for Operation – this will include the detailed step by step list of tasks required by an operator or tool setter to successfully set up and run this operation. DO NOT include specific tools, gages etc. if they are already listed in a previous section - just reference the applicable section. That will help make this SOP more generic and applicable to numerous operations or parts run on the same equipment)

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Process Change Log #:

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MF1566

Remington.

Remington Arms Company, Inc.
Mayfield Plant
22 Rifle Trail
Hickory, KY 42051
270-856-4200
270-856-3233 Fax

To: Ed Owens
ERO Designs
From: Joe Zajk
Engineering Manager
Date: 5/12/00
Subject: Assembly Fixture

Dear Ed;

Here's the long awaited information I've been trying to get to you. What I need is a design for an assembly fixture. The fixture has to meet the following requirements in a single load fixture:

1. Hold the barrel assembly, consisting of parts 305315(barrel) and 300340 (receiver).
 - The barrel assembly needs to be oriented so the sight holes on barrel point up. This rotational orientation should be established by using the recoil bracket slot (210 slot located at 1.850 from Datum B of barrel).
 - Front to back orientation should be established by the front screw hole on bottom of barrel located just forward of the slot at the 2.162 basic dimension from barrel datum B.
 - All means of holding the barrel assembly must be non-marking, as this will be a black oxidized, finished component. These non-marking locators must be easily replaceable and made of ultra high molecular weight polyethylene (UHMWPE). Exceptions to this would be the slot locator and the screw locator for barrel orientation; they can be made of steel and hardened.
2. Press the receiver insert 300327 into the receiver.
 - Manual means of pressing acceptable using toggle clamp.
 - Allow easy load/unload of barrel assembly
 - Refer to marked drawings for acceptable contact points for applying press pressure.
3. Allow room for operator to attach rear sight and front sight ramp to barrel using Remington supplied tooling (i.e. no clamping allowed around areas on barrel where sights will be attached).
4. Press front sight into front sight ramp once the ramp has been attached to barrel.
 - Pneumatic/hydraulic means of pressing required. Hydraulic preferred.
 - All holding, pressing, and stop surfaces must be non-marking. These non-marking locators must be easily replaceable and made of ultra high molecular weight polyethylene (UHMWPE).
 - Front sight to be pressed in from shooter's RH side.
 - Clamping assembly should have a guide so operator can simply place front sight in guide and actuate clamping system.
 - Allow easy load & unload of barrel.

Please review this and return a quote to my attention at your earliest convenience. I would need the design completed by 5/26 if possible. I will have parts available early next week for a physical reference. I can be reached at 270-856-4209 or you can e-mail me at zajkji@remington.com.

Best regards;

Joseph J. Zajk
Engineering Manager
Mayfield Plant

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