

PROCESS RECORD CHANGE AUTHORIZATION

☒ PERMANENT CHANGE
☐ LONG DURATION ALTERNATE CHANGE
 ROUTE TO:

CHANGE NO.: 271095
 EXPIRATION DATE: _____
 INITIATED DATE: 2-2-73

CONTROL OFFICE BLDG, 462		APPROVALS	DATE
METHODS & STDS. LEADER	J. POLINKA		2-2-73
PROCESS ENGR. GROUP LEADER	J. BOWER		2/2/73
PRODUCTION SUPERVISOR	C. PARDEE		3/6
AND PRODUCTION FOREMAN	G. CASALE		3/6
CHEM. & MET. SUPERVISOR			
OR PROCESS ENGR. SUPERVISOR	E.R. CARR		
CONTROL OFFICE BLDG, 462			
PROCESS RECORDS REVISED			

MODEL NO.: 700 REQUESTED BY: _____
 PART NAME: FINAL ASSEMBLY ENGINEER: G. PROSSER
 PART NUMBER: _____

DESCRIPTION OF CHANGE & REASON: ADD ELEMENT TO FINAL INSPECTION
TO CHECK FOR POSSIBLE CONNECTOR-GEAR INTERFERENCE
AT LEAST TWENTY IN 1972, AND FOUR SO FAR IN 1973
CUSTOMER COMPLAINTS INCLUDING ONE PERSONAL
INJURY ARE ATTRIBUTED TO THIS INTERFERENCE.

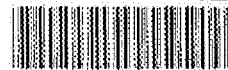
COMPONENT STATUS AS AFFECTED BY CHANGE - CHECK TYPE
☐ USE PRESENT PARTS ☐ HOLD FOR SALVAGE ☐ SCRAP PARTS ☐ REWORK PARTS

EQUIPMENT COST FOR CHANGE - PUT ESTIMATED COST UNDER ITEM				
TOOLS & GAGES	CUTTING TOOLS	MACHINE OR EQUIPMENT	PLANT LAYOUT	TOTAL COST
DESCRIPTION OF COST: _____				

PRODUCT COST - PREPARED BY METHODS & STANDARDS ENGINEER:				DATE:	
REDUCTION IN COST		INCREASE IN COST			
ITEM	PRESENT	PROPOSED	ITEM	PRESENT	PROPOSED
PROD. FORECAST			PROD. FORECAST		15000
STD. HRS. PER 100			STD. HRS. PER 100		1
DOLLARS PER 100			DOLLARS PER 100		11.10
REDUCTION DOLLARS	X		INCREASE DOLLARS	X	11.550.00
INVESTMENT DOLLARS	X		INVESTMENT DOLLARS	X	
PERCENT RETURN	X		PERCENT LOSS	X	

TOOLING & EQUIPMENT MUST BE AVAILABLE BEFORE PROCESS CHANGE IS INITIATED
 ATTACH PRESENT PROCESS RECORD PRINTS SHOWING CHANGES INDICATED IN
 RETURN UNACCEPTABLE REQUEST TO ISSUING ENGINEER WITH REASON

PLAINTIFF'S
 EXHIBIT



NTBOOK002