

PROCESS RECORDS / ASSEMBLY SHEETS

DATES AND		REASONS FOR REVISIONS		1/29/69 - Retyped from 3/1		3 - 267206 - AJW - 12/14/70 ADDED MONTAWK 600																																																																																																			
DESCRIPTIVE INFORMATION <u>OIL:</u> - 660 - 700 ADL - 700 BDL - MONTAWK 600 Solution - (10) parts Shell Solvent, wipe bore and metal parts with (1) part steel guard. (1) part Steel Guard.				EQUIPMENT - TOOLS & GAGES <u>TAG:</u> - 660 - 700 ADL - 700 BDL, MONTAWK 600 1 - Select correct tag for Model. 2 - Attach to Trigger Guard.																																																																																																					
OPERATION DESCRIPTION Oil, place price tag on Trigger Guard and assemble Packing material and pack gun, label and tape, 2 tapes (Special Order Guns)				<table border="1" style="width:100%; border-collapse: collapse;"> <tr><td style="padding: 2px;">OCC. NO.</td><td></td><td></td><td></td><td></td><td></td><td></td></tr> <tr><td style="padding: 2px;">STD. HRS/C</td><td></td><td></td><td></td><td></td><td></td><td></td></tr> <tr><td style="padding: 2px;">STD. NO.</td><td></td><td></td><td></td><td></td><td></td><td></td></tr> <tr><td style="padding: 2px;">EFF. DATE</td><td></td><td></td><td></td><td></td><td></td><td></td></tr> <tr><td style="padding: 2px;"> </td><td></td><td></td><td></td><td></td><td></td><td></td></tr> <tr><td style="padding: 2px;"> </td><td></td><td></td><td></td><td></td><td></td><td></td></tr> <tr><td style="padding: 2px;"> </td><td></td><td></td><td></td><td></td><td></td><td></td></tr> <tr><td style="padding: 2px;"> </td><td></td><td></td><td></td><td></td><td></td><td></td></tr> <tr><td style="padding: 2px;"> </td><td></td><td></td><td></td><td></td><td></td><td></td></tr> <tr><td style="padding: 2px;"> </td><td></td><td></td><td></td><td></td><td></td><td></td></tr> <tr><td style="padding: 2px;"> </td><td></td><td></td><td></td><td></td><td></td><td></td></tr> <tr><td style="padding: 2px;"> </td><td></td><td></td><td></td><td></td><td></td><td></td></tr> <tr><td style="padding: 2px;">PART No.</td><td></td><td></td><td></td><td></td><td></td><td></td></tr> <tr><td style="padding: 2px;">GA.</td><td></td><td></td><td></td><td></td><td></td><td></td></tr> </table>				OCC. NO.							STD. HRS/C							STD. NO.							EFF. DATE																																																															PART No.							GA.						
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PART NAME <u>Final Assembly</u>		COOLANT _____		SET UP TIME _____		MODEL No. <u>MONTAWK 600, 660, 700-ADL-700 BDL</u> OPER. No. <u>410</u>																																																																																																			
TYPE _____		MACH. HRS. _____		DEPT. No. <u>55</u>		PAGE <u>1</u> OF <u>1</u>																																																																																																			
MACHINE _____																																																																																																									

TITLE: Final Assy 700

Operation Step Detail

Operation: 667

Step

Operation / Step Description

Pack Instruction folder, ten commandments, gunsmith list, and wire brush in envelope and seal.
Polyethylene Bag 7"x 10"s .002 Dwg. #A-P-1238 Pt.#1238

Operation Step Detail

Operation: 668

Step

Operation / Step Description

Pack (2) swivel assemblies in plastic bag and seal.
Polyethylene Bag (3"x9" .002) Dwg. A-P-1239 Pt.#1239

Operation Step Detail

Operation: 676

Step

Operation / Step Description

Pack Rifle

A. Oil-700
Solution-(10) parts Shell Solvent, wipe bore and metal parts with (1) part steel guard.
ROD D-43447
TAG: 700
1. Select correct tag for Model.
2. Attach to Trigger Guard
3. Packaging Box Ass'y Pt.1411

Royal Self Seal Waxed Paper (6" x 6" .002) A-P-1232 1232
White Ethafoam Block (1 1/2" x 2 1/4" x 1" Tape (16" x 1/2' of 3M#898 A-P-1233 1233 Fil Tape A-P-1234 1234

B. Pack document bag.
C. Pack authorized gunsmith folder.
D. Pack & Seal Rifle.
1. Place swivel baggie into Bolt slot in Barrel insert.
Clean, white cloth wipers
Use Polyethylene bag Dwg. A_P_1230 Pt.#1239
(2 1/2" x 9" x .002)

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TITLE: Final Assy 700

Operation Step Detail

Operation: 667

Step

Operation / Step Description

Pack Instruction folder, ten commandments, gunsmith list, and wire brush in envelope and seal.
Polyethylene Bag 7"x 10"s .002 Dwg. #A-P-1238 Pt.#1238

Operation Step Detail

Operation: 668

Step

Operation / Step Description

Pack (2) swivel assemblies in plastic bag and seal.
Polyethylene Bag (3"x9" .002) Dwg. A-P-1239 Pt.#1239

Operation Step Detail

Operation: 676

Step

Operation / Step Description

Pack Rifle
A. Oil-700
Solution-(10) parts Shell Solvent, wipe bore and metal parts with (1) part steel guard.
ROD D-43447
TAG: 700
1. Select correct tag for Model.
2. Attach to Trigger Guard
3. Packaging Box Ass'y Pt.1411
Royal Self Seal Waxed Paper (6" x 6" .002) A-P-1232 1232
White Ethafoam Block (1 1/2" x 2 1/4" x 1" Tape (16" x 1/2' of 3M#898 A-P-1233 1233 Fil Tape A-P-1234 1234
B. Pack document bag.
C. Pack authorized gunsmith folder.
D. Pack & Seal Rifle.
1. Place swivel baggie into Bolt slot in Barrel insert.
Clean, white cloth wipers
Use Polyethylene bag Dwg. A_P_1230 Pt.#1239
(2 1/2" x 9" x .002)

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TITLE: Final Assy 700

Operation Step Detail

Operation: 676C

Step

Operation / Step Description

Pack hardware with gun.

Use Polyethylene Bag (2 1/2" x 9 x .002) Dwg. A-P-1230
Part # 1239

Operation Step Detail

Operation: 677C

Step

Operation / Step Description

Pack authorized gunsmith folder.

Operation Step Detail

Operation: 678C

Step

Operation / Step Description

Position Wax Paper around Barrel, Oil, place price tag
on Trigger Guard and Pack rifle

Oil-700

Solution-(10) parts Shell Solvent, wipe bore and metal
parts with (1) part steel guard.

ROD D-43447

TAG: 700

1. Select correct tag for model.
2. Attach to trigger guard.
3. Use Packaging Box Assy. Pt.#1411

Royal Self Seal Waxed Paper

(6" x 6" x .002) A-P1232 1232

White Ethafoam Block (1 1/2" x 2 1/2" x 1")

Tape (16" x 1/2" of 3M #898 A-P-1233 1233

Fil Tape A-P-1234 1234

Operation Step Detail

Operation: 690R

Step

Operation / Step Description

Unpack Gun

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Rev: 02

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