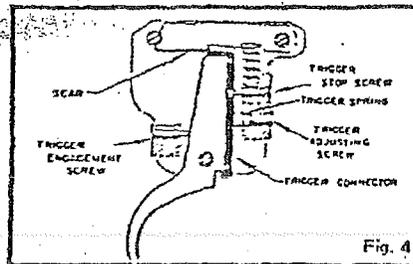


HISTORY OF TRIGGER ADJUSTMENT INSTRUCTIONS

1962 TO 2/72

TO ADJUST TRIGGER—Remove trigger guard and stock. Cock bolt in receiver. Important: No adjustment or removal of trigger engagement screw is recommended unless replacement is necessary. The trigger engagement screw is set at factory to engage trigger and provide correct amount of supporting trigger connector surface beneath sear (Fig. 4). Pull of trigger is adjusted to desired weight by turning trigger adjusting screw clockwise for a heavier weight adjustment and counter-clockwise for a lighter weight adjustment. Travel of trigger may be reduced by turning trigger stop screw clockwise until firing pin will not fall when trigger is pulled. Then, while keeping pressure on trigger, back off trigger stop screw, counter-clockwise, until firing pin falls. Continue back off about 1/16 turn. This method of adjusting will allow least amount of trigger overtravel.



REV. 4/72

TO ADJUST TRIGGER (Fig. 4) — Remove trigger guard and stock. Cock bolt in receiver. Pull of Trigger is adjusted to desired weight by turning trigger adjusting screw clockwise for a heavier weight adjustment and counter-clockwise for a lighter weight adjustment. Adjustment of trigger adjusting screw to provide a weight pull of less than 3 pounds is not recommended. Overtravel of trigger may be reduced by turning trigger stop screw clockwise until firing pin will not fall when trigger is pulled. Then, while keeping pressure on trigger, back off trigger stop screw, counter-clockwise, until firing pin falls. Continue back off about 1/16 turn. This method of adjusting will allow least amount of trigger overtravel.

IMPORTANT: The trigger engagement screw (Fig. 4) has been factory adjusted and sealed to provide the correct amount of trigger connector supporting surface beneath sear.

REV. 4/73

TRIGGER — No adjustment of trigger by the owner is recommended. Trigger pull has been factory adjusted. Should any adjustment be necessary return rifle to factory or see a Remington approved gunsmith.

REV. 9/80

SAFETY INFORMATION

NEVER MAKE ADJUSTMENTS:

- Do not make changes or alterations to any parts of a firearm. Use only REMINGTON parts.
- Never make an adjustment to the trigger, or change the shape or size of the sear, sear notch, or other parts.



Chapman
**PLAINTIFF'S
EXHIBIT**

19-KK